

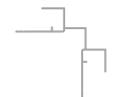
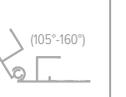
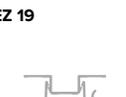
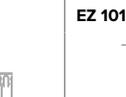
Submittal **Package**

- Submittal Form 
- Profile Legend 
- Project Gallery 
- Typical Details 
- Placement Diagram 
- Specifications 
- Environmental Health Declaration 
- Health Product Declaration 
- Installation Guide 

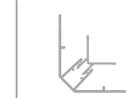
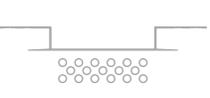
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engagebp.com/easytrim

5/16" TRIM SYSTEM Length: 10'

OUTSIDE CORNERS							INSIDE CORNERS				
EZ 1  Square Outside Corner 5/16" Trim	EZ 2  Round Outside Corner 5/16" Trim	EZ 12  2-Piece Square Outside Corner 5/16" Trim	EZ 13  Arrow Outside Corner 5/16" Trim	EZ 14  X Outside Corner 5/16" Trim	EZ 15  Multi-Angle Outside Corner 5/16" Trim (105°-160°)	EZ 104  2-Piece Arrow Outside Corner 5/16" Trim	EZ 3  Inside Corner 5/16" Trim	EZ 18  Multi-Angle Inside Corner 5/16" Trim (105°-160°)	EZ 27  2-Piece Inside Corner 5/16" Trim		
HORIZONTAL TRIMS			VERTICAL TRIMS			J TRIMS					
EZ 4  Horizontal Z 5/16" Trim	EZ 5  Horizontal Reveal H 5/16" Trim	EZ 10  Horizontal Base B 5/16" Trim	EZ 7  2-Piece Vertical U 5/16" Trim	EZ 19  2-Piece Vertical Window Jamb 5/16" Trim	EZ 25  Vertical H 5/16" Trim	EZ 8  General J 5/16" Trim	EZ 9  Soffit J 5/16" Trim	EZ 20  2-Piece General J 5/16" Trim	EZ 21  2-Piece Soffit J 5/16" Trim	EZ 108*  2-Piece J 5/16" Trim	EZ 101*  2" Insulated Window 5/16" Trim
SLIMLINE TRIMS (SLT)			SOFFIT TRIM								
EZ 22  Horizontal Z SLT 5/16" Trim	EZ 23  2-Piece Vertical SLT 5/16" Trim	EZ 24  2-Piece Window SLT 5/16" Trim	EZ 29  Perforated Soffit 5/16" Trim Net Free Air Space 7.7 in ² /lin ft 163.3 cm ² /lin m								

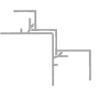
7/16" TRIM SYSTEM Length: 10'

OUTSIDE CORNER	INSIDE CORNER	VERTICAL TRIM	HORIZONTAL TRIMS			J TRIMS		SOFFIT TRIM
EZ 62  2-Piece Square Outside Corner 7/16" Trim	EZ 63  2-Piece Inside Corner 7/16" Trim	EZ 67  2-Piece Vertical U 7/16" Trim	EZ 64  Horizontal Z 7/16" Trim	EZ 65  Horizontal H 7/16" Trim	EZ 70  Horizontal Base B 7/16" Trim	EZ 68  General J 7/16" Trim	EZ 71  2-Piece General J 7/16" Trim	EZ 79  Perforated Soffit 7/16" Trim Net Free Air Space 7.7 in ² /lin ft 163.3 cm ² /lin m

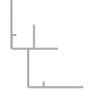
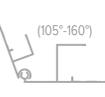
*Special order, lead times may vary.

5/16" TO 3/4" TRANSITION TRIMS Length: 10'

OUTSIDE CORNERS

<p>EZ 16</p>  <p>2-Piece Outside Corner 5/16" to 3/4" Transition Trim</p>	<p>EZ 45</p>  <p>Multi-Angle Outside Corner 5/16" to 3/4" Transition Trim</p>
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INSIDE CORNERS

<p>EZ 17</p>  <p>Inside Corner 5/16" to 3/4" Transition Trim</p>	<p>EZ 46</p>  <p>Multi-Angle Inside Corner 5/16" to 3/4" Transition Trim</p>
--	--

VERTICAL TRIM

<p>EZ 11</p>  <p>2-Piece Vertical U 5/16" to 3/4" Transition Trim</p>

UNIVERSAL TRIMS Length: 10'

WINDOW FLASHING

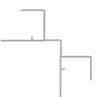
<p>EZ 28</p>  <p>1-3/8" Window Drip Cap Flashing</p>
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STARTER STRIP

<p>EZ 60</p>  <p>Perforated Vented Starter Strip Trim (Vinyl)</p>

3/4" TRIM SYSTEM Length: 10'

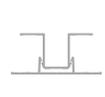
OUTSIDE CORNERS

<p>EZ 31</p>  <p>Square Outside Corner 3/4" Trim</p>	<p>EZ 33</p>  <p>Arrow Outside Corner 3/4" Trim</p>	<p>EZ 34</p>  <p>X Outside Corner 3/4" Trim</p>	<p>EZ 35</p>  <p>Multi-Angle Outside Corner 3/4" Trim</p>	<p>EZ 42</p>  <p>2-Piece Arrow Outside Corner 3/4" Trim</p>
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INSIDE CORNERS

<p>EZ 36</p>  <p>Inside Corner 3/4" Trim</p>	<p>EZ 37</p>  <p>Multi-Angle Inside Corner 3/4" Trim</p>
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VERTICAL TRIM

<p>EZ 38</p>  <p>2-Piece Vertical U 3/4" Trim</p>

HORIZONTAL TRIMS

<p>EZ 44</p>  <p>Horizontal Z 3/4" Trim</p>	<p>EZ 48</p>  <p>Horizontal Base Z 3/4" Trim</p>
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J TRIMS

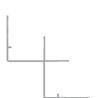
<p>EZ 40</p>  <p>General J 3/4" Trim</p>	<p>EZ 41*</p>  <p>2" Insulated Window 3/4" Trim</p>
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1" TRIM SYSTEM Length: 10'

OUTSIDE CORNERS

<p>EZ 83</p>  <p>Arrow Outside Corner 1" Trim</p>	<p>EZ 84</p>  <p>X Outside Corner 1" Trim</p>
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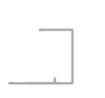
INSIDE CORNER

<p>EZ 85</p>  <p>Inside Corner 1" Trim</p>

VERTICAL TRIM

<p>EZ 82</p>  <p>2-Piece Vertical U 1" Trim</p>
--

J TRIMS

<p>EZ 80</p>  <p>General J 1" Trim</p>	<p>EZ 87*</p>  <p>2-Piece J 1" Trim</p>
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HORIZONTAL TRIMS

<p>EZ 81</p>  <p>Horizontal Base Z 1" Trim</p>	<p>EZ 86</p>  <p>Horizontal Z 1" Trim</p>
---	--

1-1/4" TRIM SYSTEM Length: 10'

OUTSIDE CORNERS

<p>EZ 93</p>  <p>Arrow Outside Corner 1-1/4" Trim</p>	<p>EZ 94</p>  <p>X Outside Corner 1-1/4" Trim</p>
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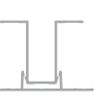
INSIDE CORNER

<p>EZ 95</p>  <p>Inside Corner 1-1/4" Trim</p>
--

HORIZONTAL TRIM

<p>EZ 91</p>  <p>Horizontal Z 1-1/4" Trim</p>

VERTICAL TRIMS

<p>EZ 92</p>  <p>2-Piece Vertical U 1-1/4" Trim</p>	<p>EZ 96</p>  <p>2-Piece Vertical SLT 1-1/4" Trim</p>
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J TRIM

<p>EZ 90</p>  <p>General J 1-1/4" Trim</p>
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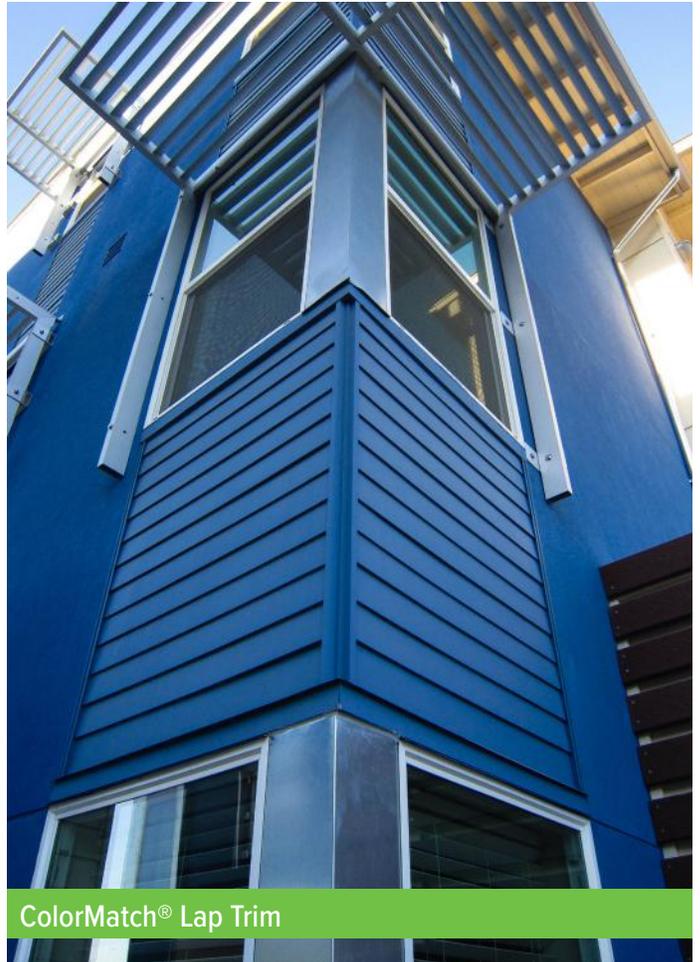
*Special order, lead times may vary.

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Black Anodized SLT Trim



ColorMatch[®] Lap Trim



Black Anodized Panel Trim

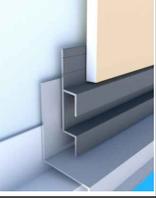
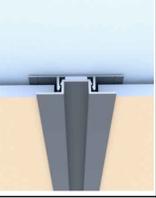
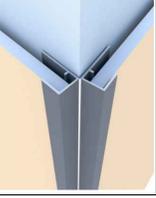


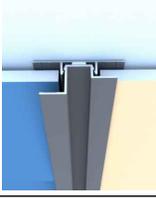
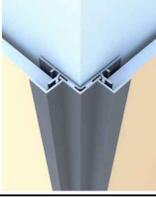
ColorMatch[®] Panel Trim

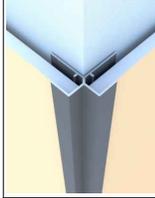
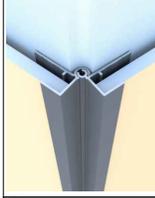
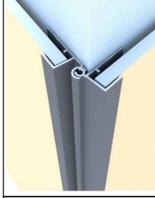
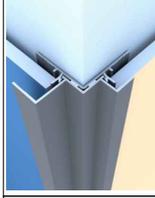
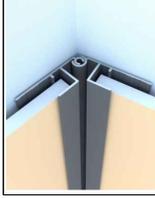


Clear Anodized Panel Trim

THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ01 SQUARE OUTSIDE CORNER 5/16" TRIM	EZ1.1
	EZ02 ROUND OUTSIDE CORNER 5/16" TRIM	EZ2.1
	EZ03 INSIDE CORNER 5/16" TRIM	EZ3.1
	EZ04 HORIZONTAL Z STARTER 5/16" TRIM	EZ4.1
	EZ04 HORIZONTAL Z INTERMEDIATE 5/16" TRIM	EZ4.2
	EZ04 @ SHRINKAGE ZONE MULT-STORY WOOD FRAME	EZ4.3

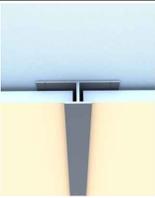
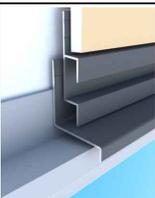
THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ05 HORIZONTAL H INTERMEDIATE 5/16" TRIM	EZ5.1
	EZ05 HORIZONTAL H WINDOW HEAD 5/16" TRIM	EZ5.2
	EZ07 2-PIECE VERTICAL U 5/16" TRIM	EZ7.1
	EZ08 GENERAL J VERTICAL TERMINATION 5/16" TRIM	EZ8.1
	EZ08 GENERAL J WINDOW JAMB 5/16" TRIM	EZ8.2
	EZ08 SPECIAL MULTI-ANGLE ACUTE (<90°) OUTSIDE CORNER 5/16" TRIM	EZ8.3

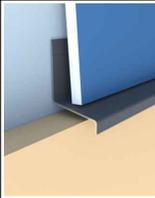
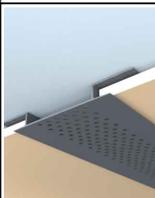
THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ09 SOFFIT J 5/16" TRIM	EZ9.1
	EZ10 HORIZONTAL BASE B STARTER 5/16" TRIM	EZ10.1
	EZ10 HORIZONTAL BASE B SOFFIT & FASCIA 5/16" TRIM	EZ10.2
	EZ11 2-PIECE VERTICAL U 5/16" TO 3/4" TRANSITION TRIM	EZ11.1
	EZ12 2-PIECE SQUARE OUTSIDE CORNER 5/16" TRIM	EZ12.1
	EZ13 ARROW OUTSIDE CORNER 5/16" TRIM	EZ13.1

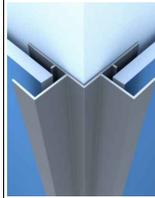
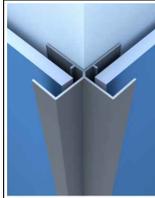
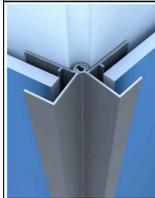
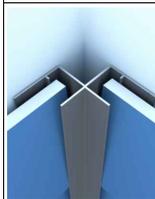
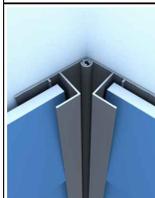
THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ14 X OUTSIDE CORNER 5/16" TRIM	EZ14.1
	EZ15 MULTI-ANGLE (105°-160°) OUTSIDE CORNER 5/16" TRIM	EZ15.1
	SPECIAL MULTI-ANGLE ACUTE (50°-106°) OUTSIDE CORNER 5/16" PANEL TRIM	EZ15.2
	EZ16 2-PIECE OUTSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM	EZ16.1
	EZ17 INSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM	EZ17.1
	EZ18 MULTI-ANGLE (105°-160°) INSIDE CORNER 5/16" TRIM	EZ18.1

DESCRIPTION			
DRAWING NUMBER INDEX			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ-I
	DRWN BY	DDG	

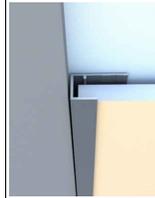
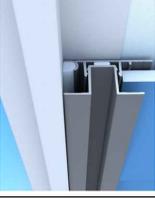
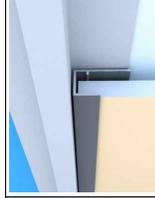
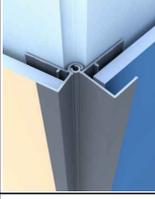
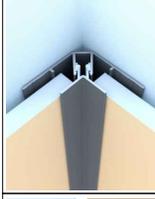
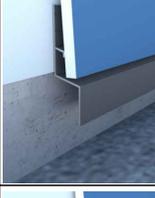
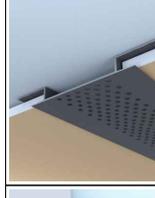
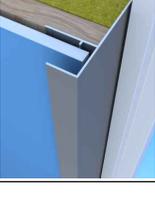
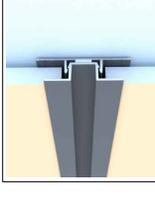
THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ19 2-PIECE WINDOW JAMB 5/16" TRIM	EZ19.1
	EZ20 2-PIECE GENERAL J VERTICAL TERMINATION 5/16" TRIM	EZ20.1
	EZ20 2-PIECE GENERAL J WINDOW JAMB 5/16" TRIM	EZ20.2
	EZ21 2-PIECE SOFFIT J 5/16" TRIM	EZ21.1
	EZ21 2-PIECE SOFFIT J @ WINDOW SILL 5/16" TRIM	EZ21.2
	EZ22 HORIZONTAL SLT Z 5/16" TRIM	EZ22.1

THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ23 2-PIECE VERTICAL SLT 5/16" TRIM	EZ23.1
	EZ24 2-PIECE WINDOW SLT 5/16" TRIM	EZ24.1
	EZ25 VERTICAL H 5/16" TRIM	EZ25.1
	EZ27 2-PIECE INSIDE CORNER 5/16" TRIM	EZ27.1
	EZ28 1-3/8" WINDOW DRIP CAP FLASHING W/ EZ04 HORIZONTAL Z 5/16" TRIM	EZ28.1
	EZ28 1-3/8" WINDOW DRIP CAP FLASHING W/ EZ05 HORIZONTAL H 5/16" TRIM	EZ28.2

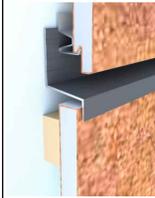
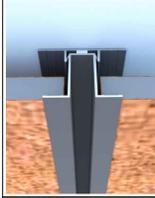
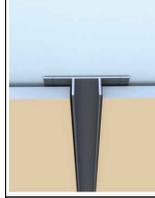
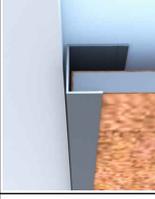
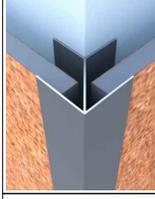
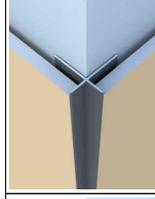
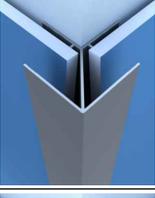
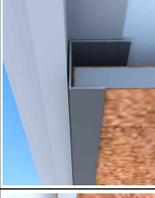
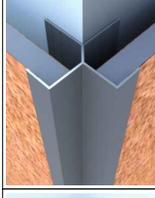
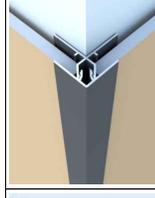
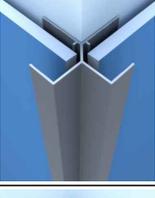
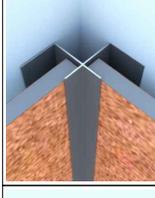
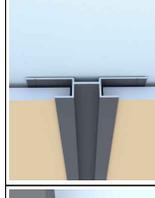
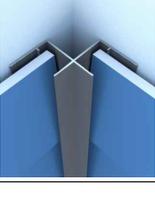
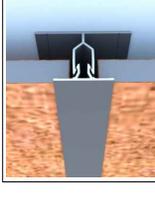
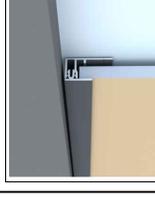
THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ28 1-3/8" DRIP CAP FLASHING @ 5/16" PANEL TO 3/4" LAP HORIZONTAL TRANSITION	EZ28.3
	EZ28 1-3/8" DRIP CAP FLASHING @ 3/4" LAP TO 5/16" PANEL HORIZONTAL TRANSITION	EZ28.4
	EZ28 1-3/8" DRIP CAP FLASHING MID-LAP @ ALTERNATE FINISH TRANSITION	EZ28.5
	EZ28 1-3/8" DRIP CAP THROUGH WALL FLASHING	EZ28.6
	EZ28 1-3/8" DRIP CAP FLASHING @ SLOPED FLOOR LINE	EZ28.7
	EZ29 PERFORATED SOFFIT 5/16" TRIM	EZ29.1

THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ31 SQUARE OUTSIDE CORNER 3/4" TRIM	EZ31.1
	EZ33 ARROW OUTSIDE CORNER 3/4" TRIM	EZ33.1
	EZ34 X OUTSIDE 3/4" TRIM	EZ34.1
	EZ35 MULTI-ANGLE (105°-160°) OUTSIDE CORNER 3/4" TRIM	EZ35.1
	EZ36 INSIDE CORNER 3/4" TRIM	EZ36.1
	EZ37 MULTI-ANGLE (105°-160°) INSIDE CORNER 3/4" TRIM	EZ37.1

DESCRIPTION			
DRAWING NUMBER INDEX			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ-II
	DRWN BY	DDG	

THUMBNAIL	DESCRIPTION	DWG.NO.	THUMBNAIL	DESCRIPTION	DWG.NO.	THUMBNAIL	DESCRIPTION	DWG.NO.	THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ38 2-PIECE VERTICAL 3/4" TRIM	EZ38.1		EZ42 2-PIECE ARROW OUTSIDE CORNER 3/4" TRIM	EZ42.1		EZ60 PERFORATED VENTED STARTER STRIP (VINYL) DETAIL	EZ60.1		EZ68 GENERAL J VERTICAL TERMINATION 7/16" TRIM	EZ68.1
	EZ39 2-PIECE WINDOW JAMB REVEAL 3/4" TRIM	EZ39.1		EZ44 HORIZONTAL Z 3/4" TRIM	EZ44.1		EZ62 2-PIECE SQUARE OUTSIDE CORNER 7/16" PANEL DETAIL	EZ62.1		EZ68 GENERAL J WINDOW JAMB 7/16" TRIM	EZ68.2
	EZ40 GENERAL J VERTICAL TERMINATION 3/4" TRIM	EZ40.1		EZ45 MULTI-ANGLE (105°-160°) OUTSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM	EZ45.1		EZ63 2-PIECE INSIDE CORNER 7/16" PANEL DETAIL	EZ63.1		EZ70 HORIZONTAL BASE B FASCIA/ SOFFIT 7/16" TRIM	EZ70.1
	EZ40 GENERAL J WINDOW JAMB 3/4" TRIM	EZ40.2		EZ46 MULTI-ANGLE (105°-160°) INSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM	EZ46.1		EZ64 HORIZONTAL Z 7/16" PANEL DETAIL	EZ64.1		EZ71 2-PIECE GENERAL J 7/16" TRIM	EZ71.1
	EZ40 GENERAL J WINDOW SILL 3/4" TRIM	EZ40.3		EZ48 HORIZONTAL BASE Z STARTER 3/4" TRIM	EZ48.1		EZ65 HORIZONTAL H 7/16" PANEL DETAIL	EZ65.1		EZ79 PERFORATED SOFFIT 7/16" TRIM	EZ79.1
	EZ41 VERTICAL 2" INSULATED WINDOW & DOOR JAMB 3/4" TRIM	EZ41.1		EZ48 HORIZONTAL BASE Z 3/4" LAP FASCIA W/ EZ 08 GENERAL J 5/16" SOFFIT DETAIL	EZ48.2		EZ67 2-PIECE VERTICAL U 7/16" PANEL DETAIL	EZ67.1		EZ80 GENERAL J VERTICAL TERMINATION 1" TRIM	EZ80.1

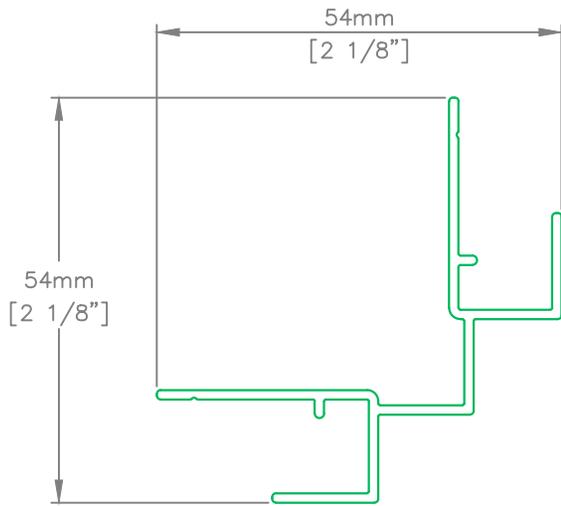
DESCRIPTION			
DRAWING NUMBER INDEX			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ-III
	DRWN BY	DDG	

THUMBNAIL	DESCRIPTION	DWG.NO.	THUMBNAIL	DESCRIPTION	DWG.NO.	THUMBNAIL	DESCRIPTION	DWG.NO.	THUMBNAIL	DESCRIPTION	DWG.NO.
	EZ80 GENERAL J WINDOW JAMB 1" TRIM	EZ80.2		EZ86 HORIZONTAL Z 1" TRIM	EZ86.1		EZ91 HORIZONTAL Z @ MIDWALL 1-1/4" TRIM	EZ91.3		EZ101 VERTICAL 2" INSULATED WINDOW & DOOR JAMB 5/16" TRIM	EZ101.1
	EZ81 HORIZONTAL BASE Z STARTER 1" TRIM	EZ81.1		EZ87 2-PIECE 1" TRIM	EZ87.1		EZ92 2-PIECE VERTICAL U 1-1/4" TRIM	EZ92.1		EZ102 VERTICAL OPEN JOINT 5/16" TRIM	EZ102.1
	EZ82 2-PIECE VERTICAL 1" TRIM	EZ82.1		EZ90 GENERAL J VERTICAL TERMINATION 1-1/4" TRIM	EZ90.1		EZ93 ARROW OUTSIDE CORNER 1-1/4" TRIM	EZ93.1		EZ103 OUTSIDE CORNER OPEN JOINT 5/16" TRIM	EZ103.1
	EZ83 ARROW OUTSIDE CORNER 1" TRIM	EZ83.1		EZ90 GENERAL J WINDOW JAMB 1-1/4" TRIM	EZ90.2		EZ94 X OUTSIDE CORNER 1-1/4" TRIM	EZ94.1		EZ104 2-PIECE ARROW OUTSIDE CORNER 5/16" TRIM	EZ104.1
	EZ84 X OUTSIDE CORNER 1" TRIM	EZ84.1		EZ91 HORIZONTAL Z WINDOW HEAD 1-1/4" TRIM	EZ91.1		EZ95 INSIDE CORNER 1-1/4" TRIM	EZ95.1		EZ107 THIN VERTICAL U 3/8" TAB 5/16" TRIM	EZ107.1
	EZ85 INSIDE CORNER 1" TRIM	EZ85.1		EZ91 HORIZONTAL Z @ BASE STARTER 1-1/4" TRIM	EZ91.2		EZ96 2-PIECE VERTICAL SLT 1-1/4" TRIM	EZ96.1		EZ108 2-PIECE J 5/16" TRIM	EZ108.1

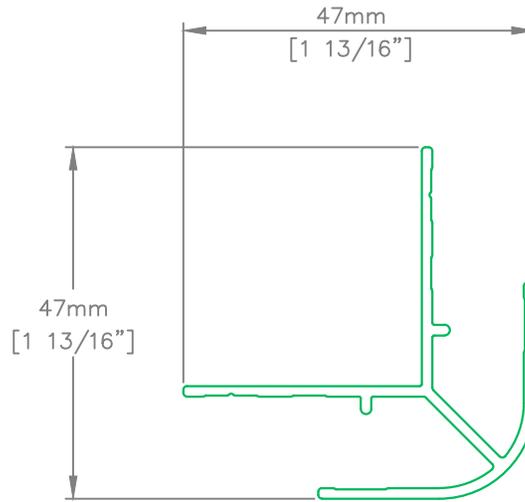
DESCRIPTION

DRAWING NUMBER INDEX

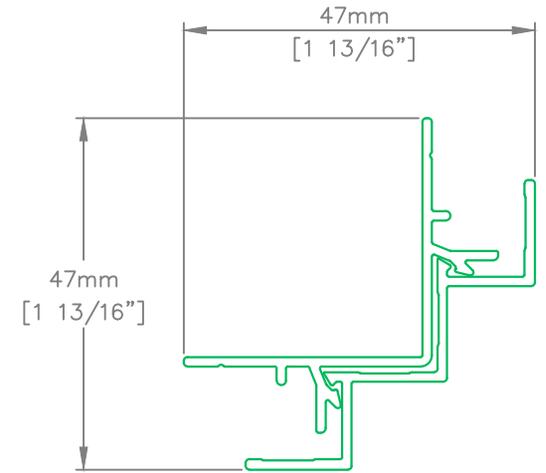
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ-IV
	DRWN BY	DDG	



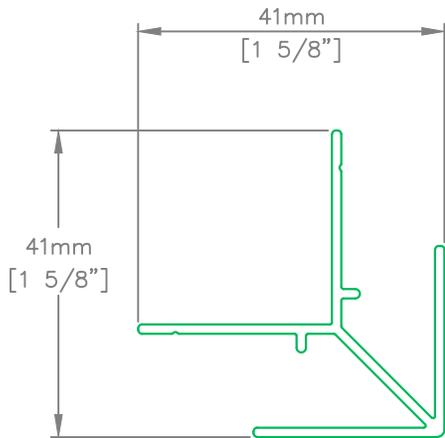
EZ 01
(DRAWING EZ1.1)



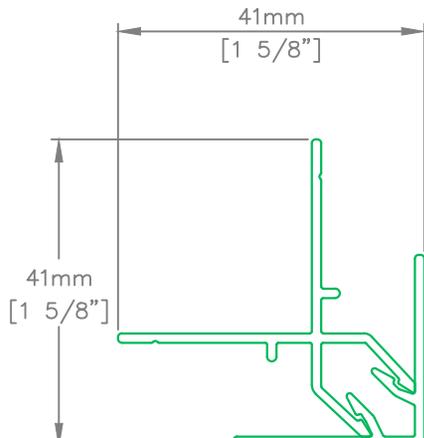
EZ 02
(DRAWING EZ2.1)



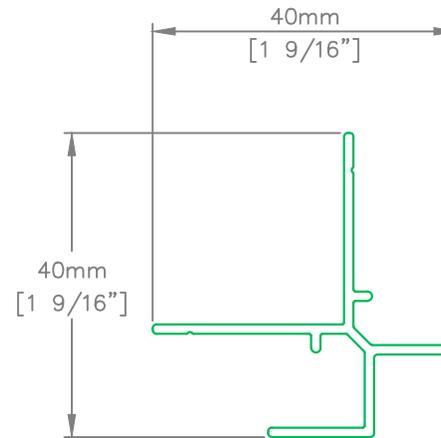
EZ 12
(DRAWING EZ12.1)



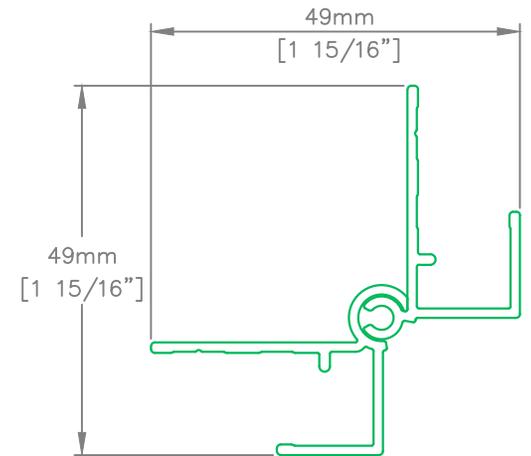
EZ 13
(DRAWING EZ13.1)



EZ 104
(DRAWING EZ104.1)



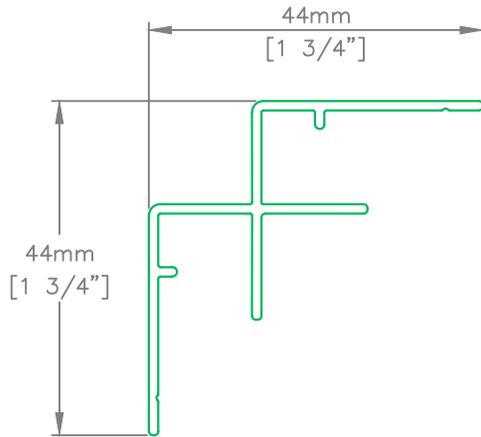
EZ 14
(DRAWING EZ14.1)



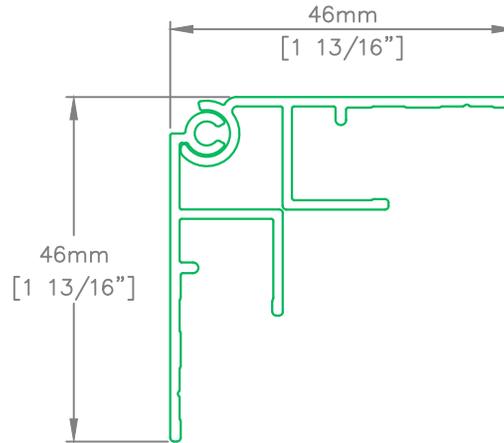
EZ 15
(DRAWING EZ15.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

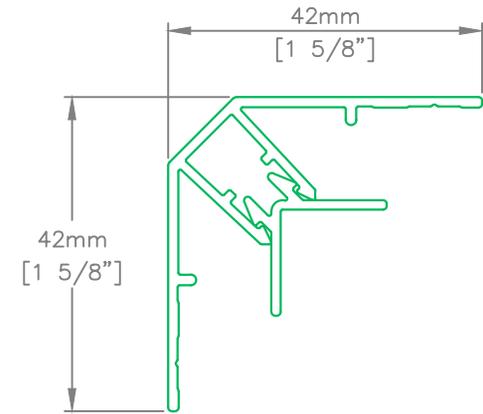
DESCRIPTION			
5/16" OUTSIDE CORNER TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.1
	DRWN BY	HJ/DDG	



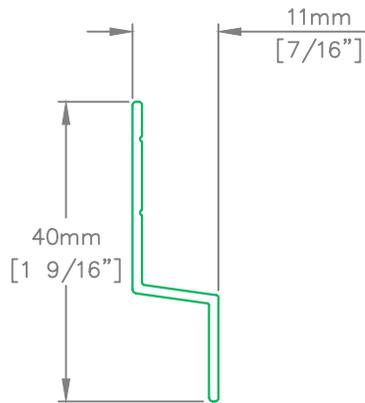
EZ 03
(DRAWING EZ3.1)



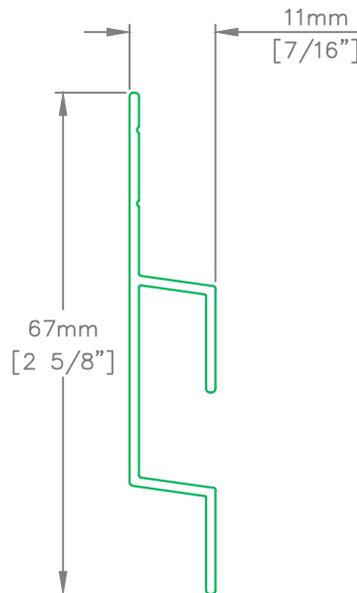
EZ 18
(DRAWING EZ18.1)



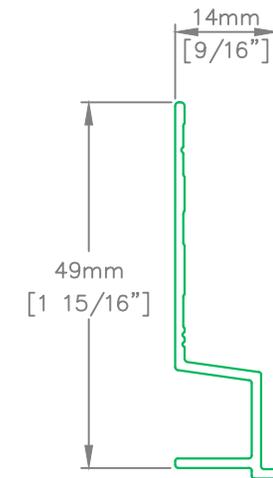
EZ 27
(DRAWING EZ27.1)



EZ 04
(DRAWING EZ4.1 EZ4.2 EZ4.3
EZ60.1 EZ28.1 & EZ28.4)



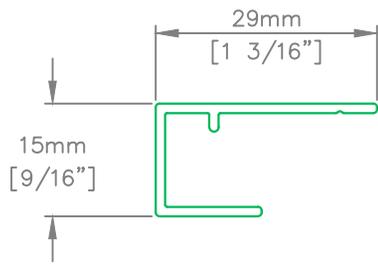
EZ 05



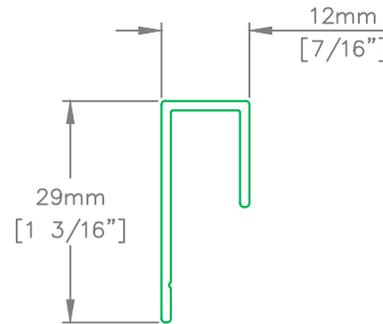
EZ 10
(DRAWING EZ10.1 & EZ10.2)

WALL THICKNESS APPROX. 1.3mm [.051\"] 16 ga (DRAWING EZ5.1 EZ5.2 & EZ28.2)

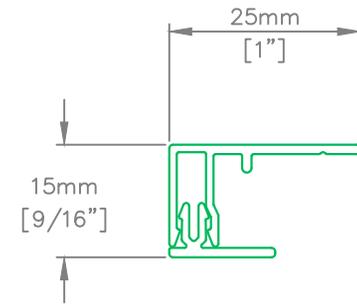
DESCRIPTION			
5/16" INSIDE CORNER & HORIZONTAL TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.2
	DRWN BY	HJ/DDG	



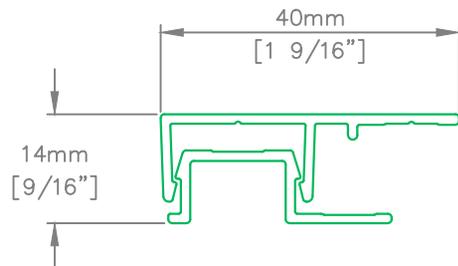
EZ 08
(DRAWING EZ8.1, EZ8.2 & EZ48.2)



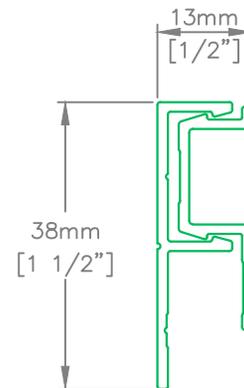
EZ 09
(DRAWING EZ9.1 & EZ28.3)



EZ 108
(DRAWING EZ108.1)



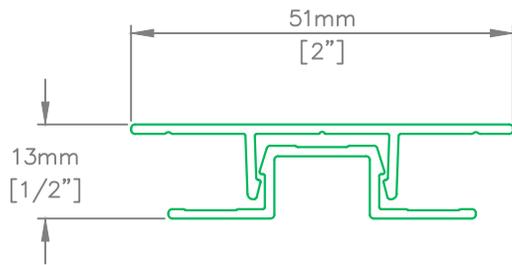
EZ 20
(DRAWING EZ20.1 & EZ20.2)



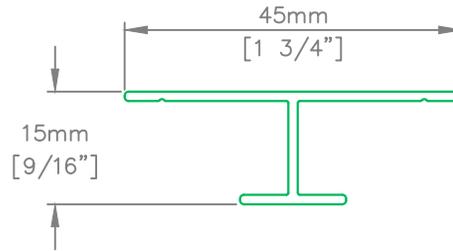
EZ 21
(DRAWING EZ21.1 & EZ21.2)

WALL THICKNESS APPROX. 1.3mm [.051\"] 16 ga

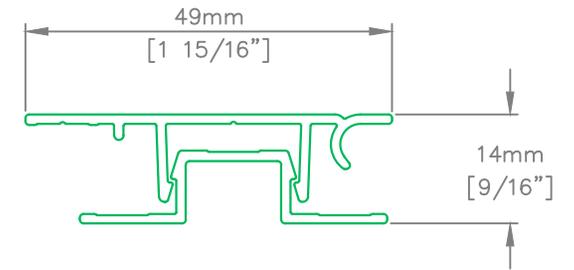
DESCRIPTION			
5/16" J TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.3
	DRWN BY	HJ/DDG	



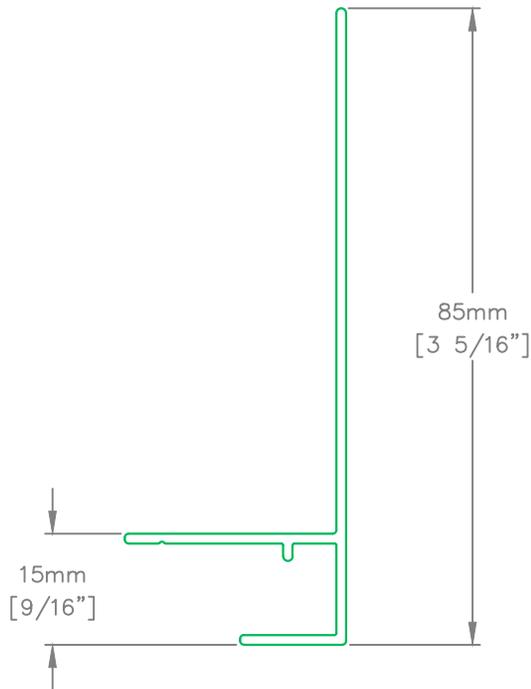
EZ 07
(DRAWING EZ7.1)



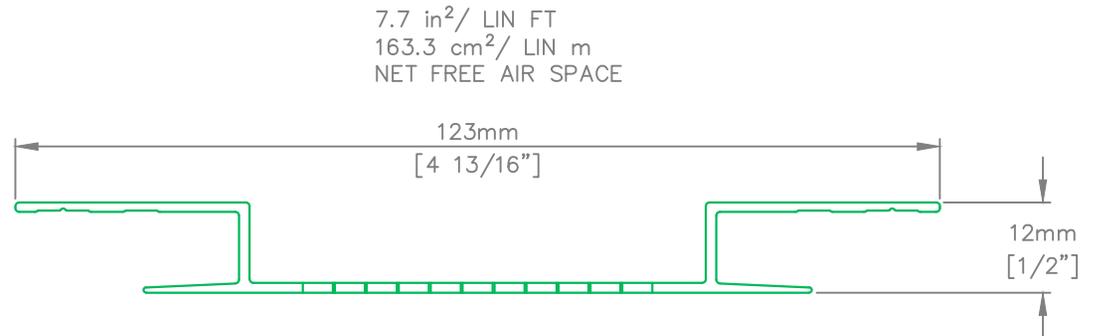
EZ 25
(DRAWING EZ25.1)



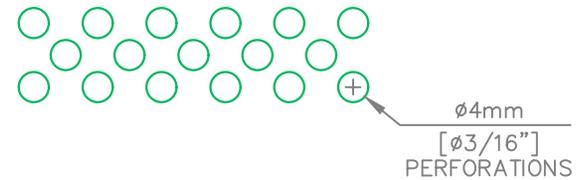
EZ 19
(DRAWING EZ19.1)



EZ 101
(DRAWING EZ101.1)



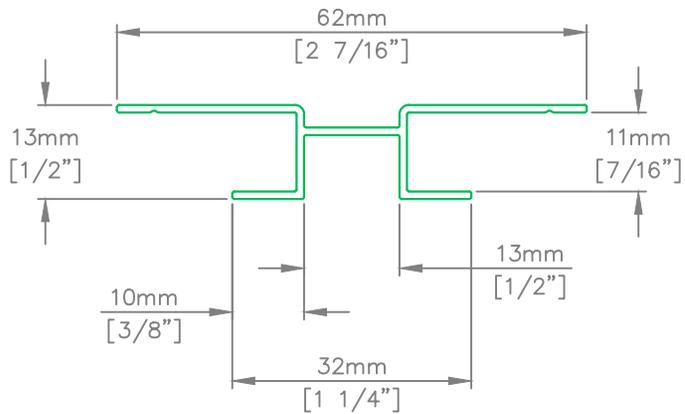
7.7 in²/ LIN FT
163.3 cm²/ LIN m
NET FREE AIR SPACE



EZ 29
(DRAWING EZ29.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

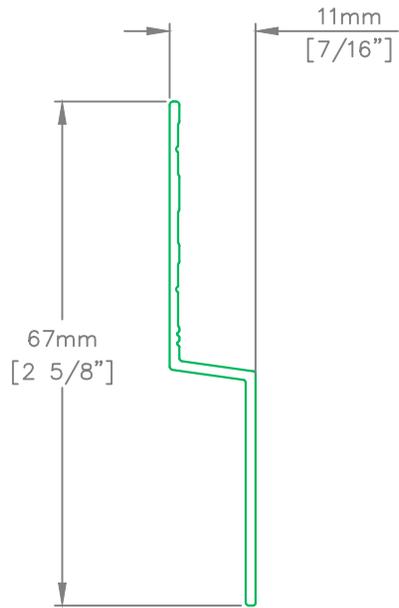
DESCRIPTION			
5/16" VERTICAL & SOFFIT TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZO.4
	DRWN BY	HJ/DDG	



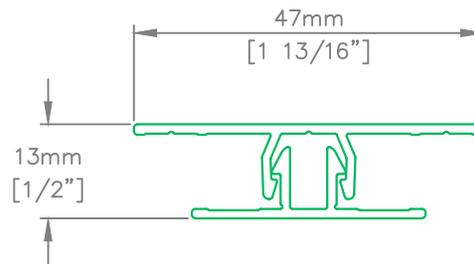
EZ 107
(DRAWING EZ107.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

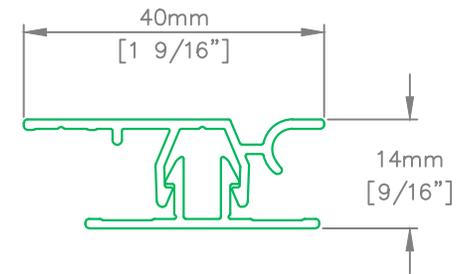
DESCRIPTION			
5/16" MISCELLANEOUS TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.5
	DRWN BY	HJ/DDG	



EZ 22
(DRAWING EZ22.1)



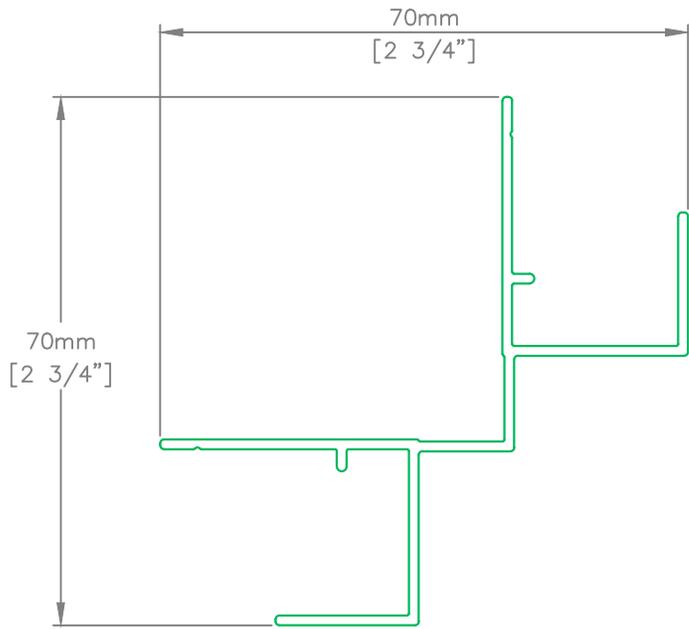
EZ 23
(DRAWING EZ23.1)



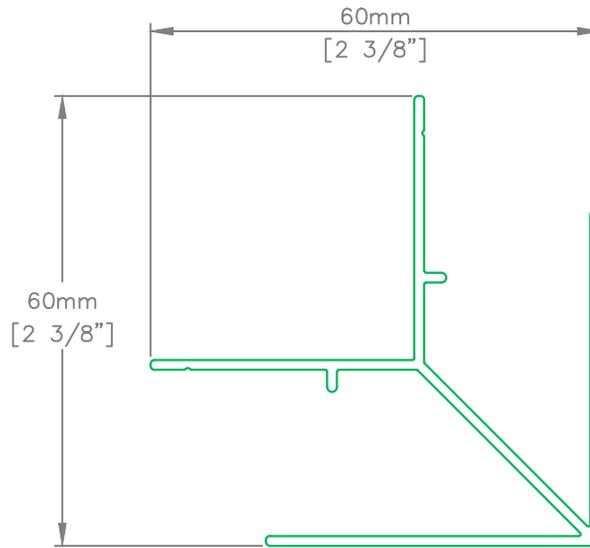
EZ 24
(DRAWING EZ24.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

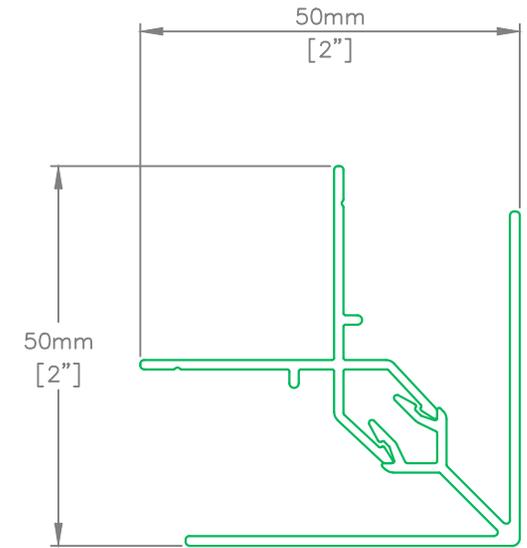
DESCRIPTION			
5/16" SLT (SLIM LINE) TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.6
	DRWN BY	HJ/DDG	



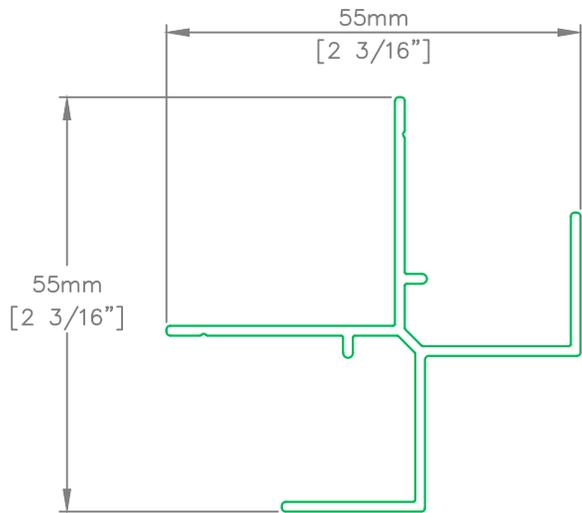
EZ 31
(DRAWING EZ31.1)



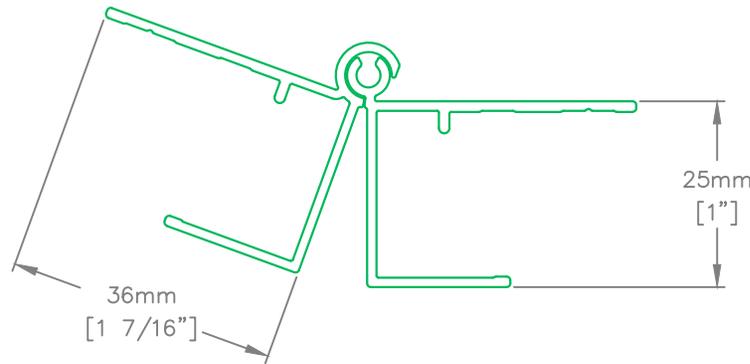
EZ 33
(DRAWING EZ33.1)



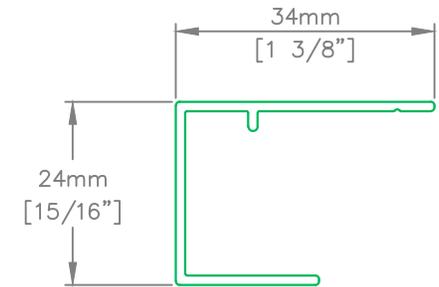
EZ 42
(DRAWING EZ42.1)



EZ 34
(DRAWING EZ34.1)



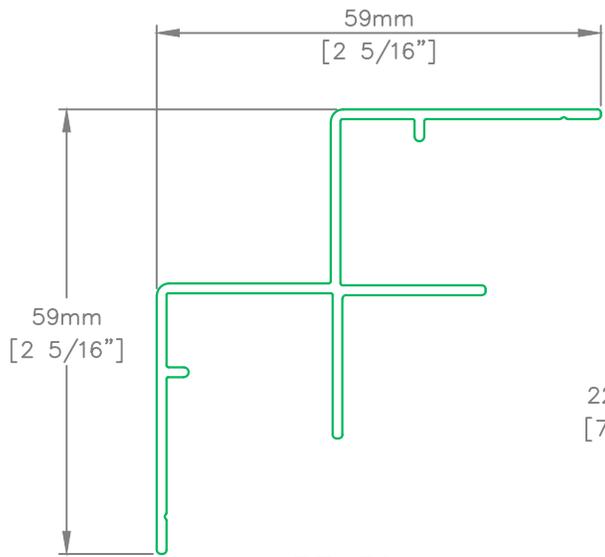
EZ 35
(DRAWING EZ35.1)



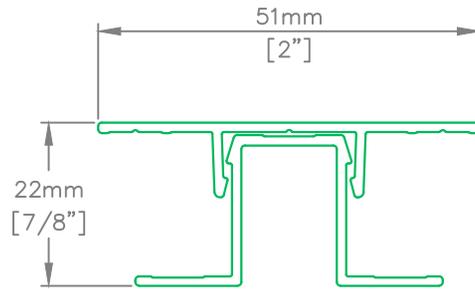
EZ 40
(DRAWING EZ40.1,
EZ40.2 EZ40.3
EZ28.4 & EZ28.6)

WALL THICKNESS APPROX. 1.3mm [.051\"] 16 ga

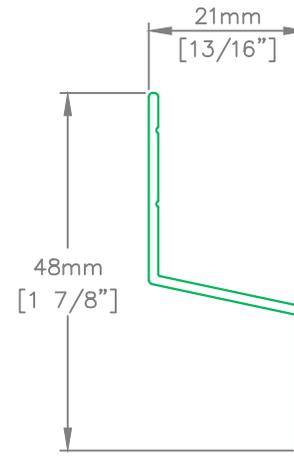
DESCRIPTION			
3/4\"/>			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZO.7
	DRWN BY	HJ/DDG	



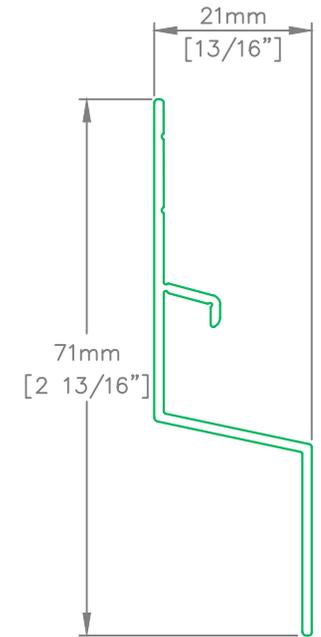
EZ 36
(DRAWING EZ36.1)



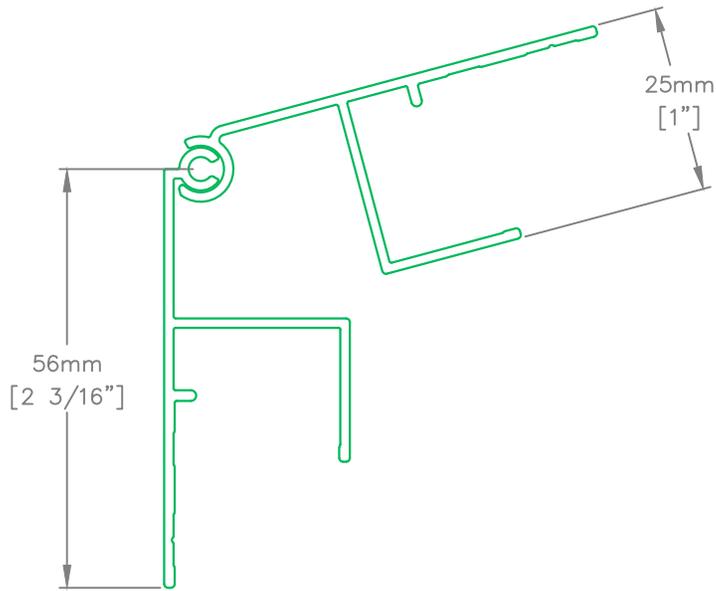
EZ 38
(DRAWING EZ38.1)



EZ 44
(DRAWING EZ44.1)

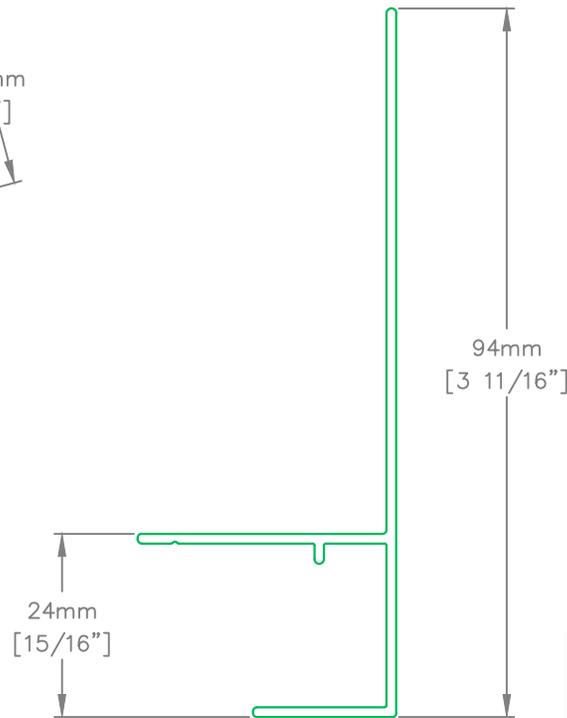


EZ 48
(DRAWING EZ48.1 & EZ48.2)

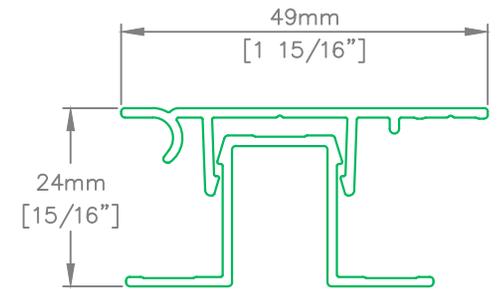


EZ 37
(DRAWING EZ37.1)

WALL THICKNESS APPROX. 1.3mm [.051\"] 16 ga



EZ 41
(DRAWING EZ41.1)



EZ 39
(DRAWING 39.1)

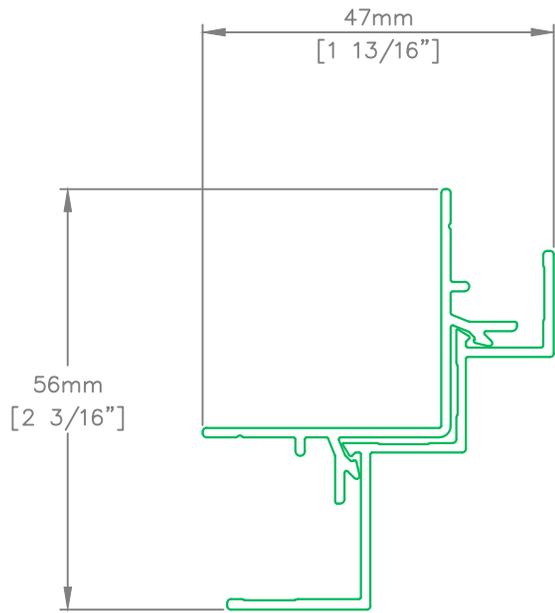
DESCRIPTION

3/4\" IN INSIDE CORNER, HORIZONTAL,
VERTICAL & J TRIM

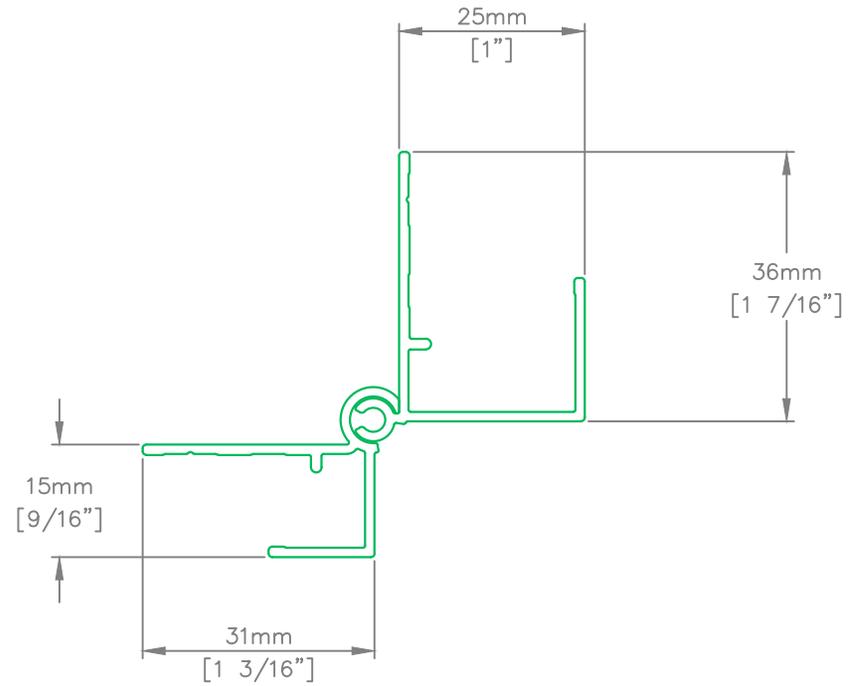


EasyTrim®
Reveals

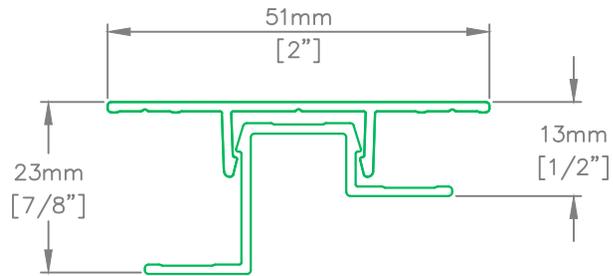
SCALE	NTS	DRAWING NUMBER
DATE	APR2024	EZ0.8
DRWN BY	HJ/DDG	



EZ 16
(DRAWING EZ16.1)



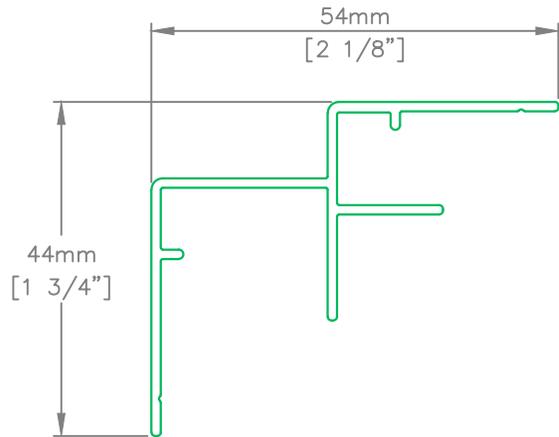
EZ 45
(DRAWING EZ45.1)



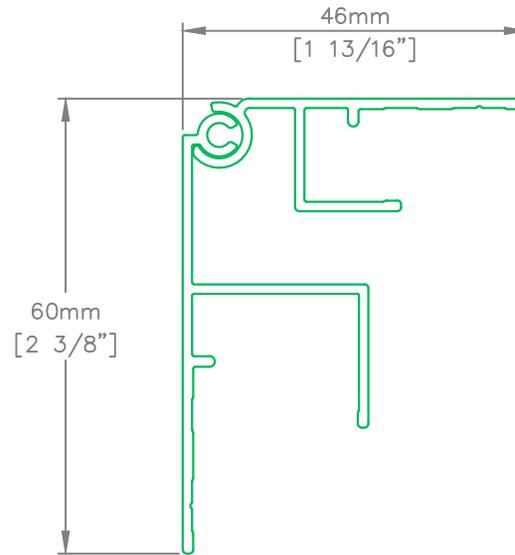
EZ 11
(DRAWING EZ11.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

DESCRIPTION			
5/16" TO 3/4" OUTSIDE CORNER & VERTICAL TRANSITION TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZO.9
	DRWN BY	HJ/DDG	



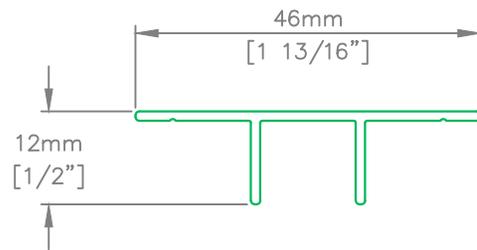
EZ 17
(DRAWING EZ17.1)



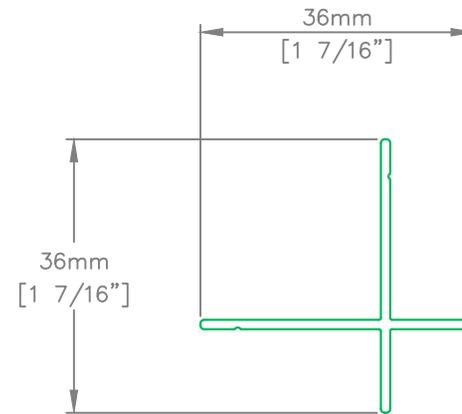
EZ 46
(DRAWING EZ46.1)

WALL THICKNESS APPROX. 1.3mm [.051\"] 16 ga

DESCRIPTION			
5/16" TO 3/4" INSIDE CORNER TRANSITION TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.10
	DRWN BY	HJ/DDG	



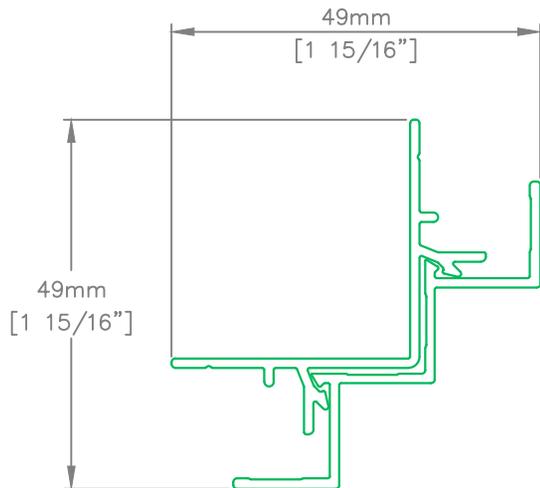
EZ 102
(DRAWING EZ102.1)



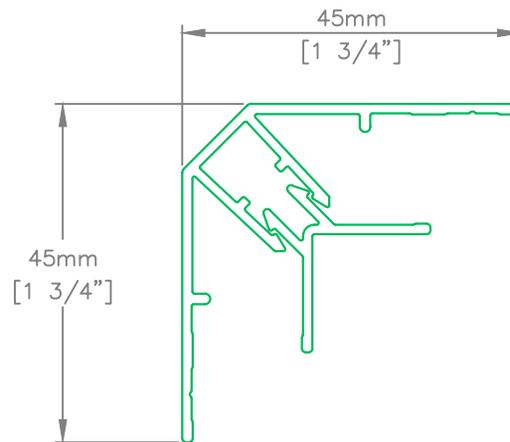
EZ 103
(DRAWING EZ103.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

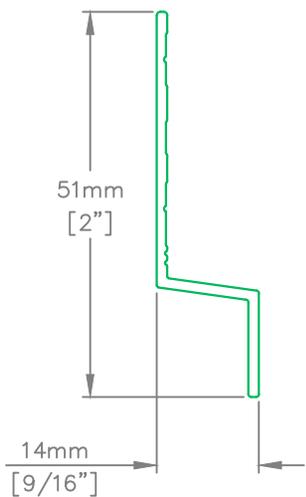
DESCRIPTION			
5/16" OPEN JOINT TRIMS			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.11
	DRWN BY	HJ/DDG	



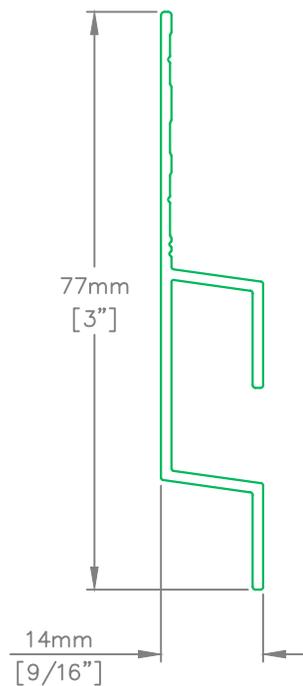
EZ 62
(DRAWING EZ62.1)



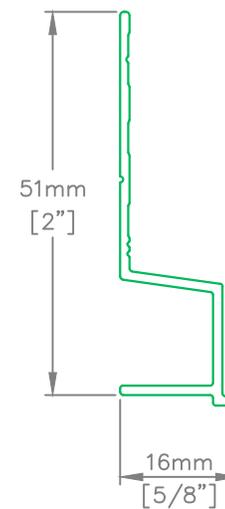
EZ 63
(DRAWING EZ63.1)



EZ 64
(DRAWING EZ64.1)



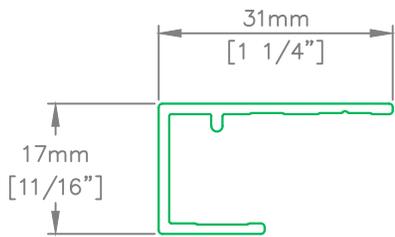
EZ 65
(DRAWING EZ65.1)



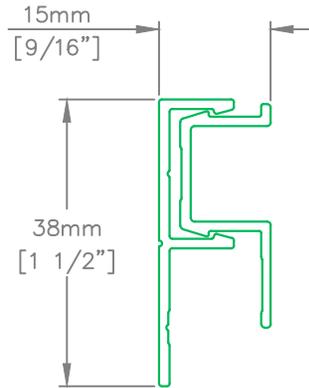
EZ 70
(DRAWING EZ70.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

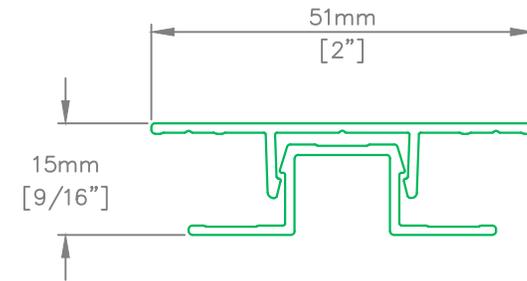
DESCRIPTION			
7/16" OUTSIDE CORNER, INSIDE CORNER & HORIZONTAL TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.12
	DRWN BY	HJ/DDG	



EZ 68
(DRAWING EZ68.1 & EZ68.2)

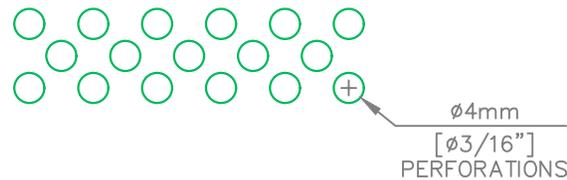
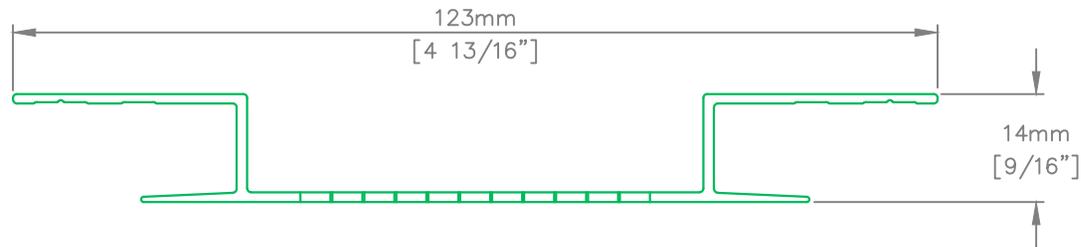


EZ 71
(DRAWING EZ71.1)



EZ 67
(DRAWING EZ67.1)

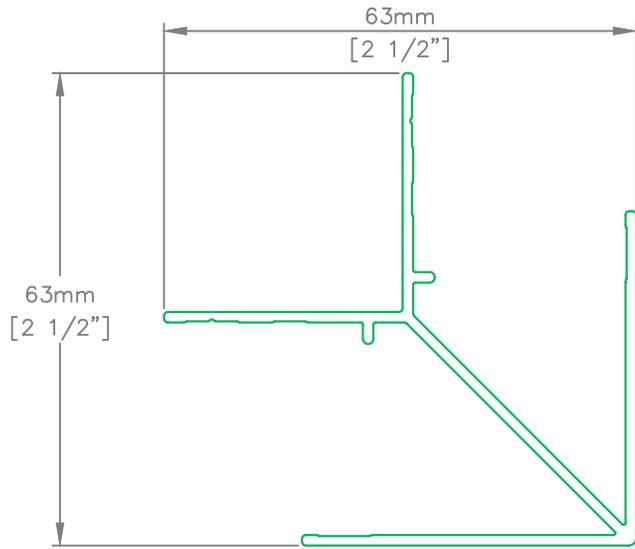
7.7 in²/ LIN FT
163.3 cm²/ LIN m
NET FREE AIR SPACE



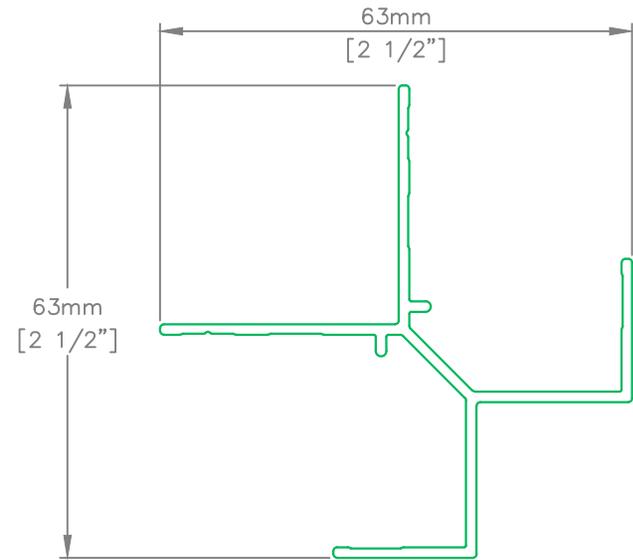
EZ 79
(DRAWING EZ79.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

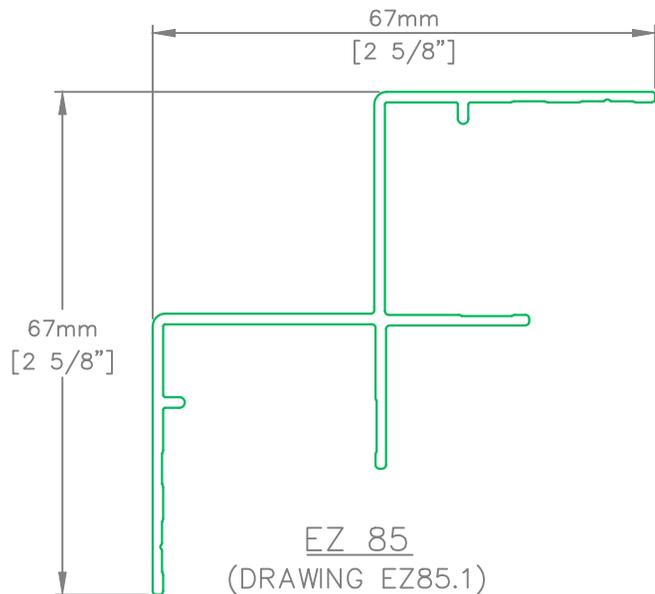
DESCRIPTION			
7/16" GENERAL J, VERTICAL & SOFFIT TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.13
	DRWN BY	HJ/DDG	



EZ 83
(DRAWING EZ83.1)



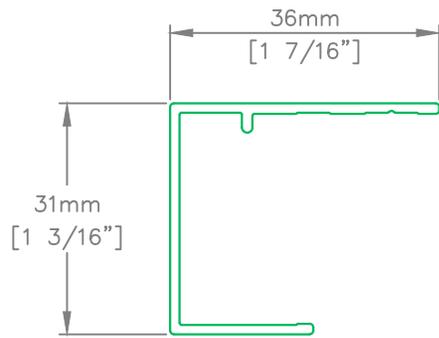
EZ 84
(DRAWING EZ84.1)



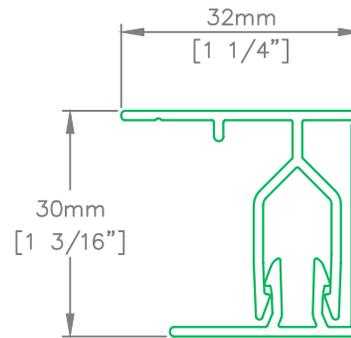
EZ 85
(DRAWING EZ85.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

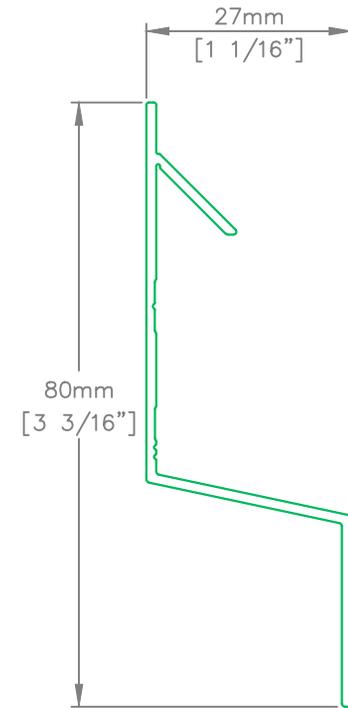
DESCRIPTION			
1" OUTSIDE & INSIDE TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZO.14
	DRWN BY	HJ/DDG	



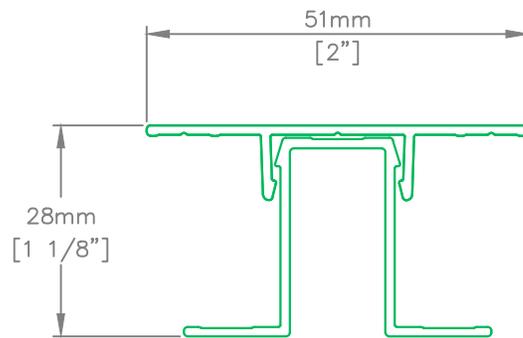
EZ 80
(DRAWING EZ80.1 & EZ80.2)



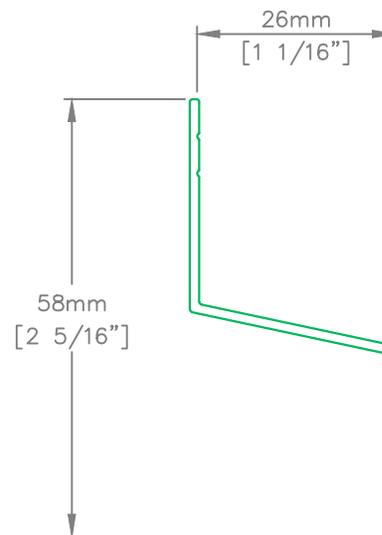
EZ 87
(DRAWING EZ87.1)



EZ 81
(DRAWING EZ81.1)



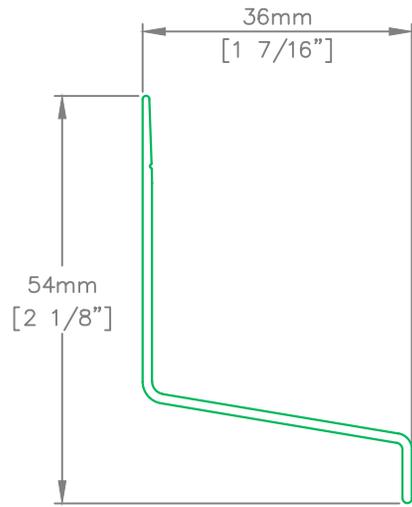
EZ 82
(DRAWING EZ82.1)



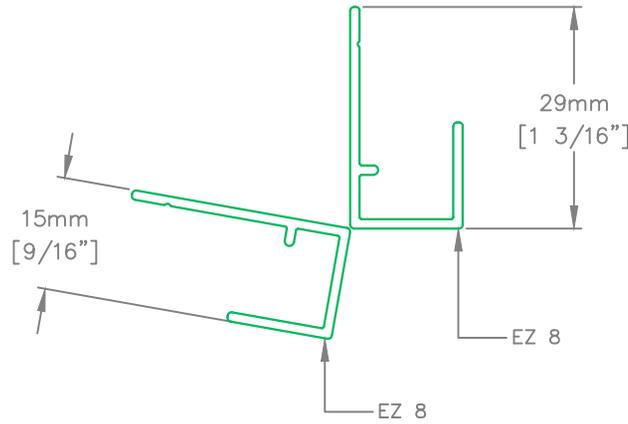
EZ 86
(DRAWING EZ86.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

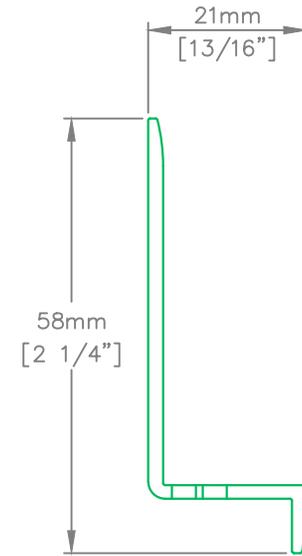
DESCRIPTION			
1" GENERAL J, HORIZONTAL & VERTICAL TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.15
	DRWN BY	HJ/DDG	



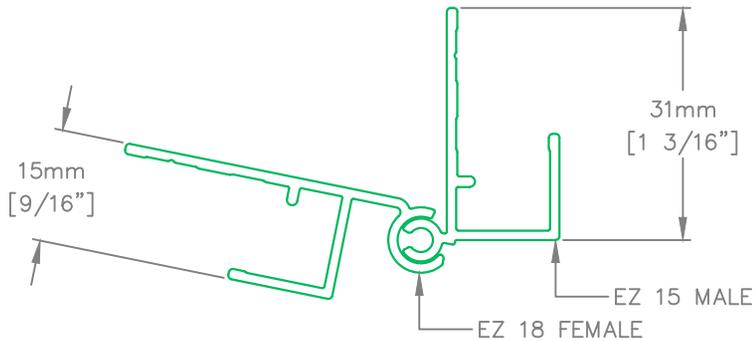
EZ 28
 (DRAWING EZ28.1 EZ28.2 EZ28.3
 EZ28.4 EZ28.5 EZ28.6 & EZ28.7)



EZ ACUTE CORNER
 (DRAWING EZ8.3)



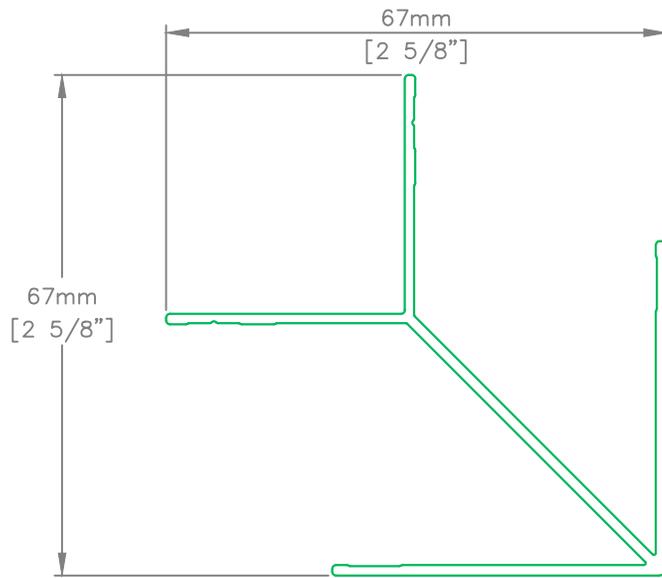
EZ 60
 (DRAWING EZ60.1)



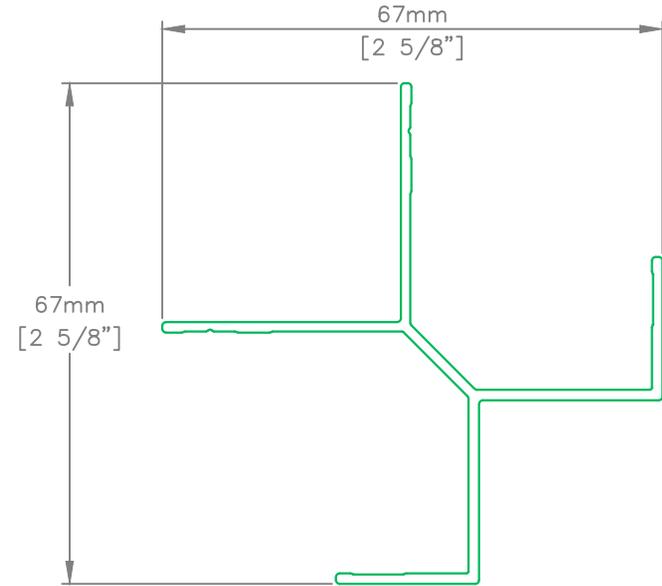
EZ ACUTE CORNER
 (DRAWING EZ15.2)

WALL THICKNESS APPROX. 1.3mm [.051\"] 16 ga

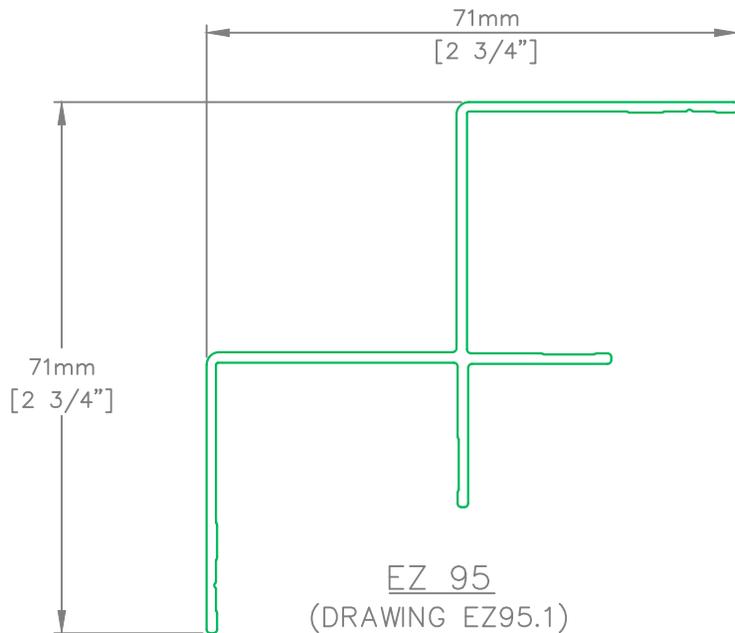
DESCRIPTION			
UNIVERSAL & MISCELLANEOUS TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.16
	DRWN BY	HJ/DDG	



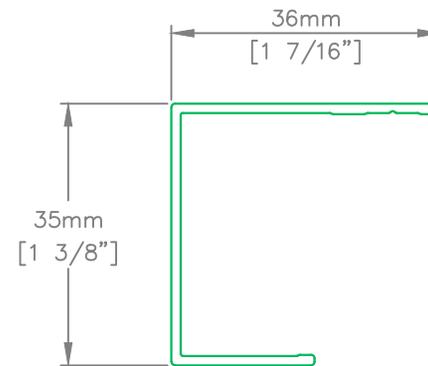
EZ 93
(DRAWING EZ93.1)



EZ 94
(DRAWING EZ94.1)



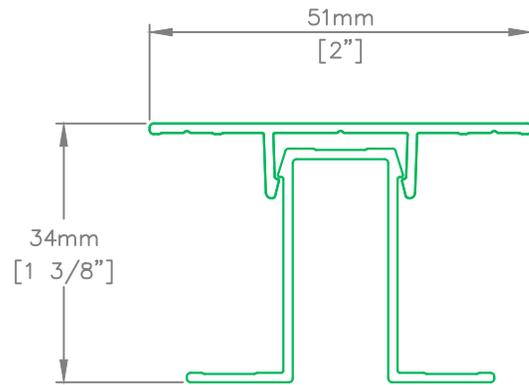
EZ 95
(DRAWING EZ95.1)



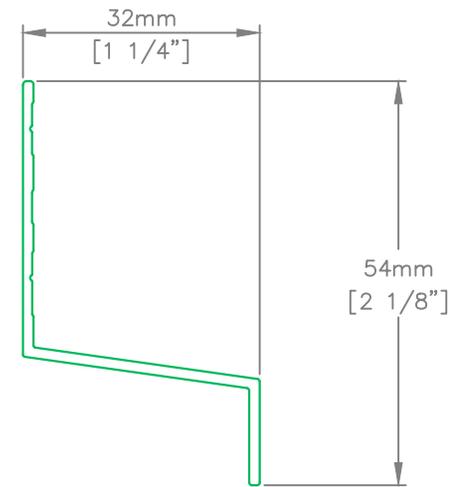
EZ 90
(DRAWING EZ90.1 & EZ90.2)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

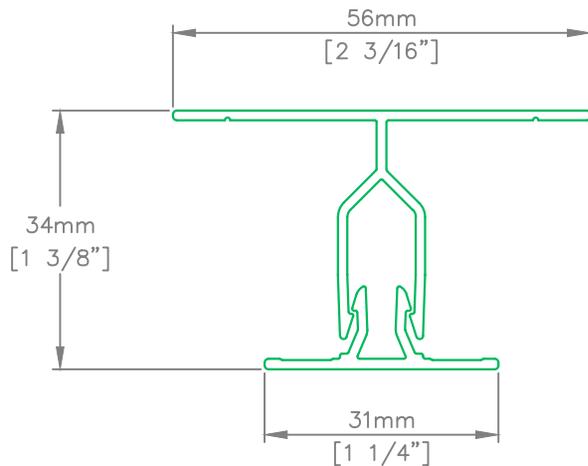
DESCRIPTION			
1-1/4" OUTSIDE & INSIDE TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZO.17
	DRWN BY	HJ/DDG	



EZ 92
(DRAWING EZ92.1)



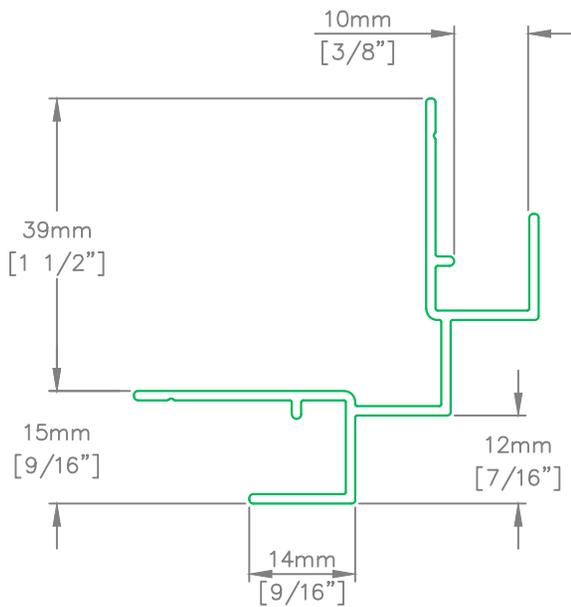
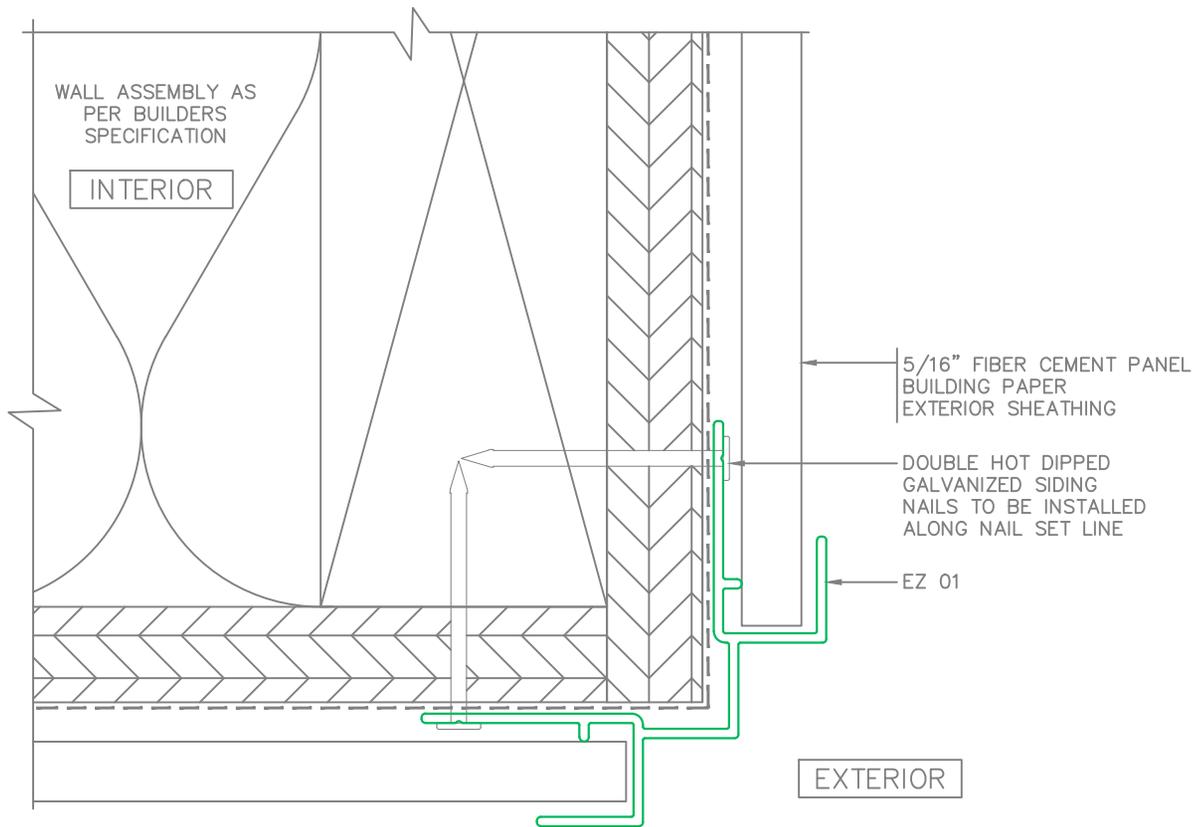
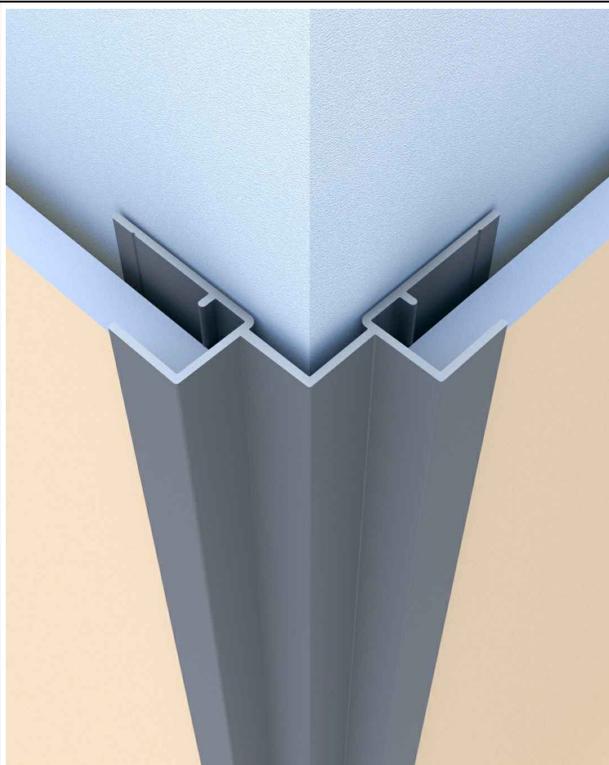
EZ 91
(DRAWING EZ91.1, EZ91.2 & EZ91.3)



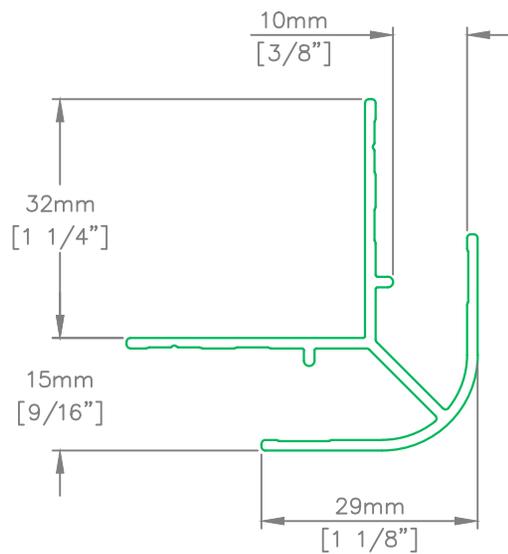
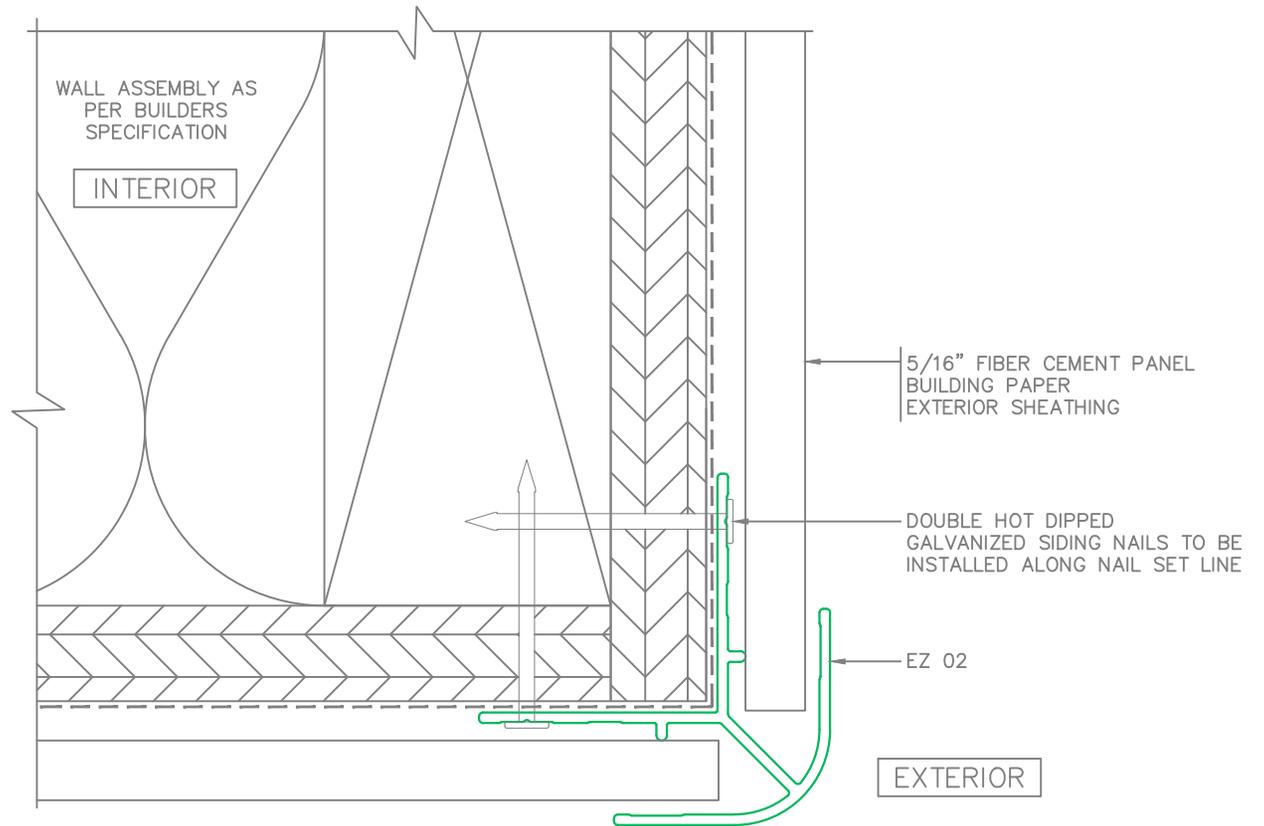
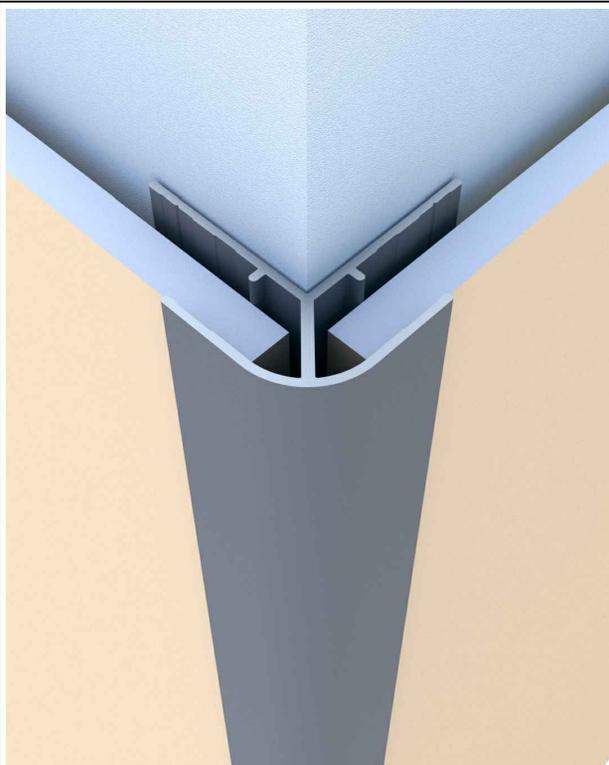
EZ 96
(DRAWING EZ96.1)

WALL THICKNESS APPROX. 1.3mm [.051"] 16 ga

DESCRIPTION			
1-1/4" GENERAL J, HORIZONTAL & VERTICAL TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ0.18
	DRWN BY	HJ/DDG	



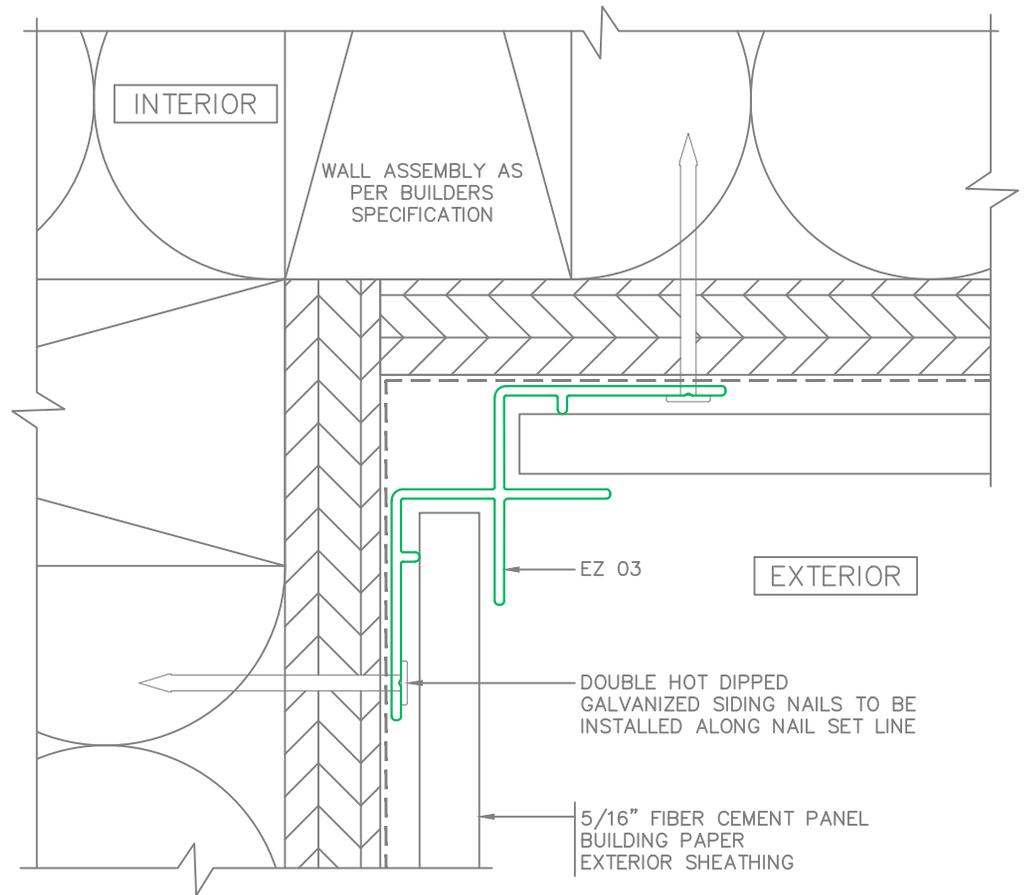
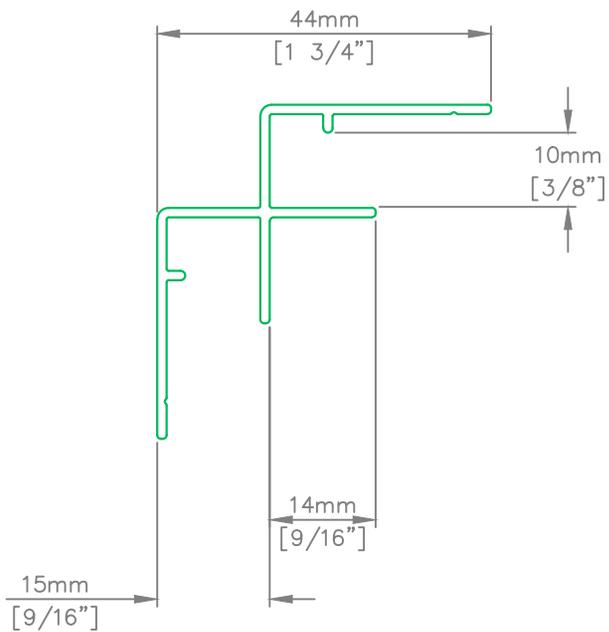
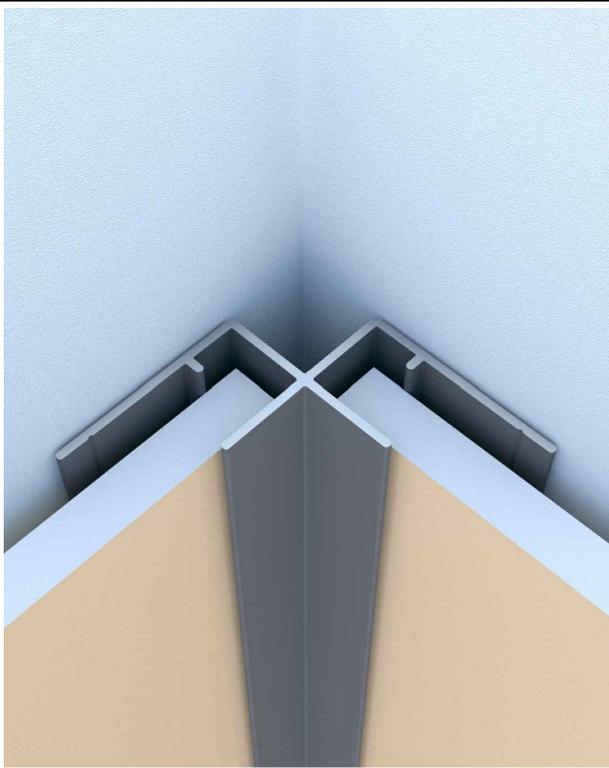
DESCRIPTION			
EZ 01 SQUARE OUTSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ1.1
	DRWN BY	HJ/DDG	



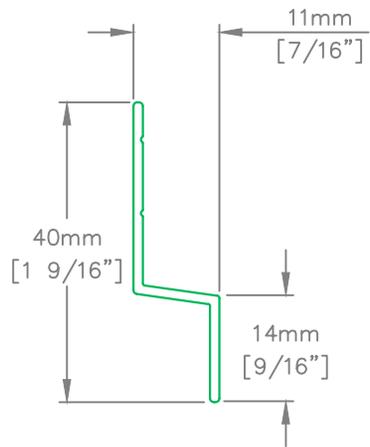
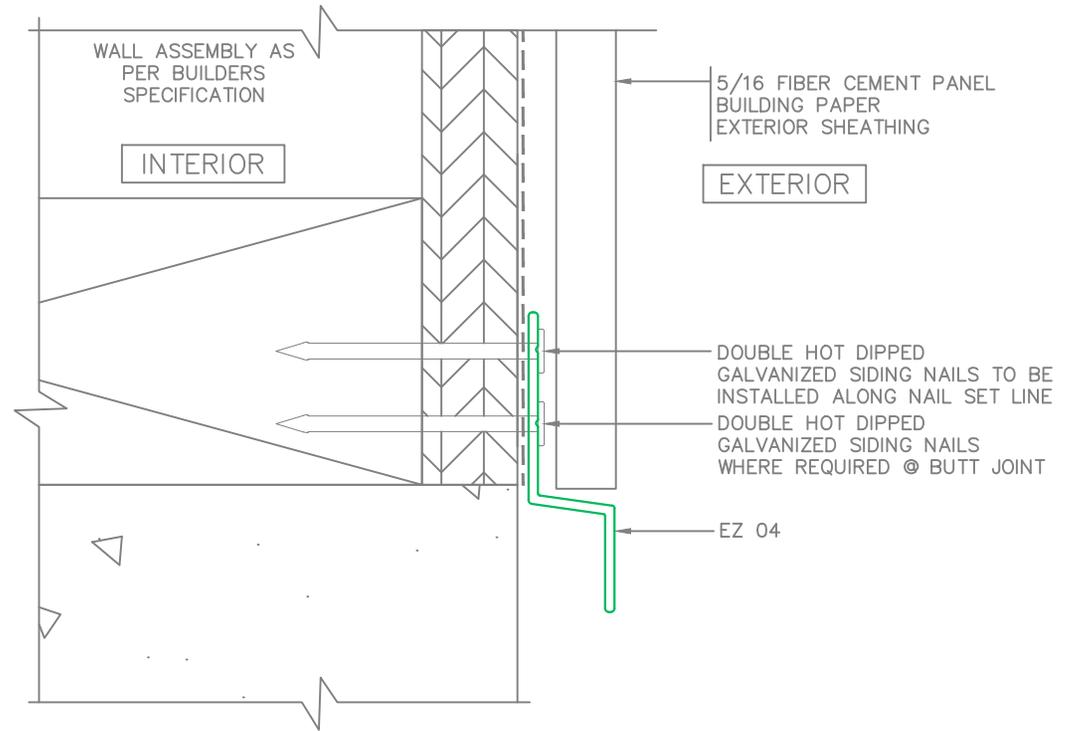
DESCRIPTION

EZ 02 ROUND OUTSIDE CORNER
5/16" TRIM

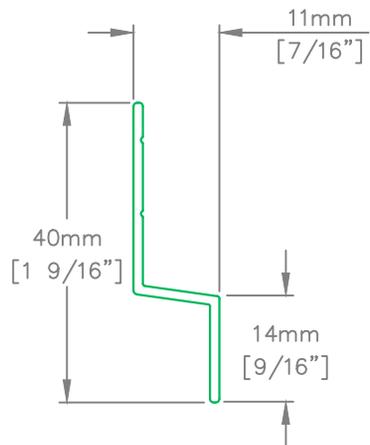
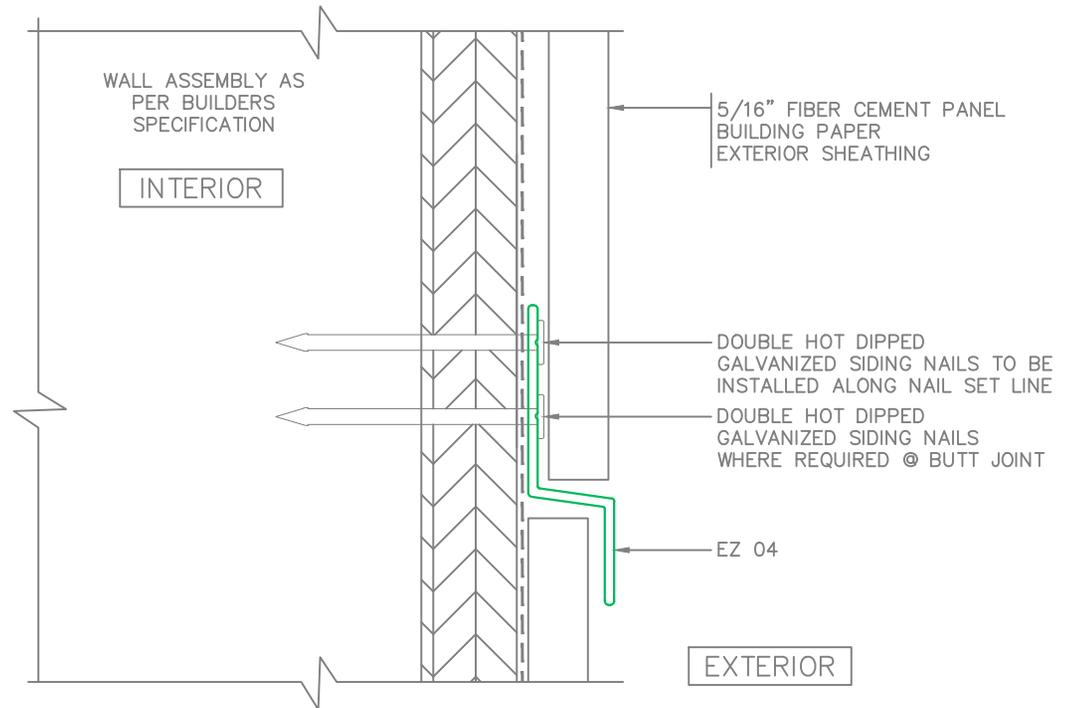
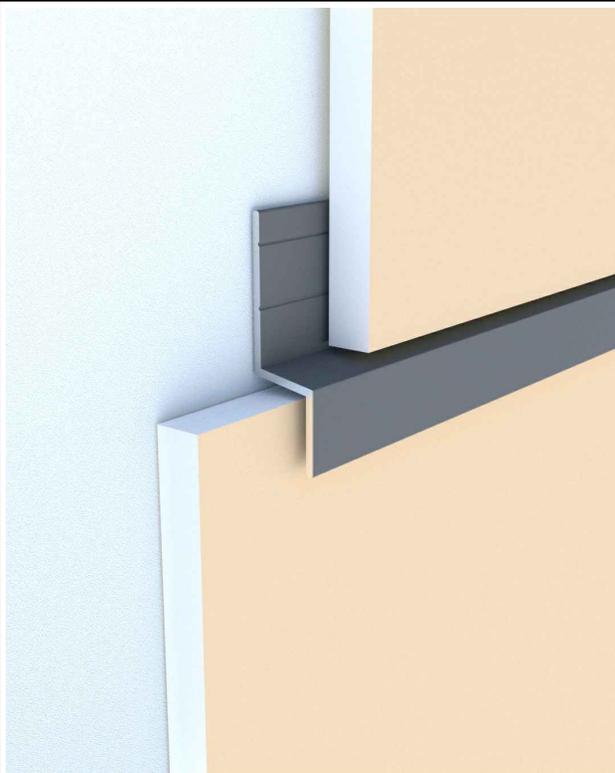
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ2.1
	DRWN BY	HJ/DDG	



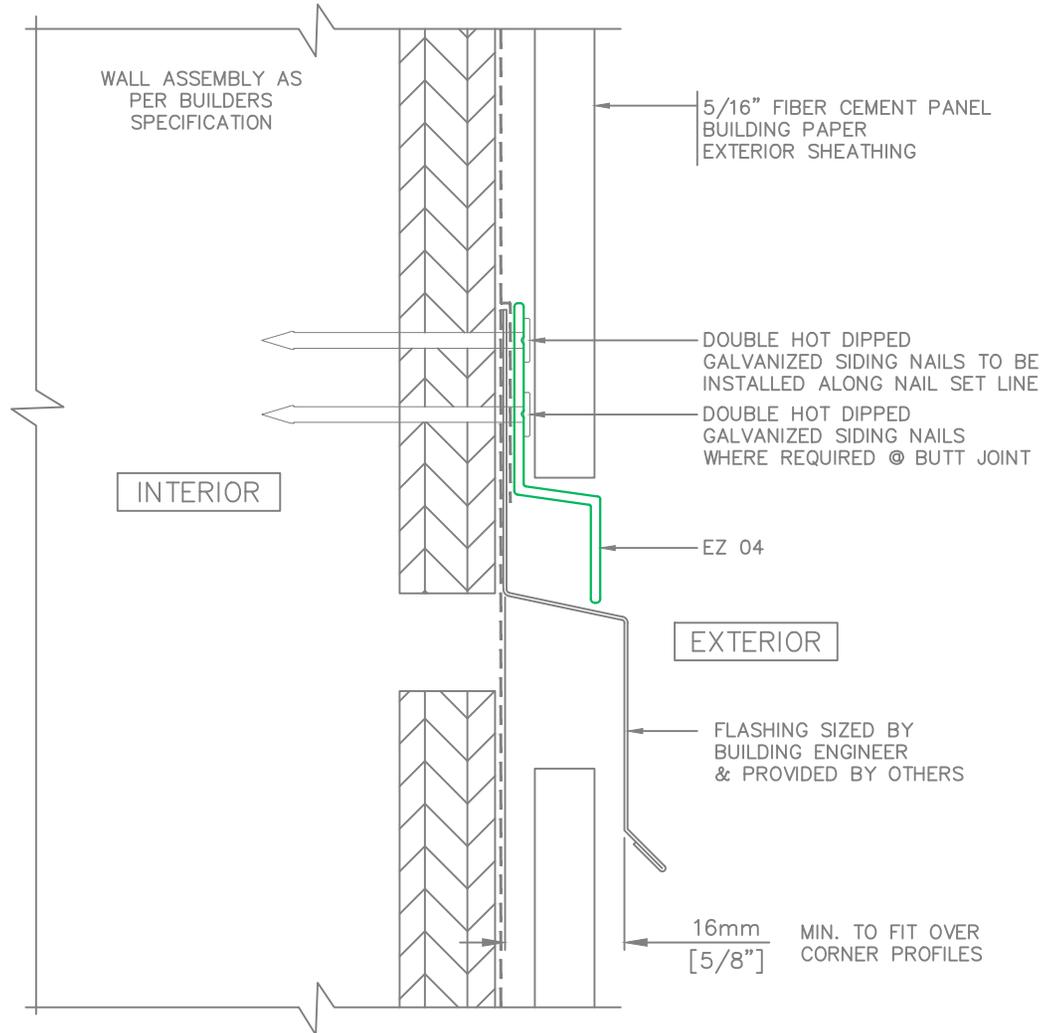
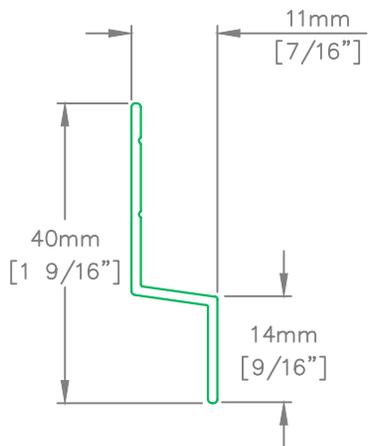
DESCRIPTION			
EZ 03 INSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ3.1
	DRWN BY	HJ/DDG	



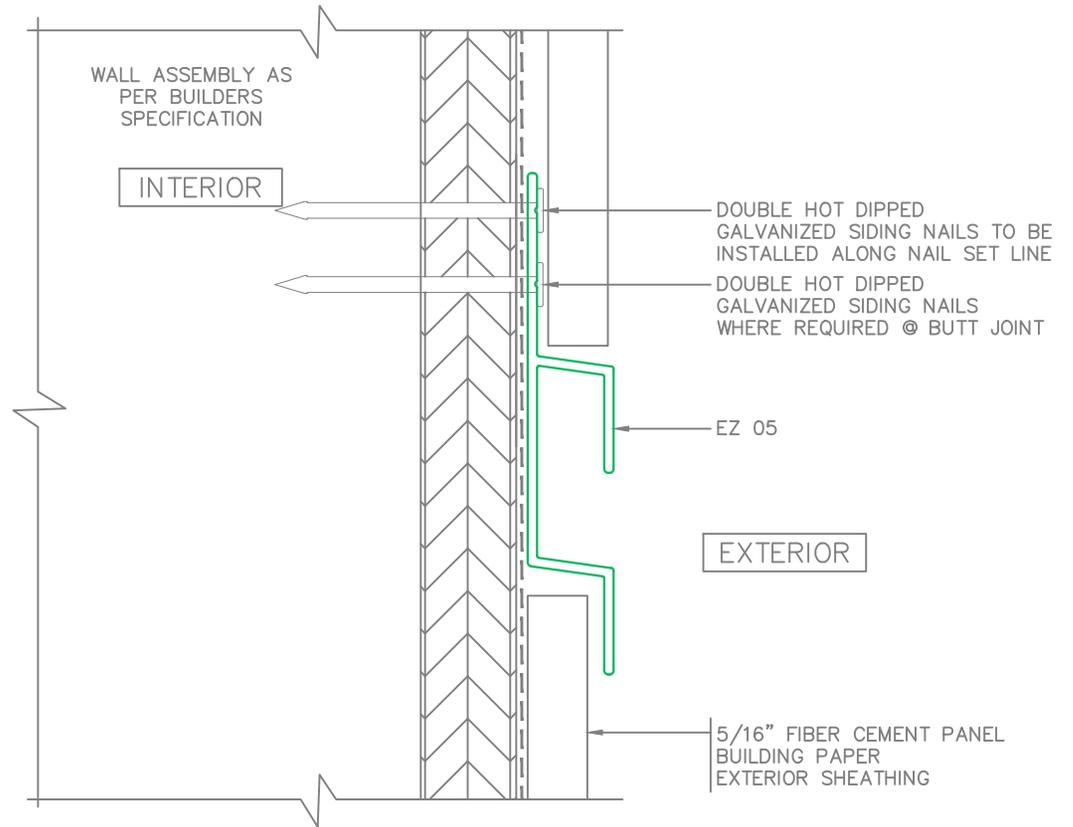
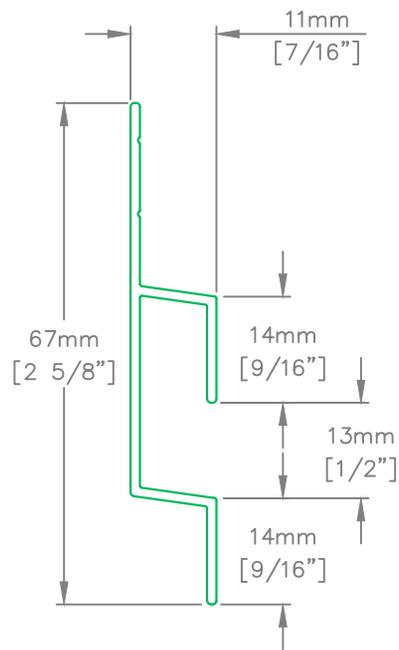
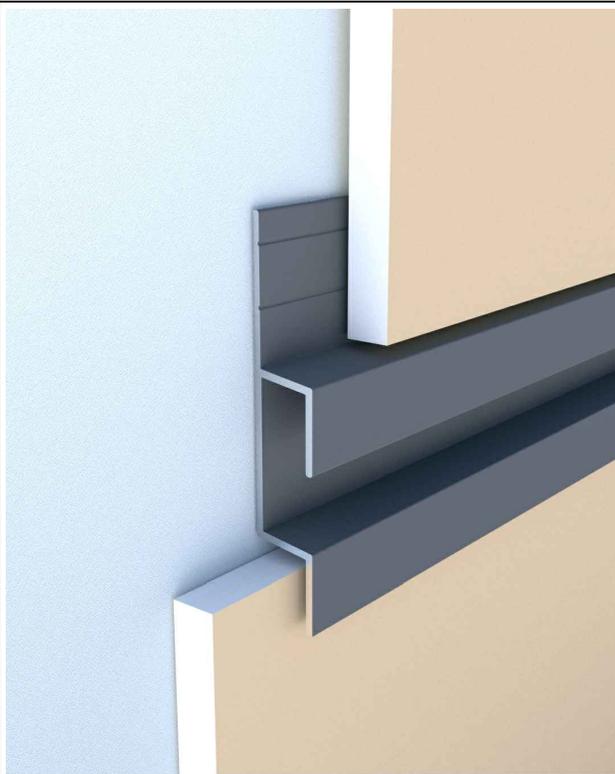
DESCRIPTION			
EZ 04 HORIZONTAL Z STARTER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ4.1
	DRWN BY	HJ/DDG	



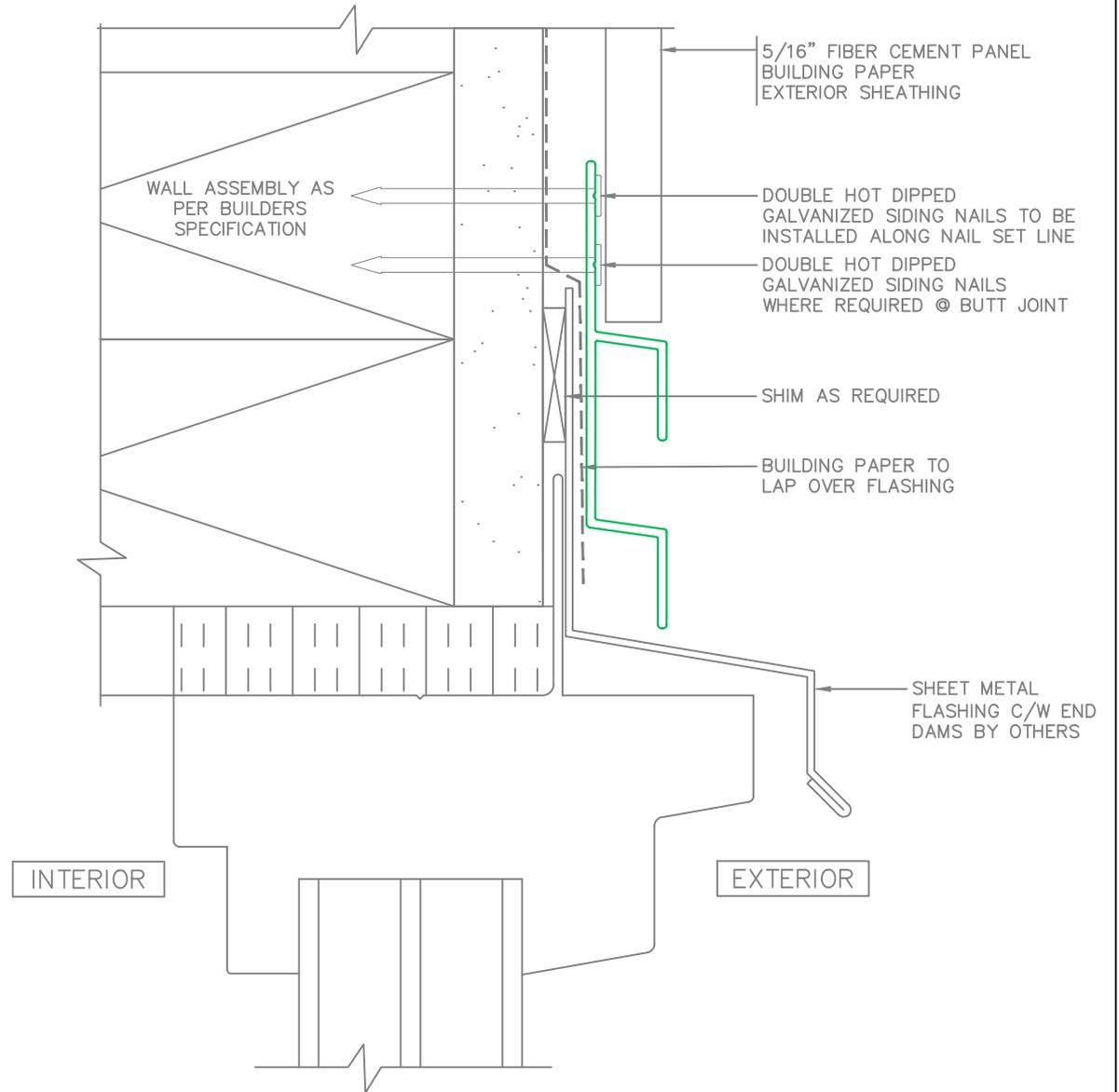
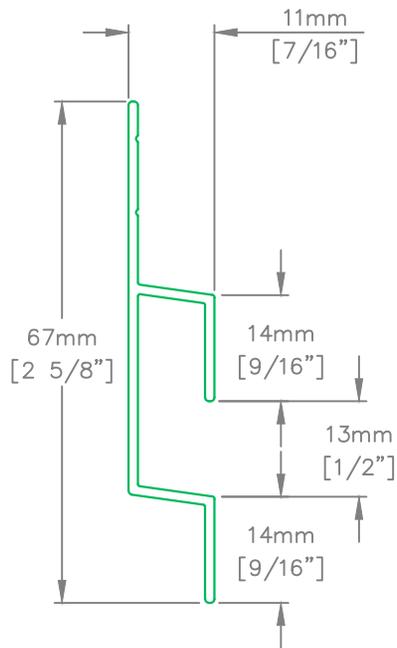
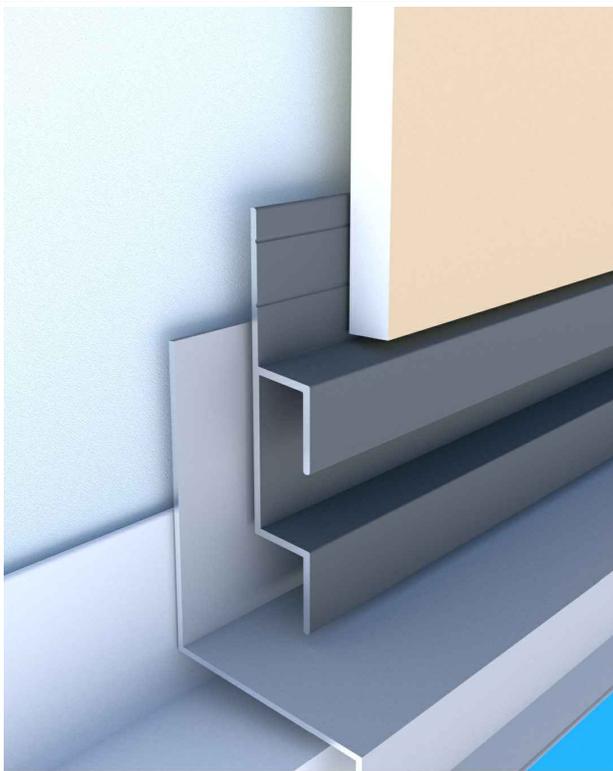
DESCRIPTION			
EZ 04 HORIZONTAL Z INTERMEDIATE 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ4.2
	DRWN BY	HJ/DDG	



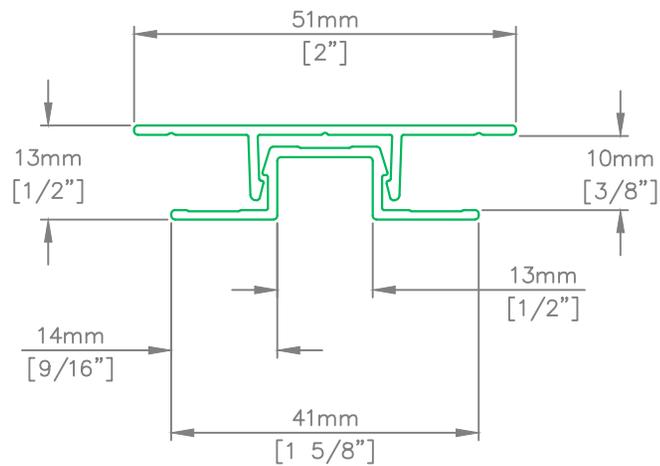
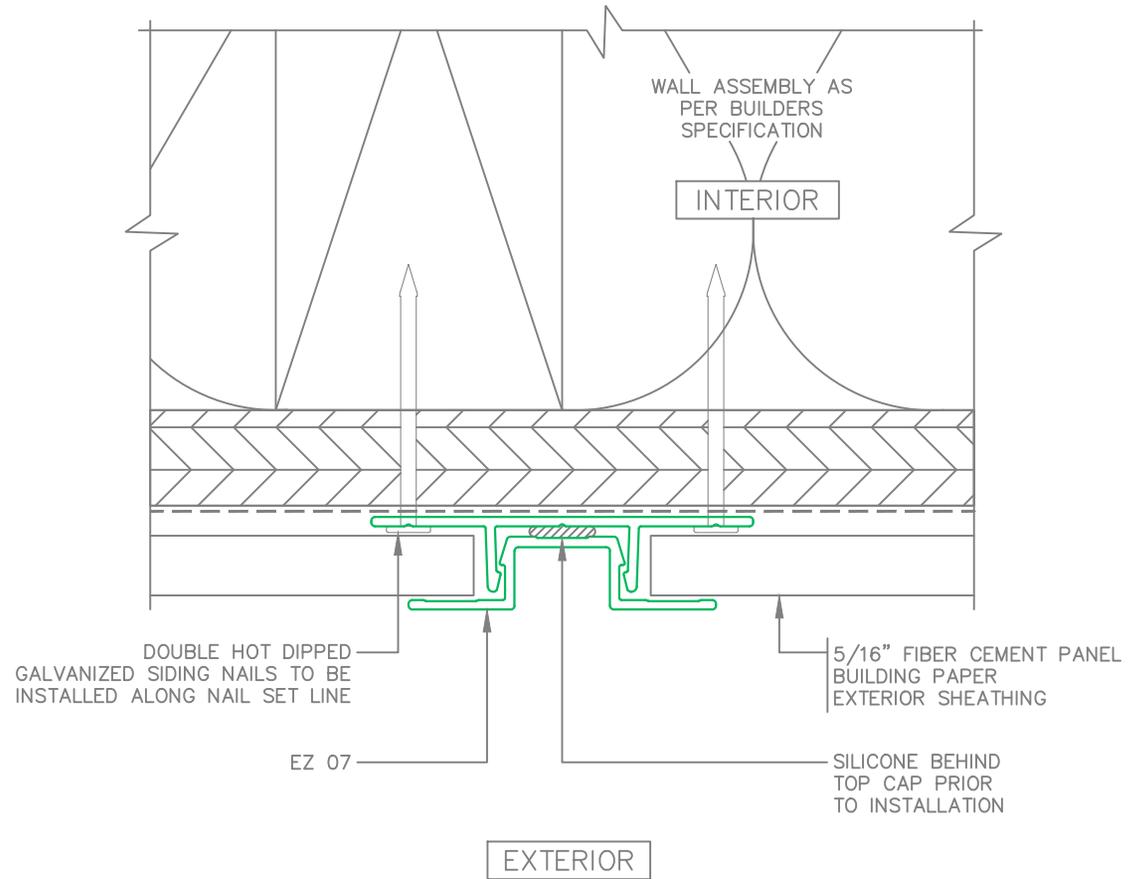
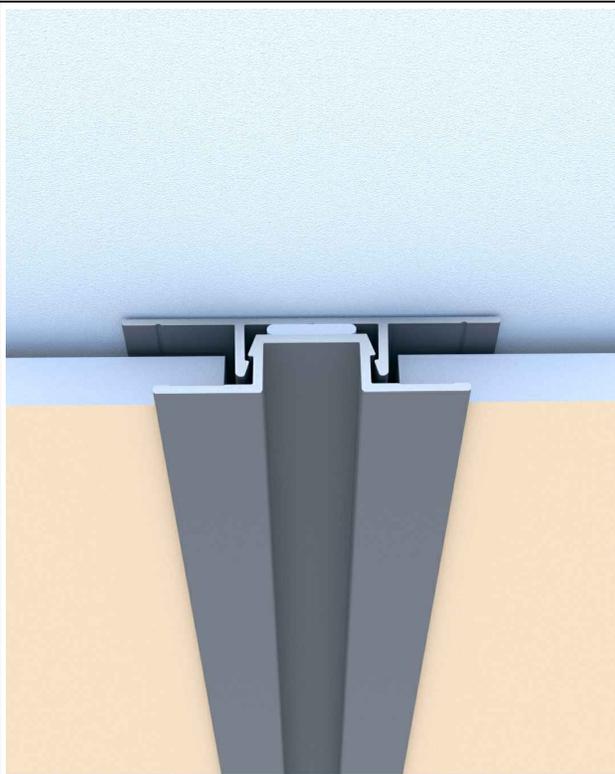
DESCRIPTION			
EZ 04 @ SHRINKAGE ZONE MULTI-STORY WOOD FRAME			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ4.3
	DRWN BY	HJ/DDG	



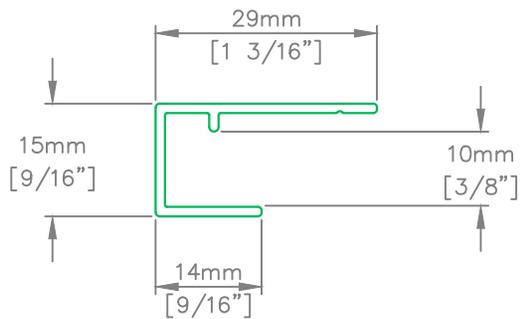
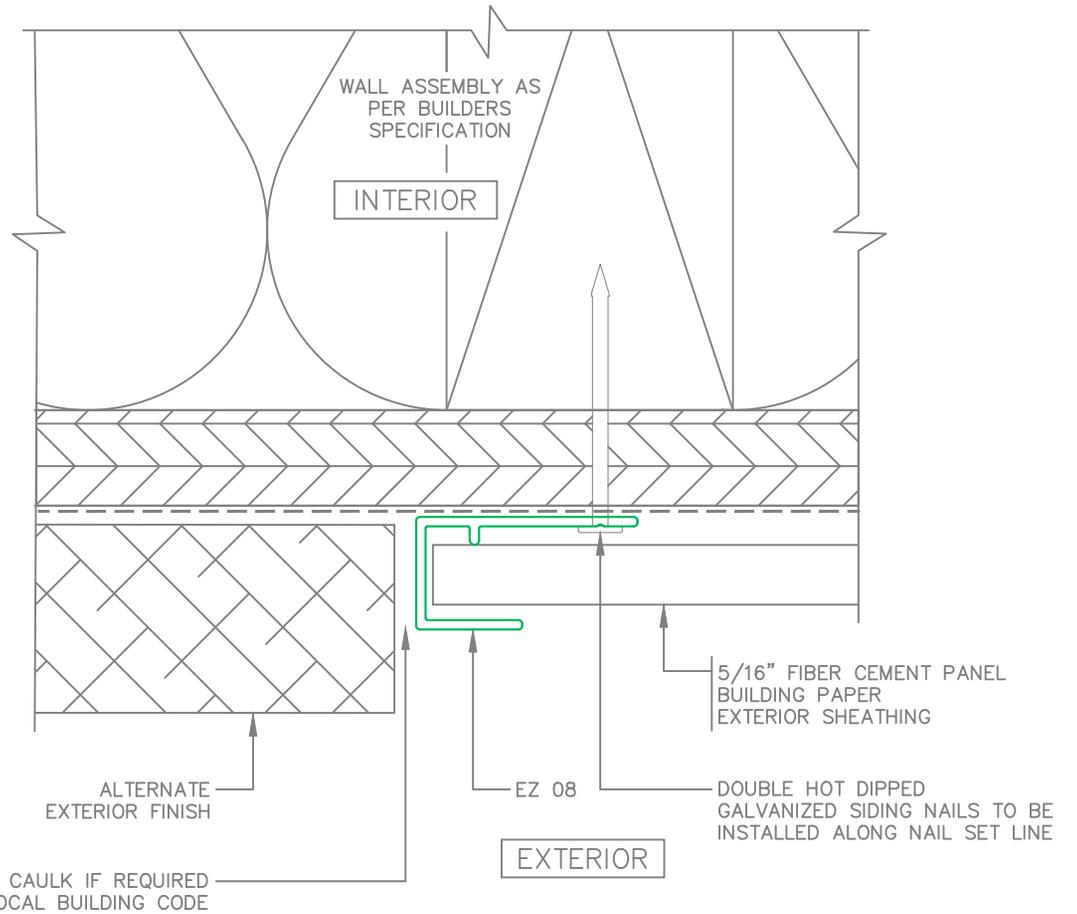
DESCRIPTION			
EZ 05 HORIZONTAL H INTERMEDIATE 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ5.1
	DRWN BY	HJ/DDG	



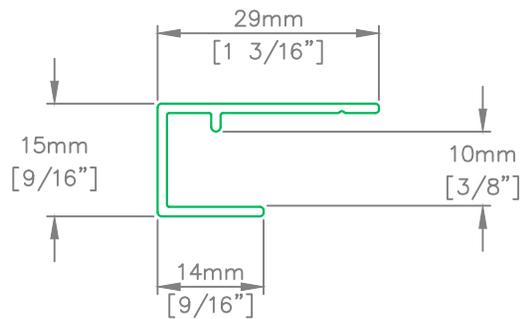
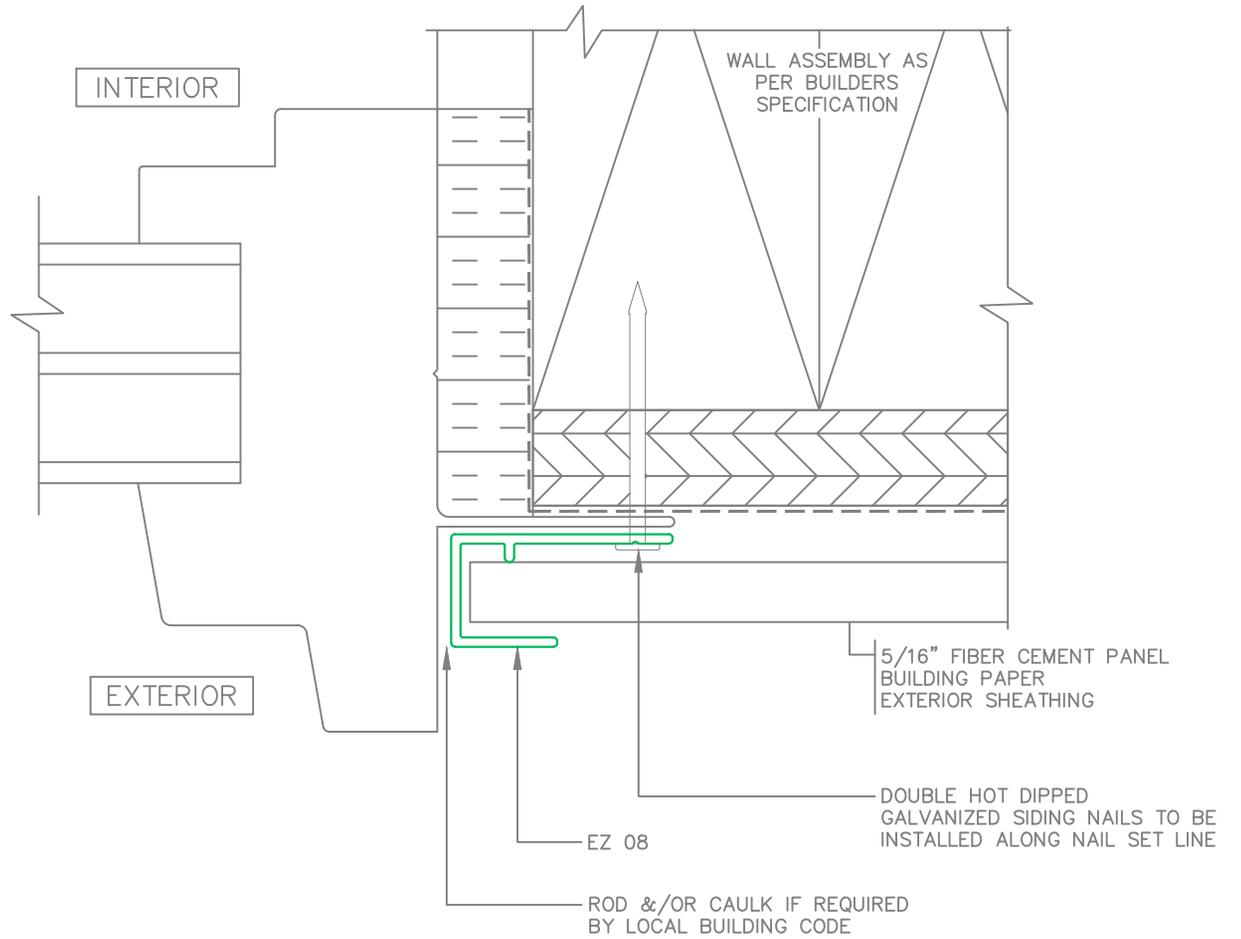
DESCRIPTION			
EZ 05 HORIZONTAL H WINDOW HEAD 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ5.2
	DRWN BY	HJ/DDG	



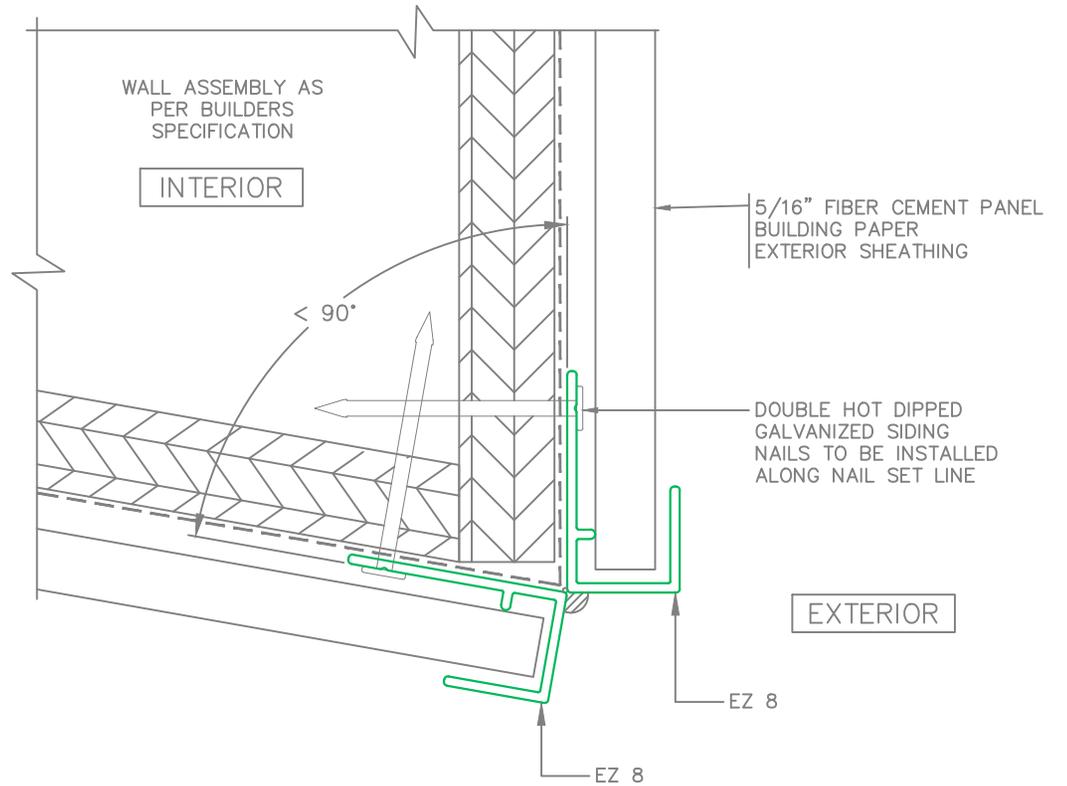
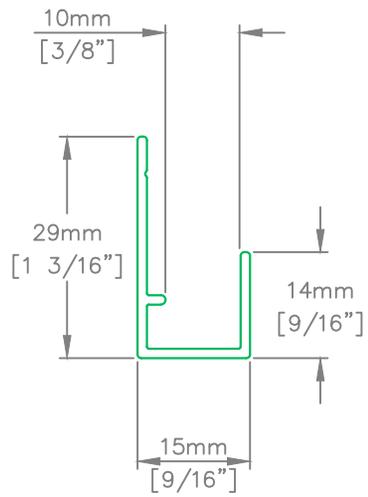
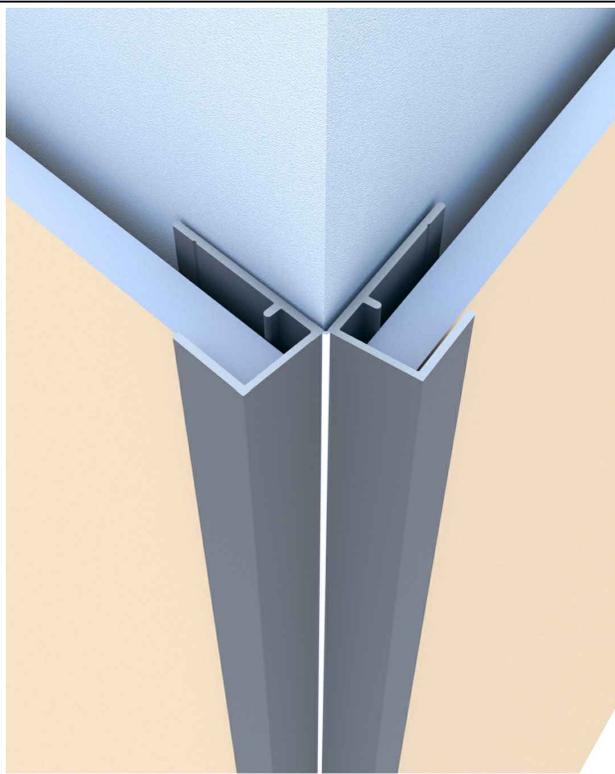
DESCRIPTION			
EZ 07 2-PIECE VERTICAL U 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ7.1
	DRWN BY	HJ/DDG	



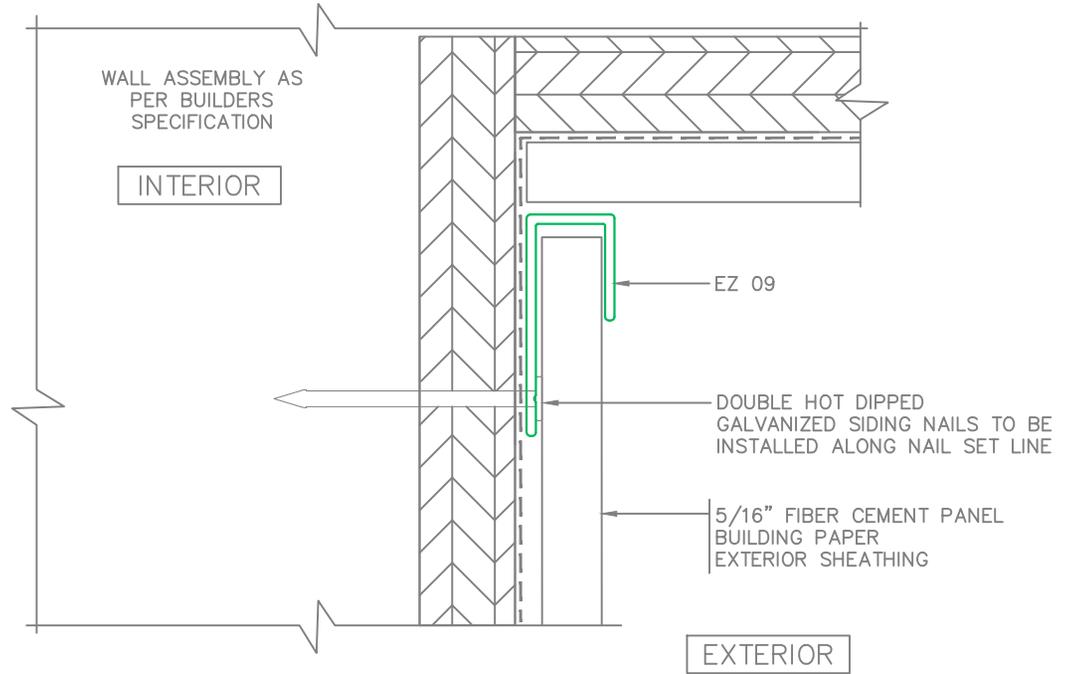
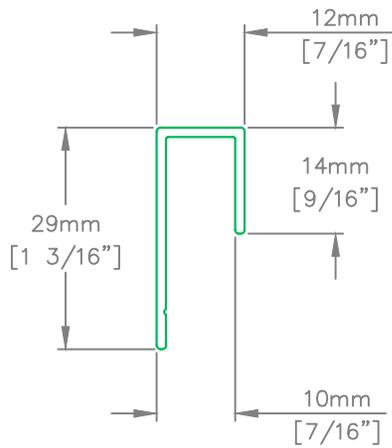
DESCRIPTION			
EZ 08 GENERAL J VERTICAL TERMINATION 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ8.1
	DRWN BY	HJ/DDG	



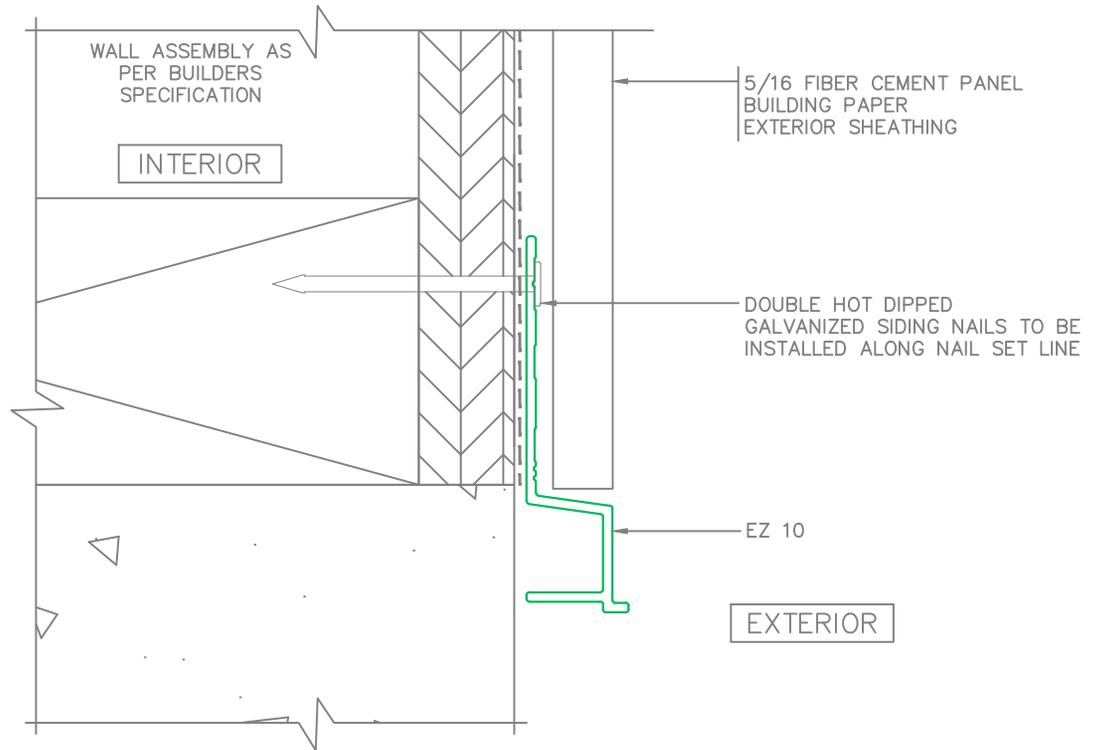
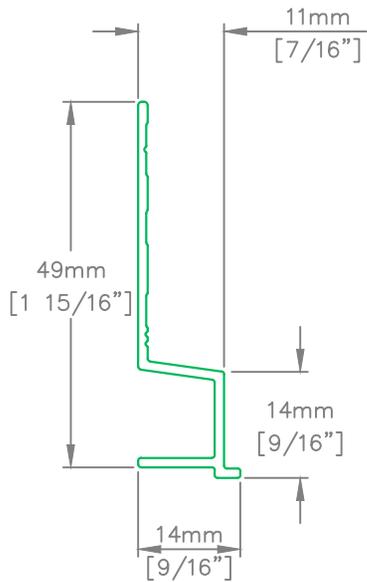
DESCRIPTION			
EZ 08 GENERAL J WINDOW JAMB 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ8.2
	DRWN BY	HJ/DDG	



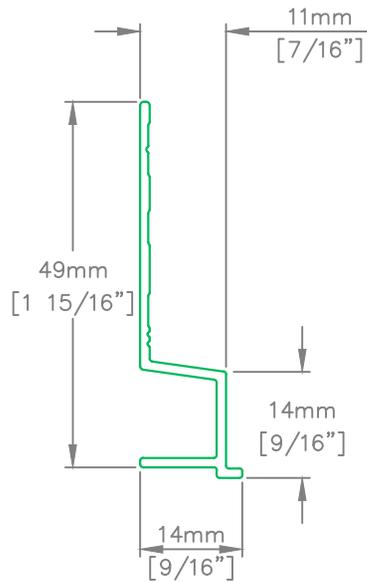
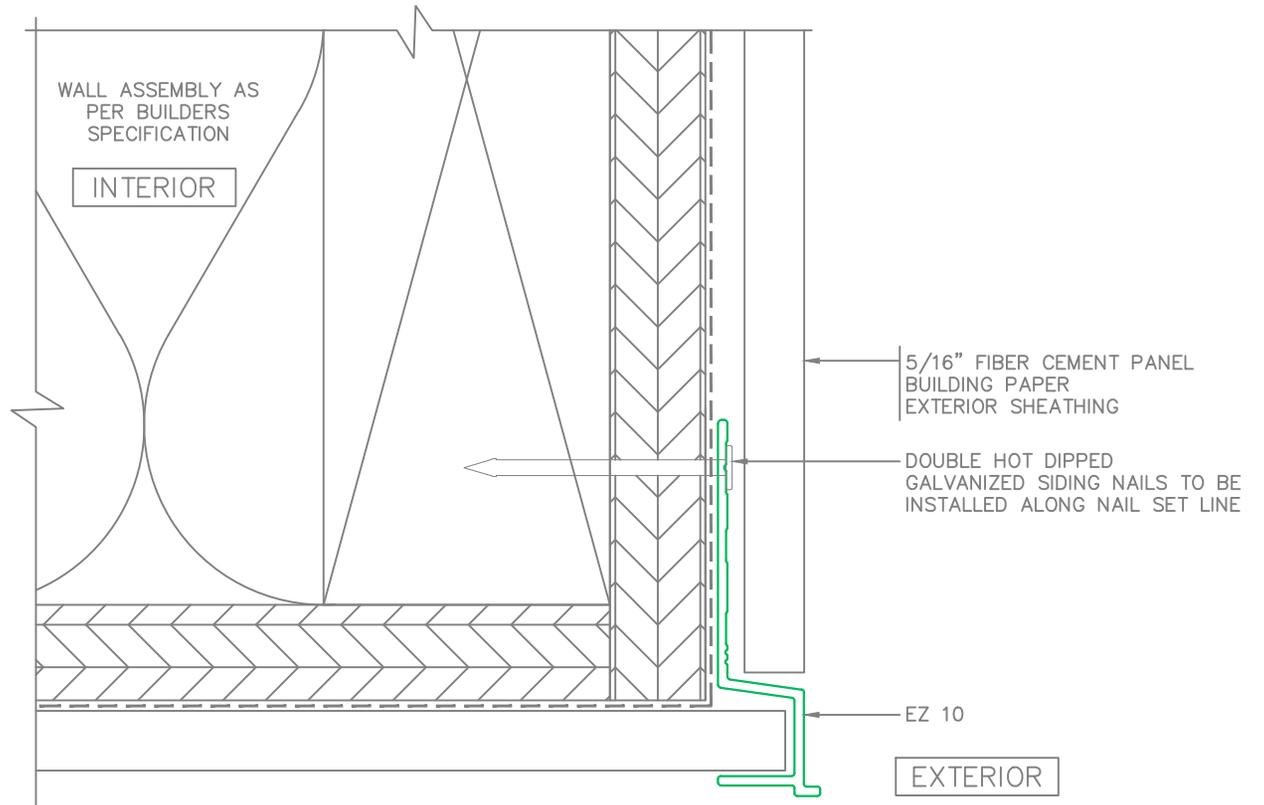
DESCRIPTION			
EZ 08 SPECIAL MULTI-ANGLE ACUTE (< 90°) OUTSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ8.3
	DRWN BY	HJ/DDG	



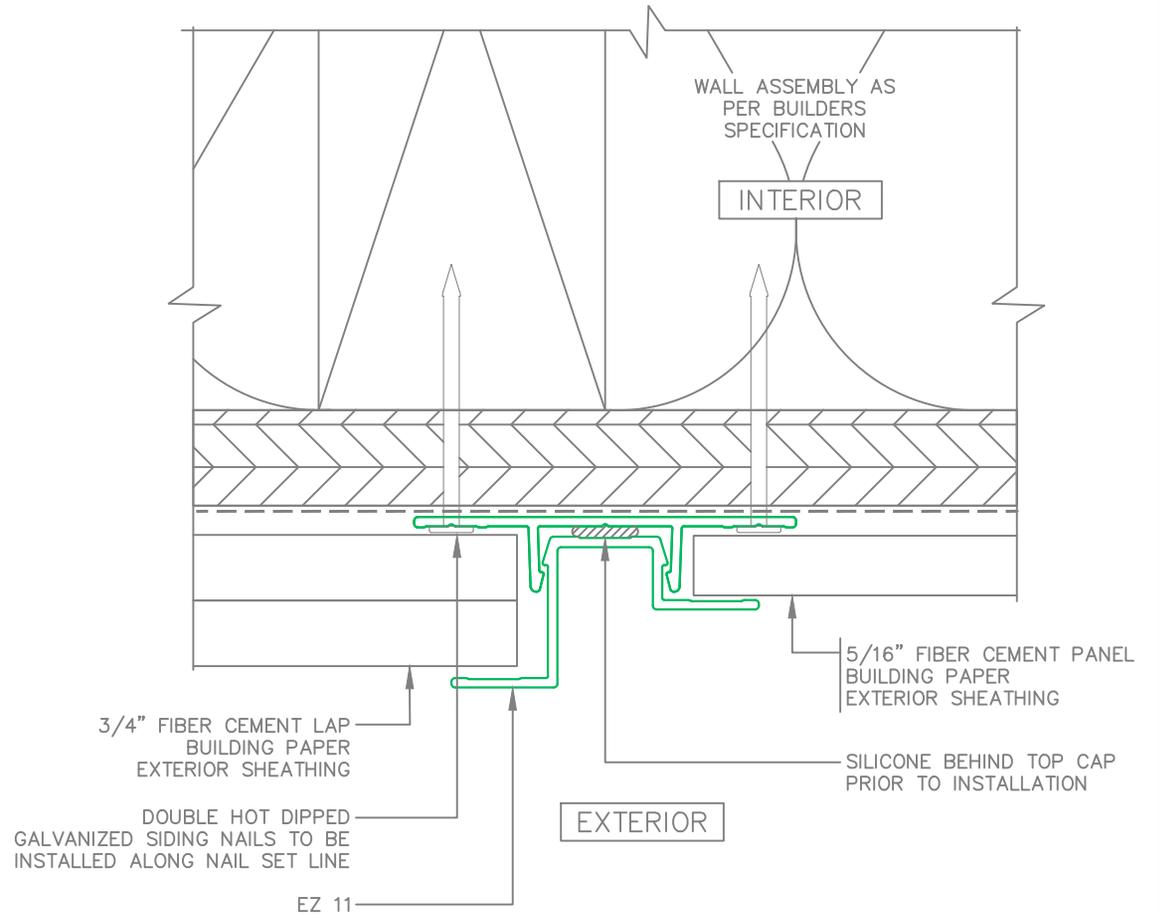
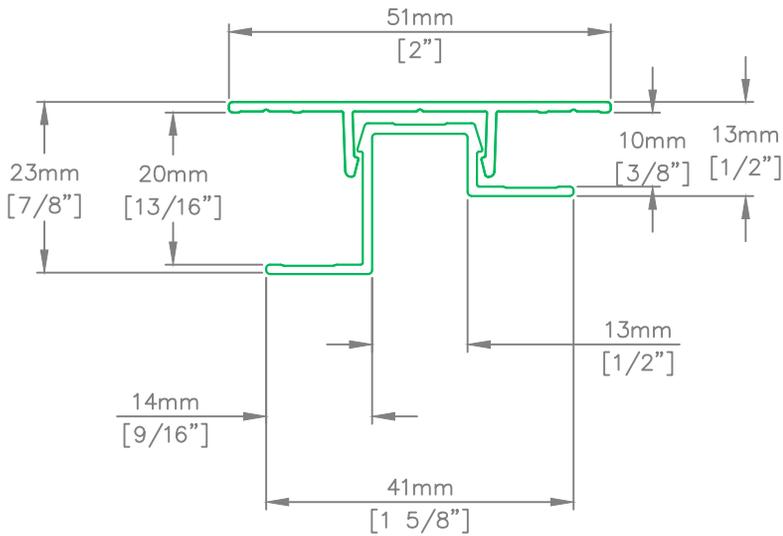
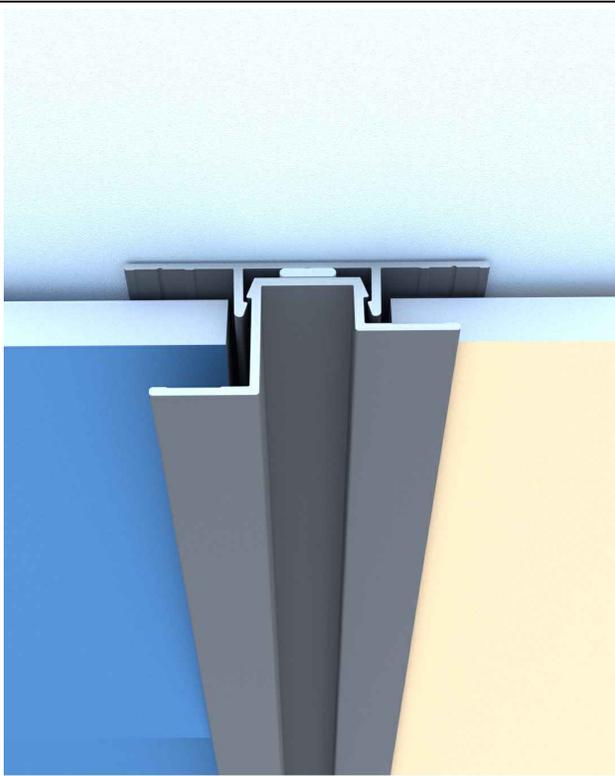
DESCRIPTION			
EZ 09 SOFFIT J 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ9.1
	DRWN BY	HJ/DDG	



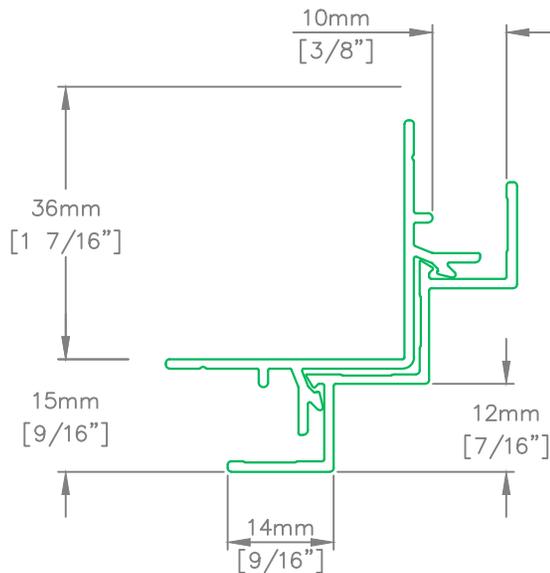
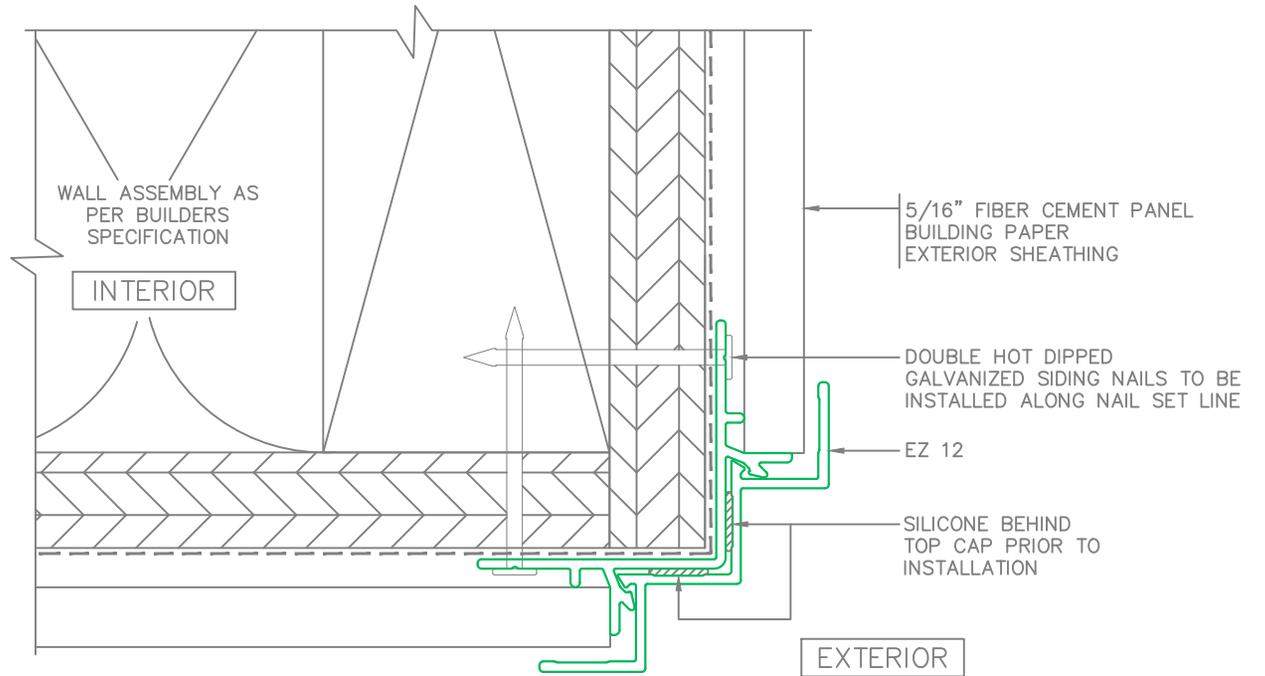
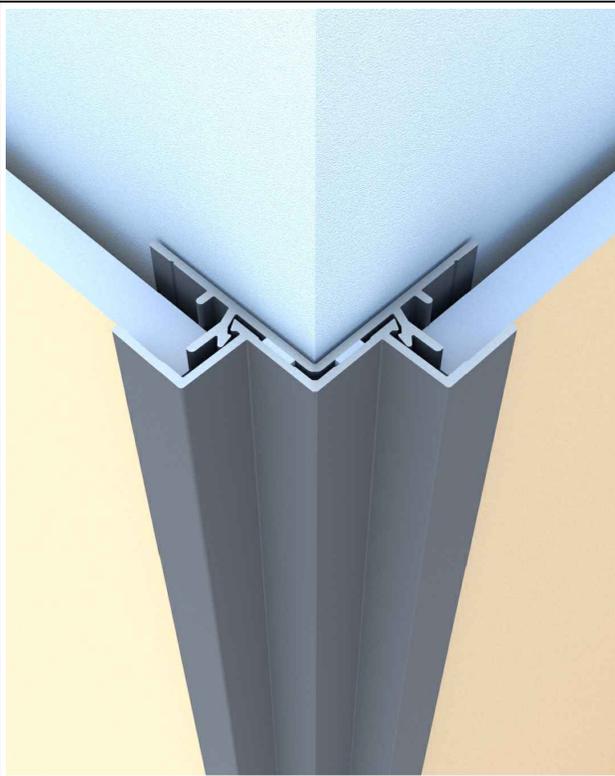
DESCRIPTION			
EZ 10 HORIZONTAL BASE B STARTER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ10.1
	DRWN BY	HJ/DDG	



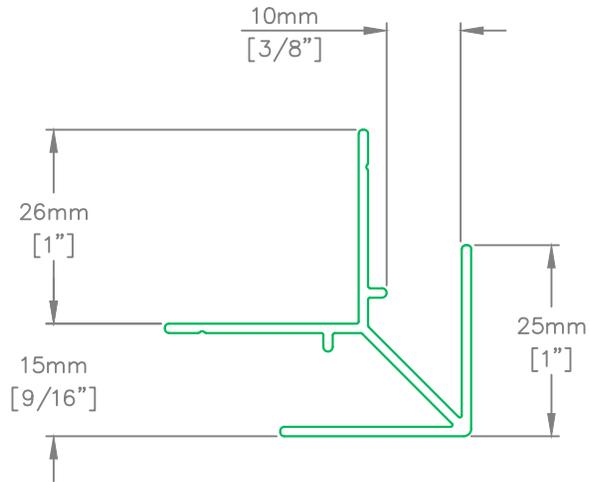
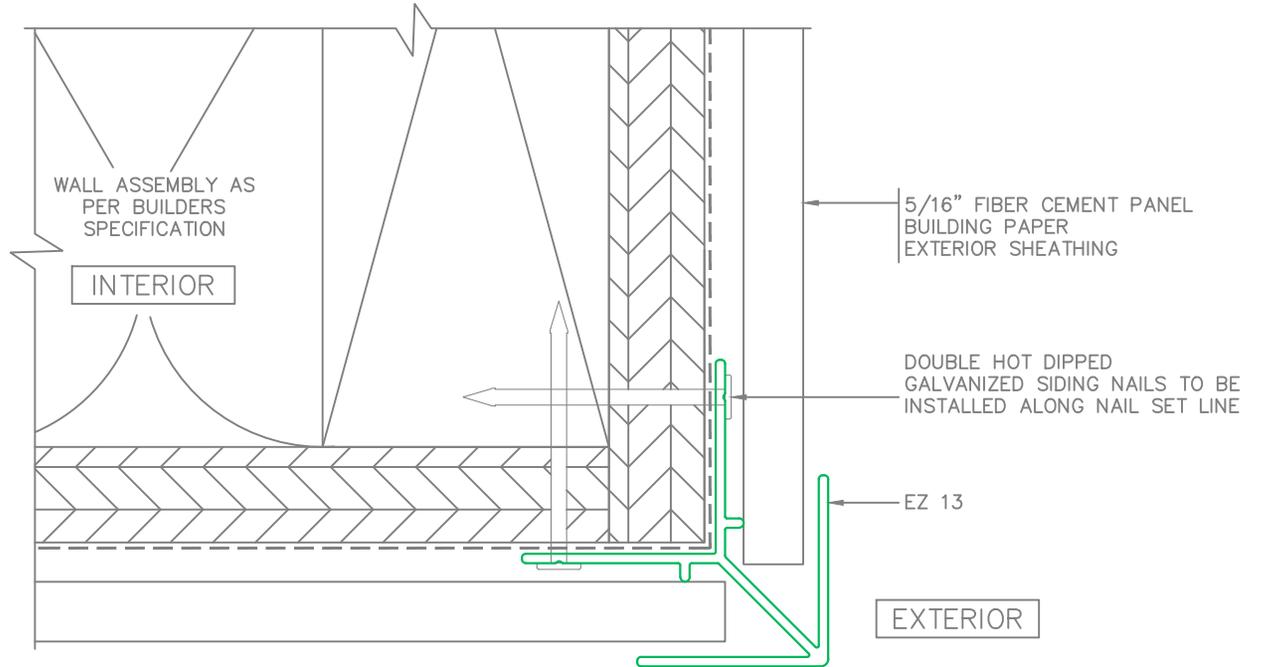
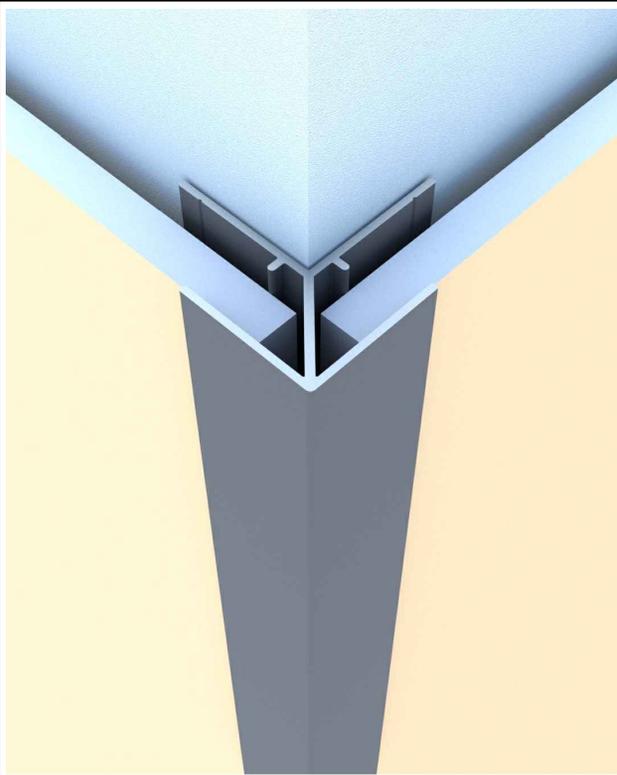
DESCRIPTION			
EZ 10 HORIZONTAL BASE B SOFFIT & FASCIA 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ10.2
	DRWN BY	HJ/DDG	



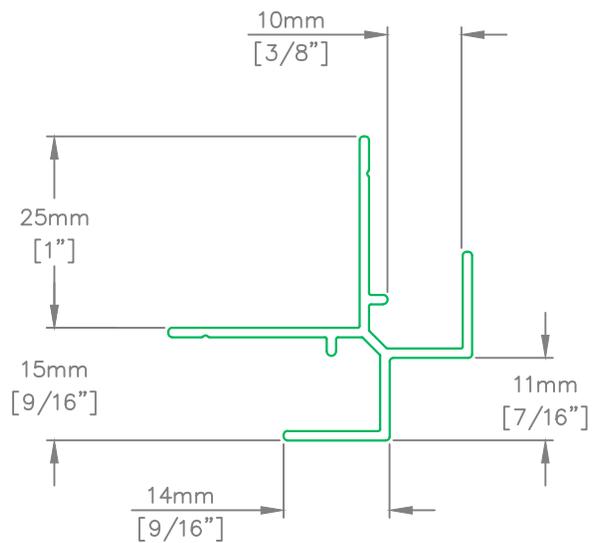
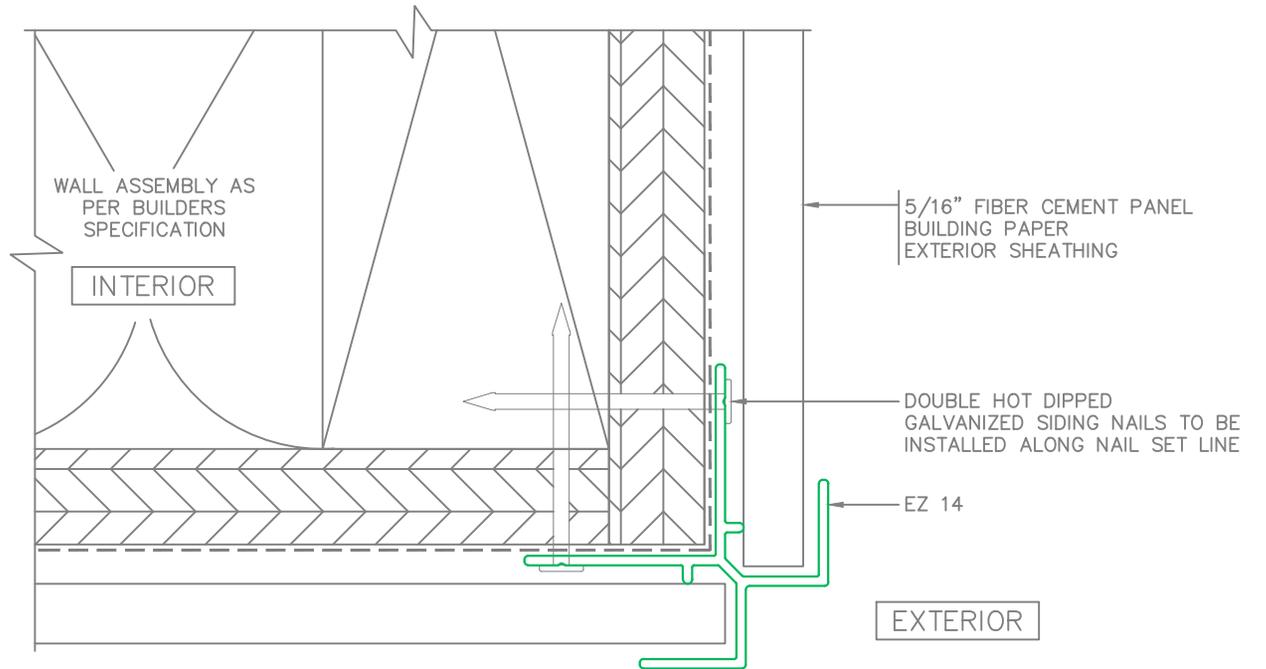
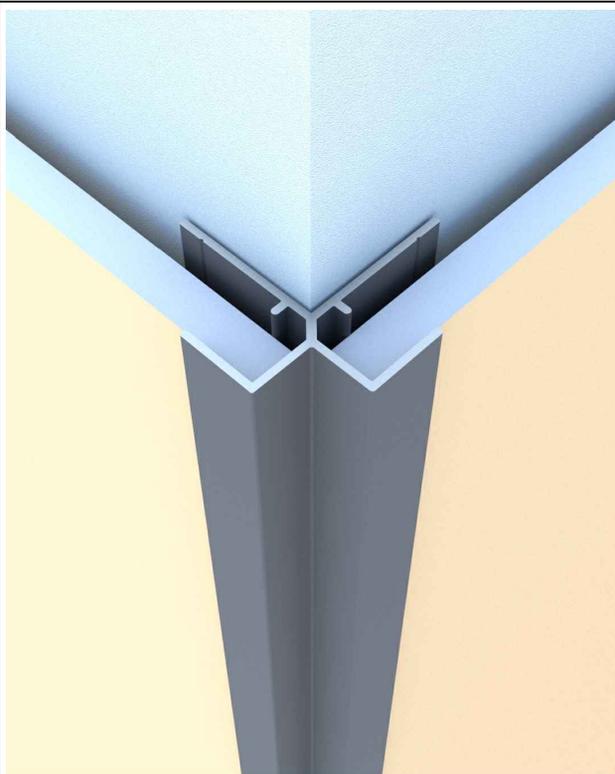
DESCRIPTION			
EZ 11 2-PIECE VERTICAL U 5/16" TO 3/4" TRANSITION TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ11.1
	DRWN BY	HJ/DDG	



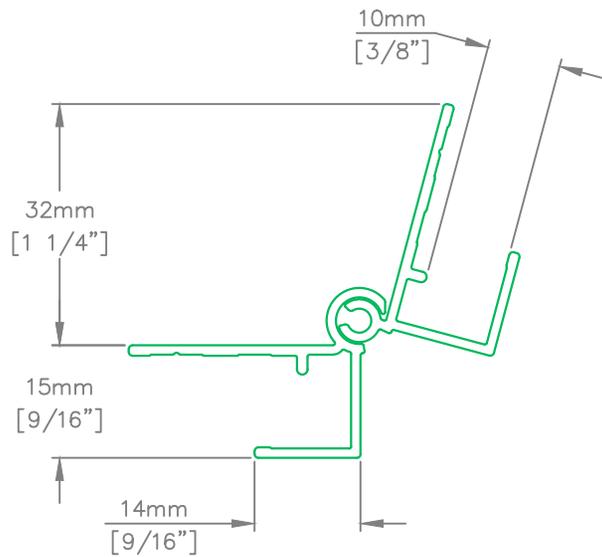
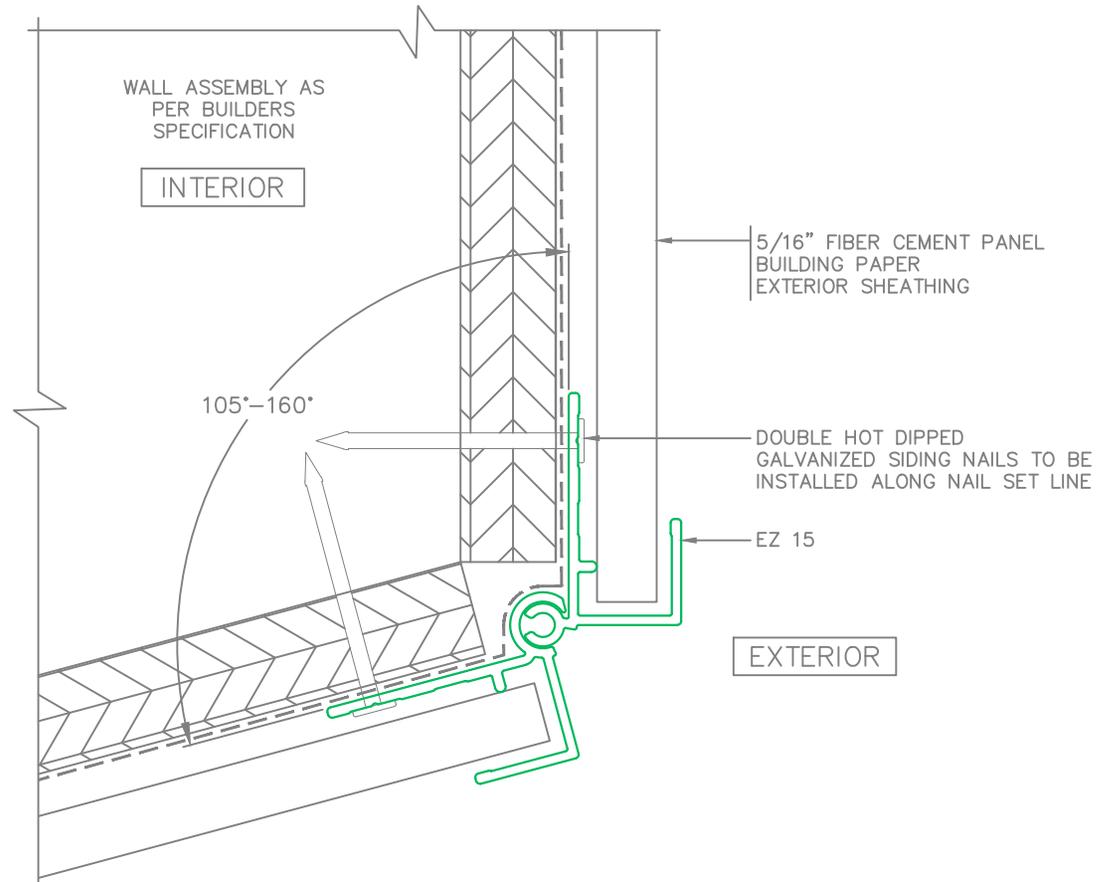
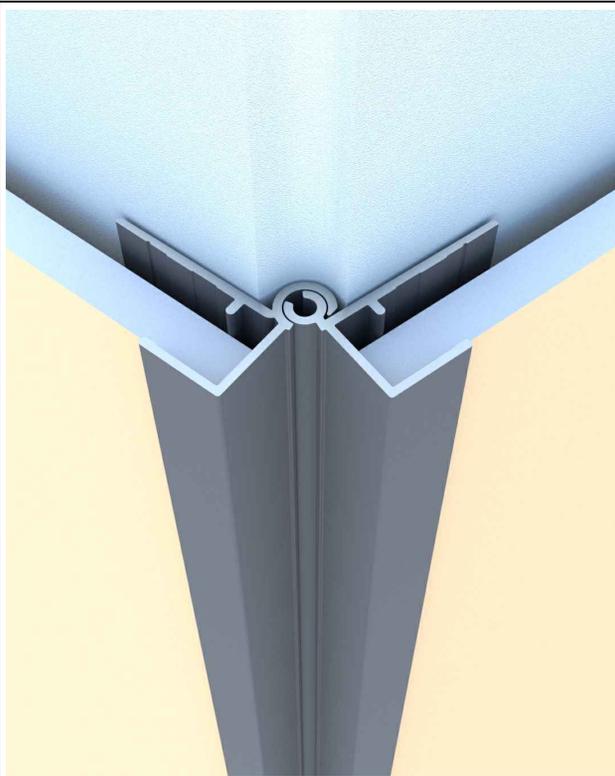
DESCRIPTION			
EZ 12 2-PIECE SQUARE OUTSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ12.1
	DRWN BY	HJ/DDG	



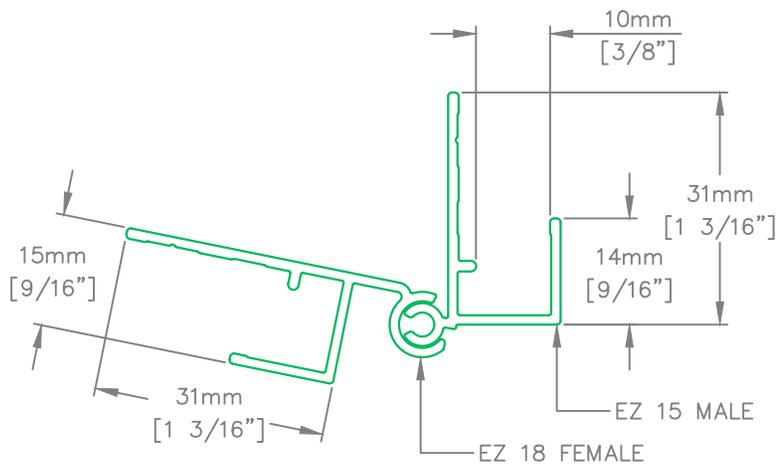
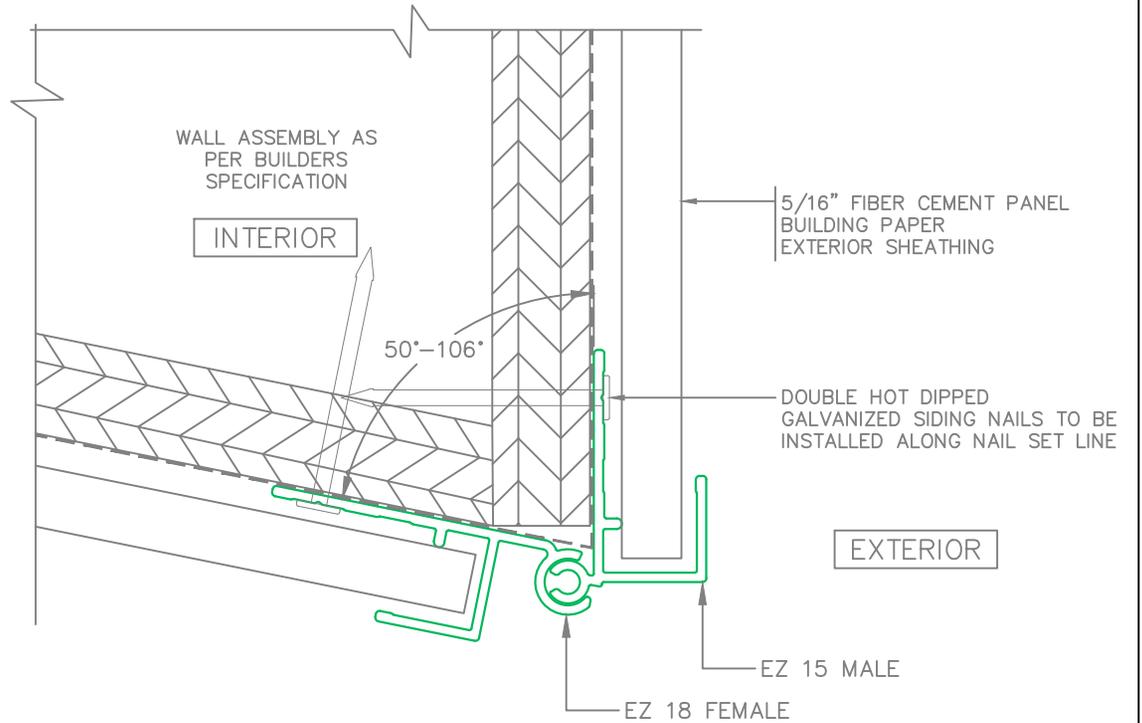
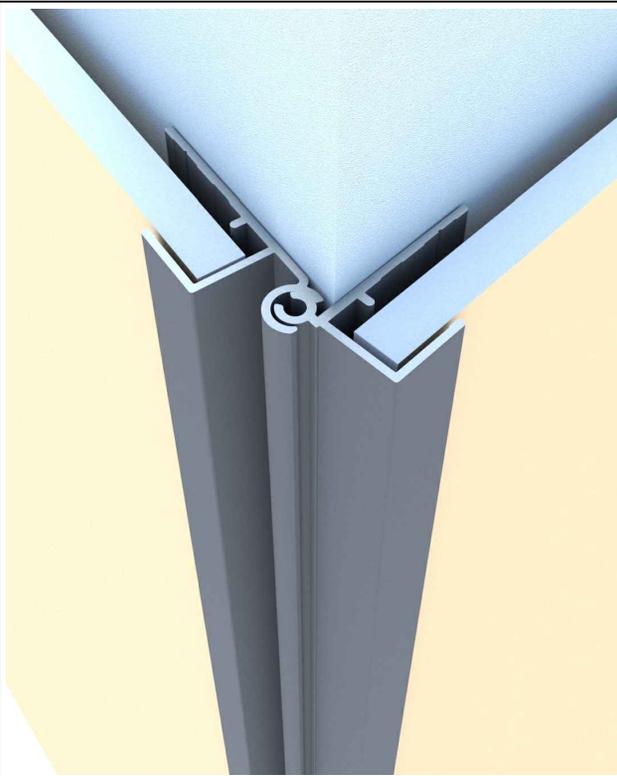
DESCRIPTION			
EZ 13 ARROW OUTSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ13.1
	DRWN BY	HJ/DDG	



DESCRIPTION			
EZ 14 X OUTSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ14.1
	DRWN BY	HJ/DDG	

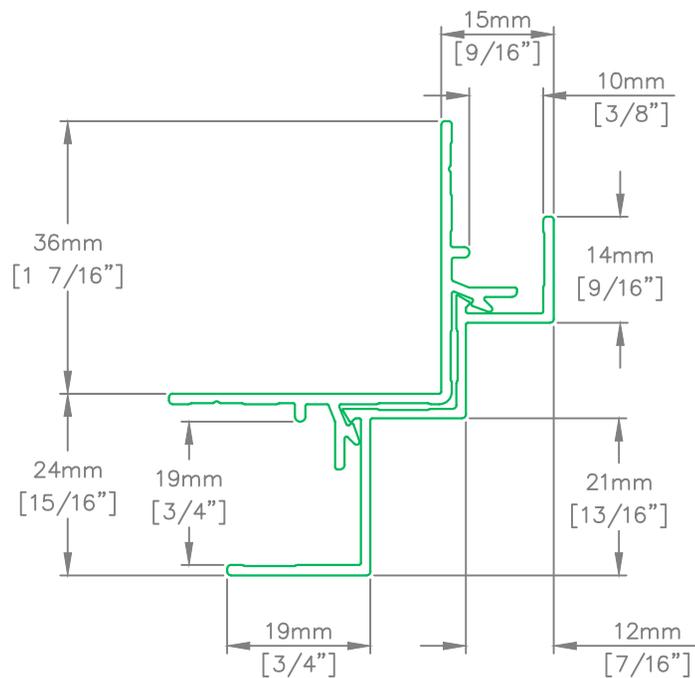
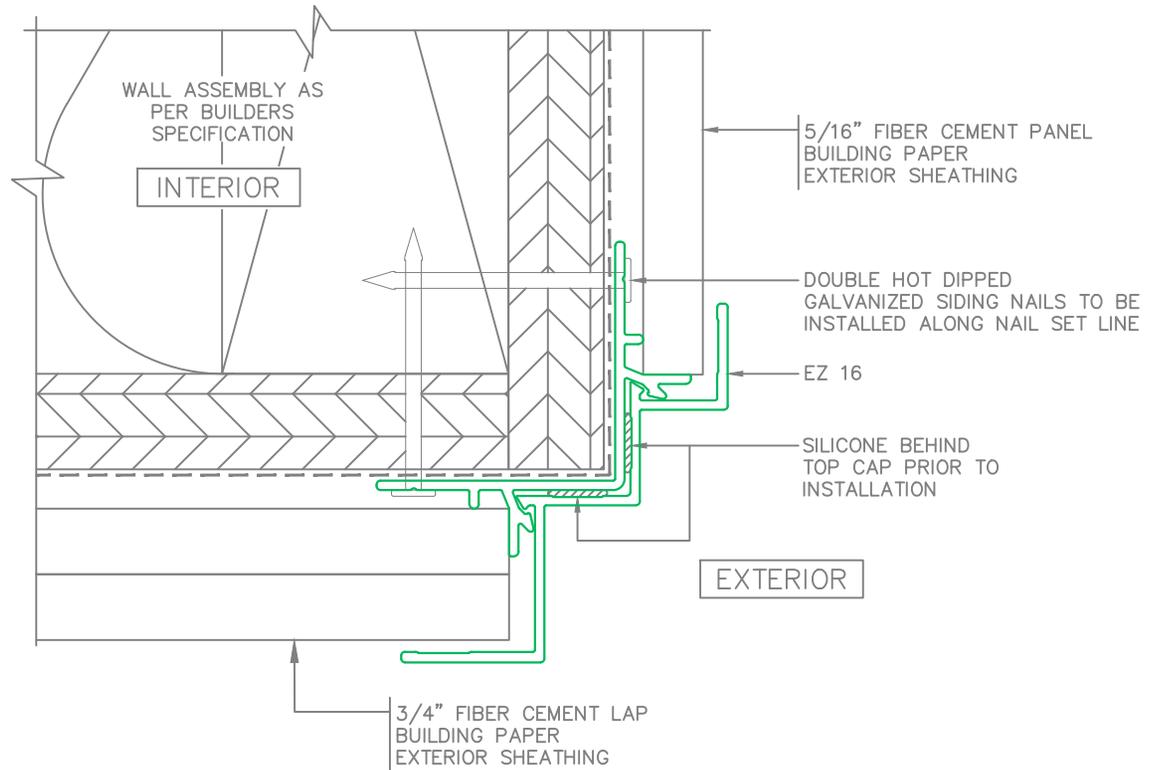
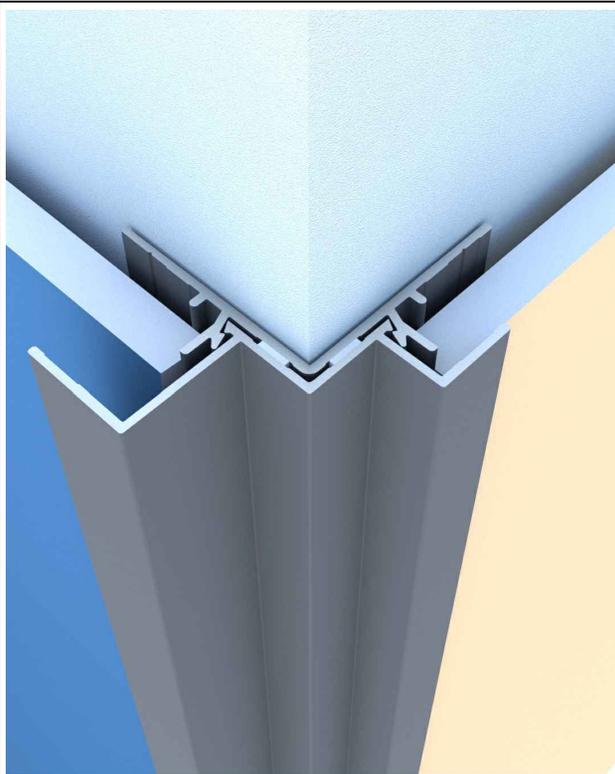


DESCRIPTION			
EZ 15 MULTI-ANGLE (105°-160°) OUTSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ15.1
	DRWN BY	HJ/DDG	

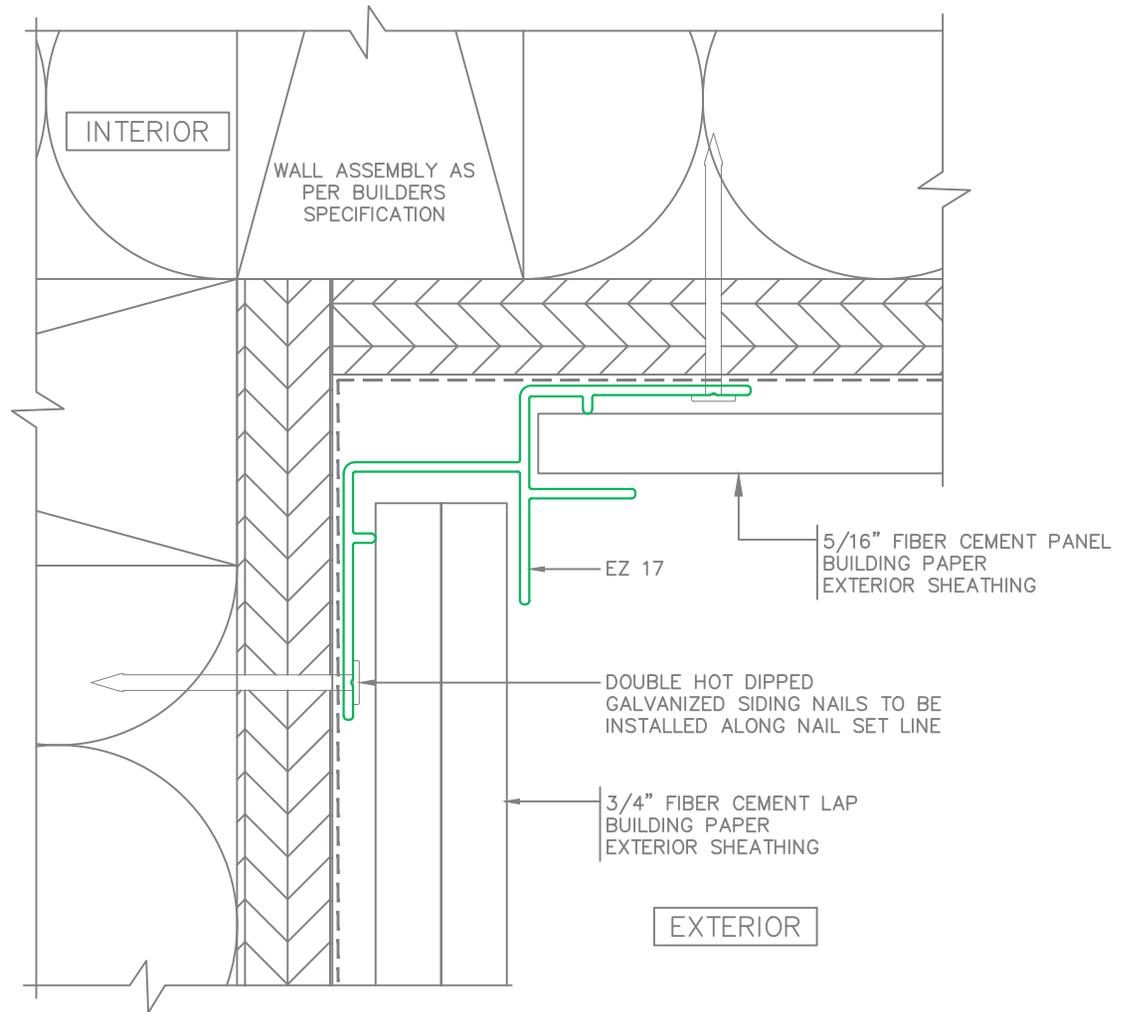
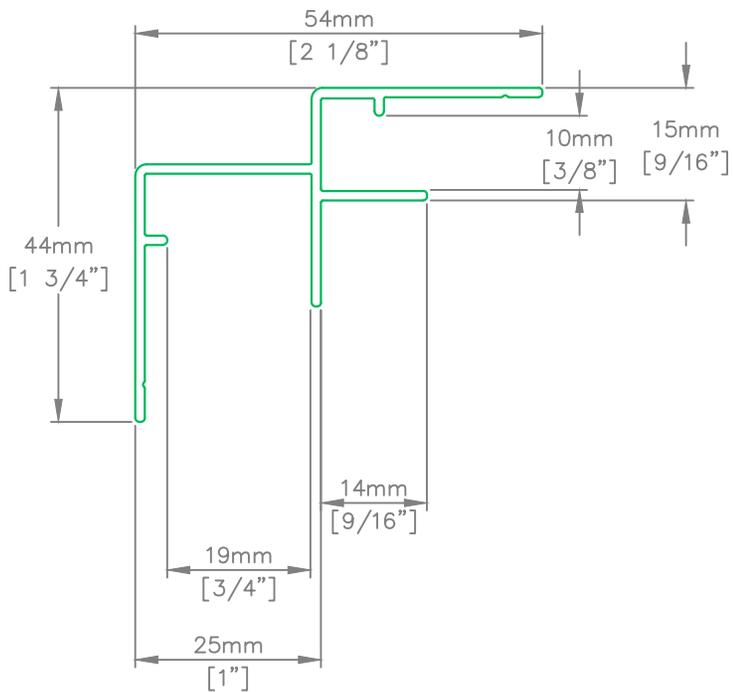
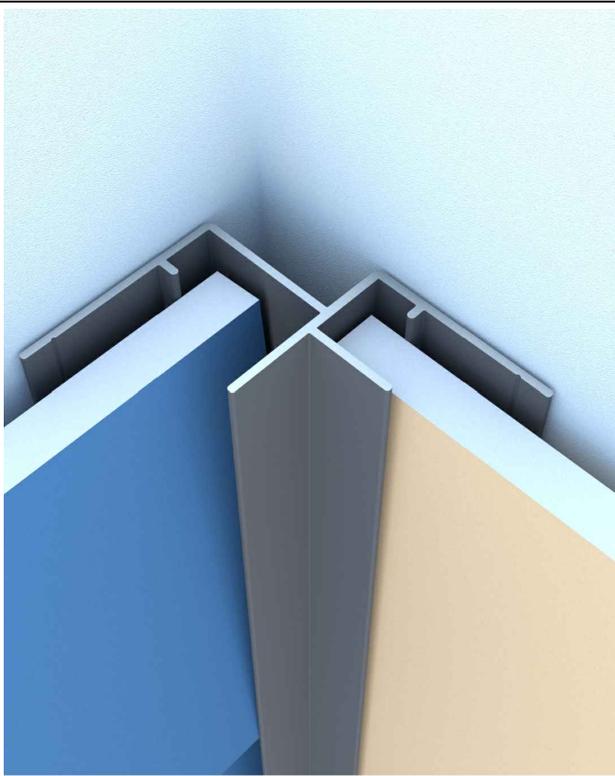


DESCRIPTION
**SPECIAL MULTI-ANGLE (50°-106°)
 OUTSIDE CORNER 5/16" PANEL TRIM**

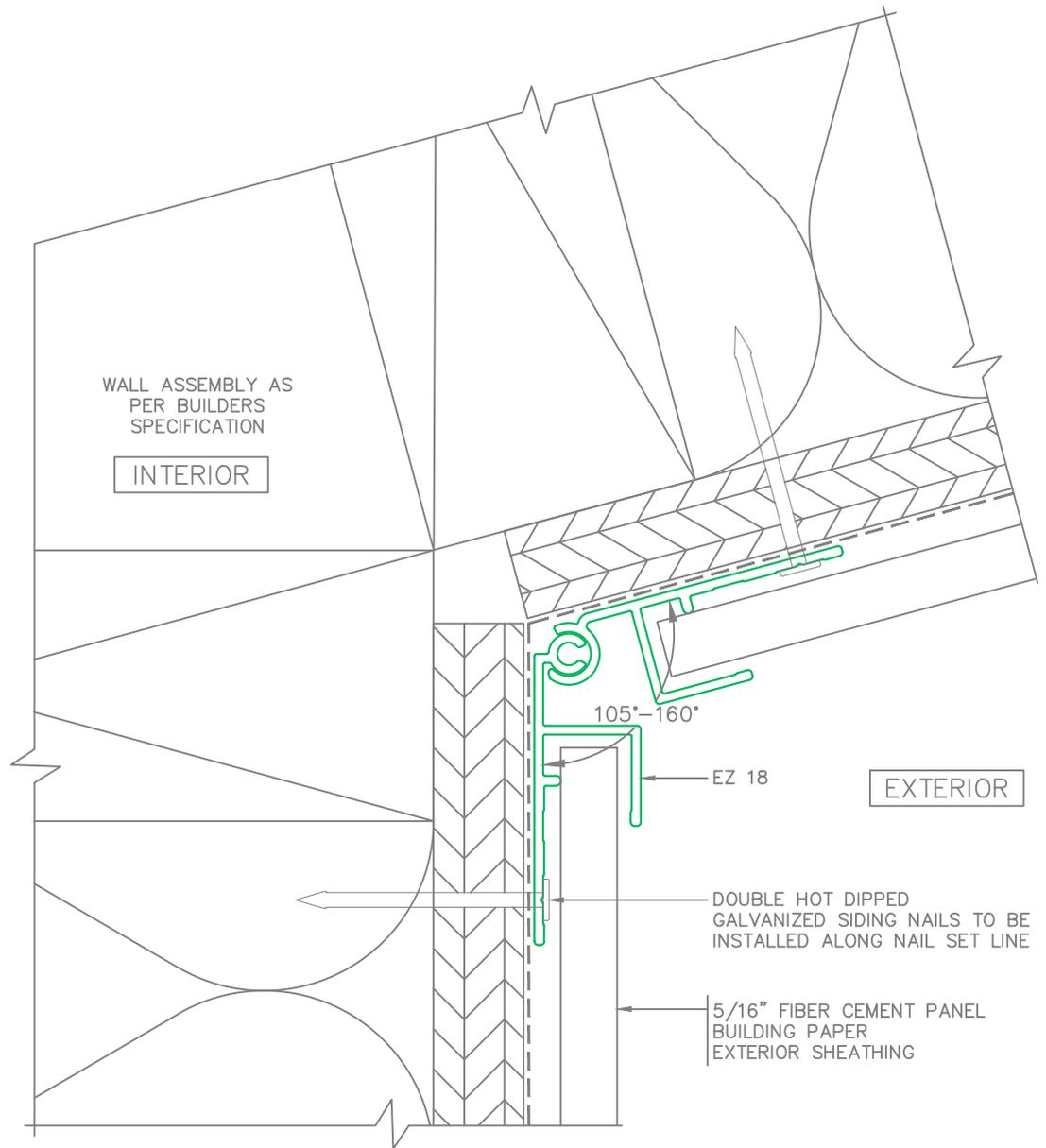
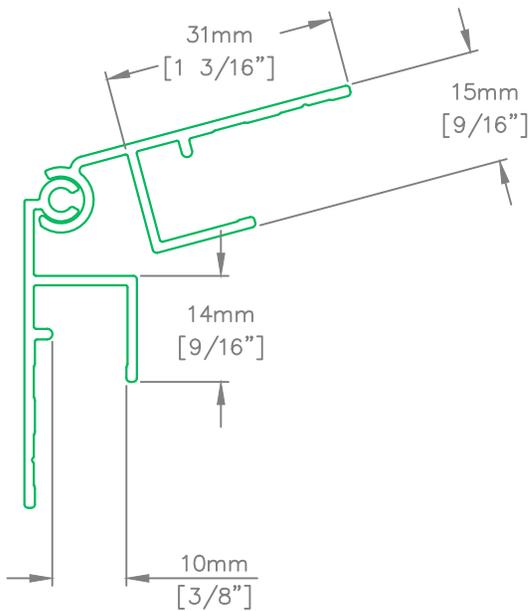
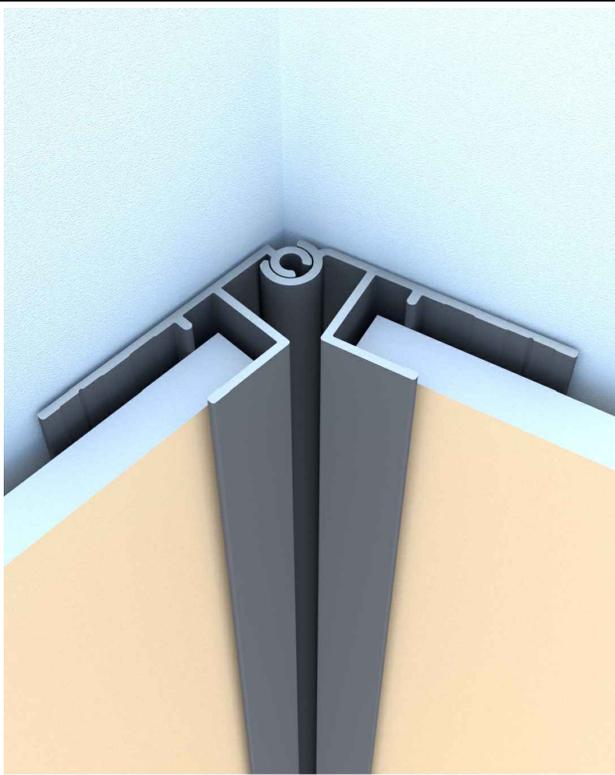
	SCALE	NTS	DRAWING NUMBER
	DATE	JULY2024	EZ15.2
	DRWN BY	HJ/DDG	



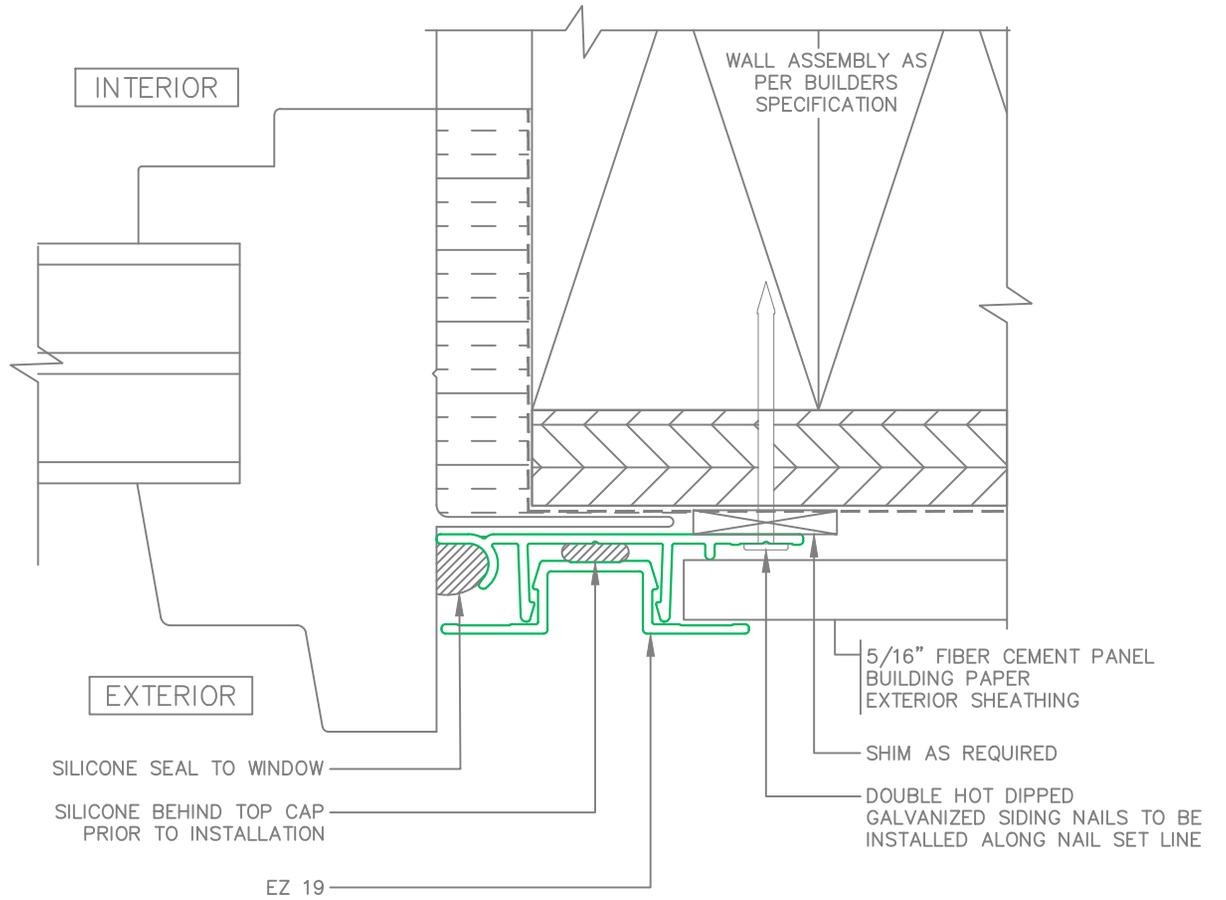
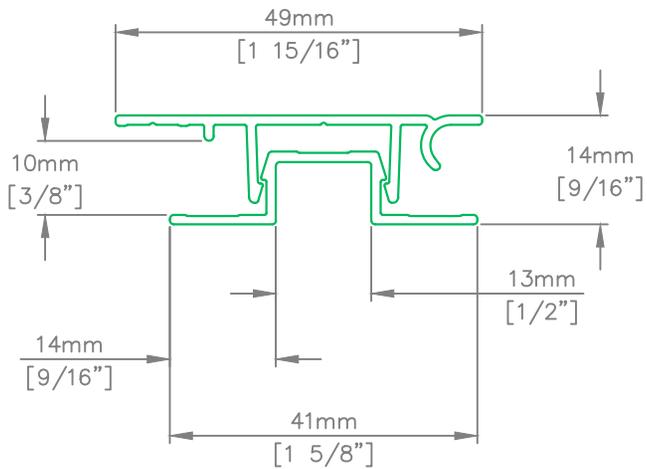
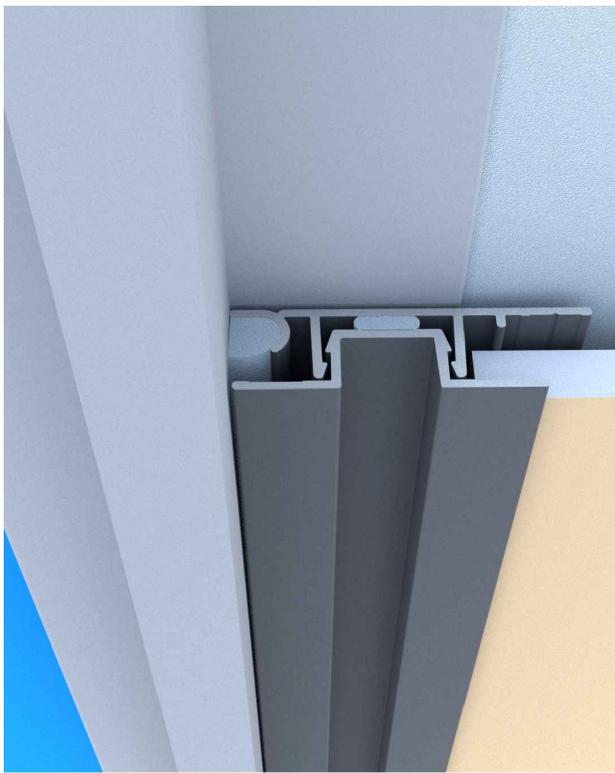
DESCRIPTION			
EZ 16 2-PIECE OUTSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ16.1
	DRWN BY	HJ/DDG	



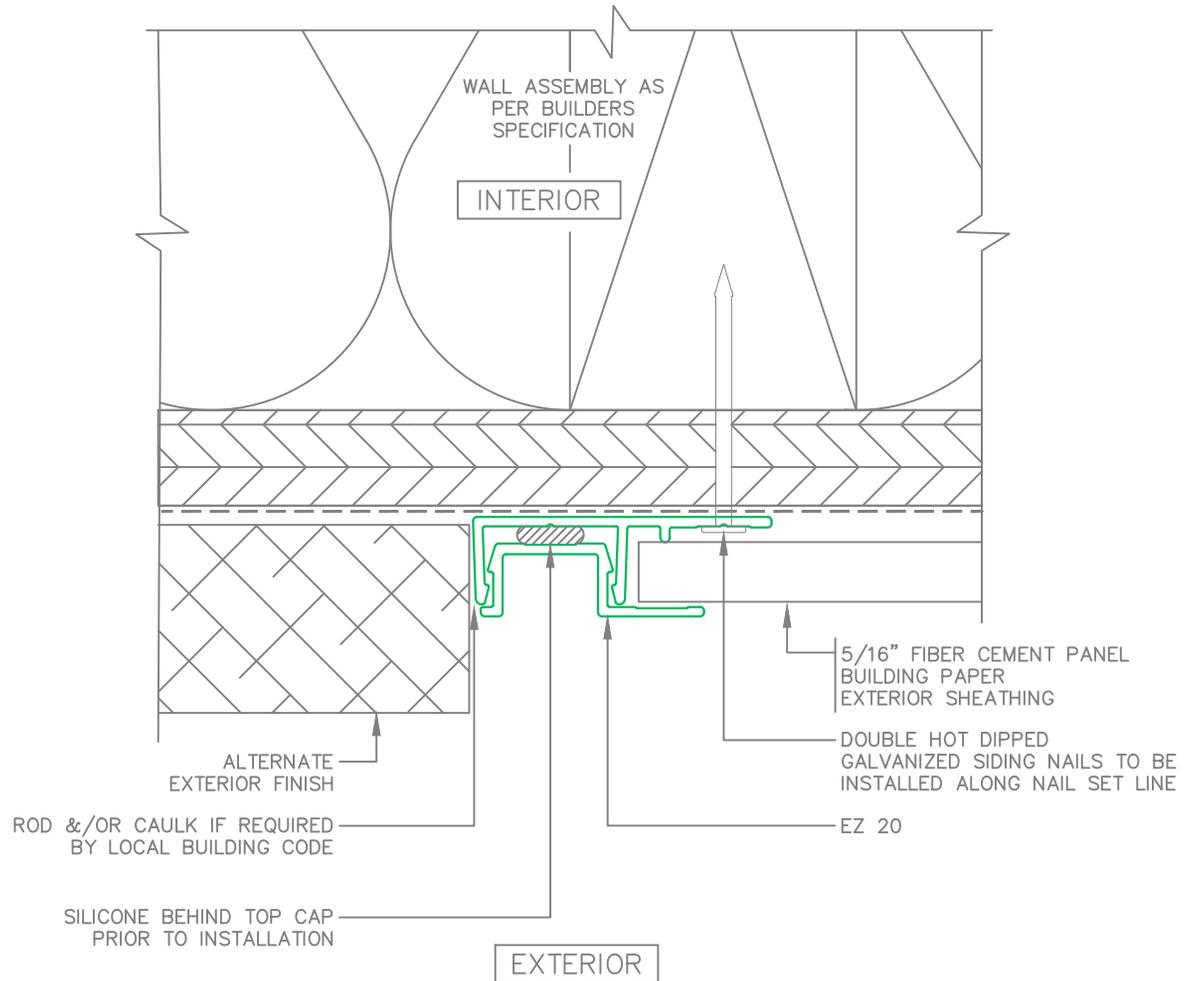
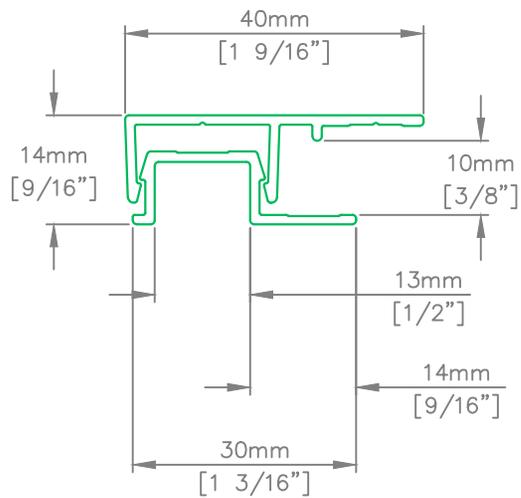
DESCRIPTION			
EZ 17 INSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ17.1
	DRWN BY	HJ/DDG	



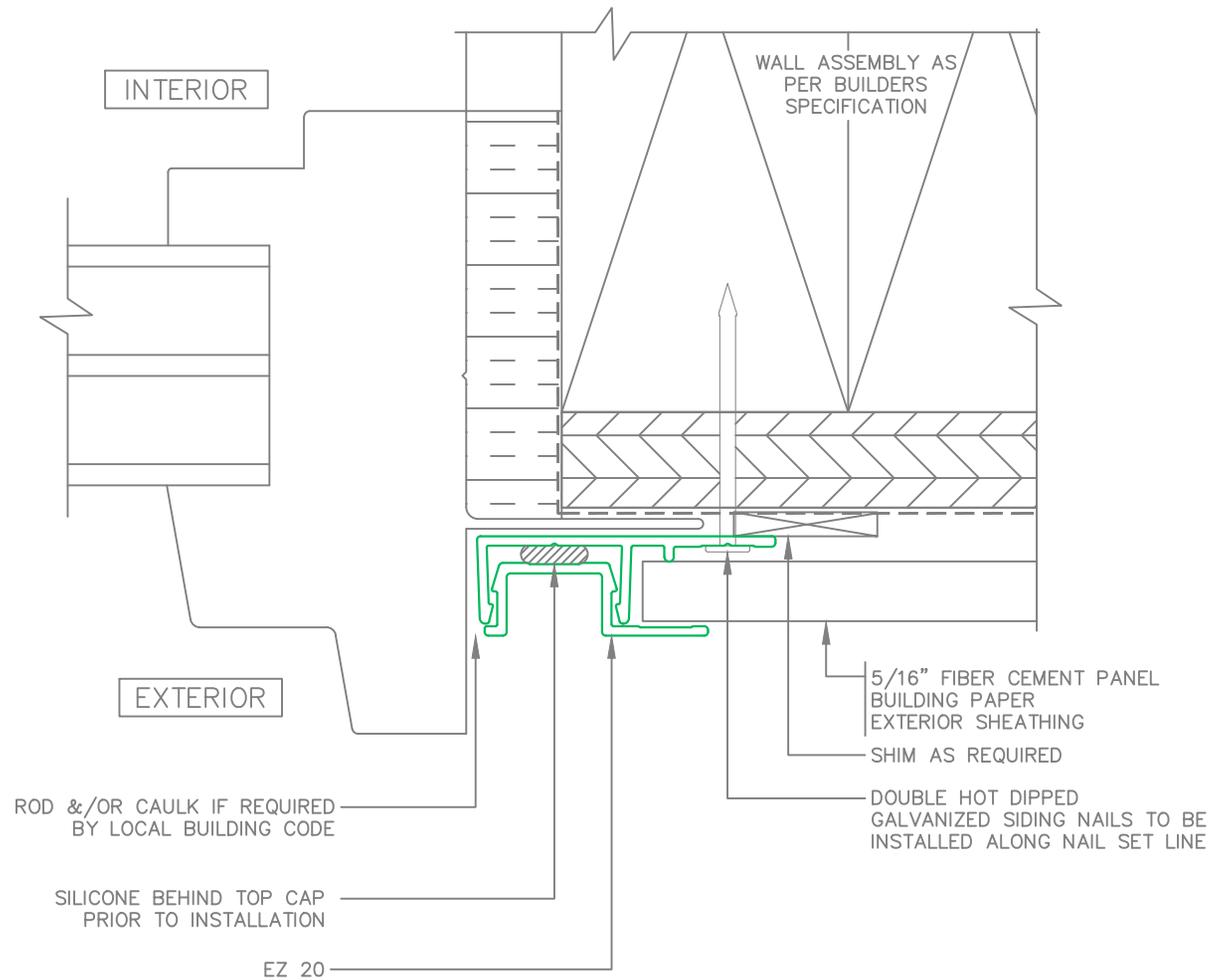
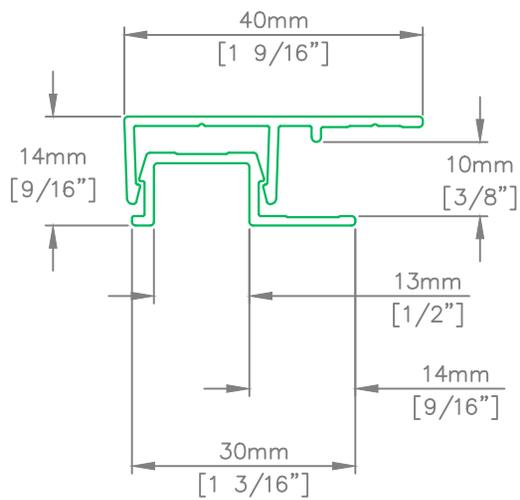
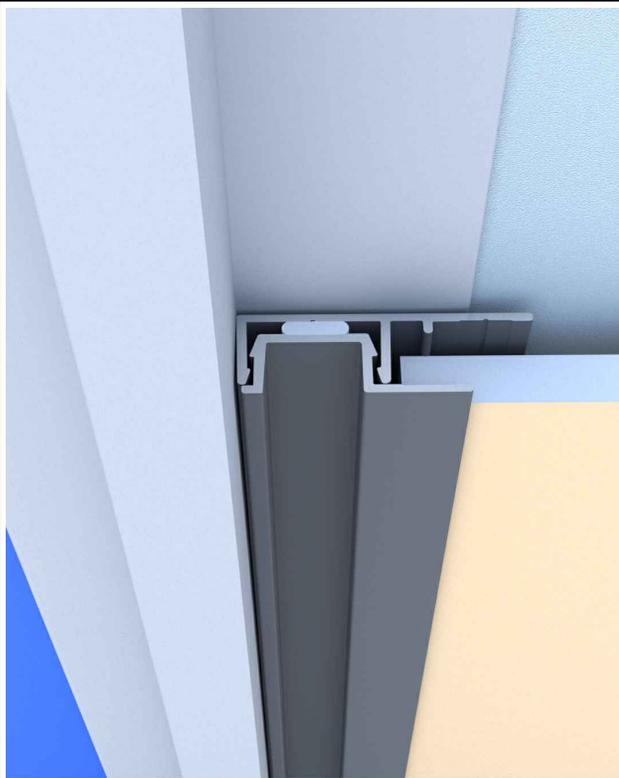
DESCRIPTION			
EZ 18 MULTI-ANGLE (105°-160°) INSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ18.1
	DRWN BY	HJ/DDG	



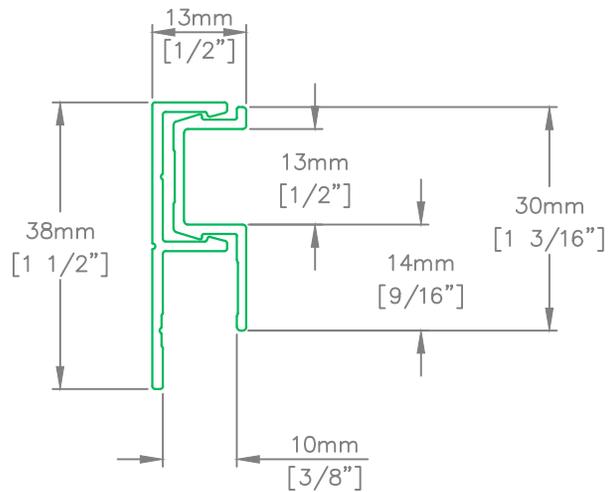
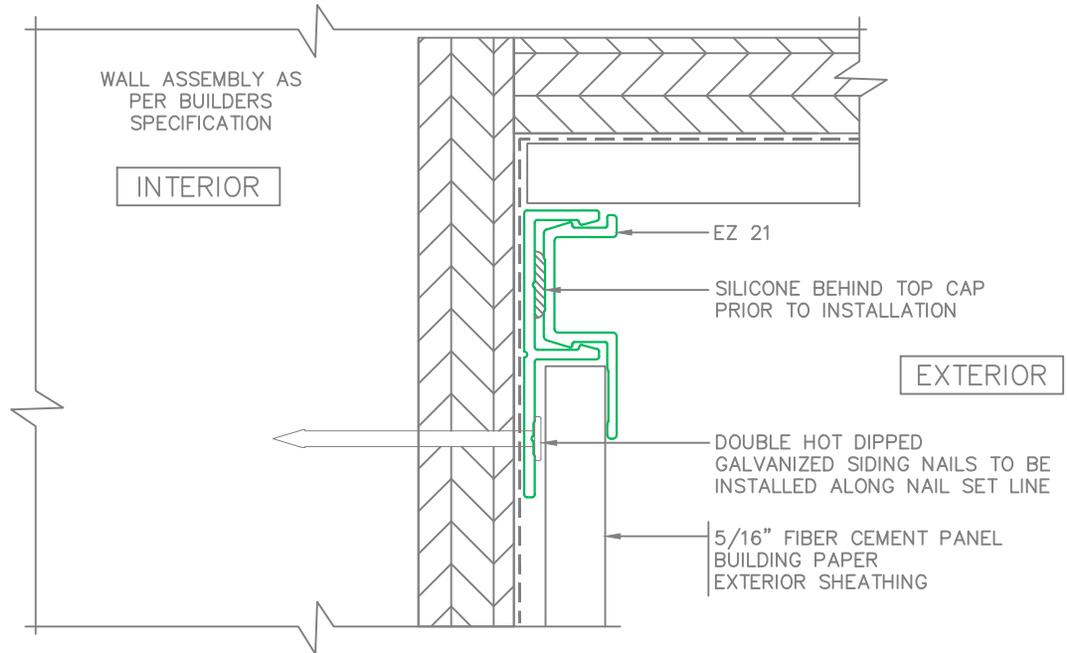
DESCRIPTION			
EZ 19 2-PIECE WINDOW JAMB 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ19.1
	DRWN BY	HJ/DDG	



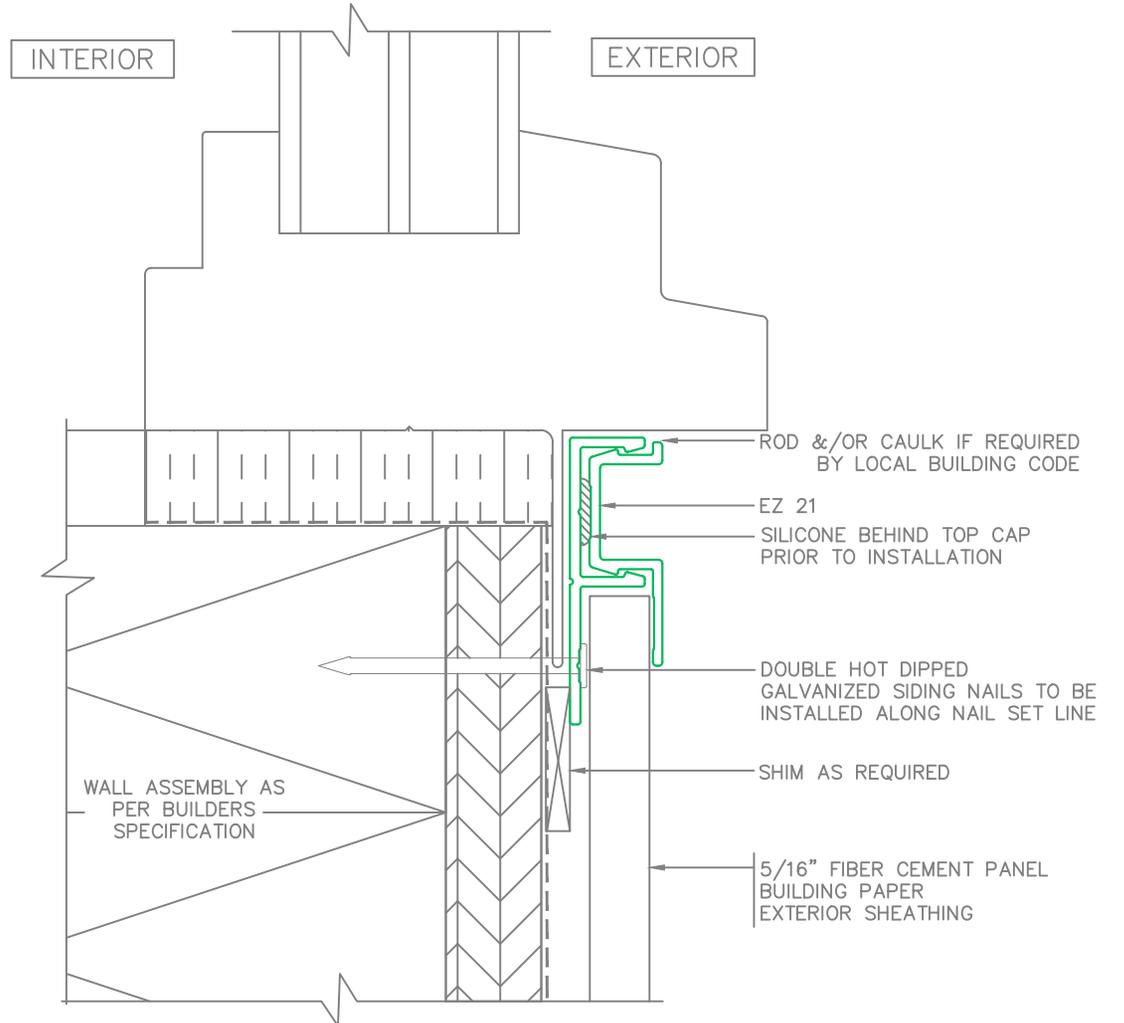
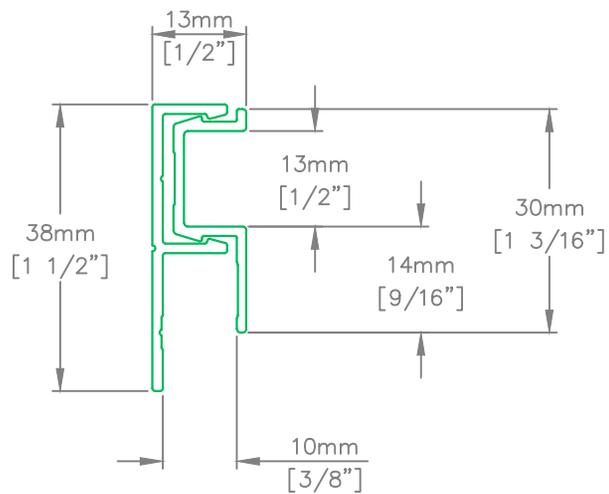
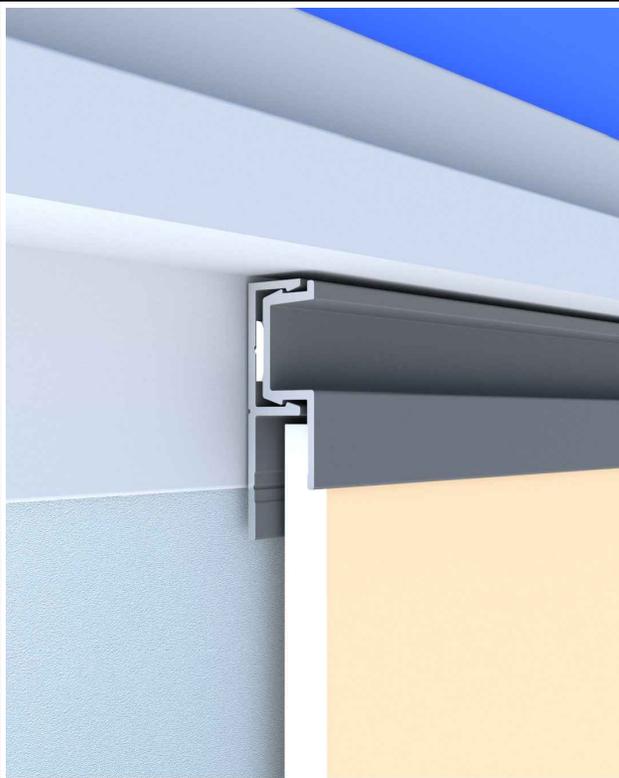
DESCRIPTION			
EZ 20 2-PIECE GENERAL J VERTICAL TERMINATION 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ20.1
	DRWN BY	HJ/DDG	



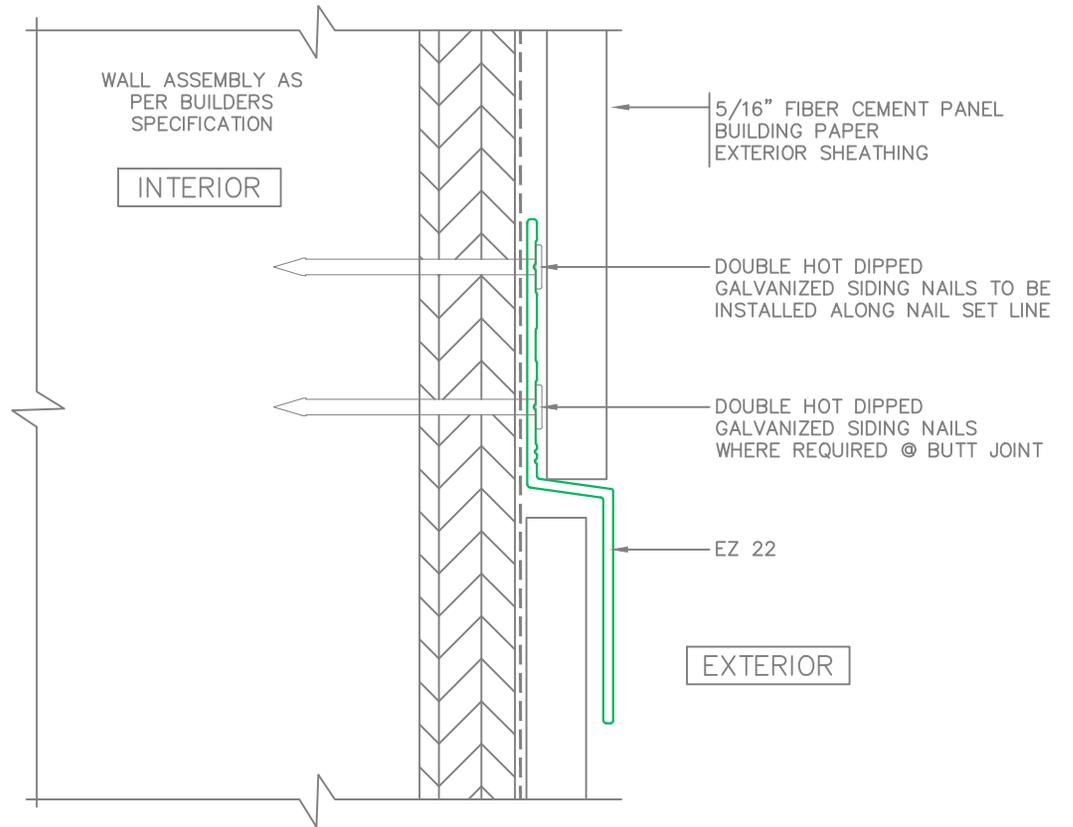
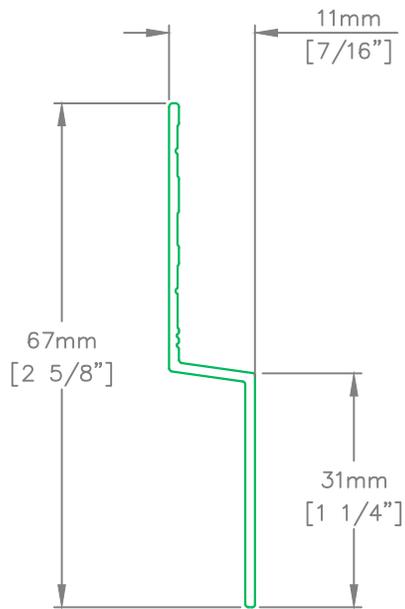
DESCRIPTION			
EZ 20 2-PIECE GENERAL J WINDOW JAMB 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ20.2
	DRWN BY	HJ/DDG	



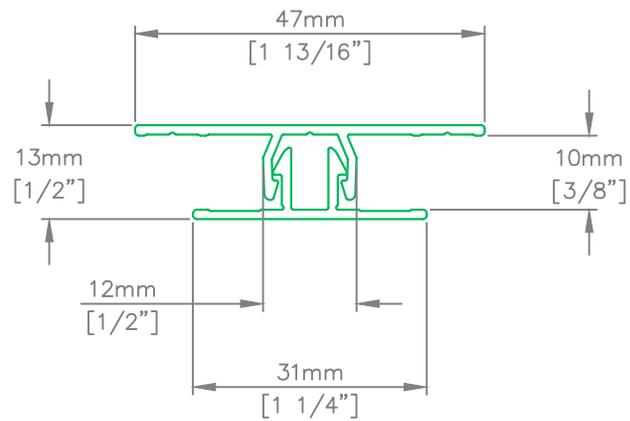
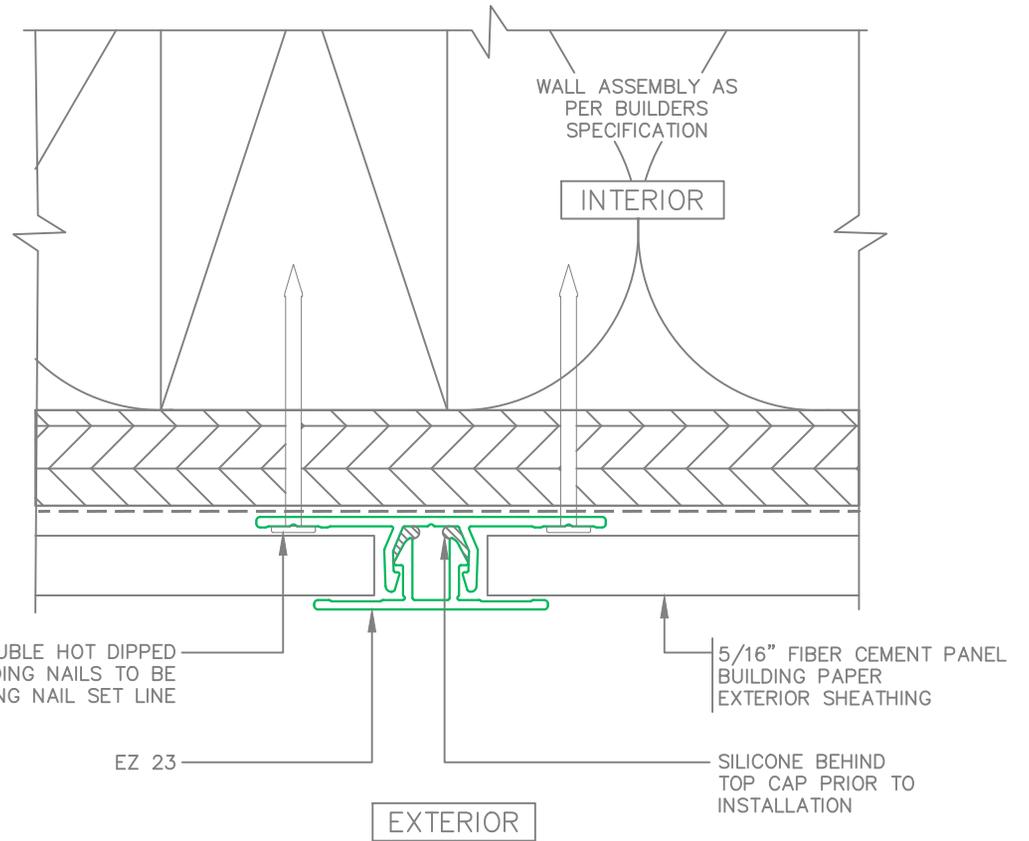
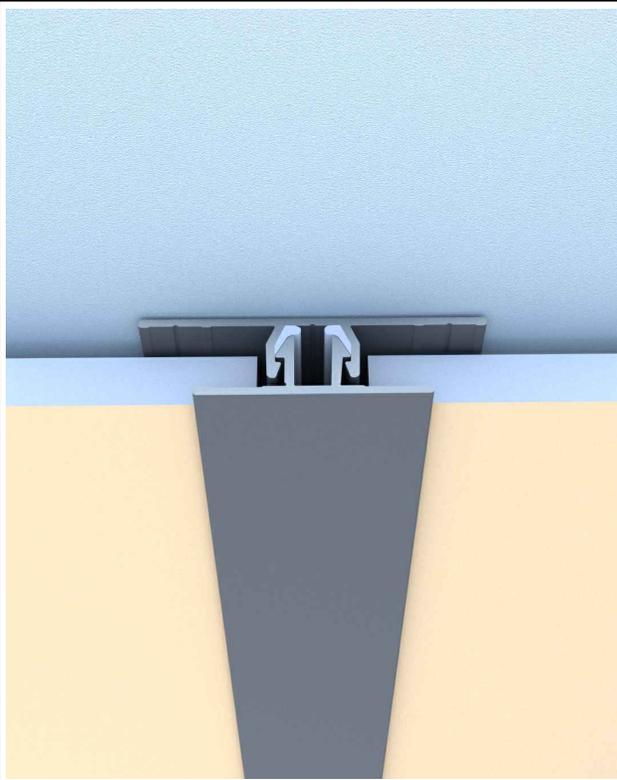
DESCRIPTION			
EZ 21 2-PIECE SOFFIT J 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ21.1
	DRWN BY	HJ/DDG	



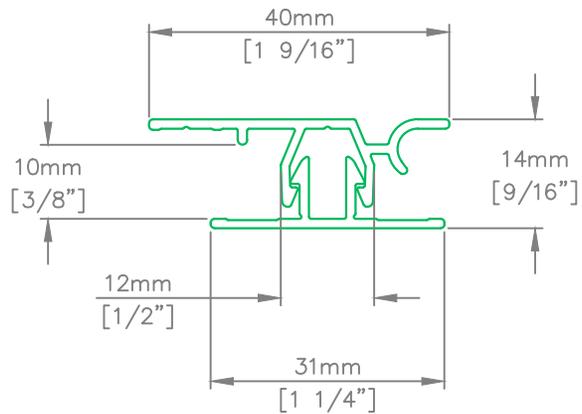
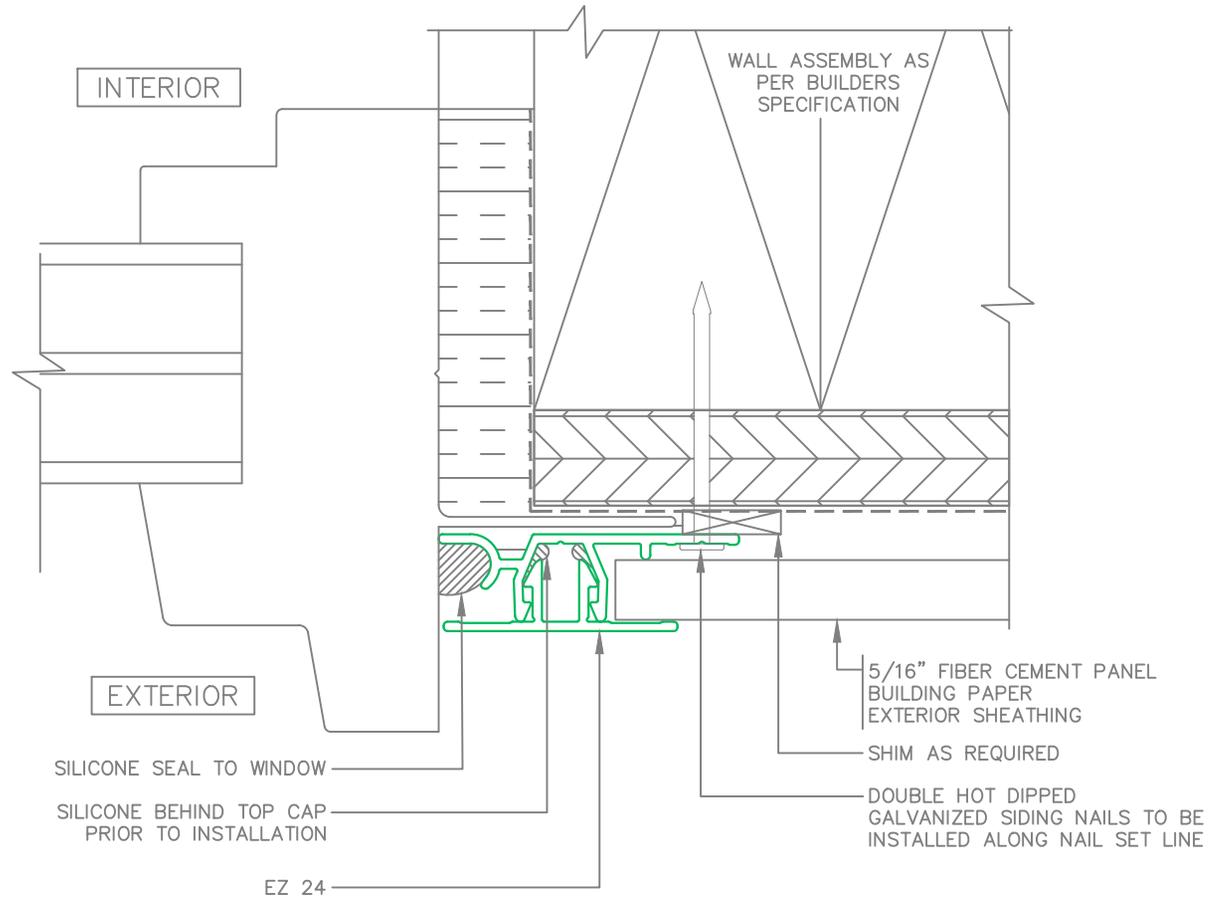
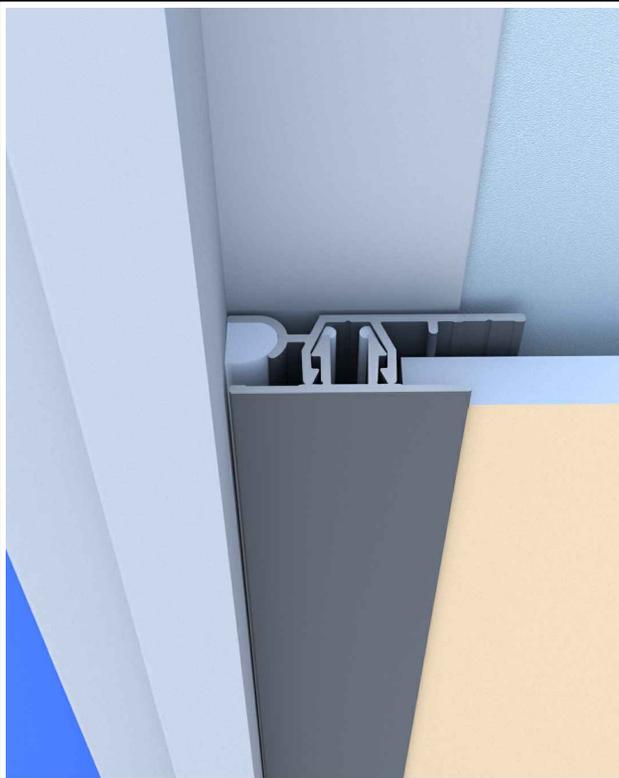
DESCRIPTION			
EZ 21 2-PIECE SOFFIT J @ WINDOW SILL 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ21.2
	DRWN BY	HJ/DDG	



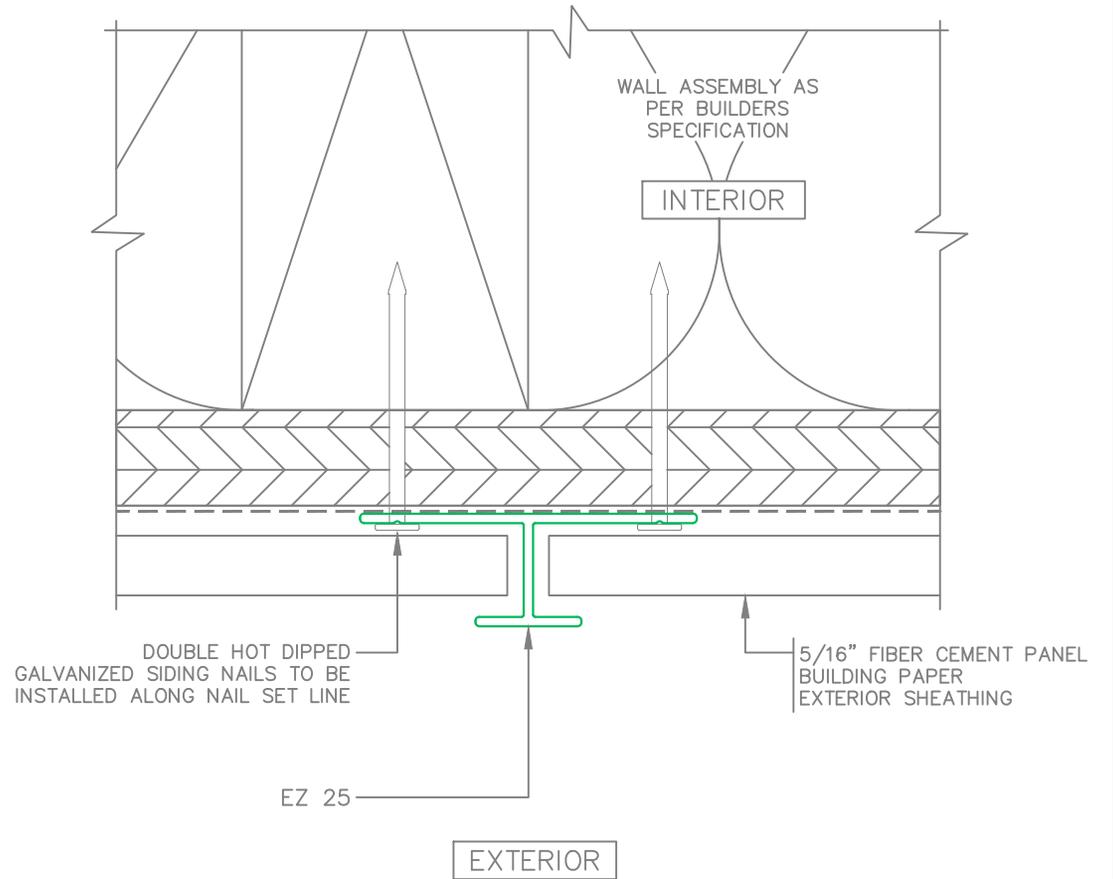
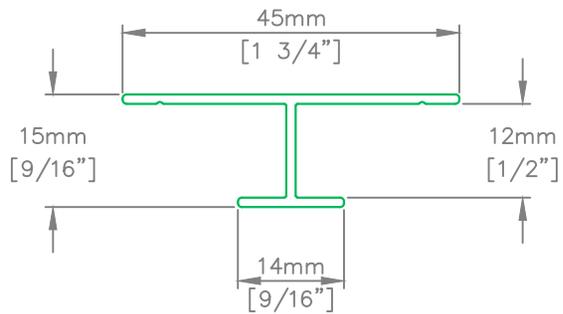
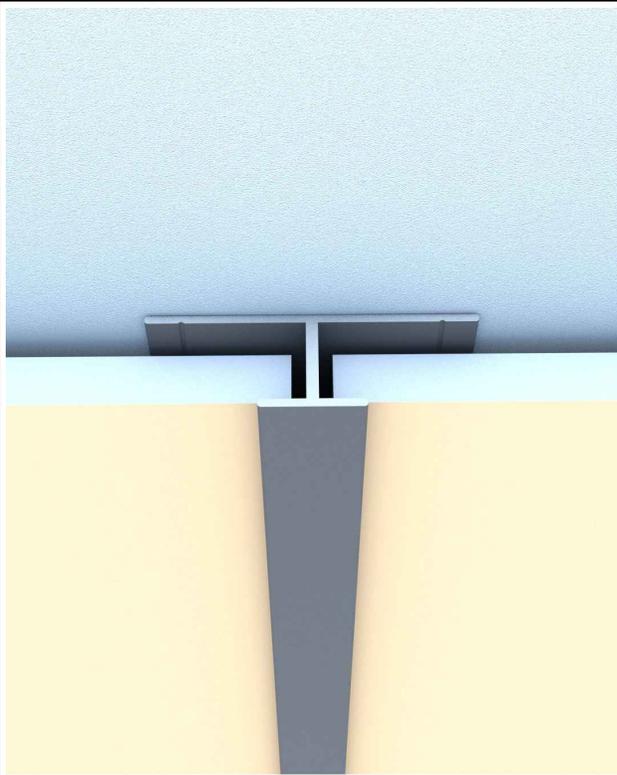
DESCRIPTION			
EZ 22 HORIZONTAL SLT Z 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ22.1
	DRWN BY	HJ/DDG	



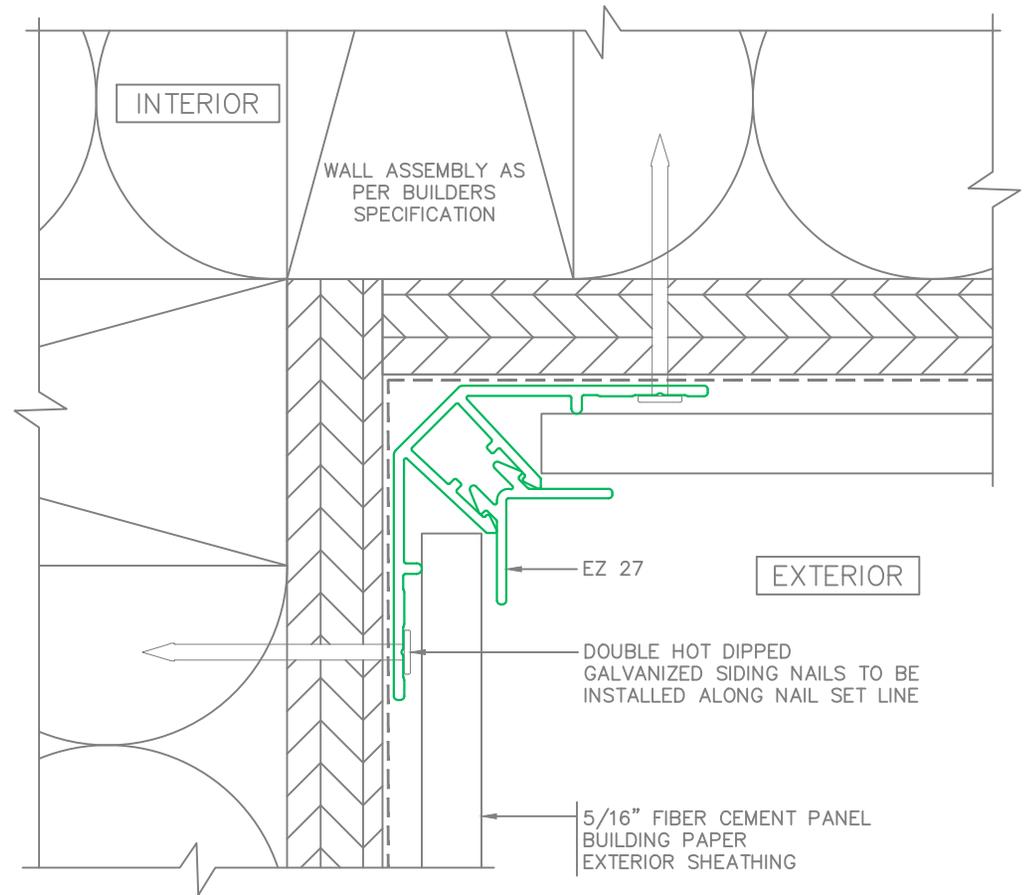
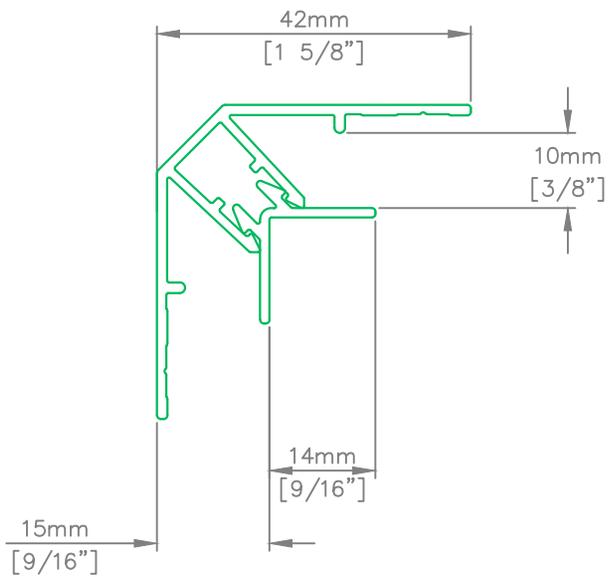
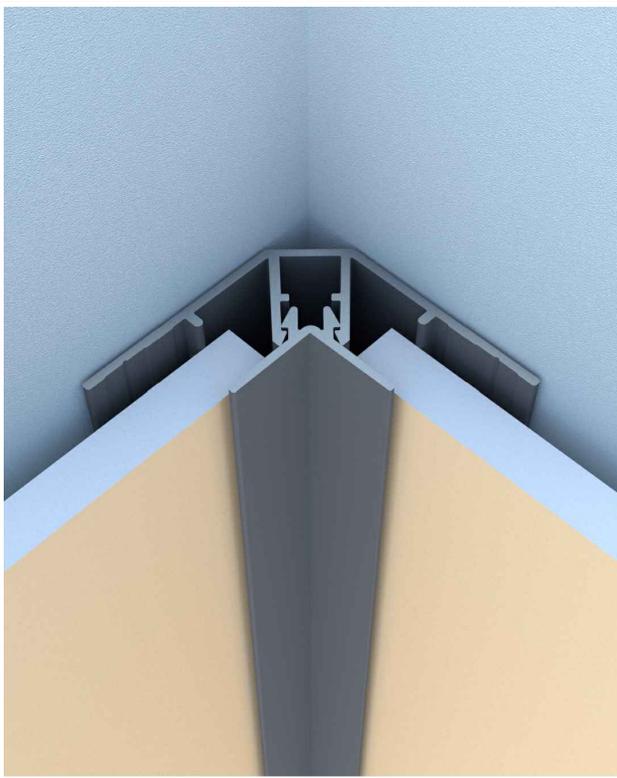
DESCRIPTION			
EZ 23 2-PIECE VERTICAL SLT 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ23.1
	DRWN BY	HJ/DDG	



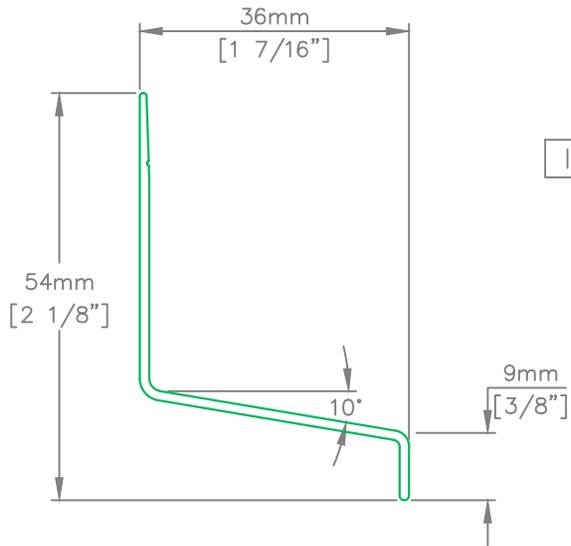
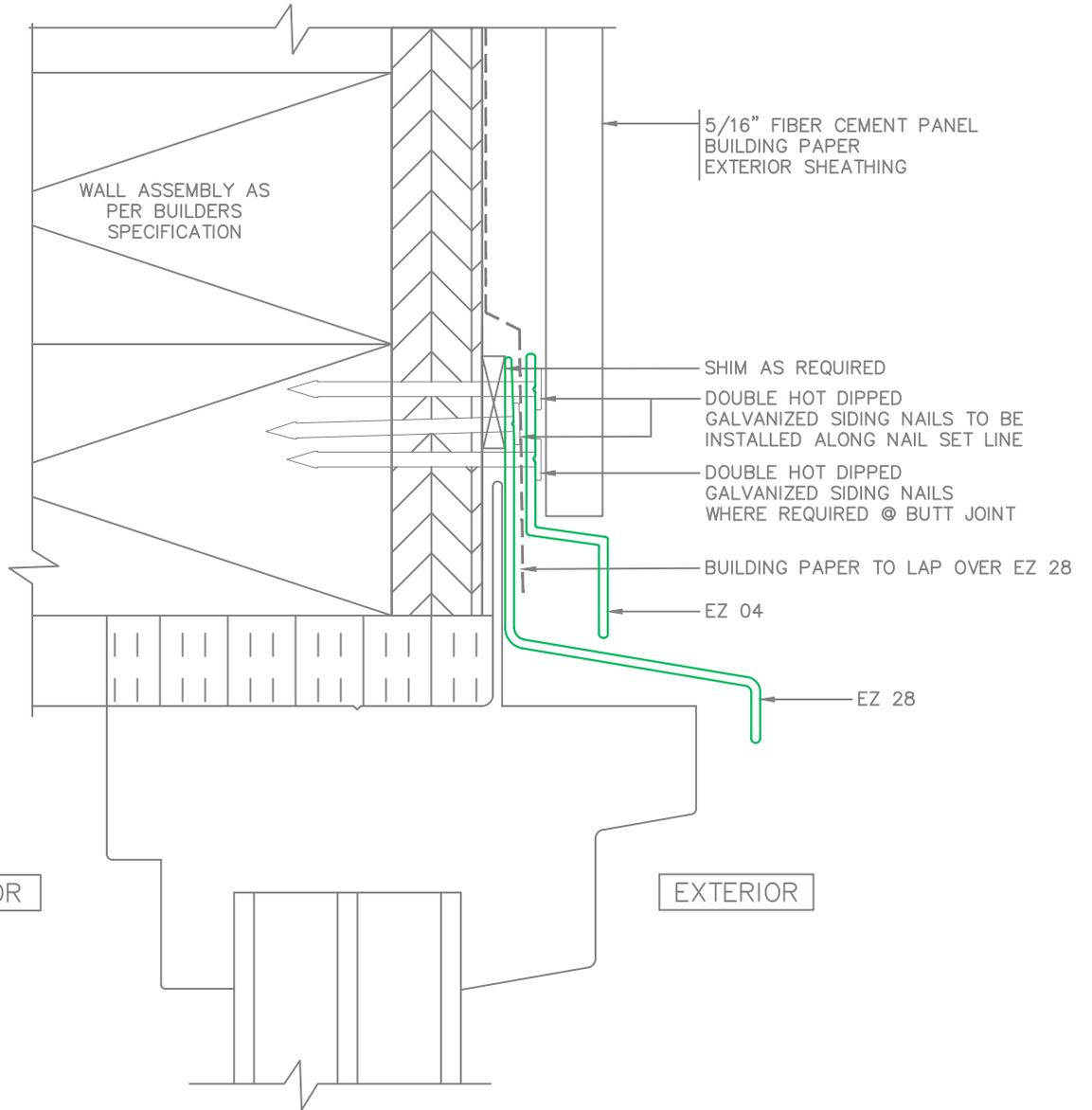
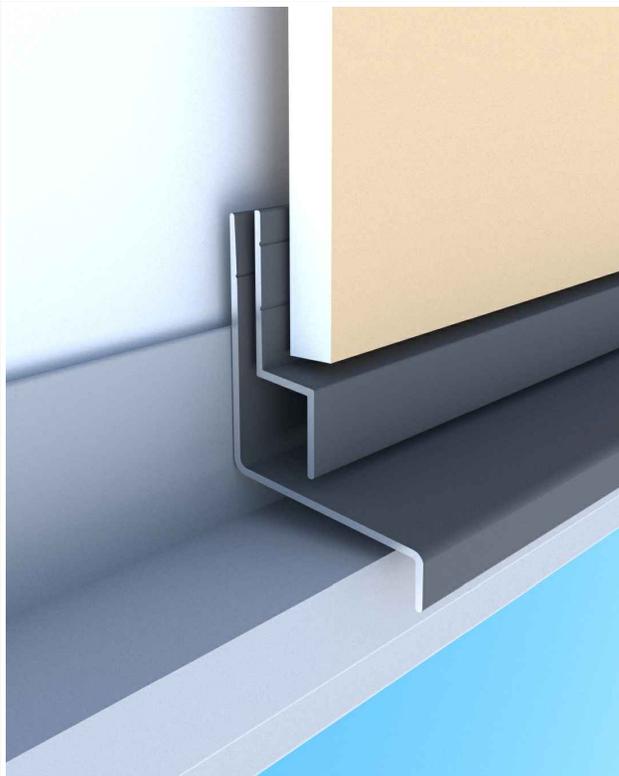
DESCRIPTION			
EZ 24 2-PIECE WINDOW SLT 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ24.1
	DRWN BY	HJ/DDG	



DESCRIPTION			
EZ 25 VERTICAL H 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ25.1
	DRWN BY	HJ/DDG	

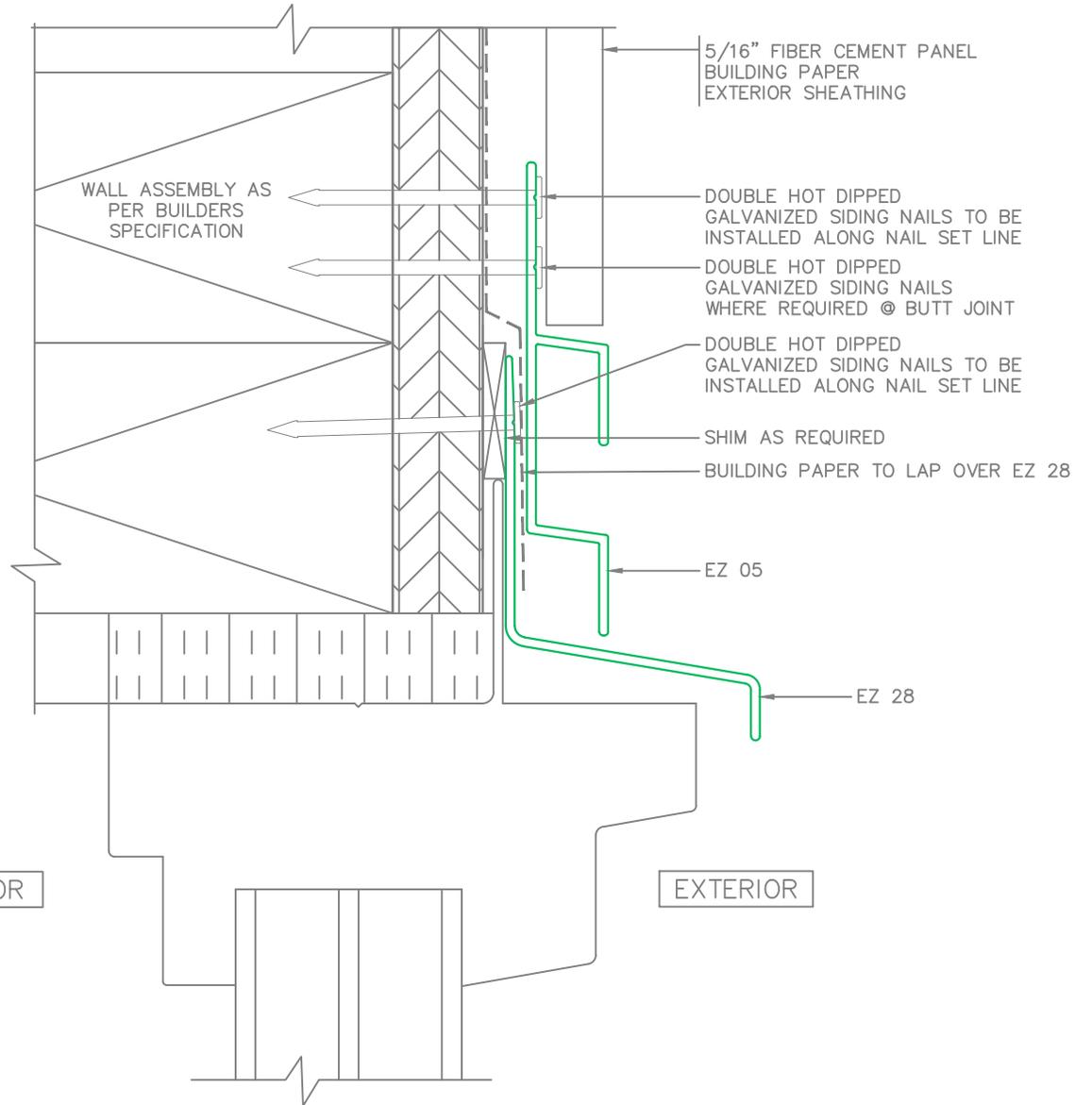
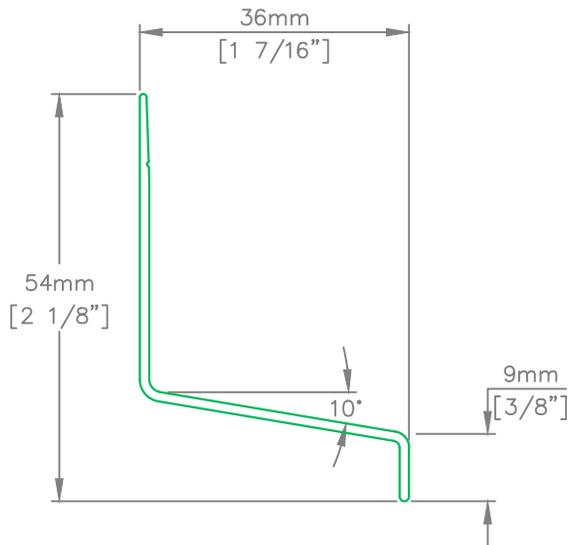
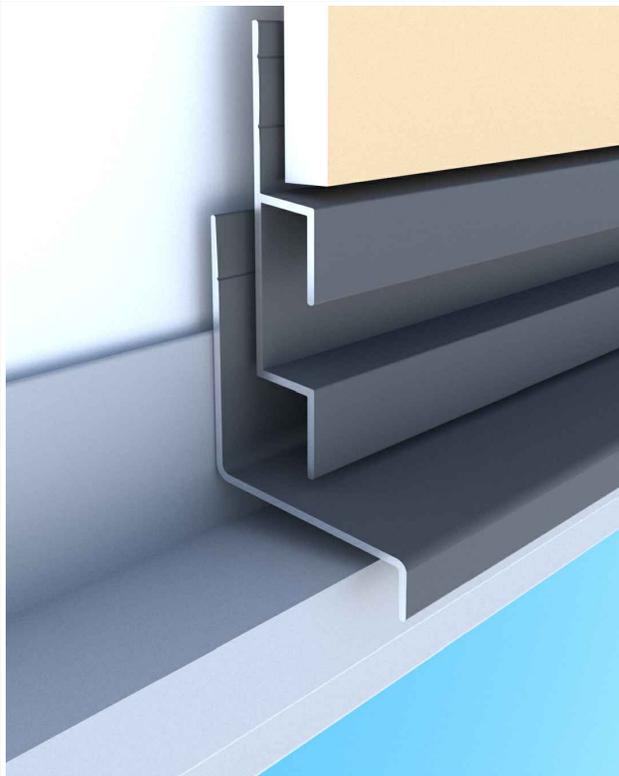


DESCRIPTION			
EZ 27 2-PIECE INSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ27.1
	DRWN BY	HJ/DDG	



DESCRIPTION
 EZ 28 1-3/8" WINDOW DRIP CAP FLASHING W/
 EZ 04 HORIZONTAL Z 5/16" TRIM

	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ28.1
	DRWN BY	HJ/DDG	

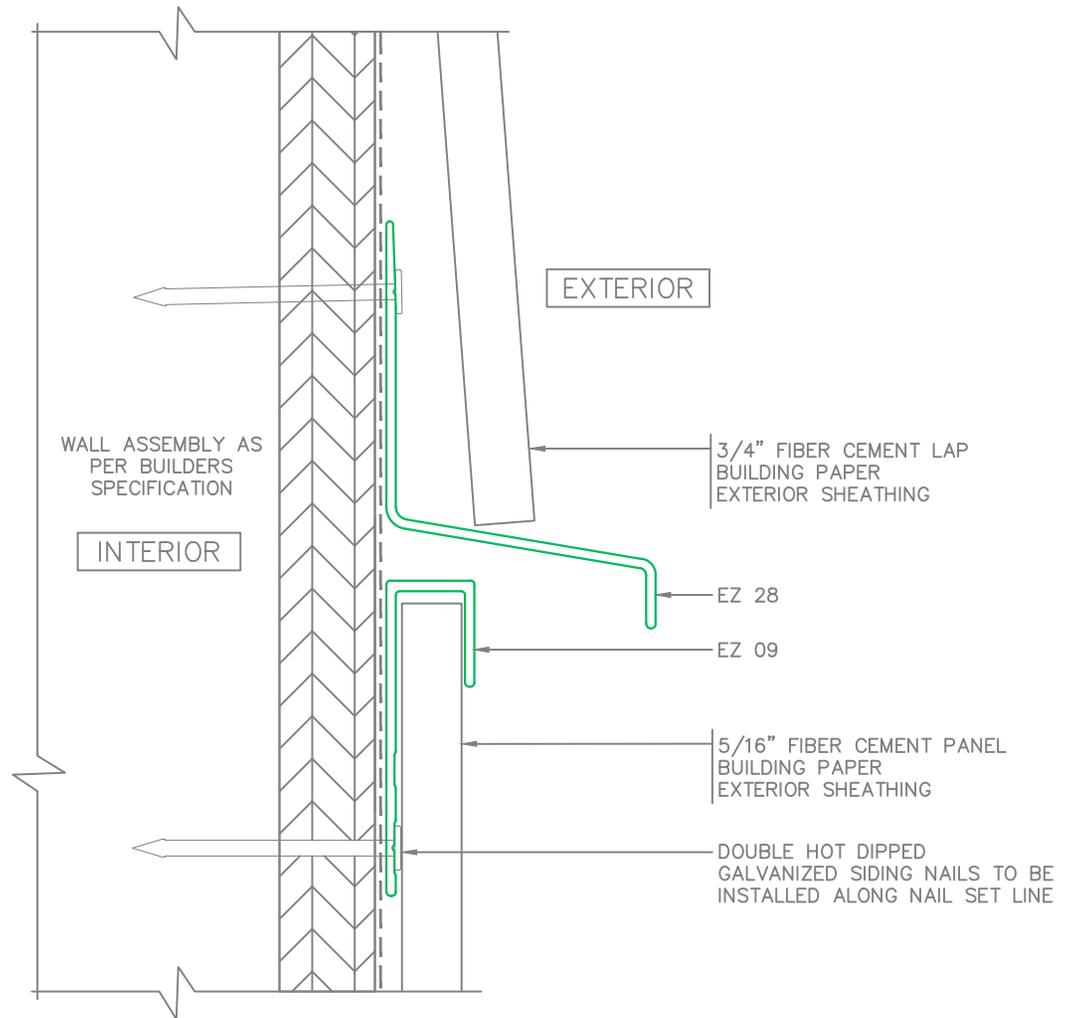
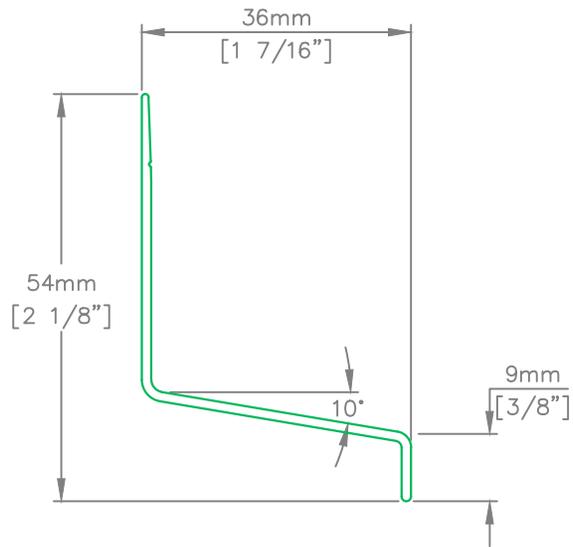


INTERIOR

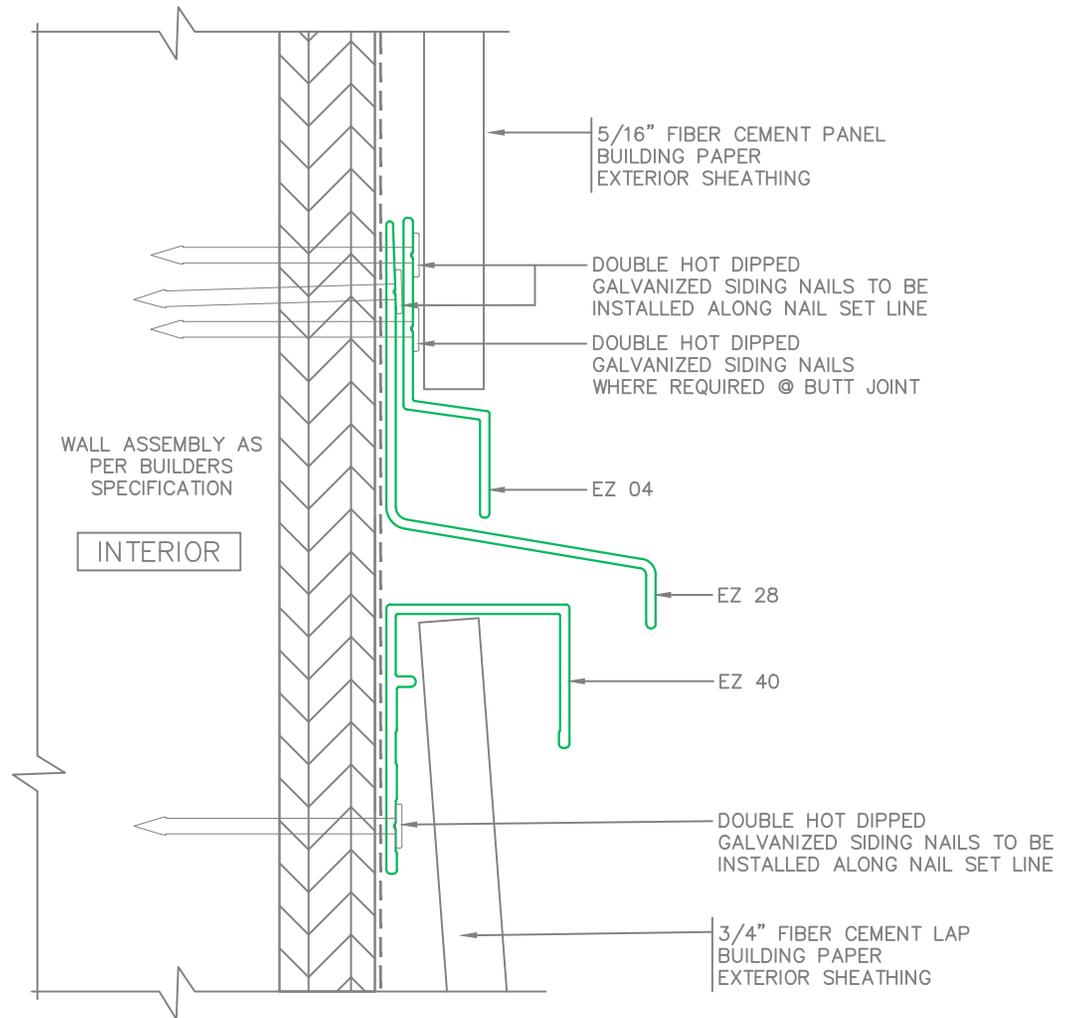
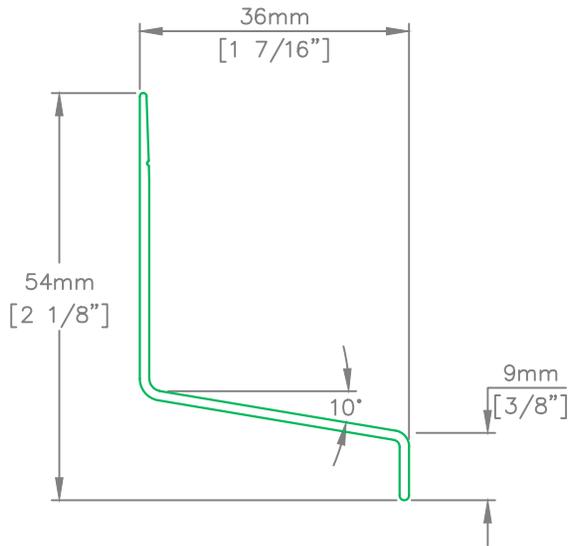
EXTERIOR

DESCRIPTION
 EZ 28 1-3/8" WINDOW DRIP CAP FLASHING W/
 EZ 05 HORIZONTAL H 5/16" TRIM

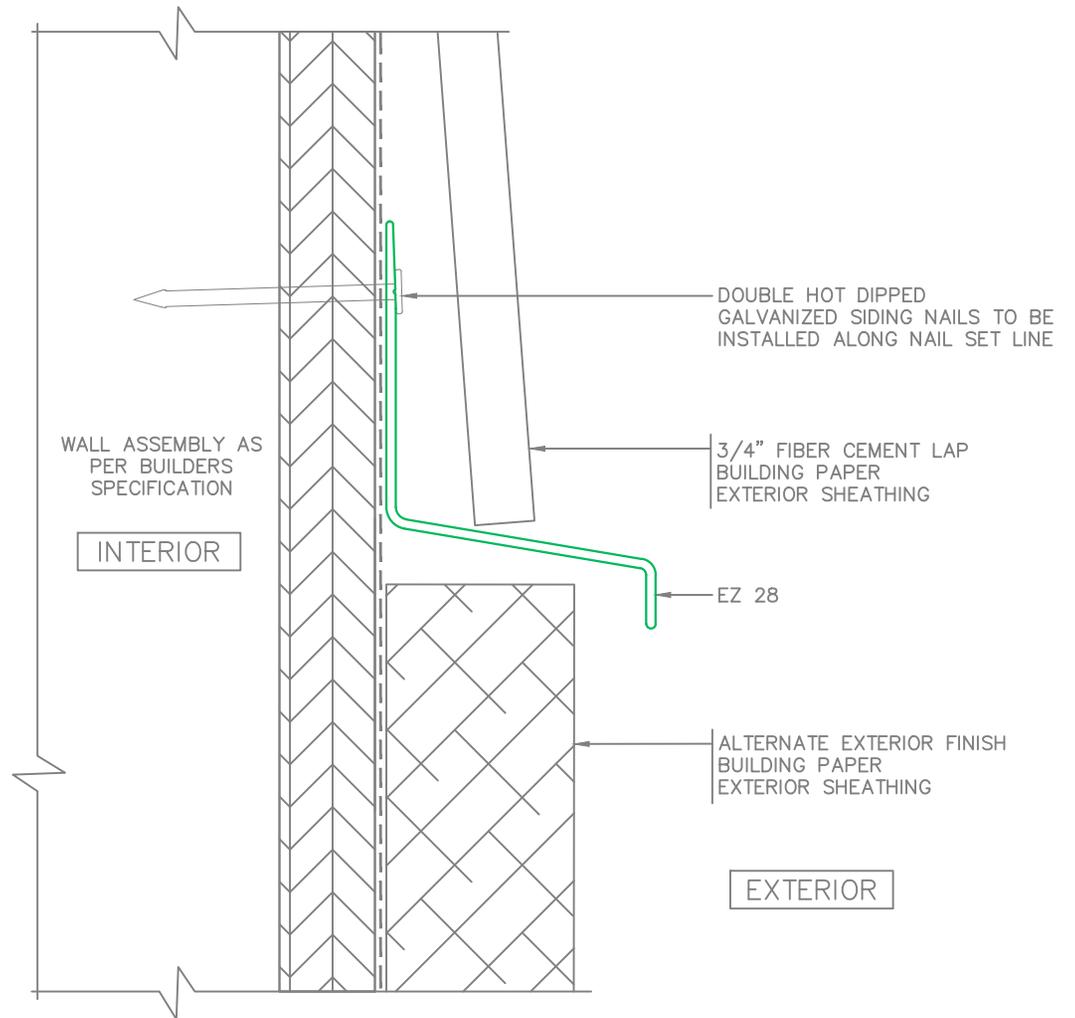
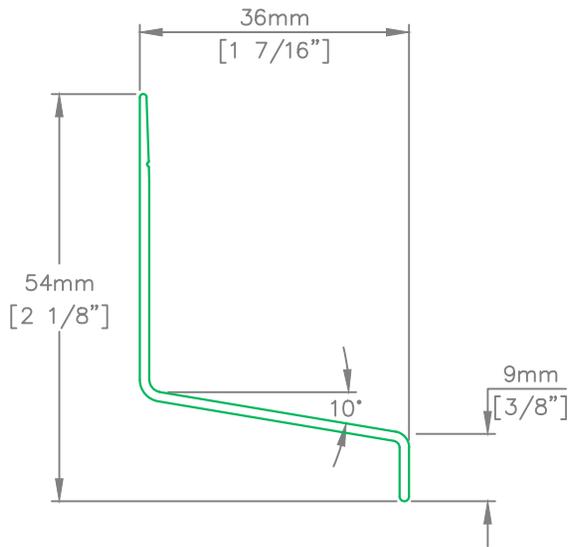
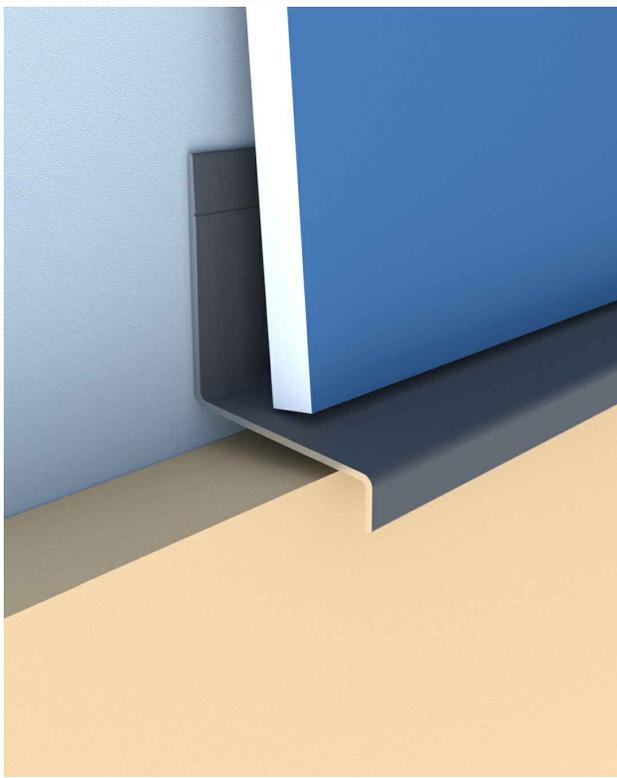
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ28.2
	DRWN BY	HJ/DDG	



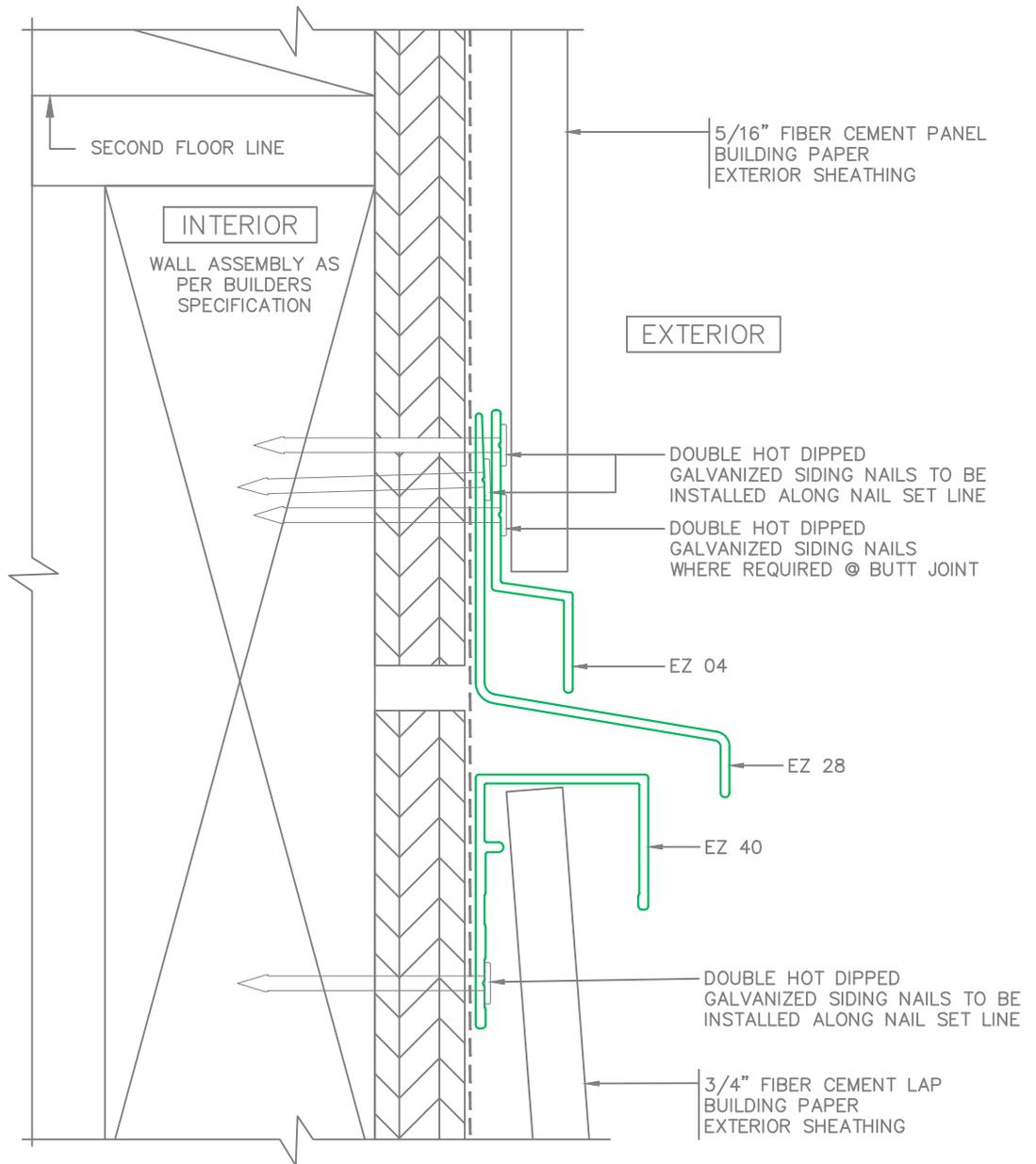
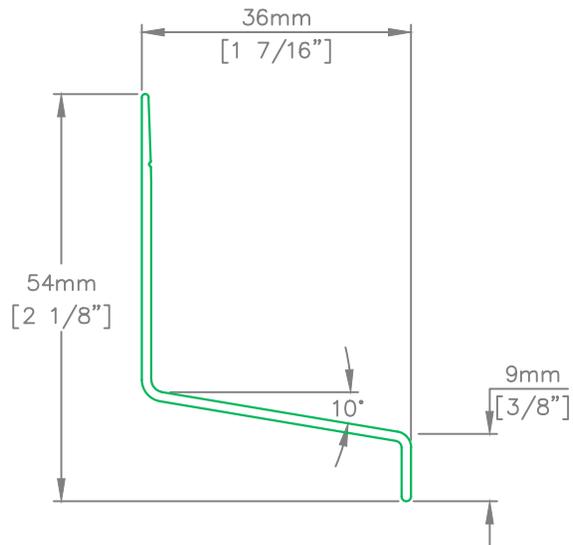
DESCRIPTION			
EZ 28 1-3/8" DRIP CAP FLASHING @ 5/16" PANEL TO 3/4" LAP HORIZONTAL TRANSITION			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ28.3
	DRWN BY	HJ/DDG	



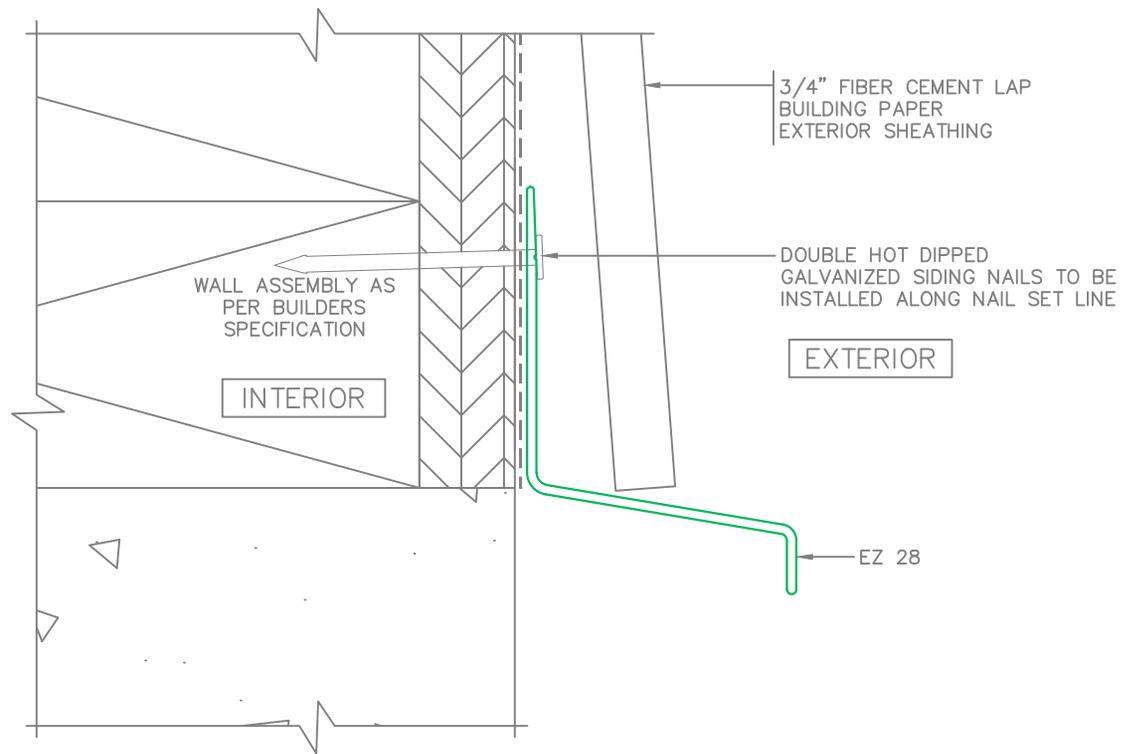
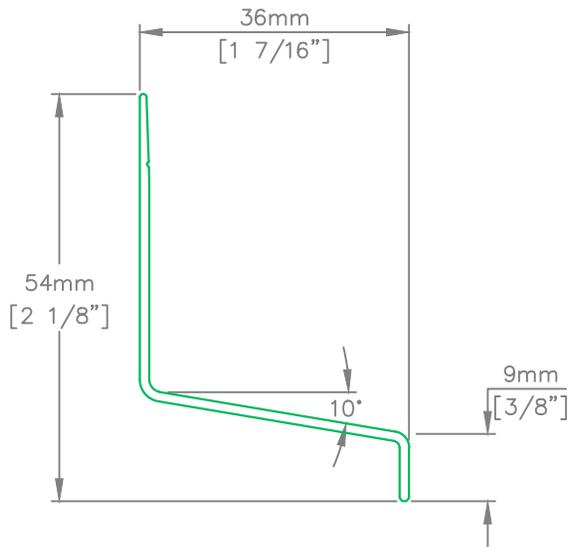
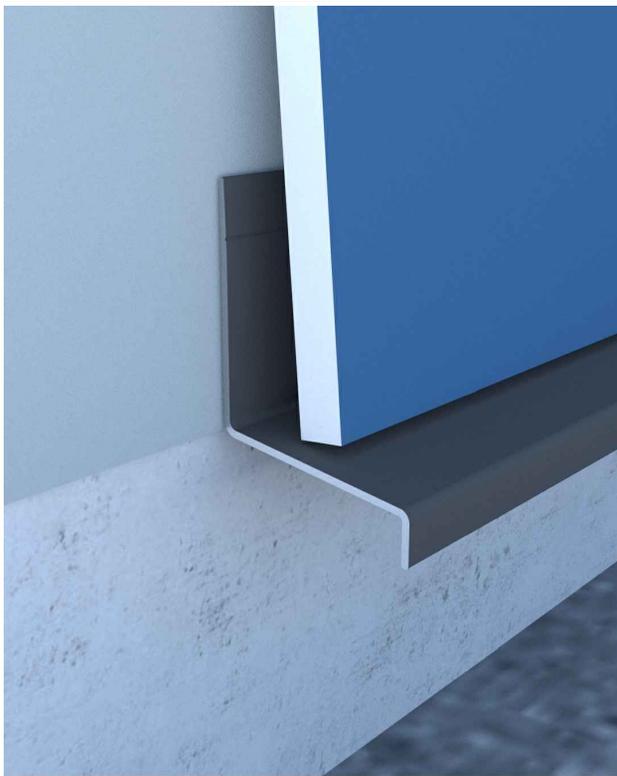
DESCRIPTION			
EZ 28 1-3/8" DRIP CAP FLASHING @ 3/4" LAP TO 5/16" PANEL HORIZONTAL TRANSITION			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ28.4
	DRWN BY	HJ/DDG	



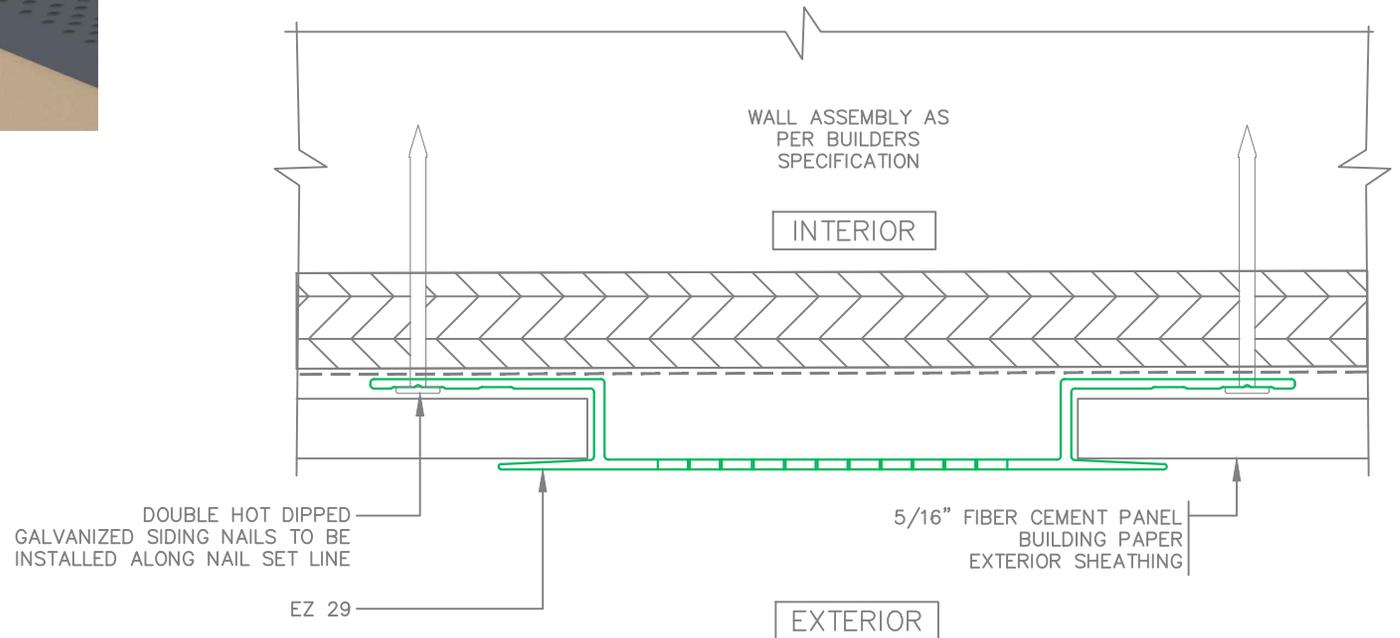
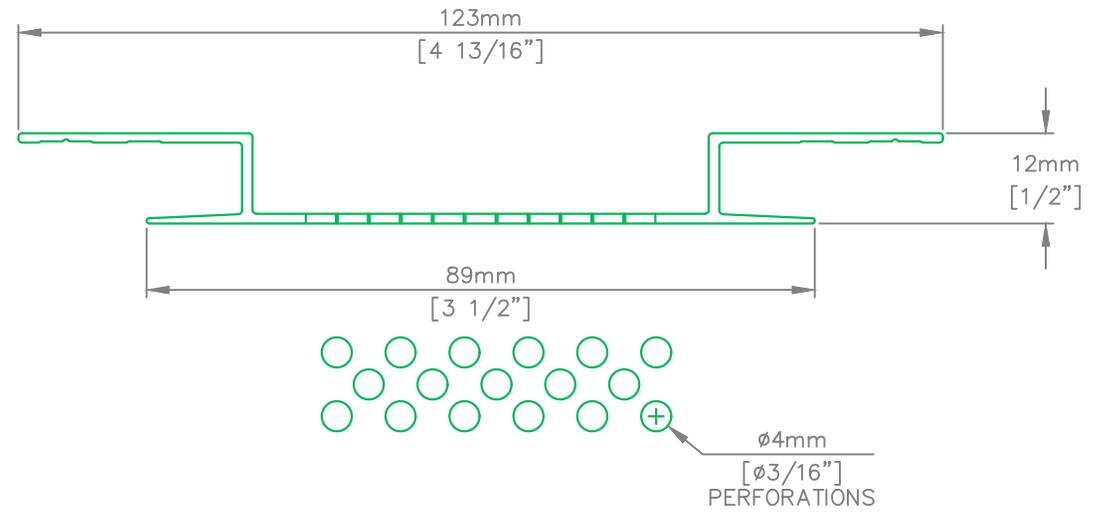
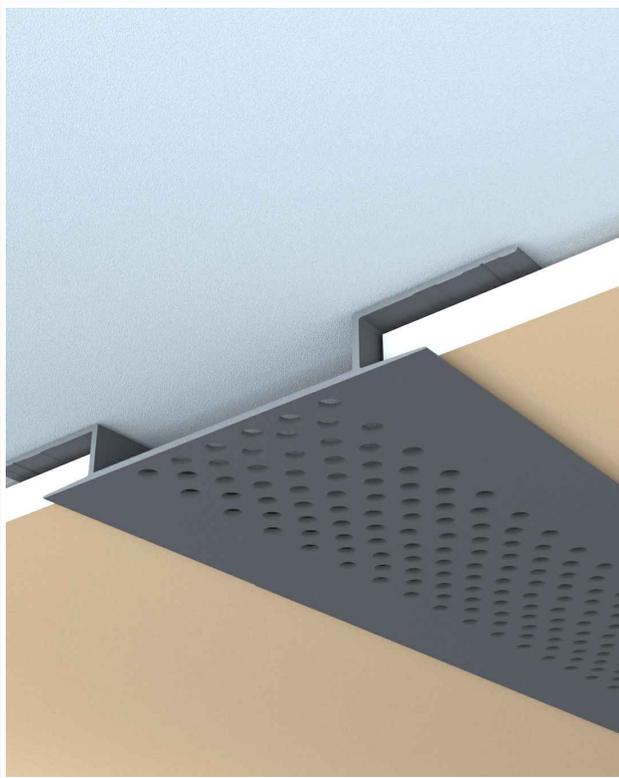
DESCRIPTION			
EZ 28 1-3/8" DRIP CAP FLASHING MID-LAP © ALTERNATE FINISH TRANSITION			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ28.5
	DRWN BY	HJ/DDG	



DESCRIPTION			
EZ 28 1-3/8" DRIP CAP THROUGH WALL FLASHING			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ28.6
	DRWN BY	HJ/DDG	

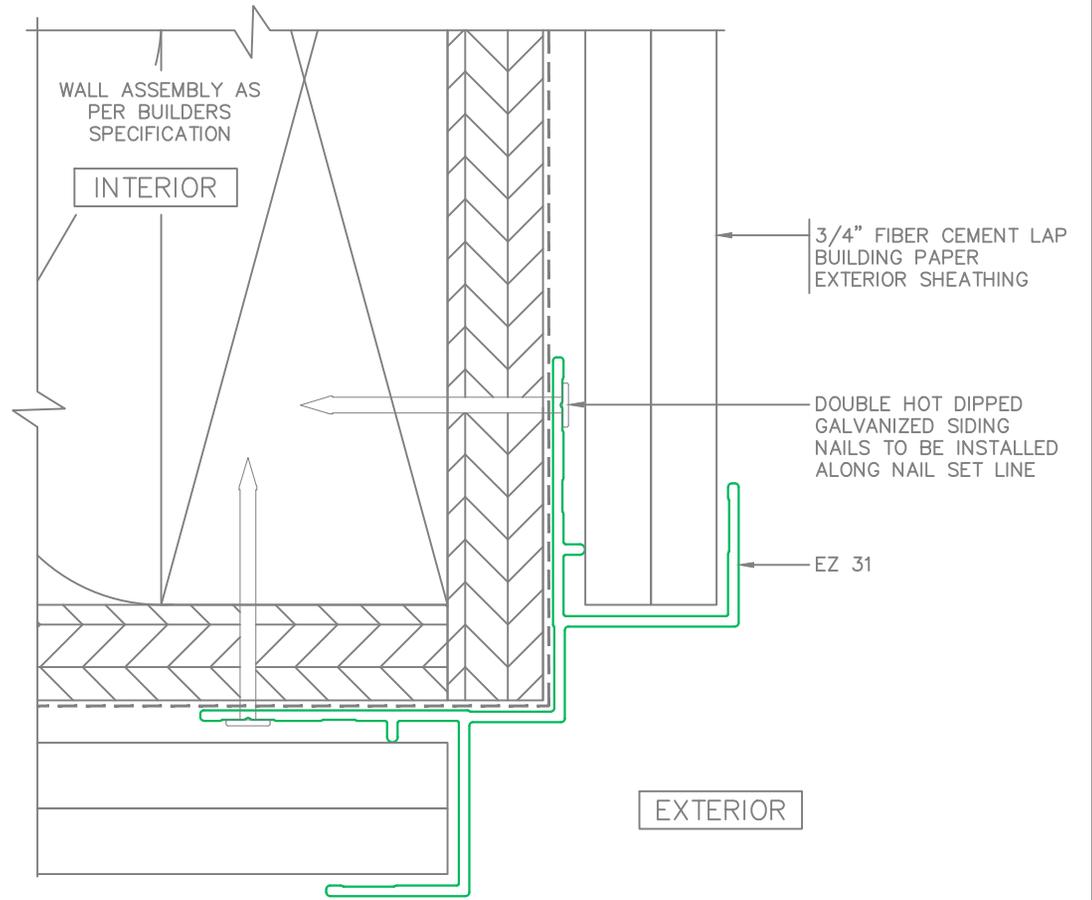
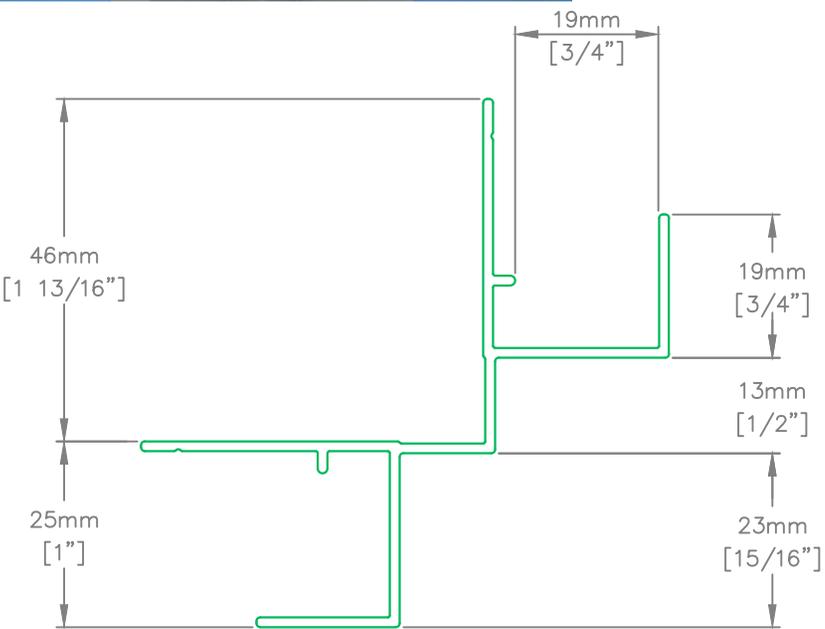
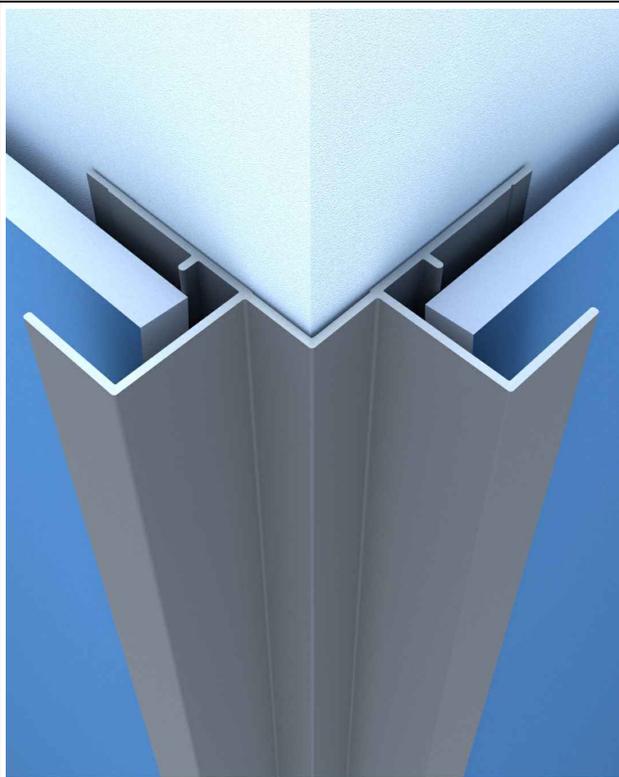


DESCRIPTION			
EZ 28 1-3/8" DRIP CAP FLASHING @ SLOPED FLOOR LINE			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ28.7
	DRWN BY	HJ/DDG	

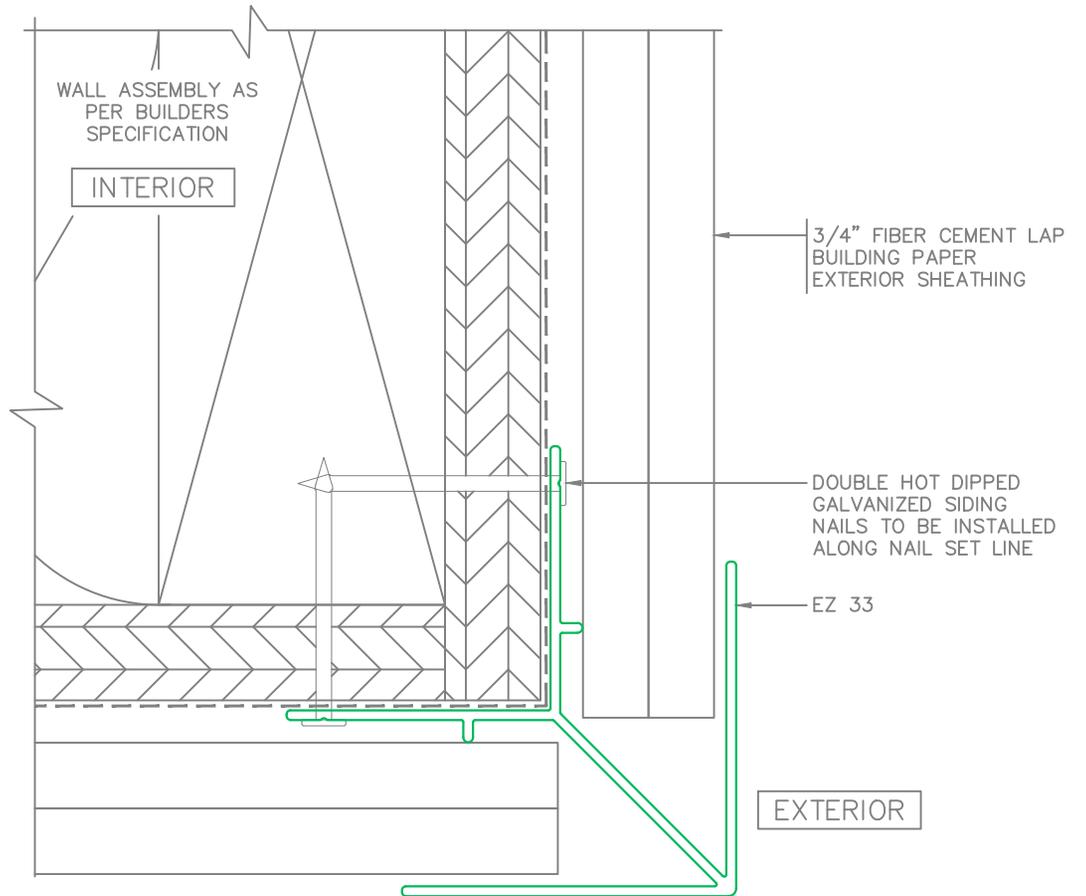
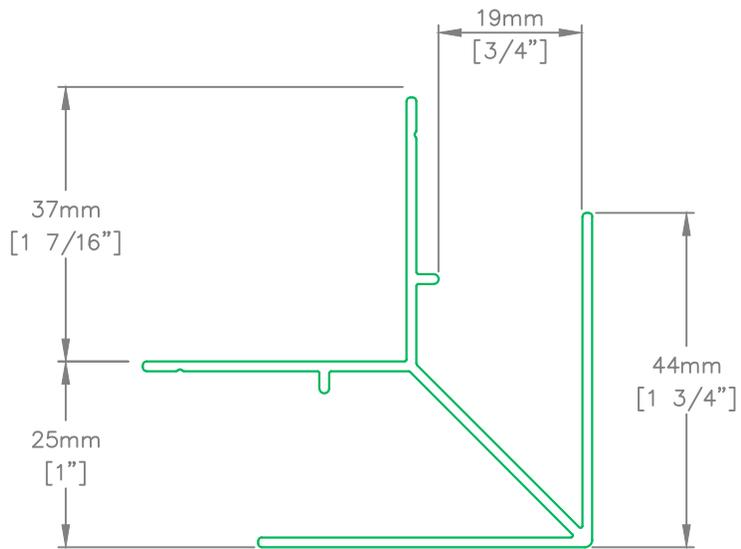
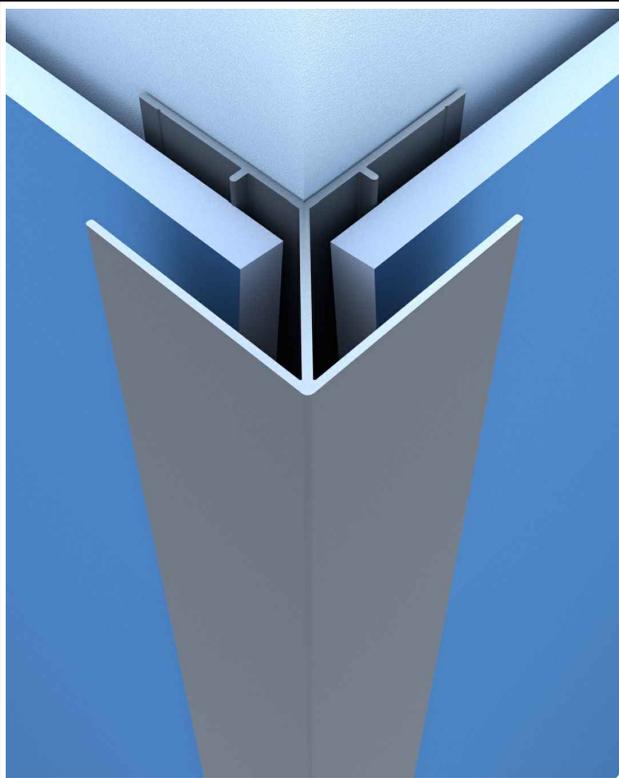


7.7 in²/ LIN FT
163.3 cm²/ LIN m
NET FREE AIR SPACE

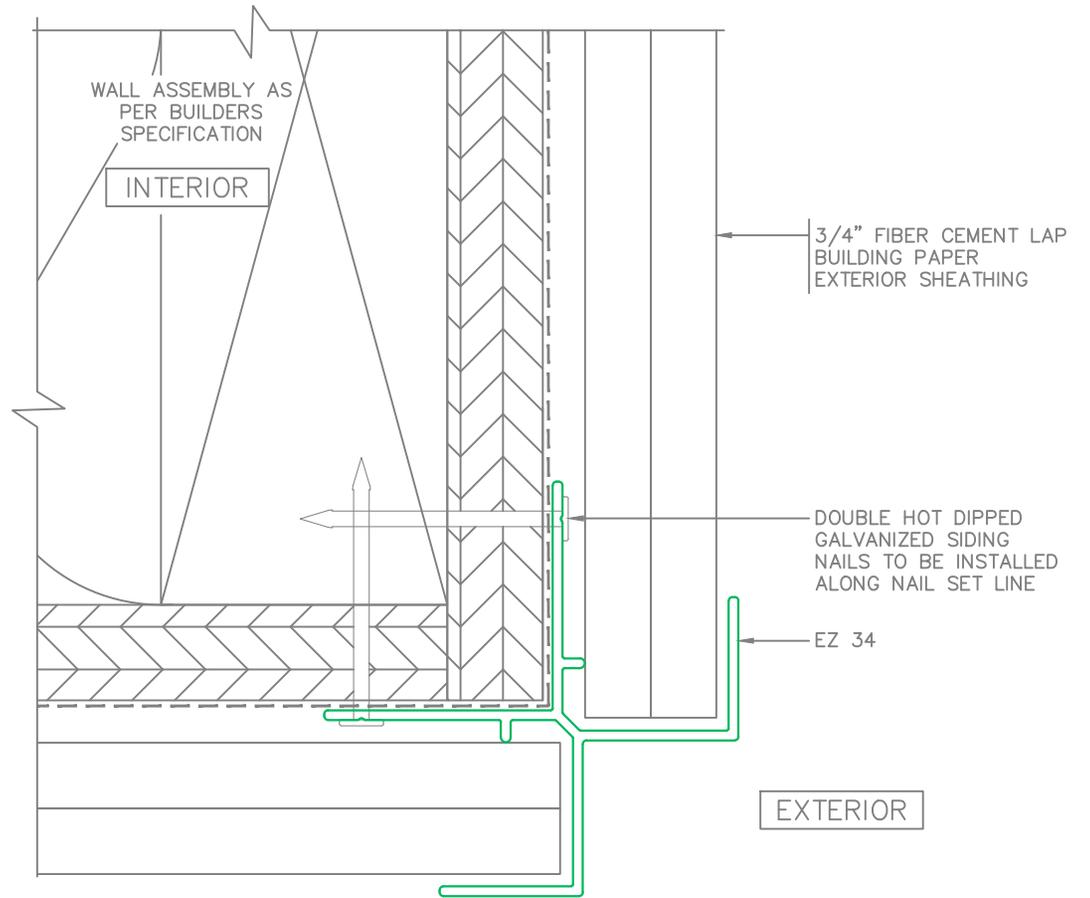
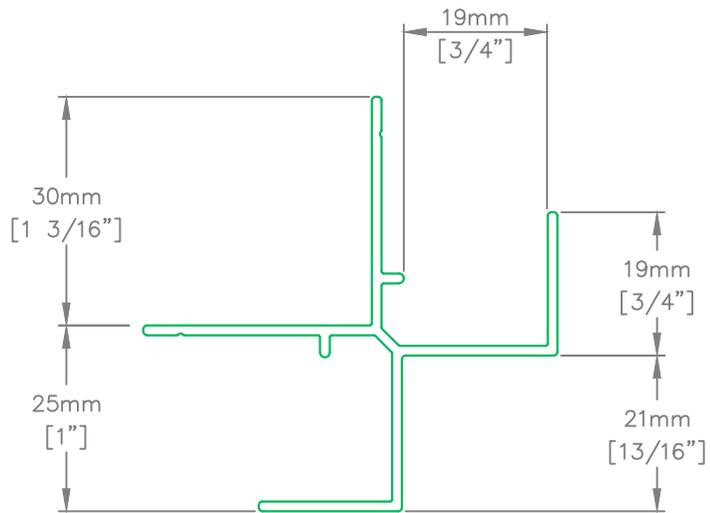
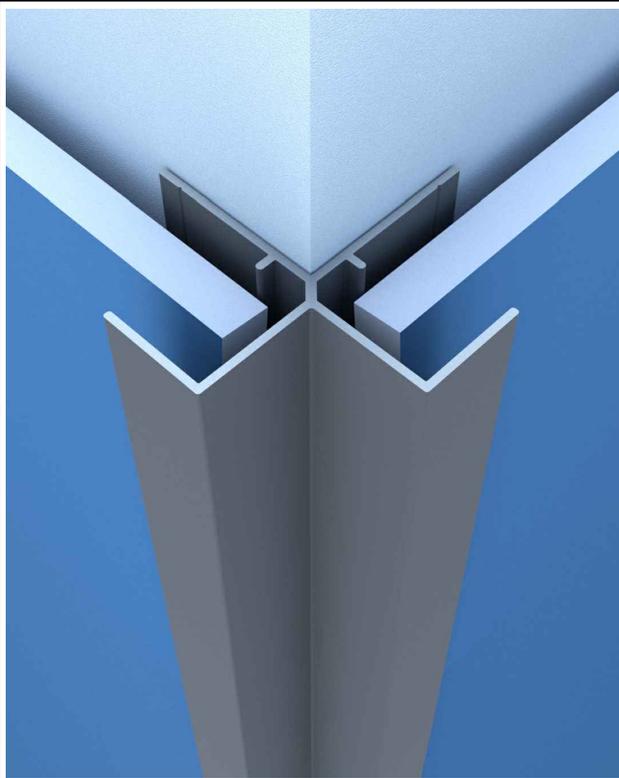
DESCRIPTION			
EZ 29 PERFORATED SOFFIT 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ29.1
	DRWN BY	HJ/DDG	



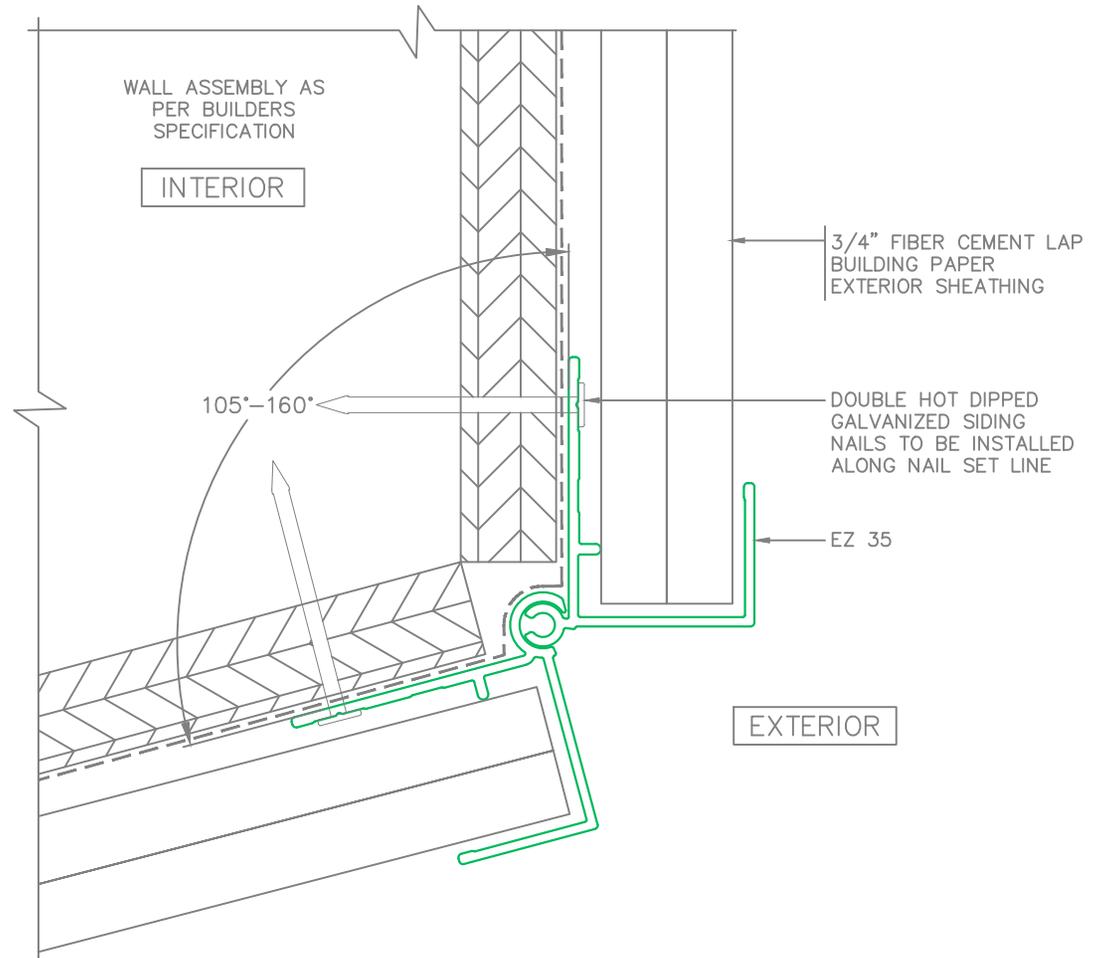
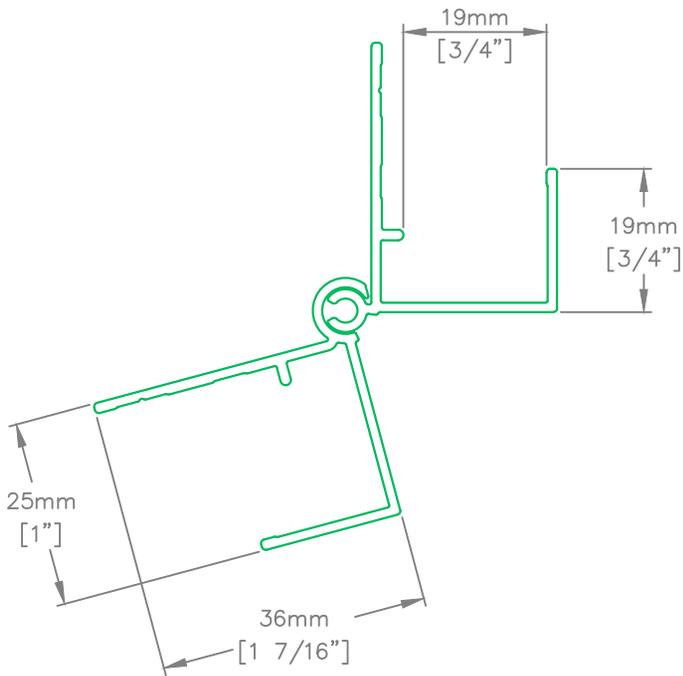
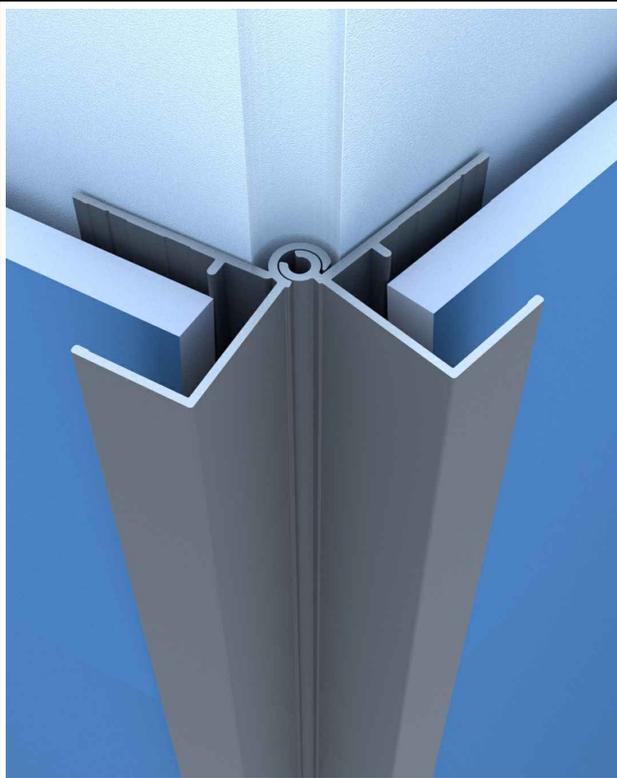
DESCRIPTION			
EZ 31 SQUARE OUTSIDE CORNER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ31.1
	DRWN BY	HJ/DDG	



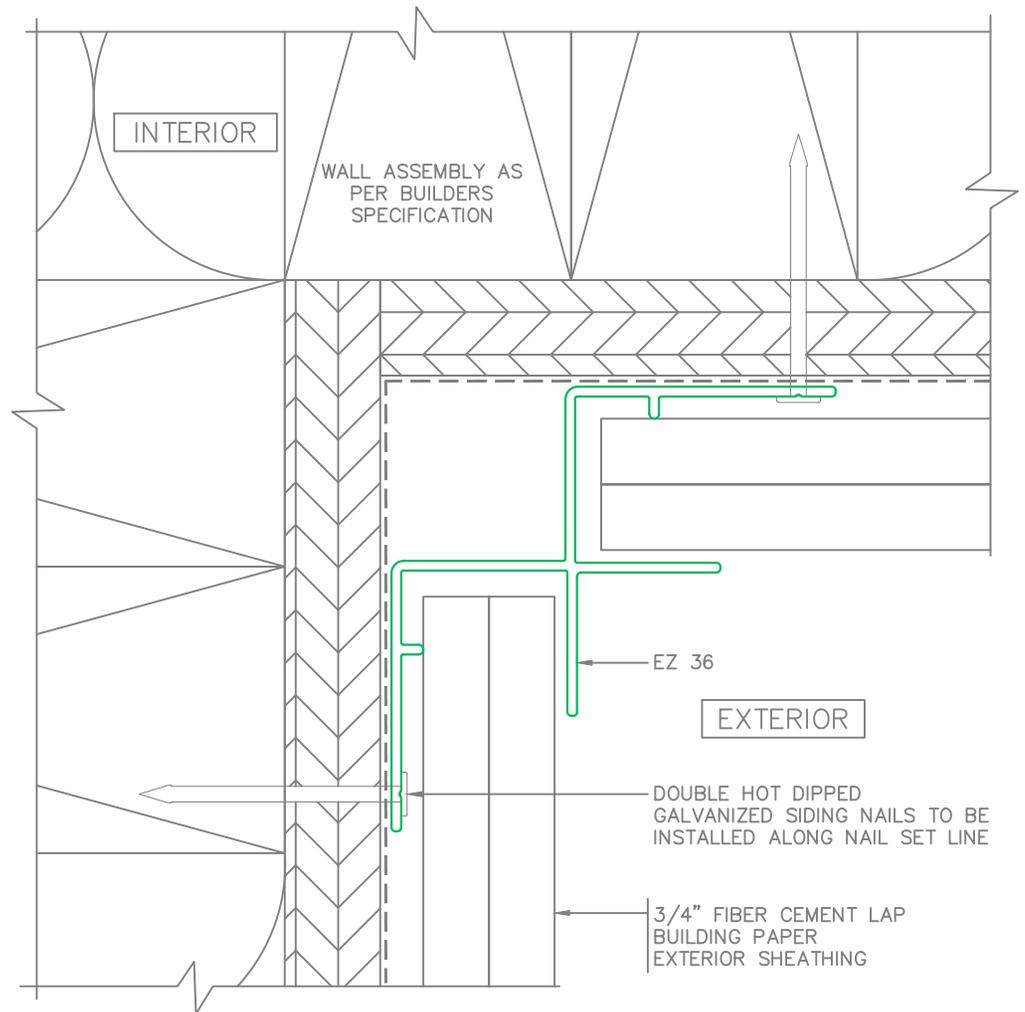
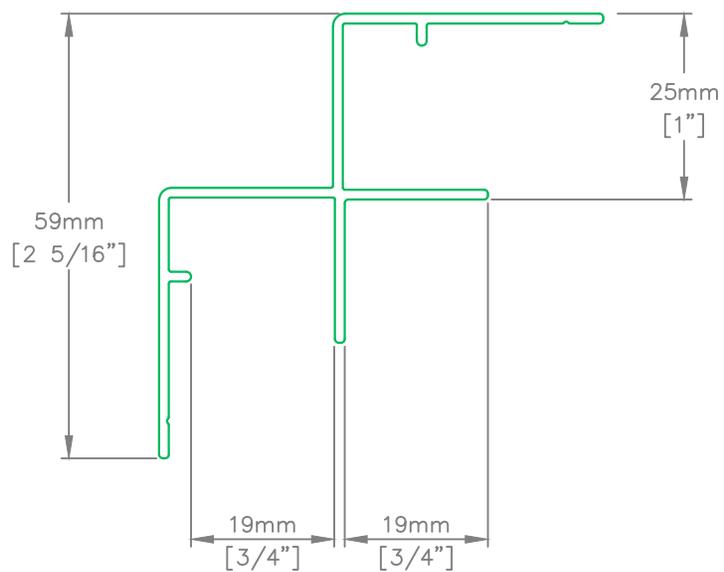
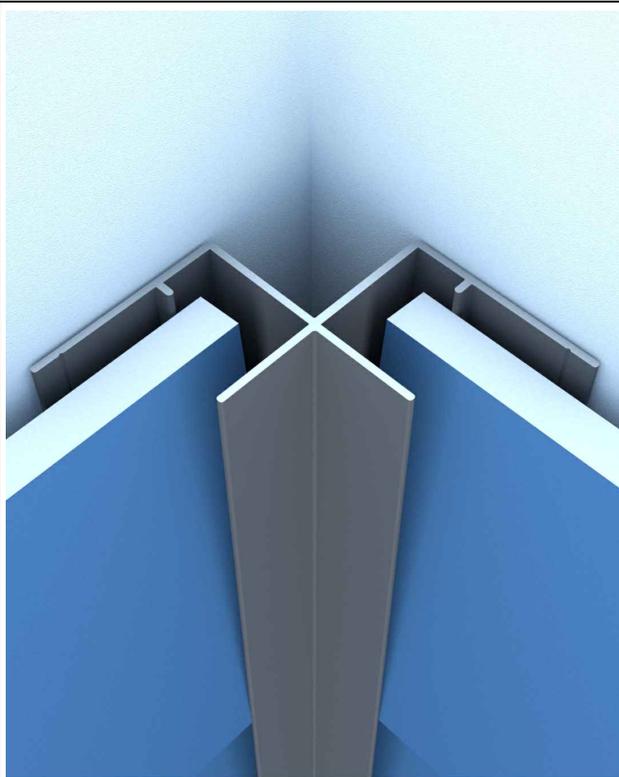
DESCRIPTION			
EZ 33 ARROW OUTSIDE CORNER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ33.1
	DRWN BY	HJ/DDG	



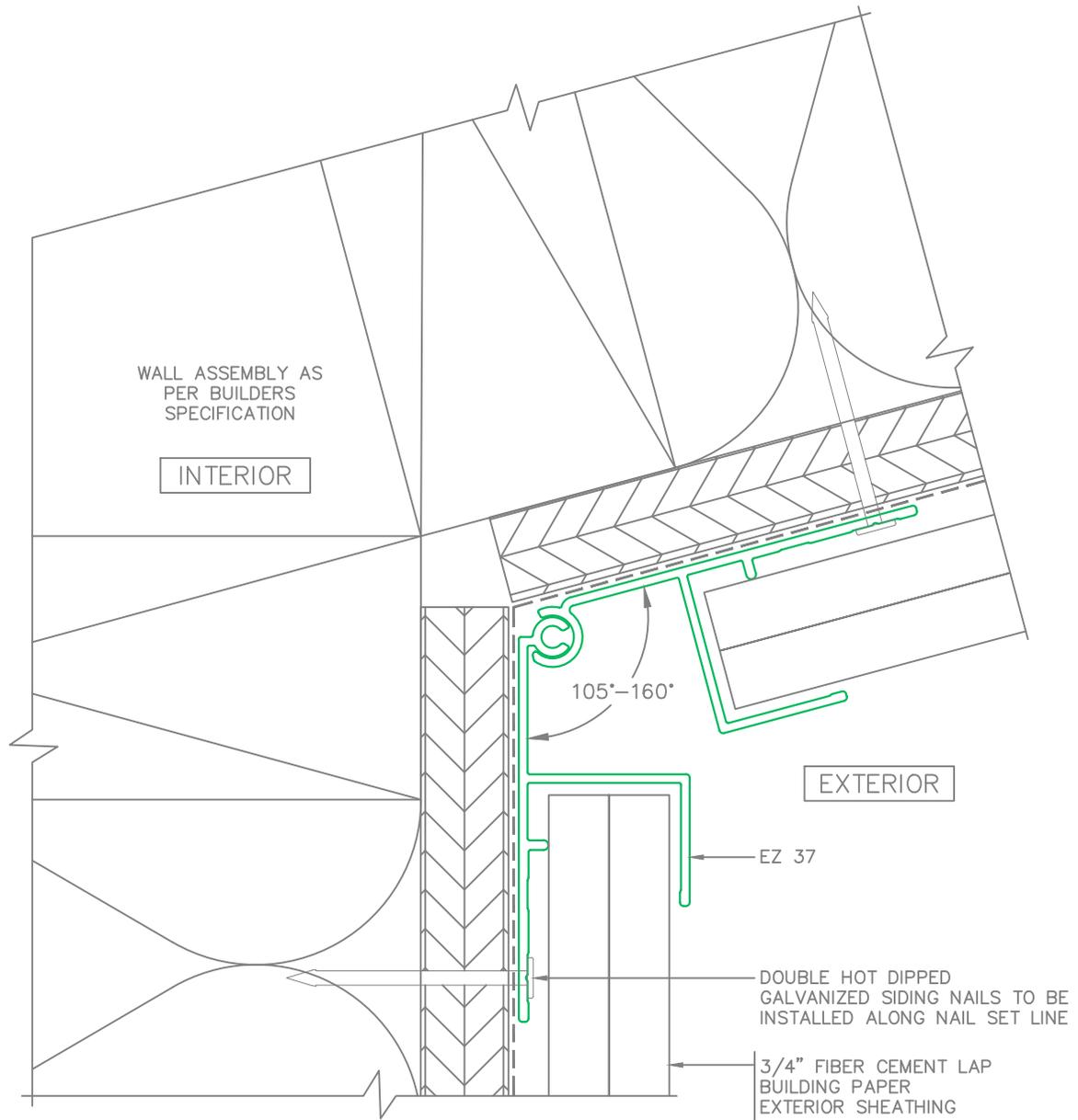
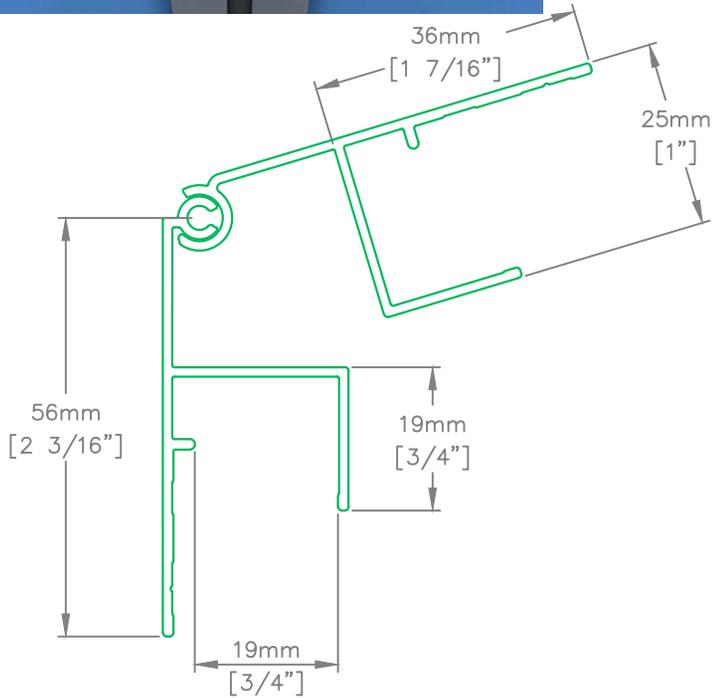
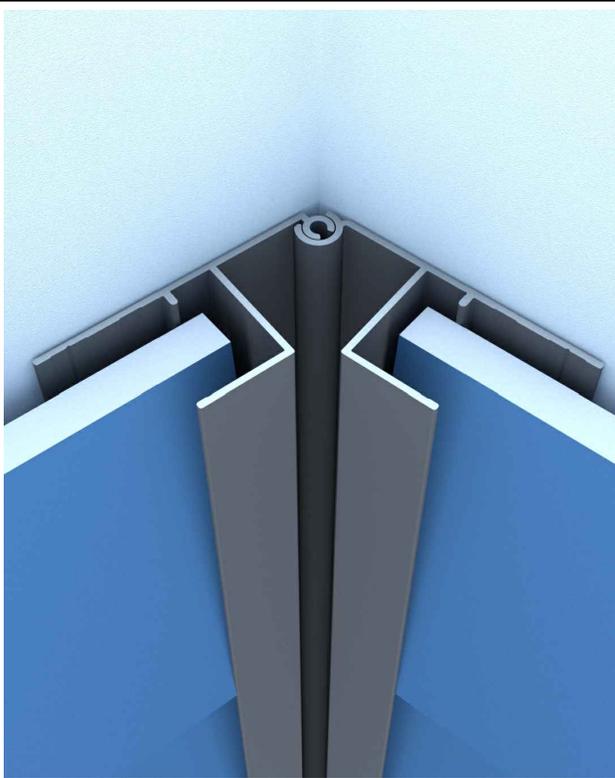
DESCRIPTION			
EZ 34 X OUTSIDE CORNER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ34.1
	DRWN BY	HJ/DDG	



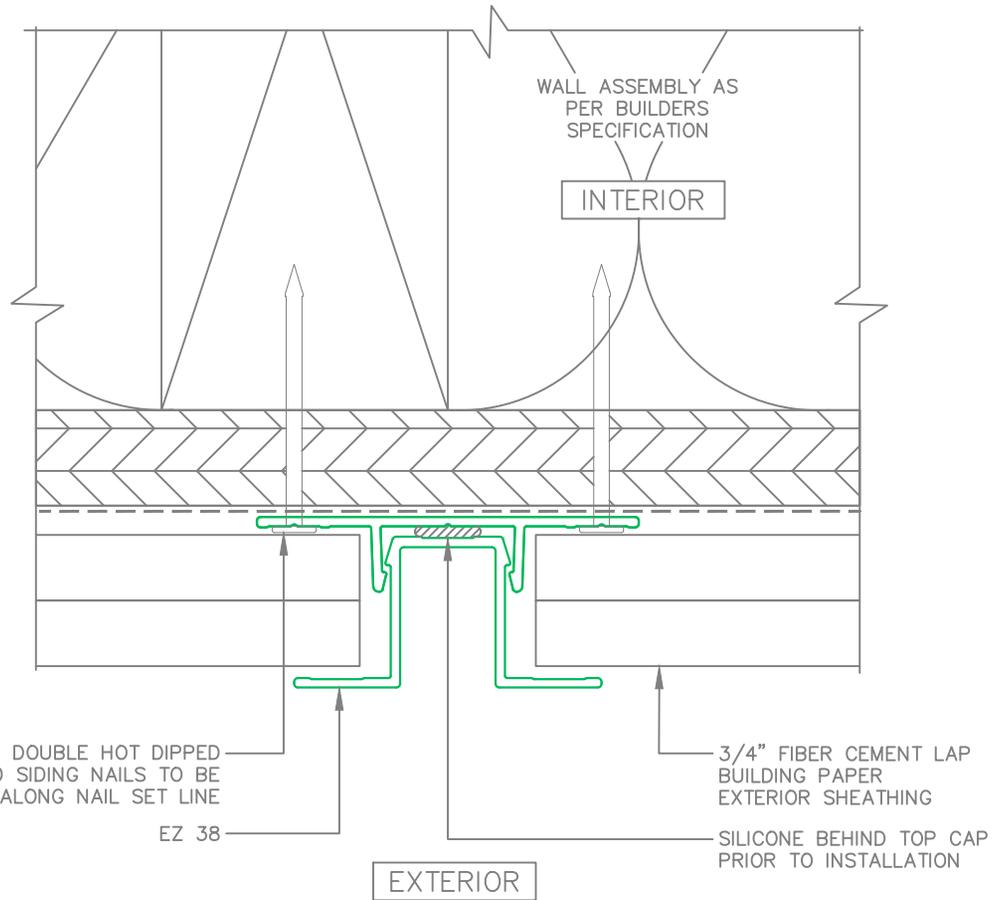
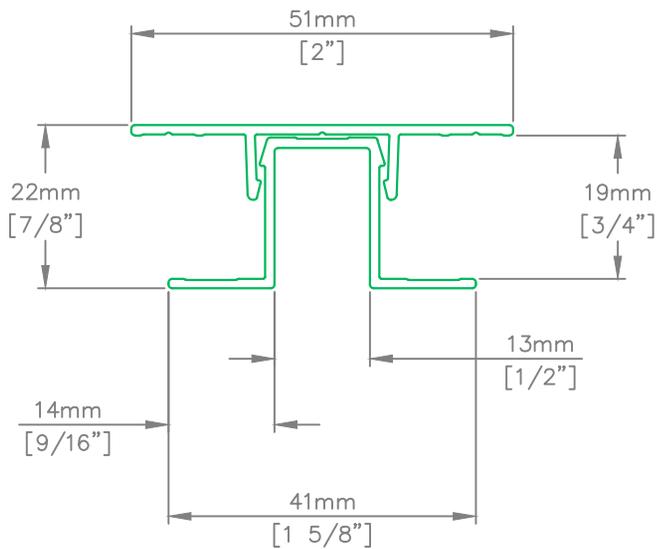
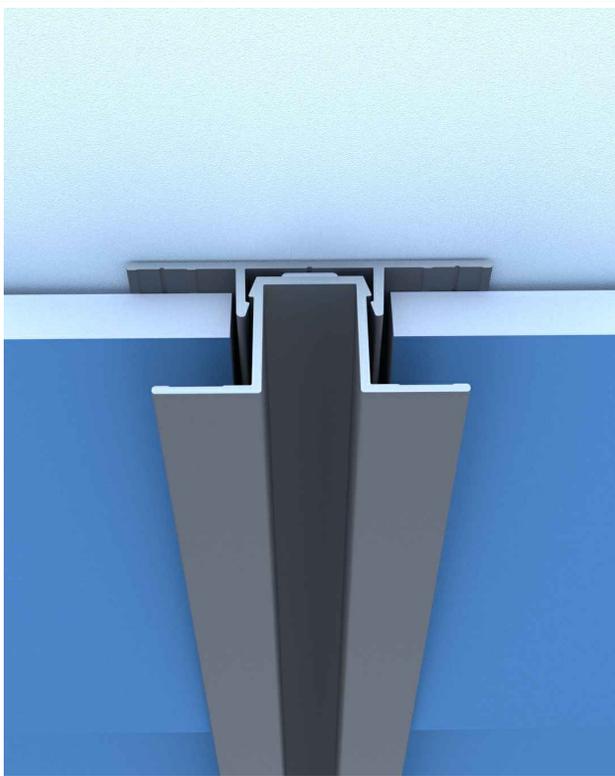
DESCRIPTION			
EZ 35 MULTI-ANGLE (105°-160°) OUTSIDE CORNER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ35.1
	DRWN BY	HJ/DDG	



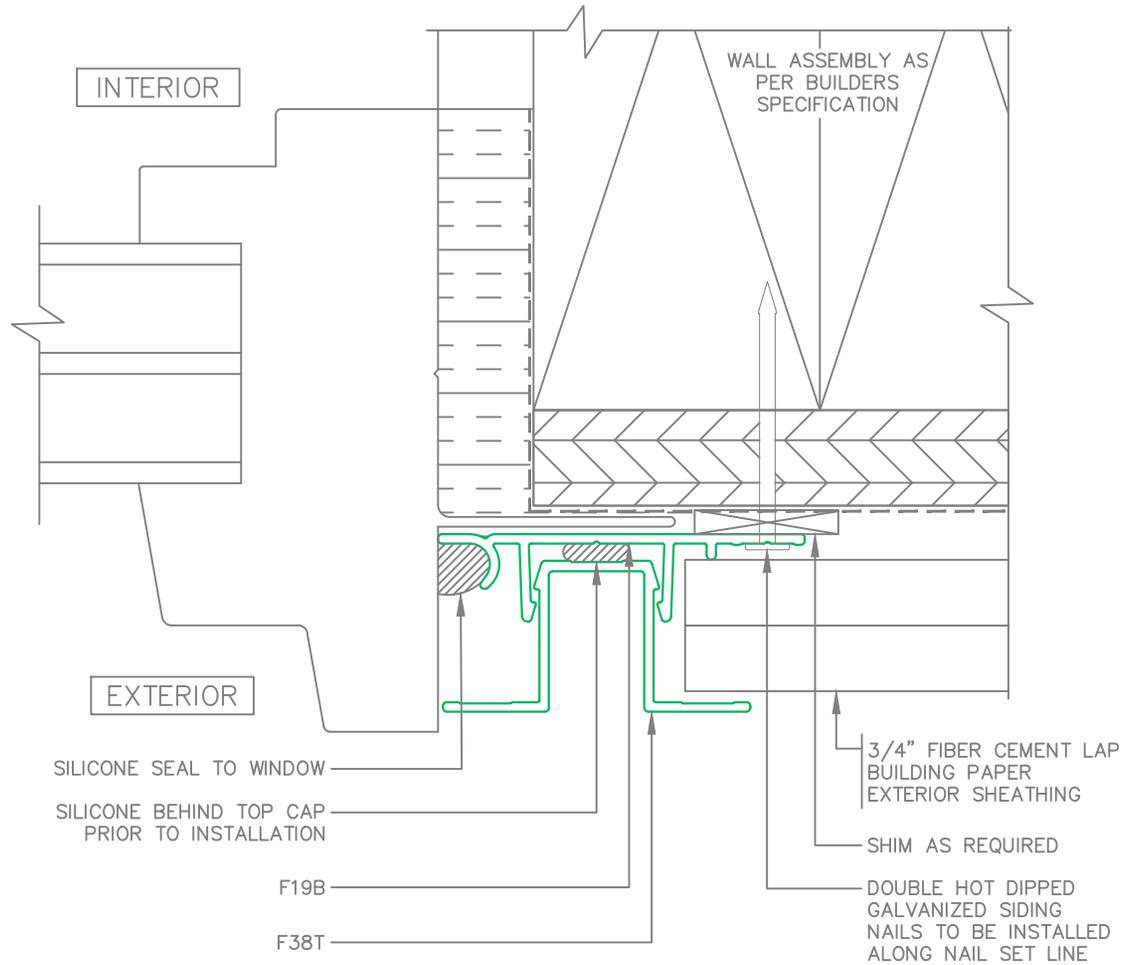
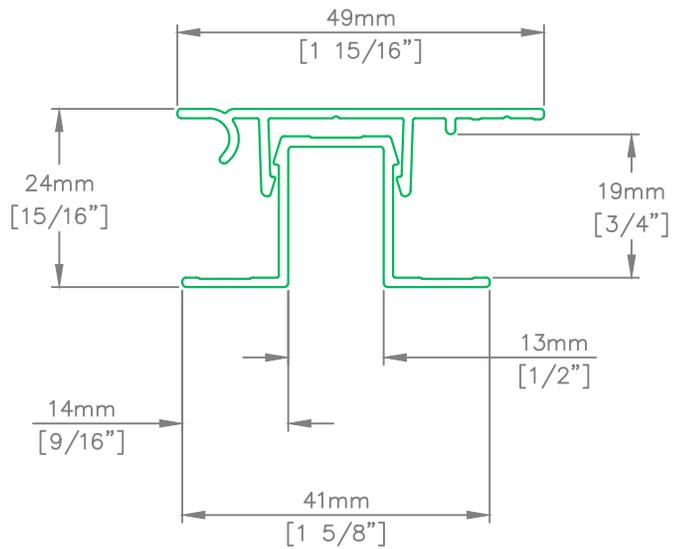
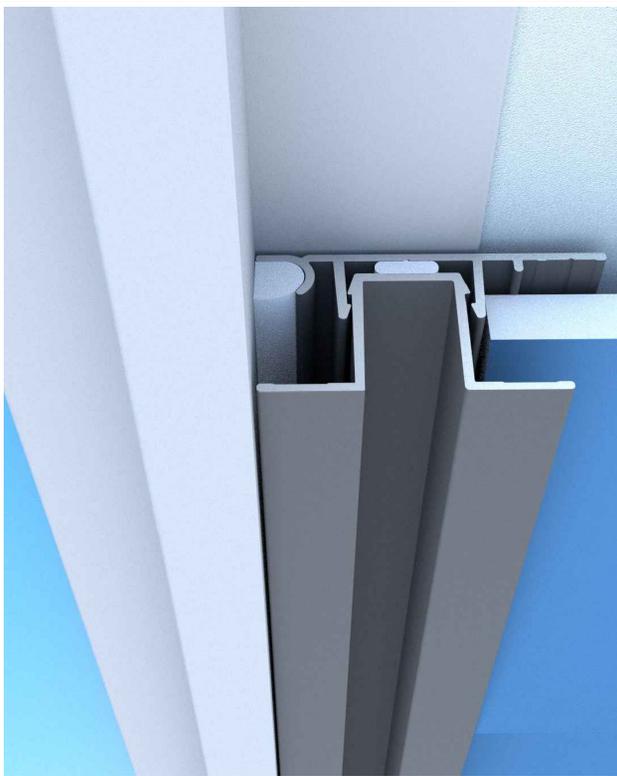
DESCRIPTION			
EZ 36 INSIDE CORNER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ36.1
	DRWN BY	HJ/DDG	



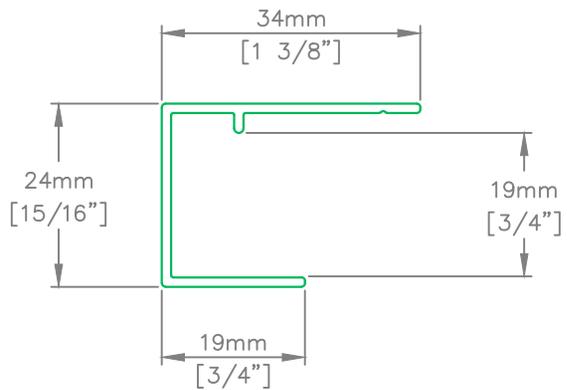
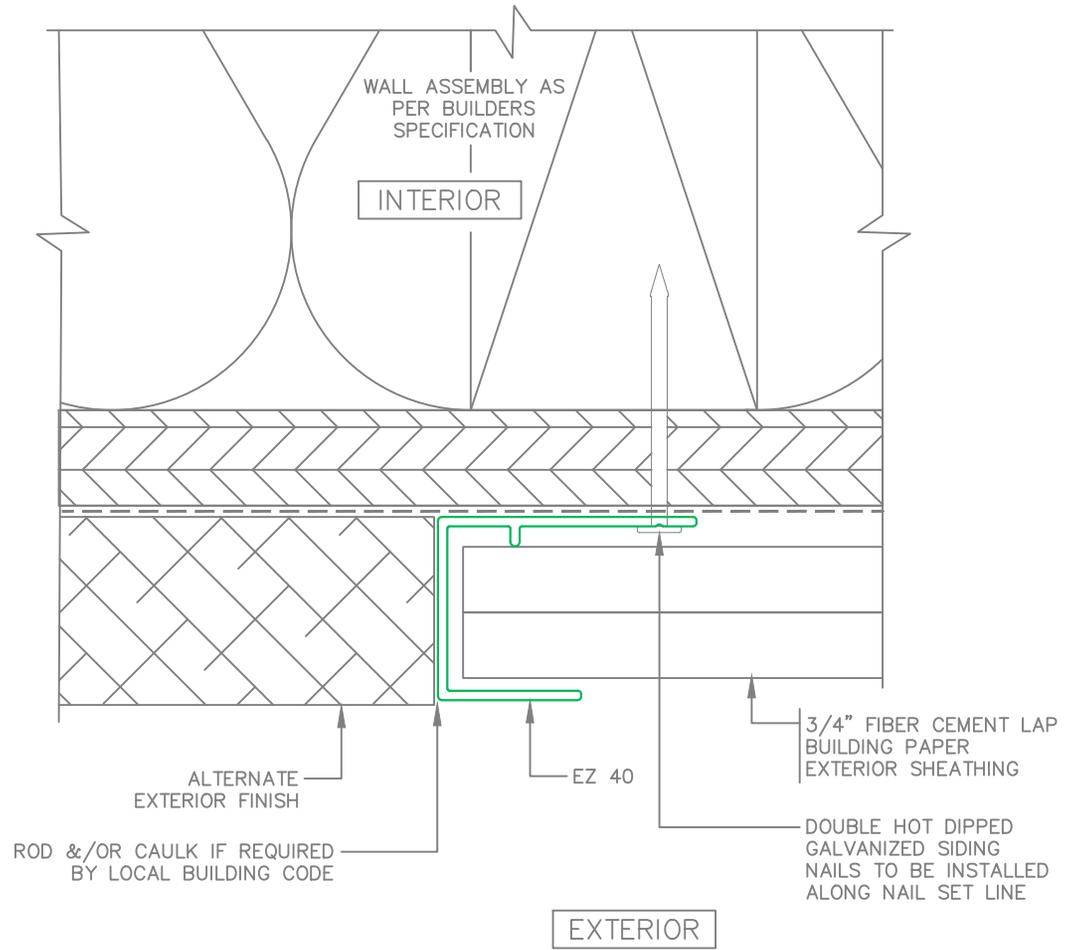
DESCRIPTION			
EZ 37 MULTI-ANGLE (105°-160°) INSIDE CORNER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ37.1
	DRWN BY	HJ/DDG	



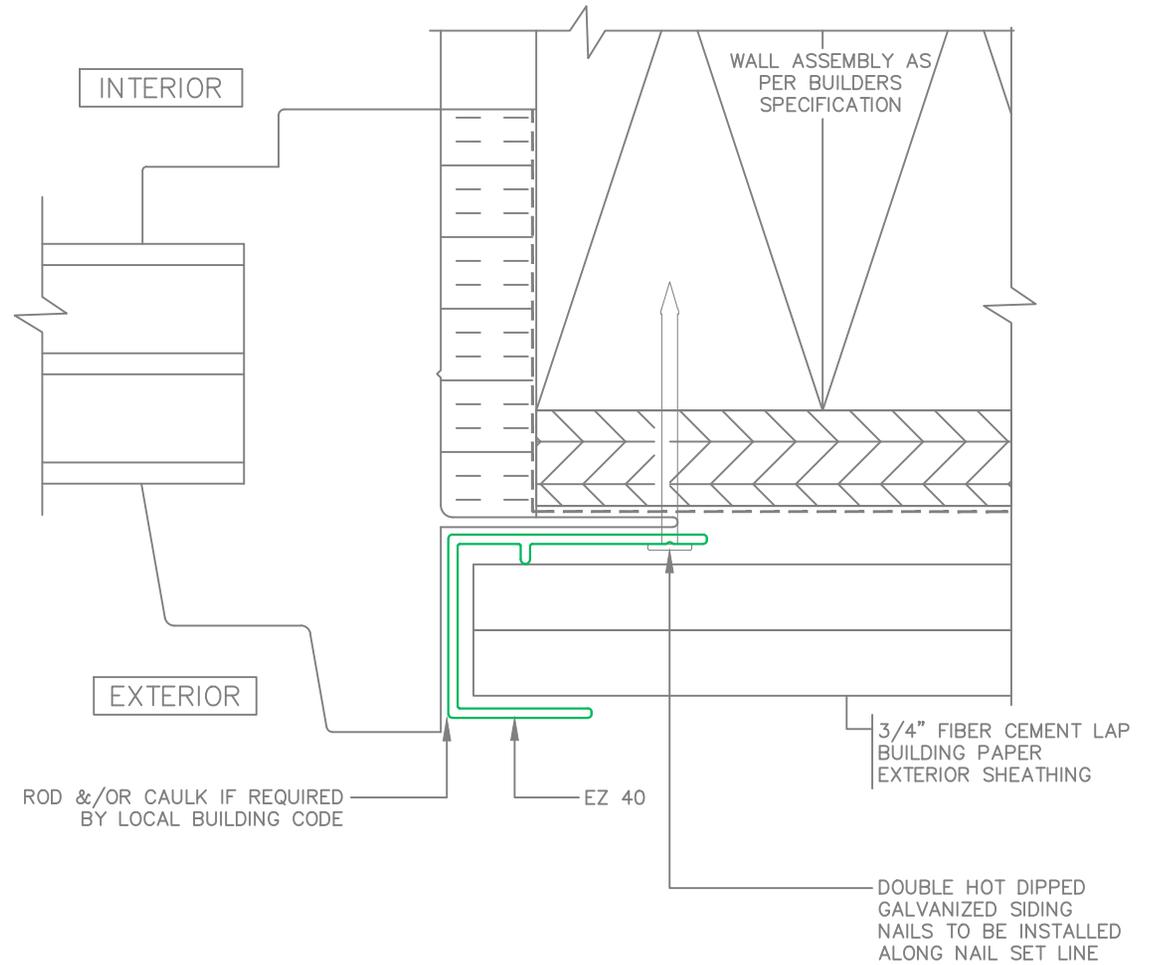
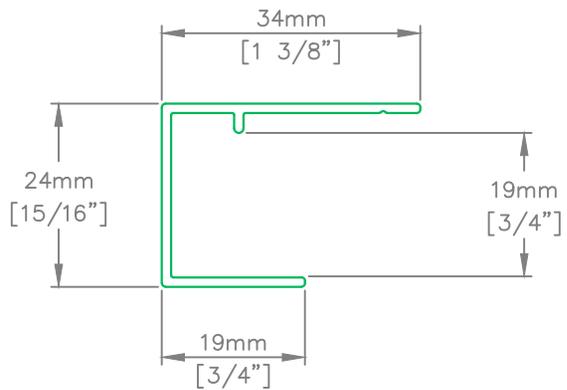
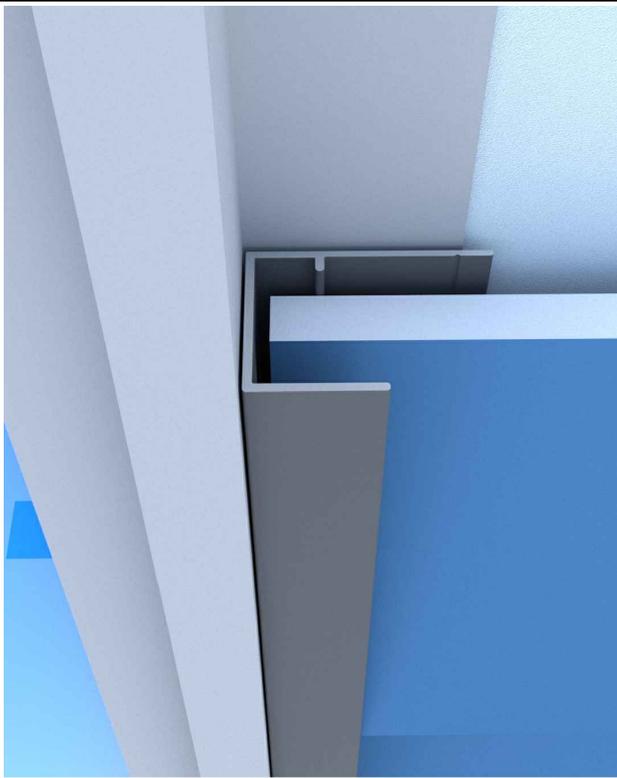
DESCRIPTION			
EZ 38 2-PIECE VERTICAL 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ38.1
	DRWN BY	HJ/DDG	



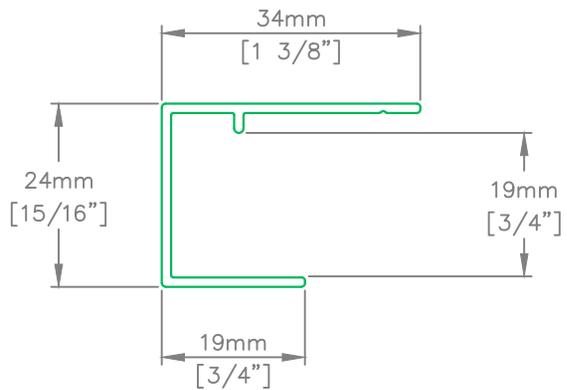
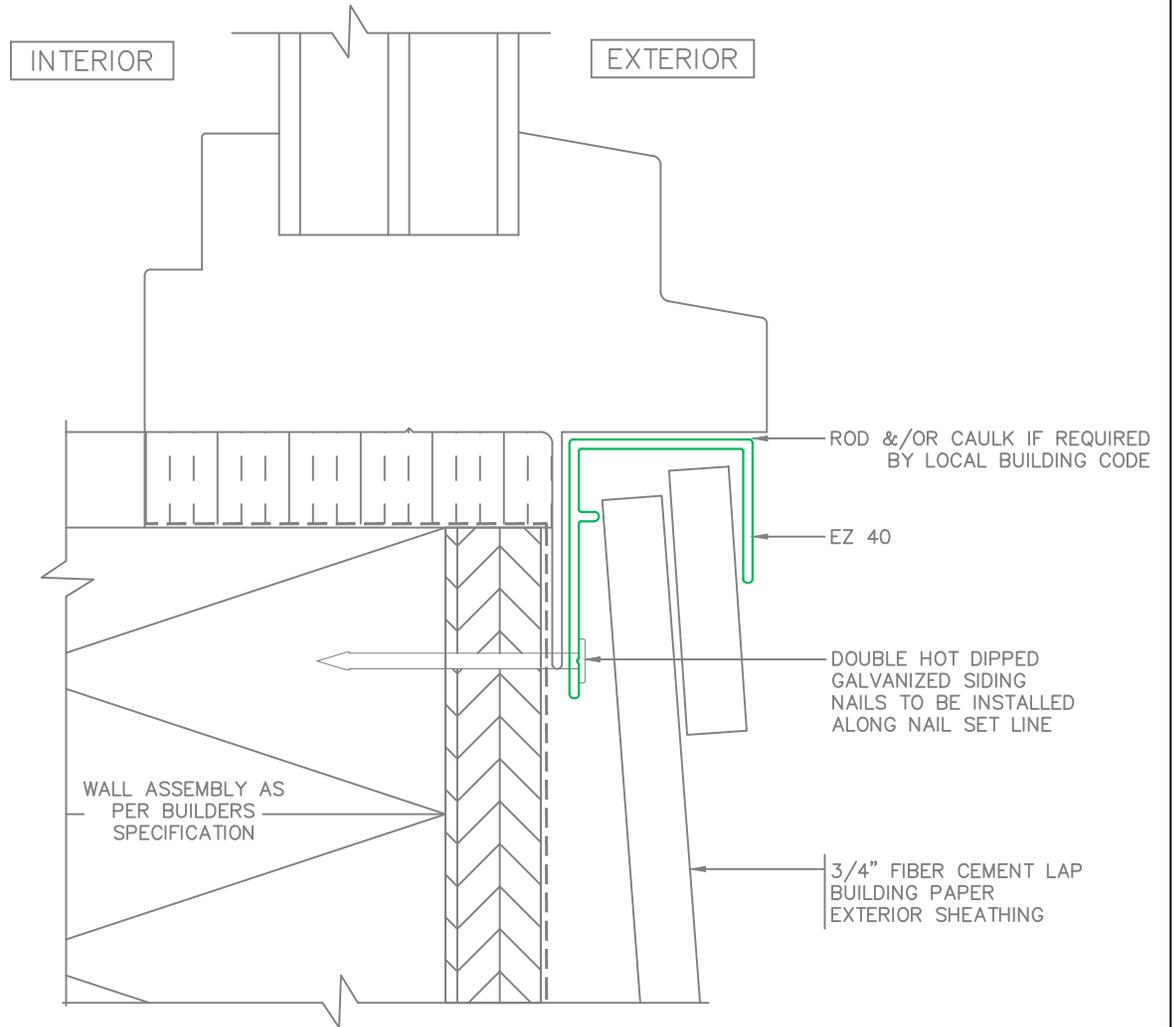
DESCRIPTION			
EZ 39 2-PIECE WINDOW JAMB REVEAL 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ39.1
	DRWN BY	HJ/DDG	



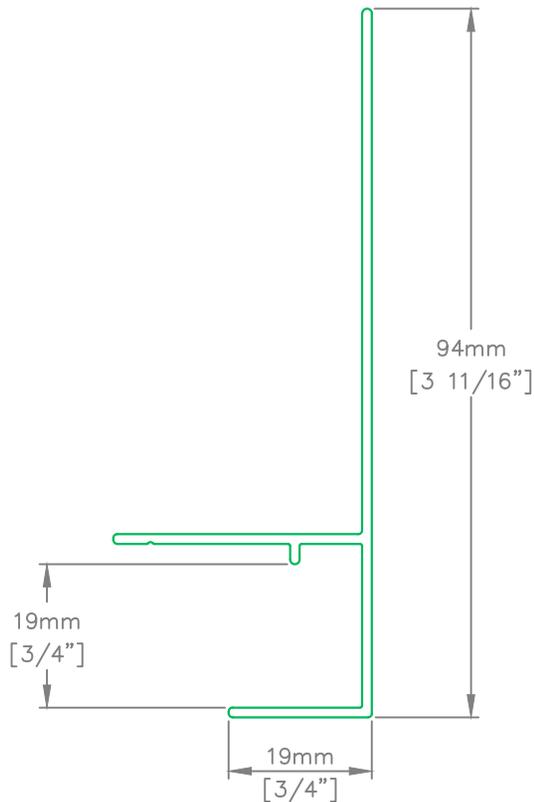
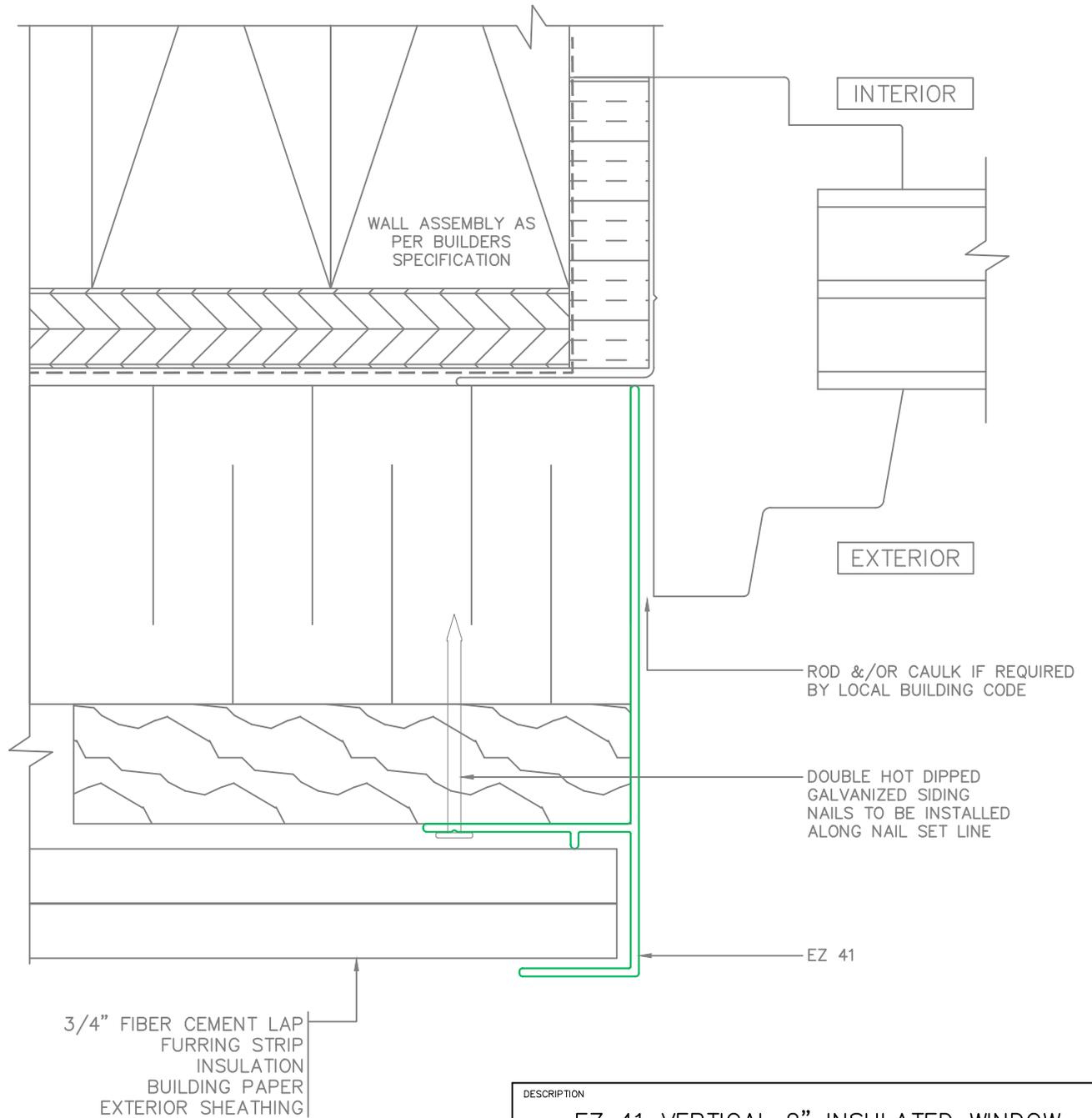
DESCRIPTION			
EZ 40 GENERAL J VERTICAL TERMINATION 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ40.1
	DRWN BY	HJ/DDG	



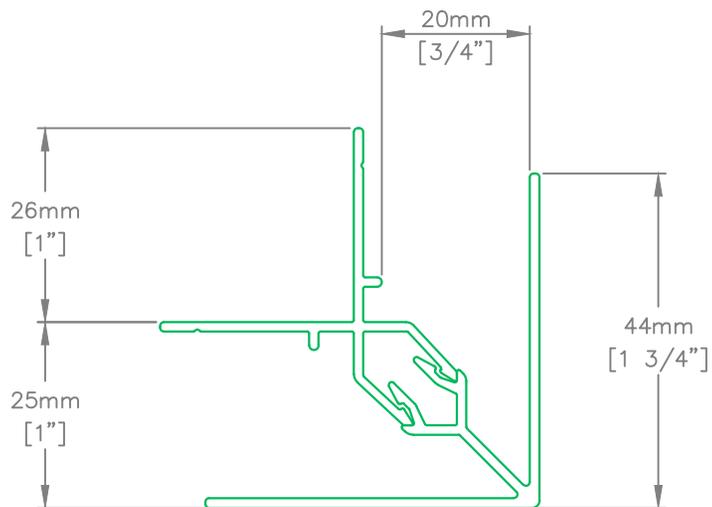
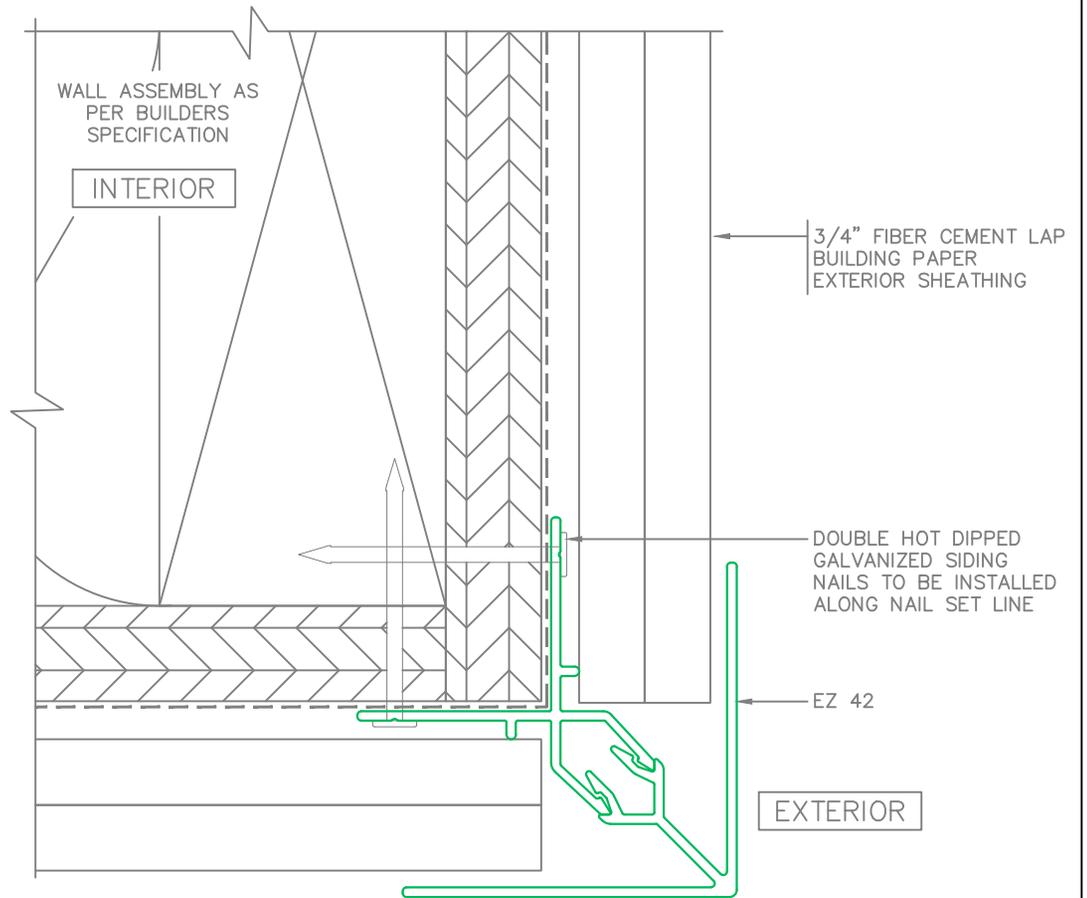
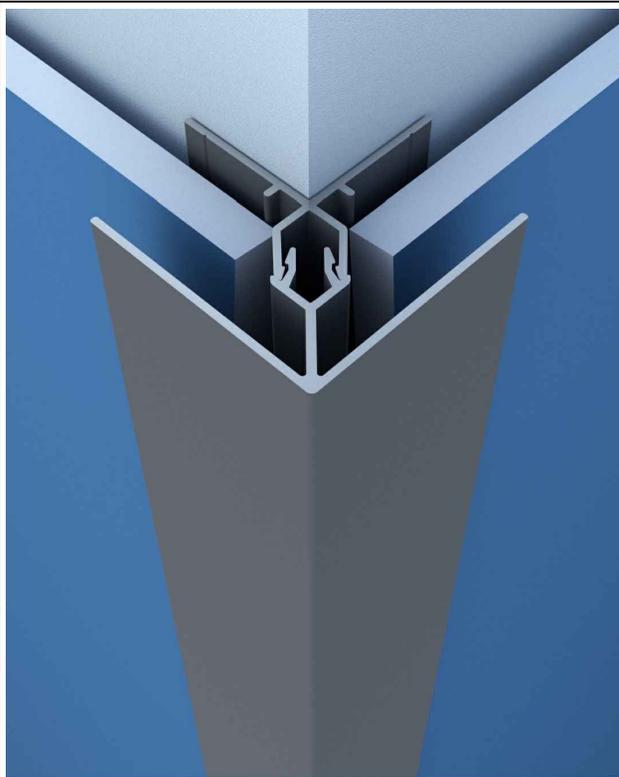
DESCRIPTION			
EZ 40 GENERAL J WINDOW JAMB 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ40.2
	DRWN BY	HJ/DDG	



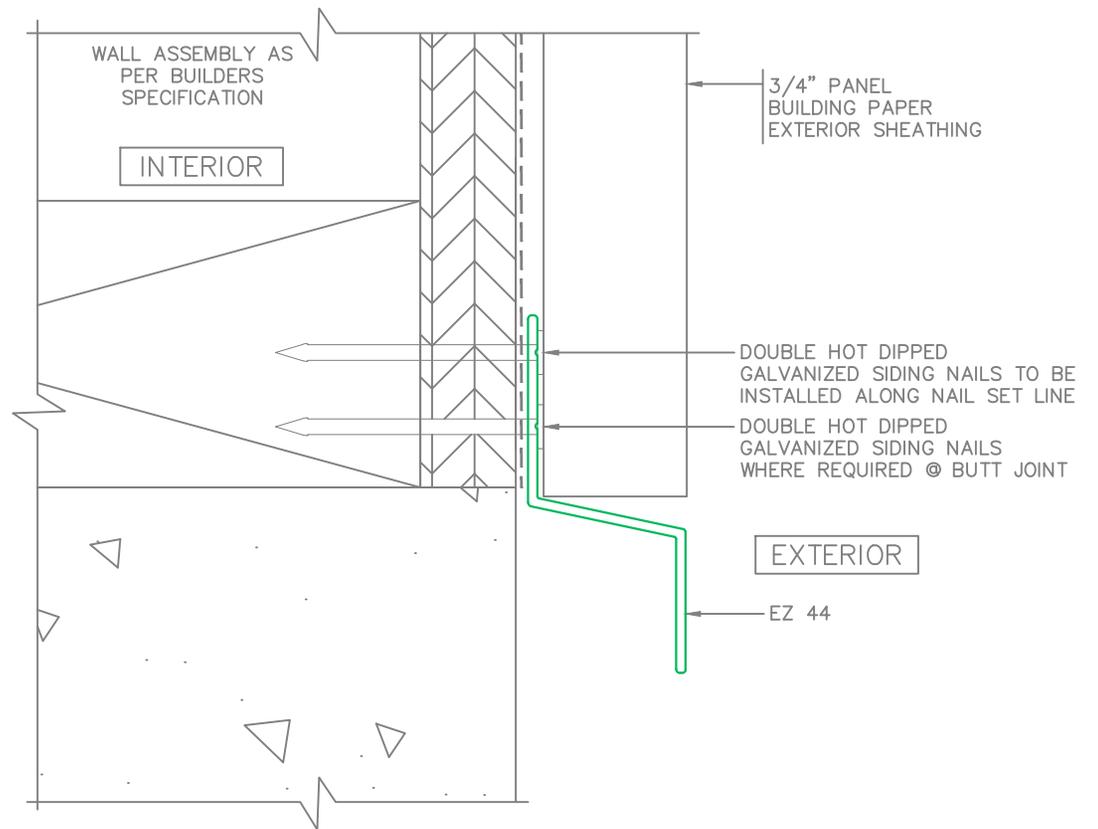
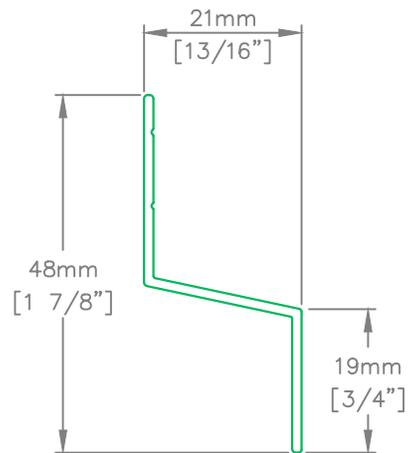
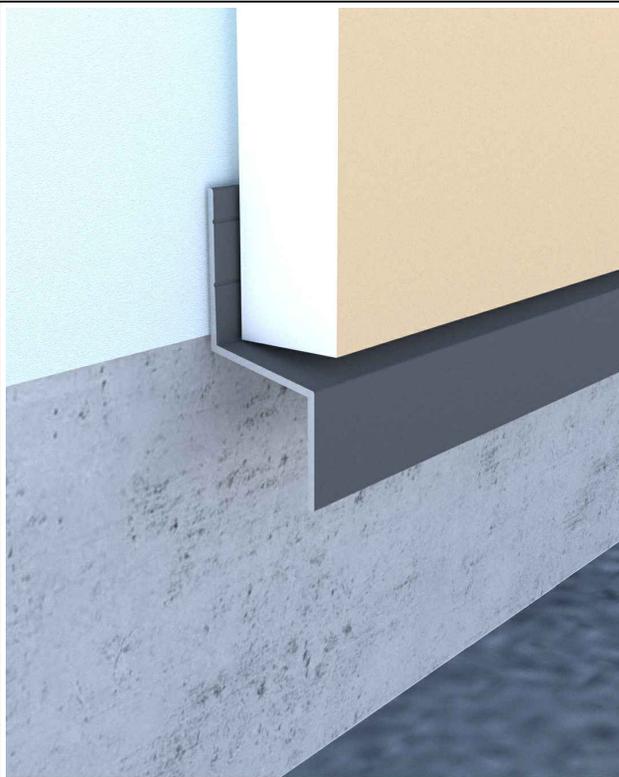
DESCRIPTION			
EZ 40 GENERAL J WINDOW SILL 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ40.3
	DRWN BY	HJ/DDG	



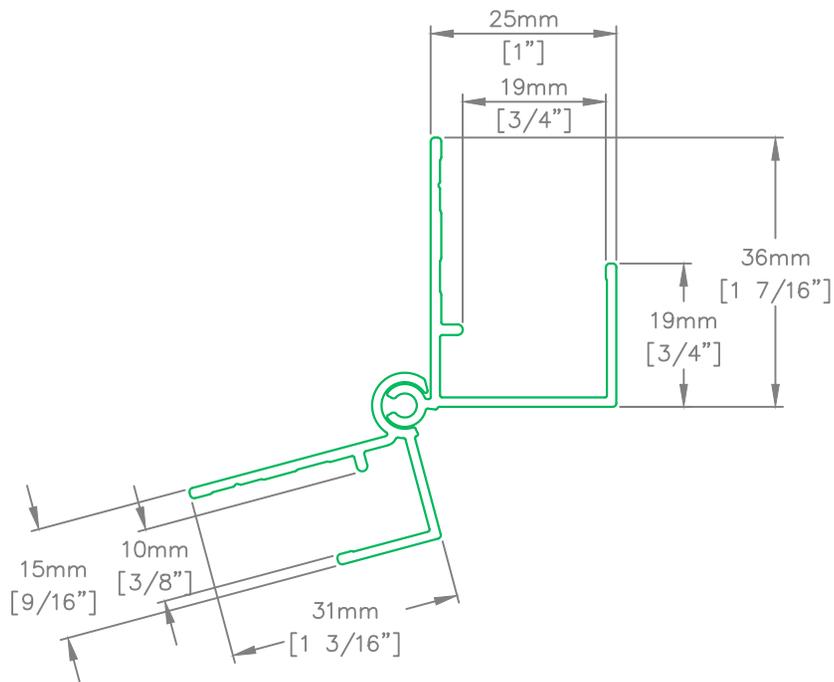
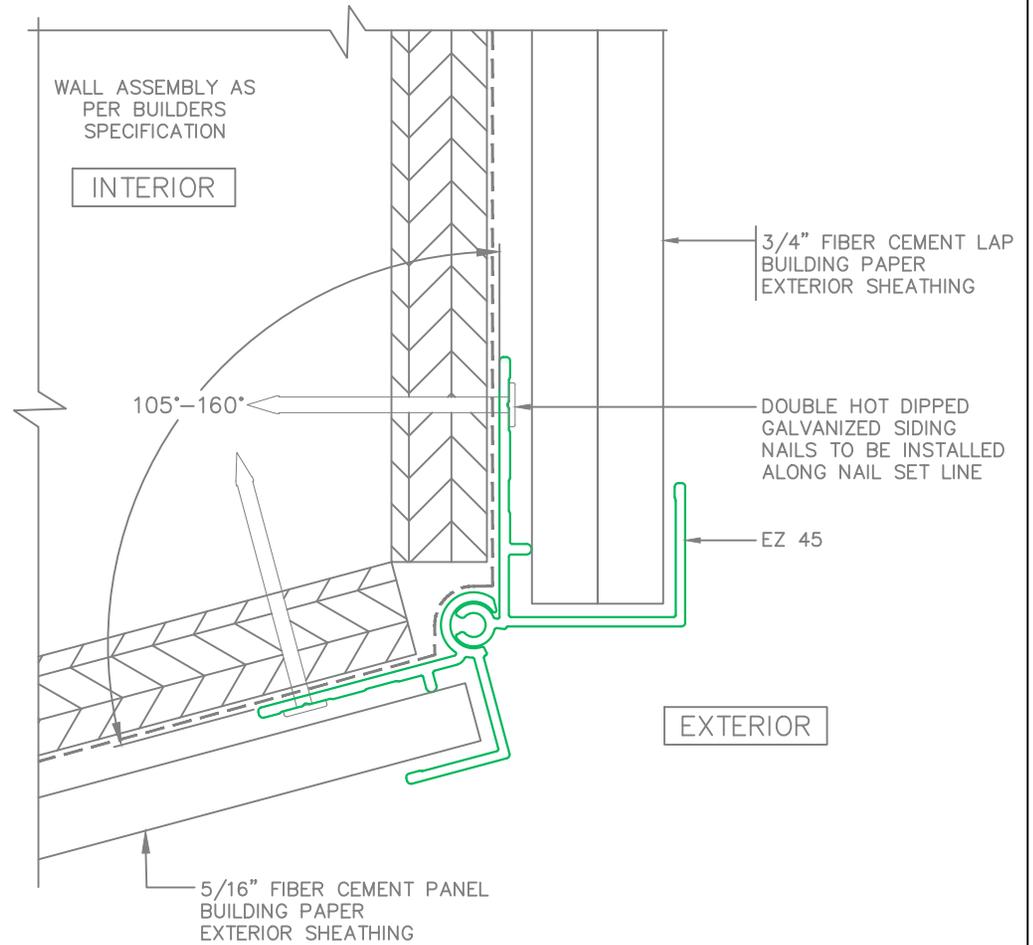
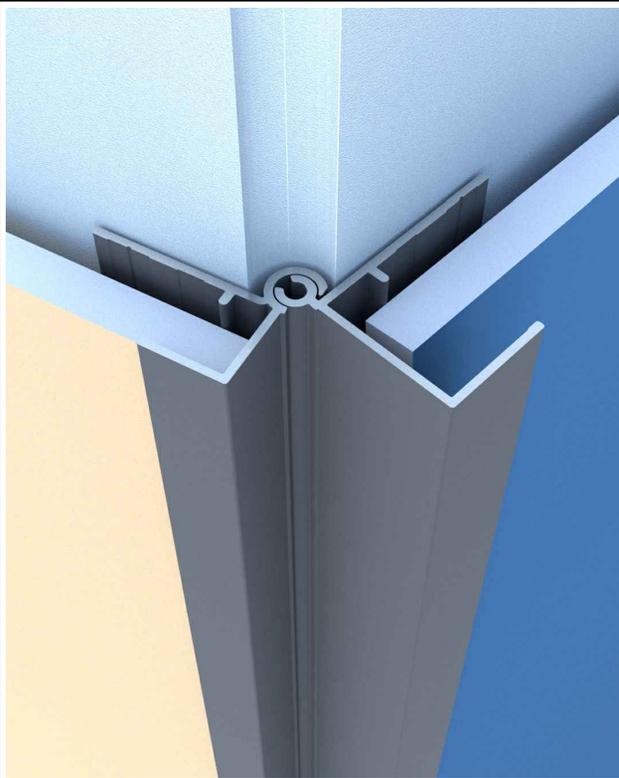
DESCRIPTION			
EZ 41 VERTICAL 2" INSULATED WINDOW & DOOR JAMB 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ41.1
DRWN BY	HJ/DDG		



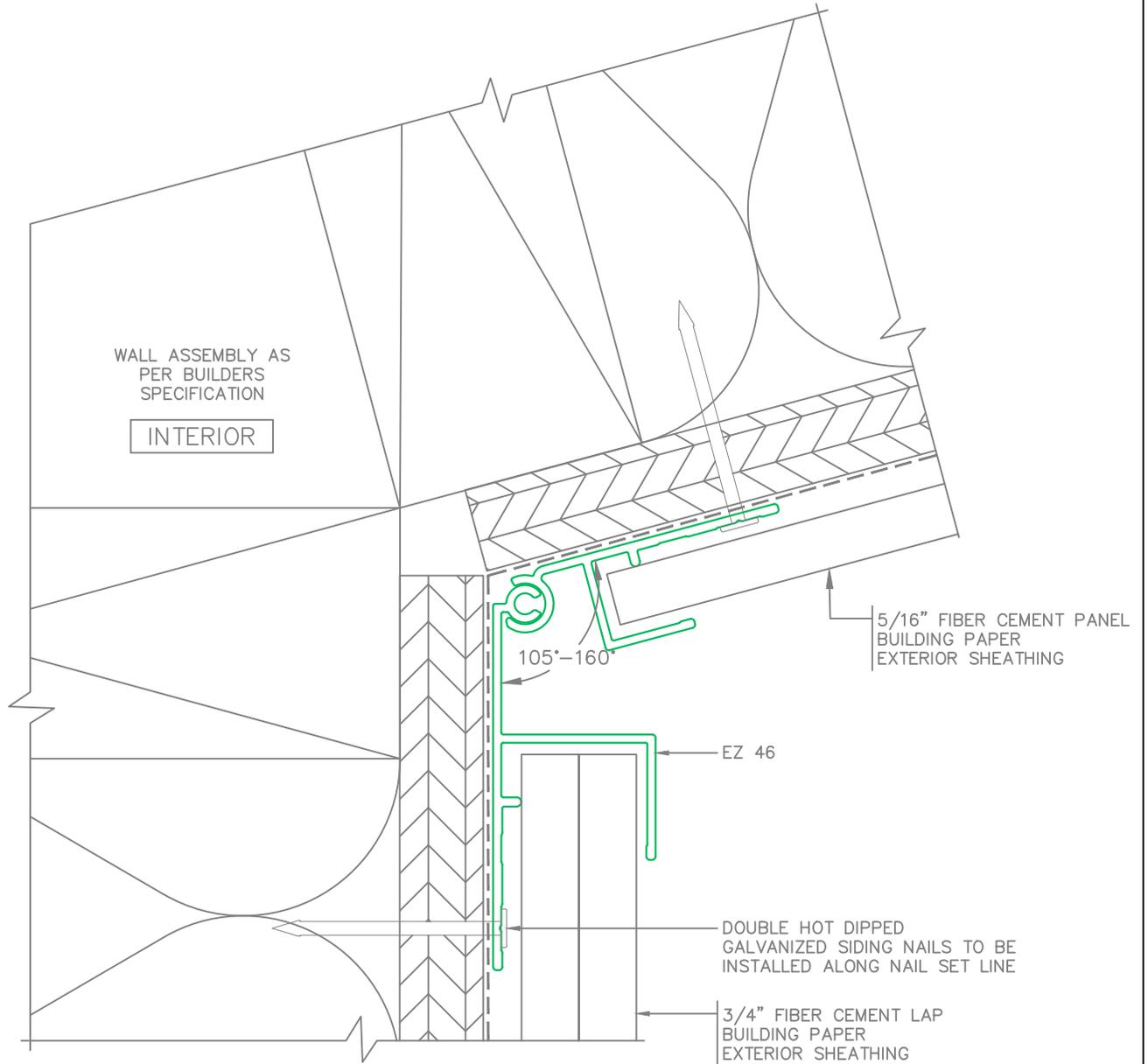
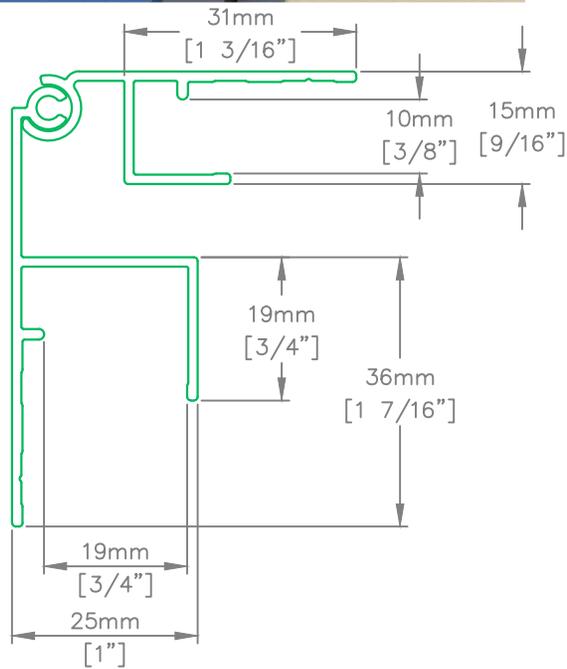
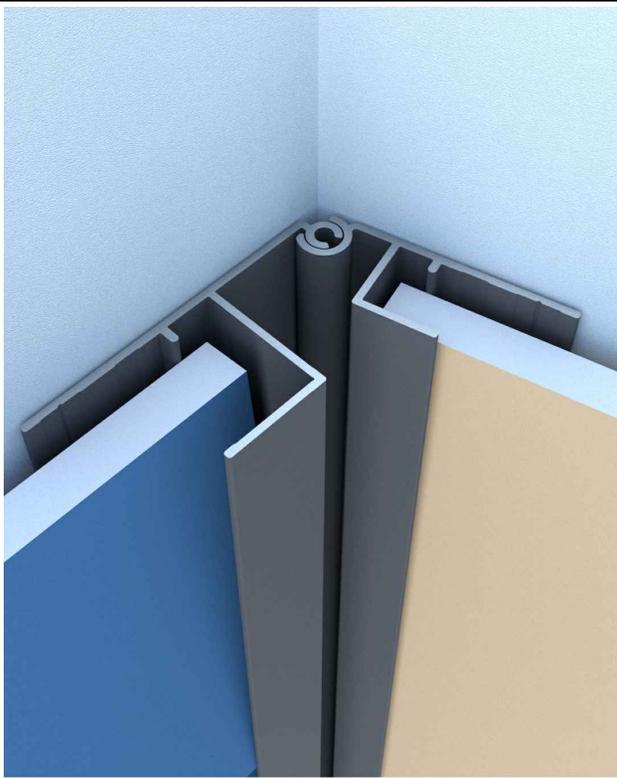
DESCRIPTION			
EZ 42 2-PIECE ARROW OUTSIDE CORNER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ42.1
	DRWN BY	HJ/DDG	



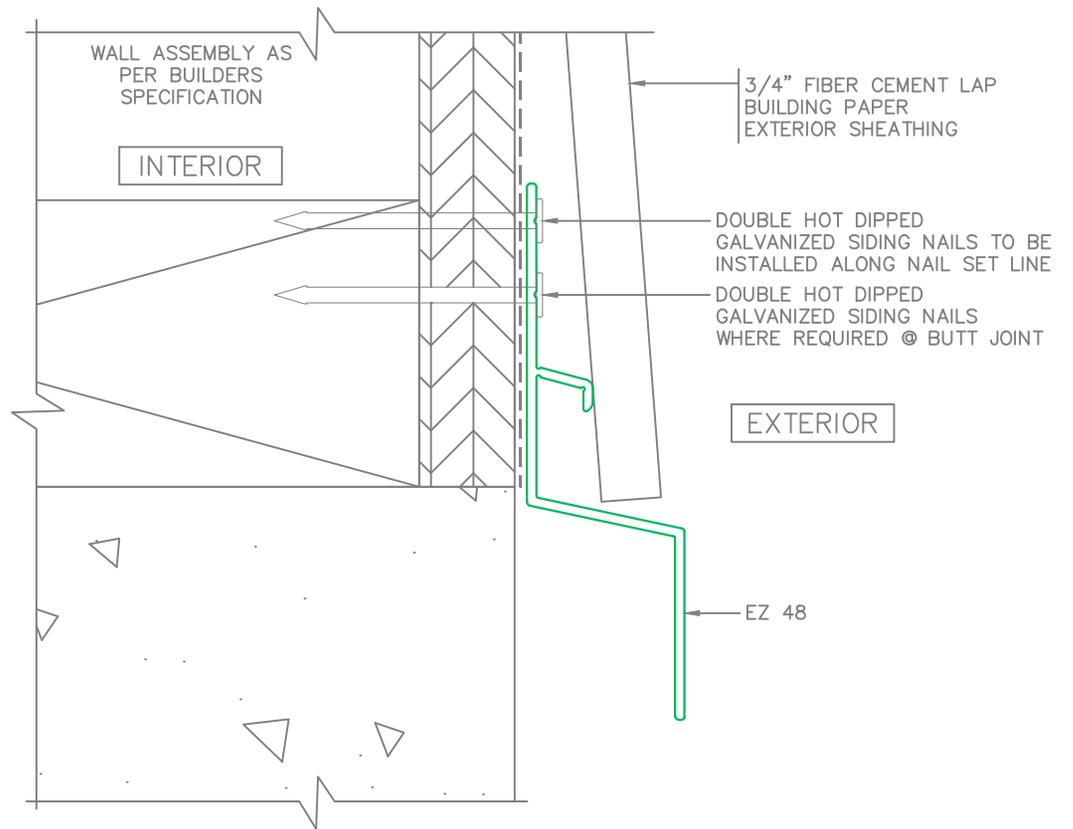
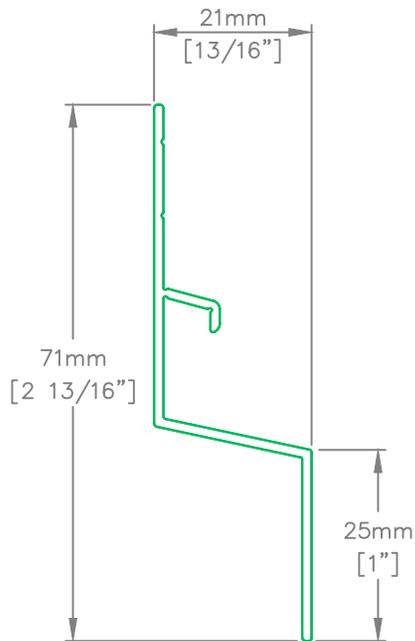
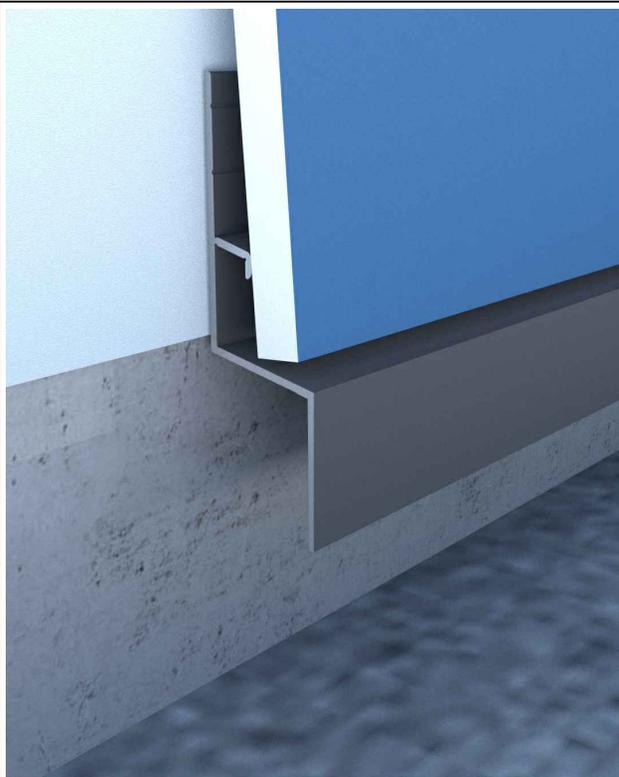
DESCRIPTION			
EZ 44 HORIZONTAL Z 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ44.1
	DRWN BY	HJ/DDG	



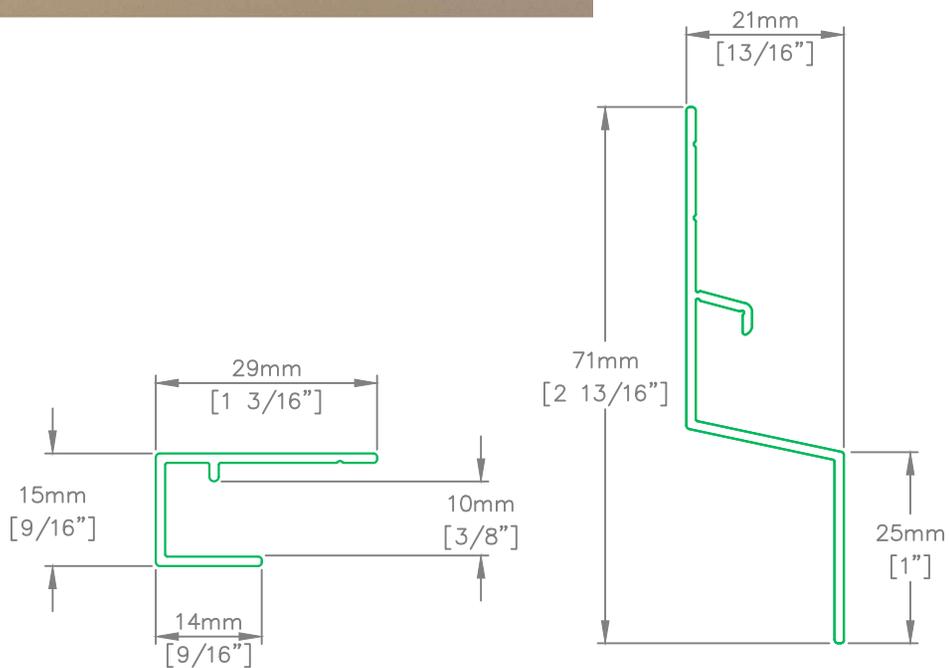
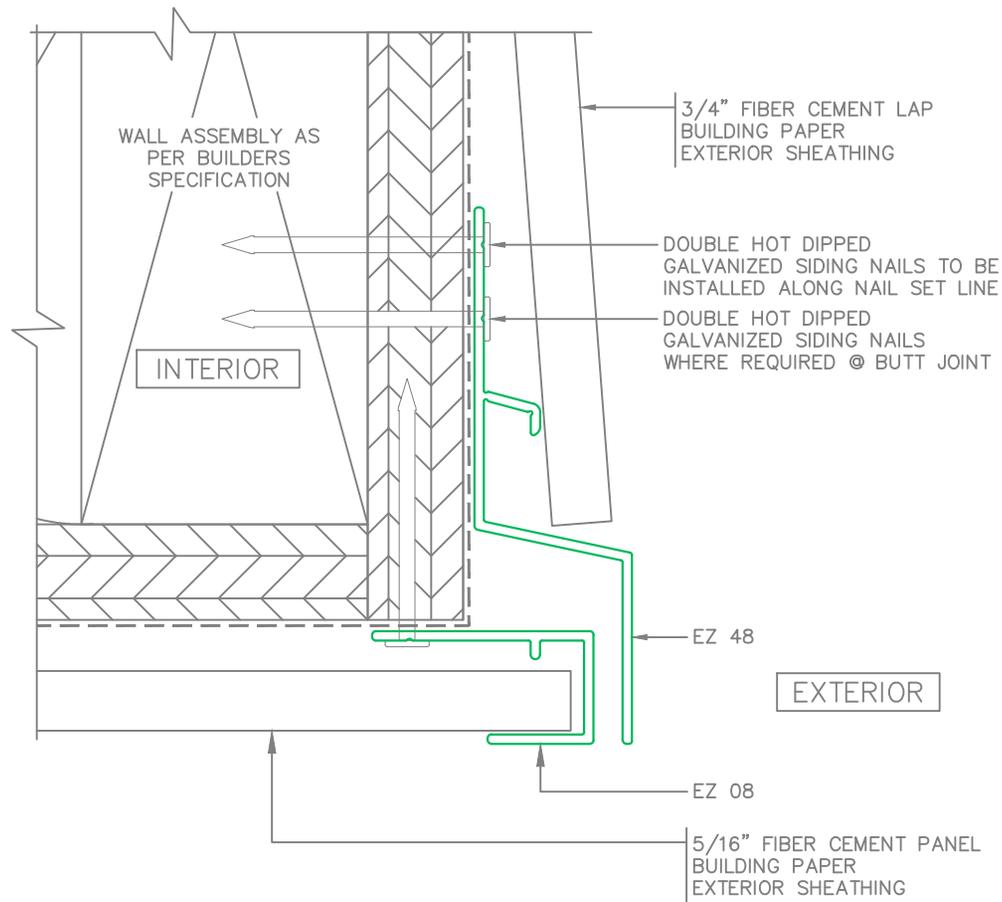
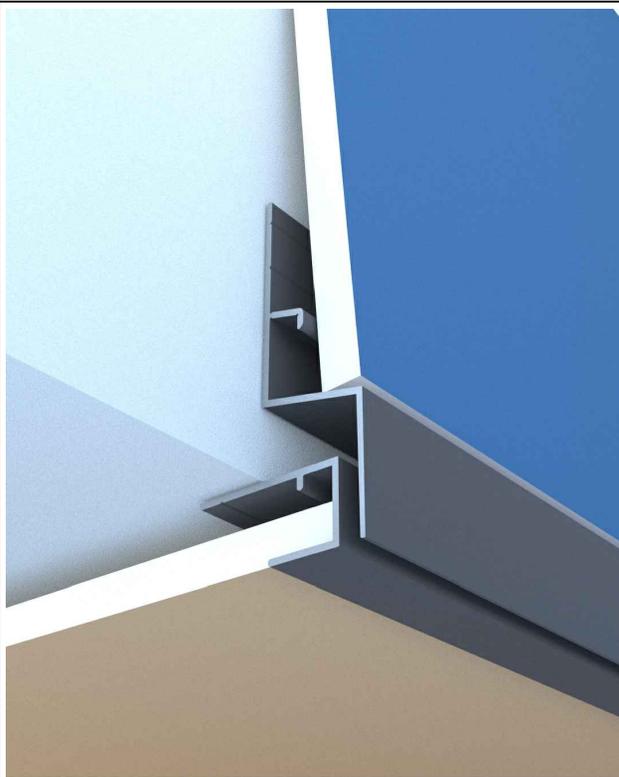
DESCRIPTION			
EZ 45 MULTI-ANGLE (105°-160°) OUTSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ45.1
	DRWN BY	HJ/DDG	



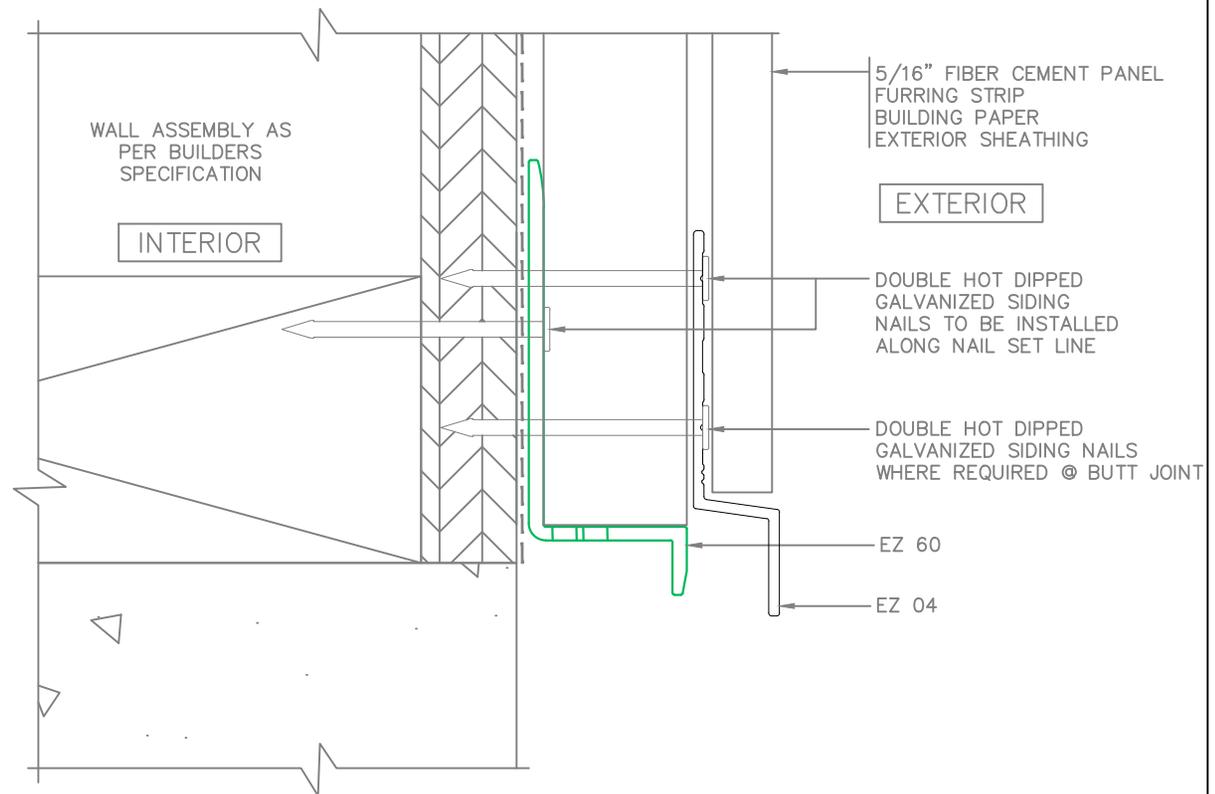
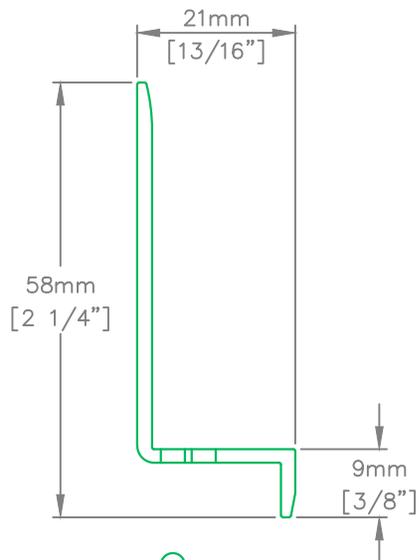
DESCRIPTION			
EZ 46 MULTI-ANGLE (105°-160°) INSIDE CORNER 5/16" TO 3/4" TRANSITION TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ46.1
	DRWN BY	HJ/DDG	



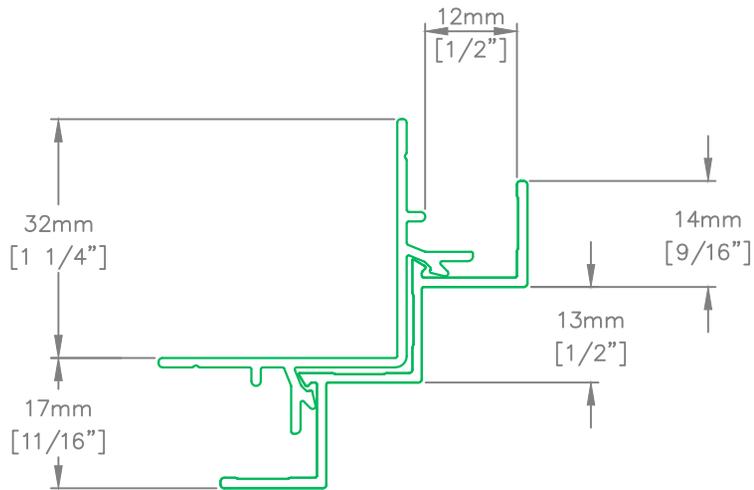
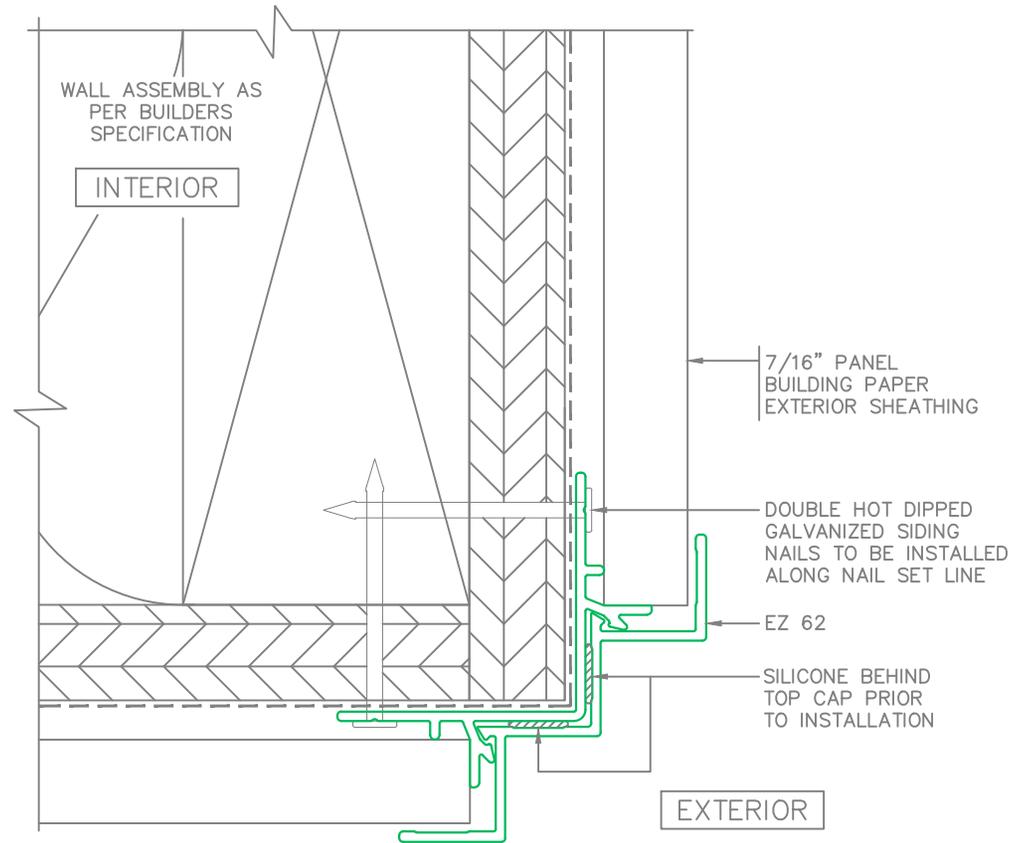
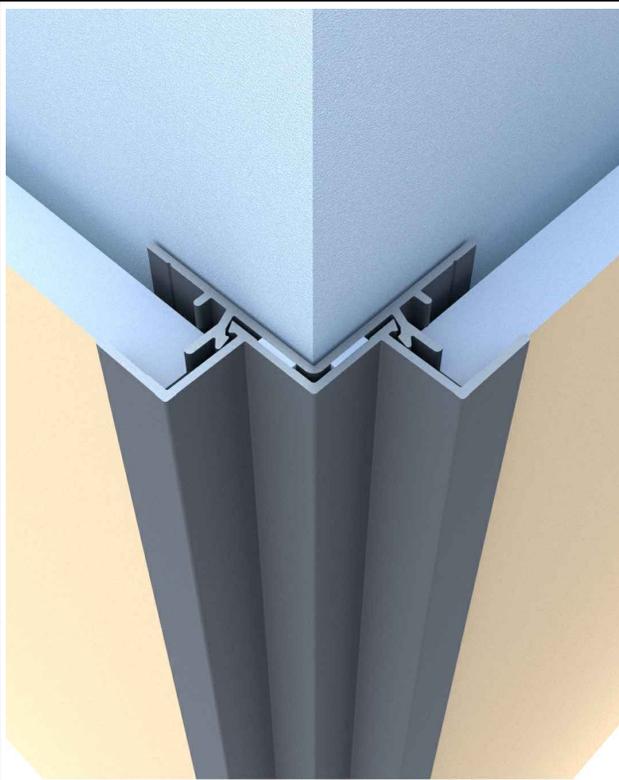
DESCRIPTION			
EZ 48 HORIZONTAL BASE Z STARTER 3/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ48.1
	DRWN BY	HJ/DDG	



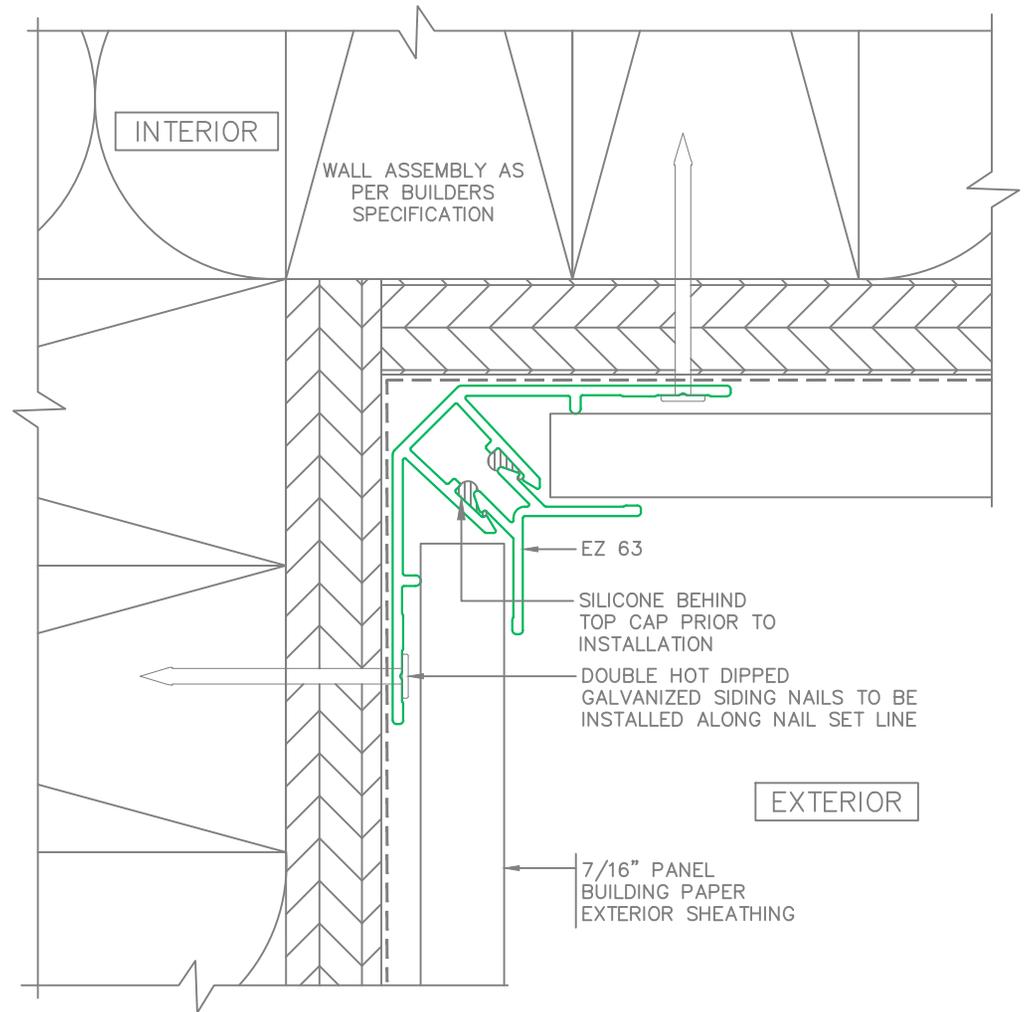
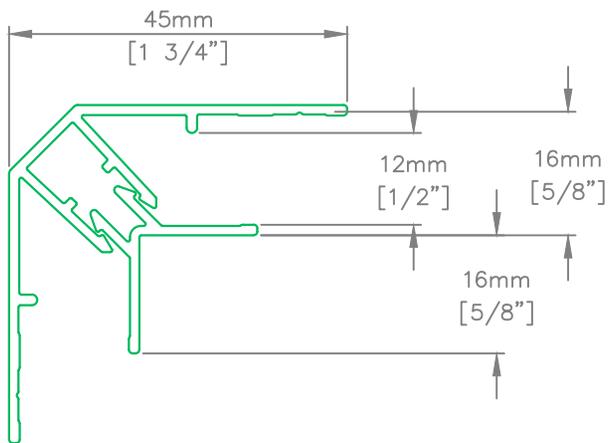
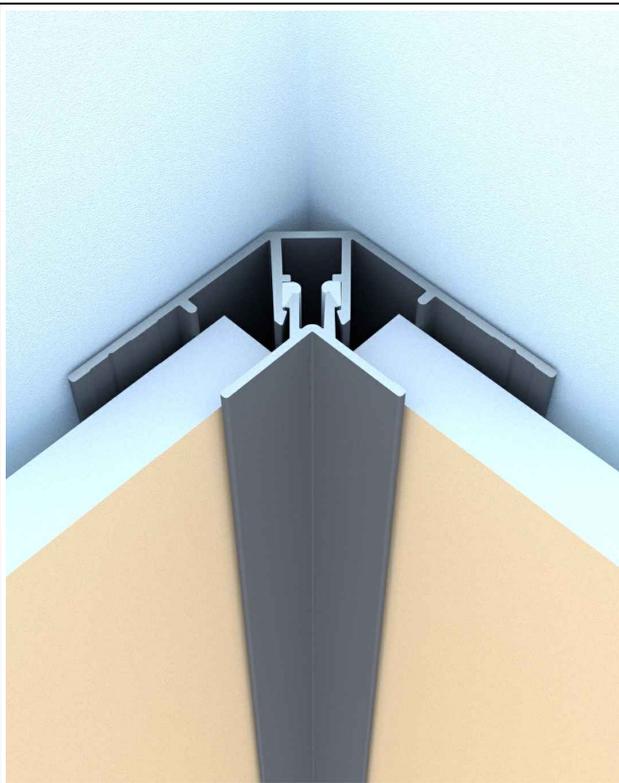
DESCRIPTION			
EZ 48 HORIZONTAL BASE Z 3/4" LAP FASCIA W/ EZ 08 GENERAL J 5/16" SOFFIT DETAIL			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ48.2
	DRWN BY	HJ/DDG	



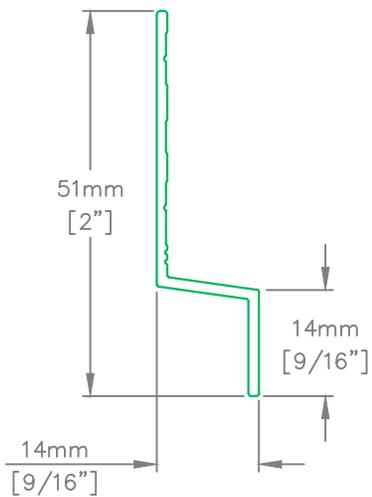
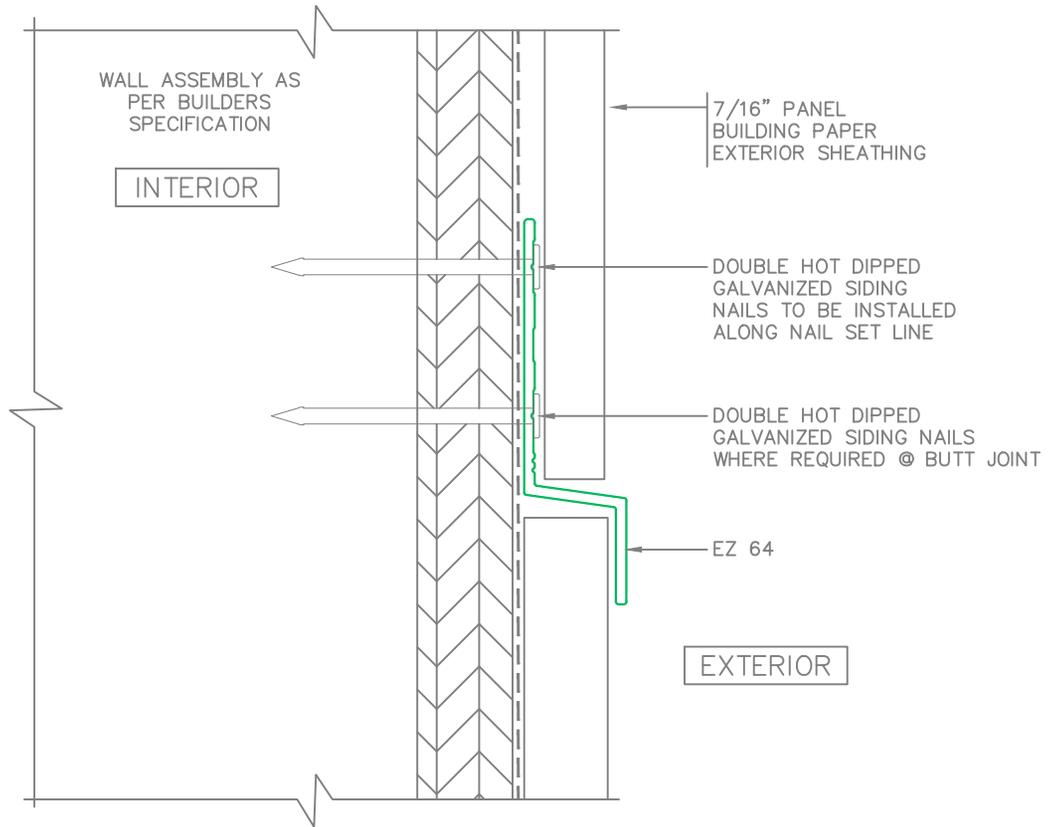
DESCRIPTION			
EZ 60 PERFORATED VENTED STARTER STRIP (VINYL) DETAIL			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ60.1
	DRWN BY	HJ/DDG	



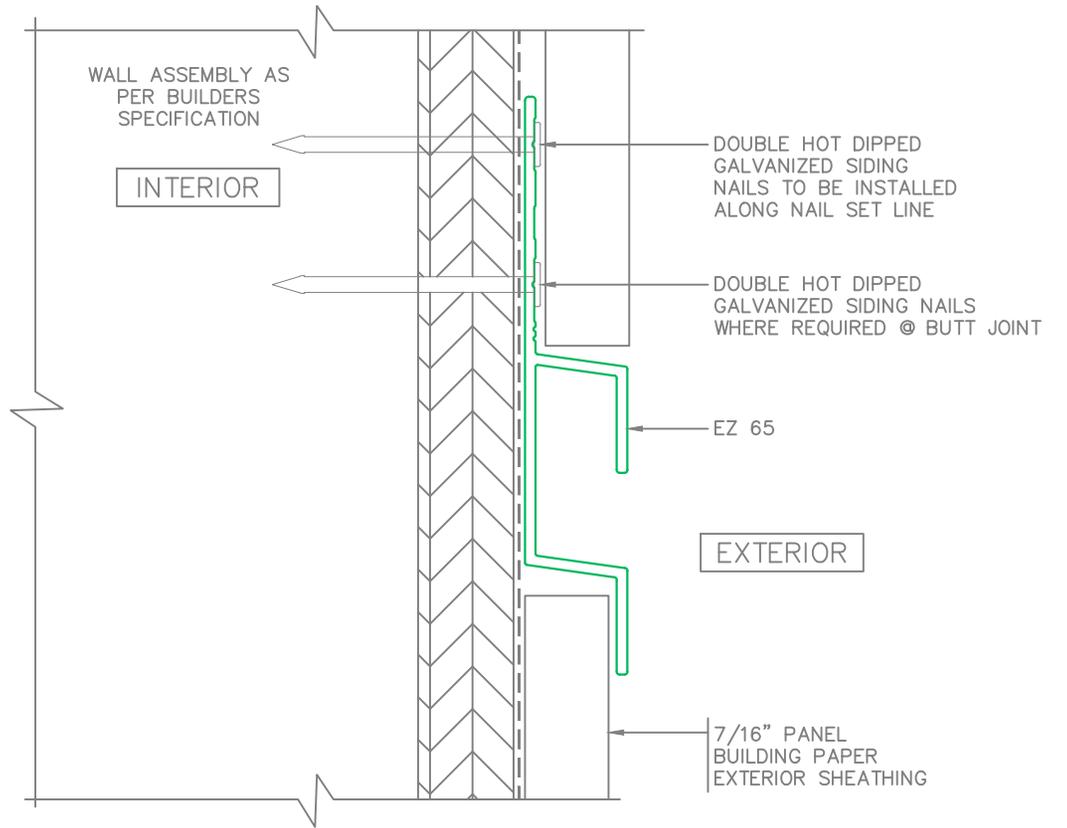
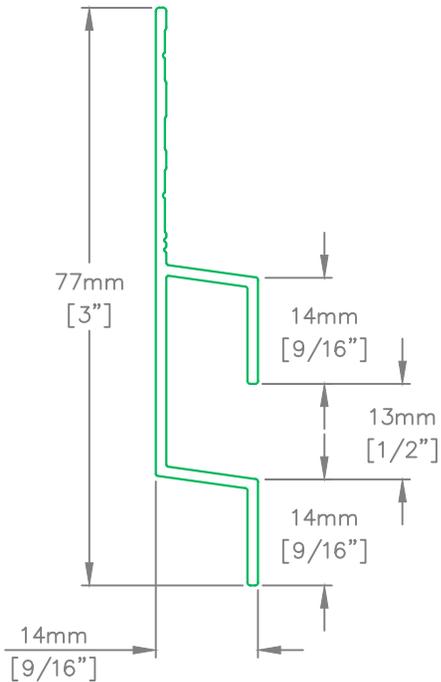
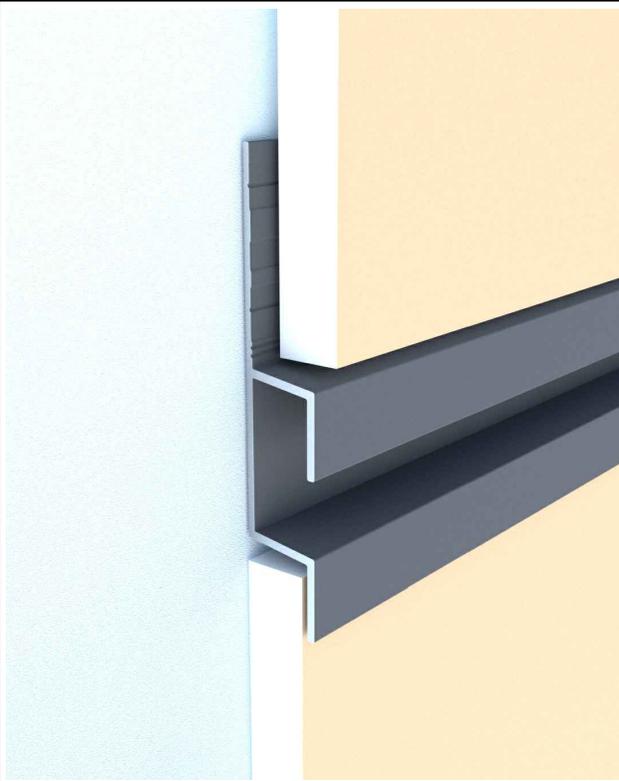
DESCRIPTION			
EZ 62 2-PIECE SQUARE OUTSIDE CORNER 7/16" PANEL DETAIL			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ62.1
	DRWN BY	HJ/DDG	



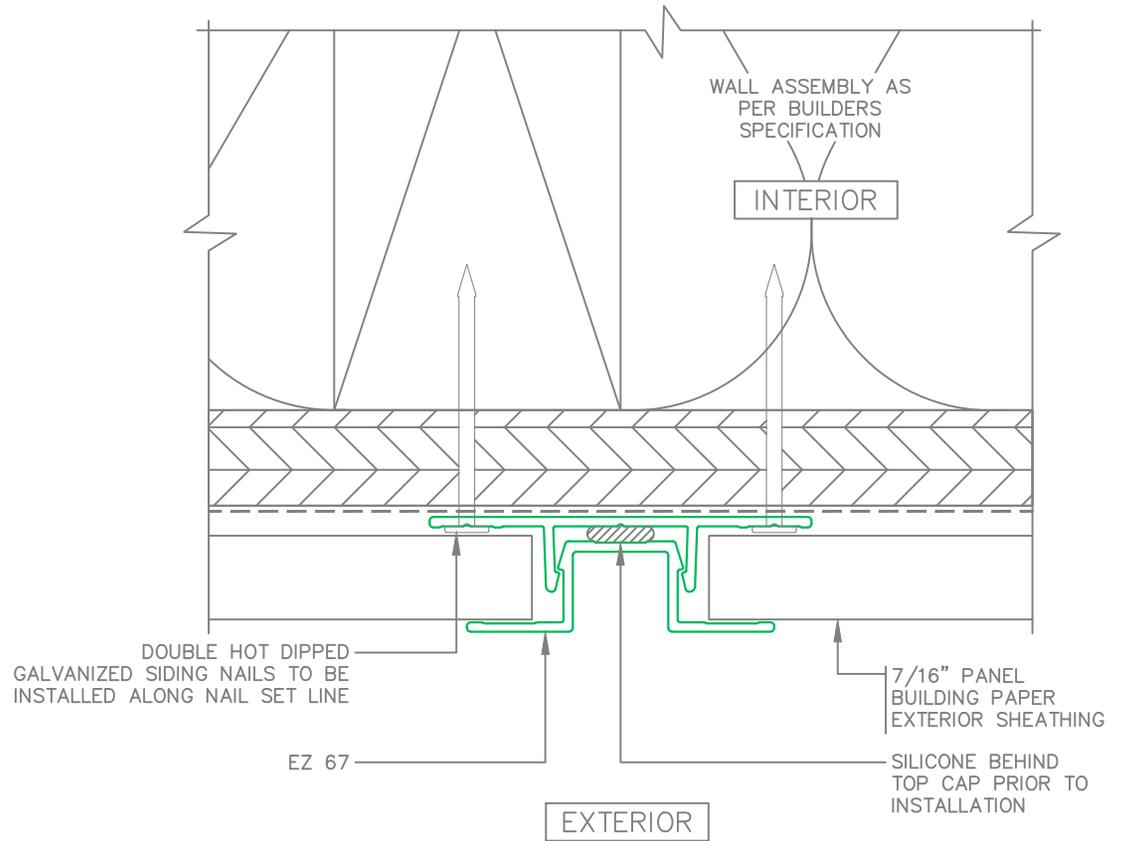
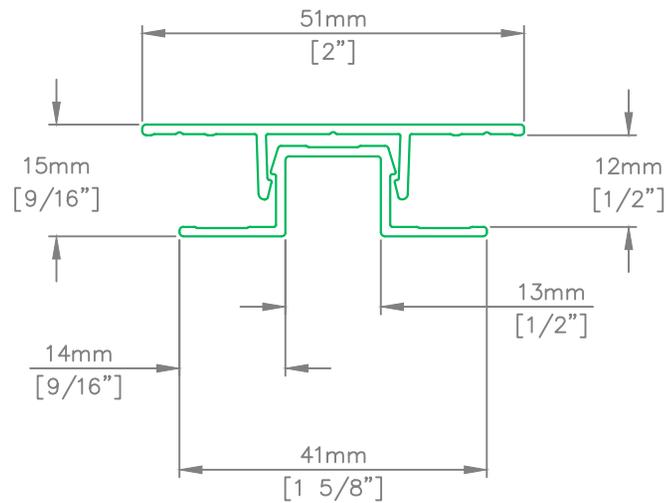
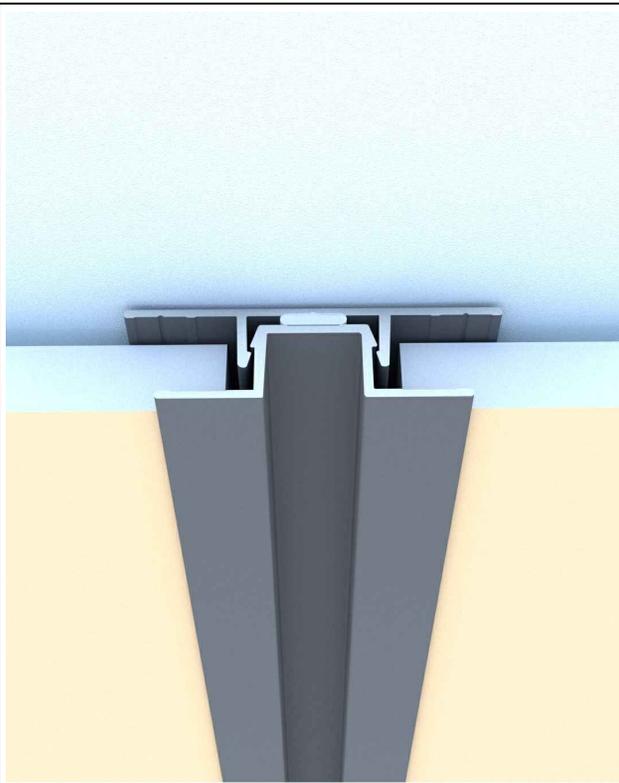
DESCRIPTION			
EZ 63 2-PIECE INSIDE CORNER 7/16" PANEL DETAIL			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ63.1
	DRWN BY	HJ/DDG	



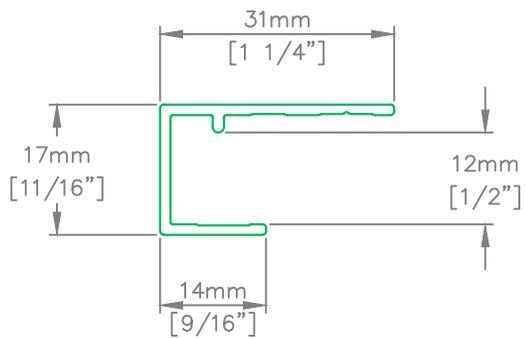
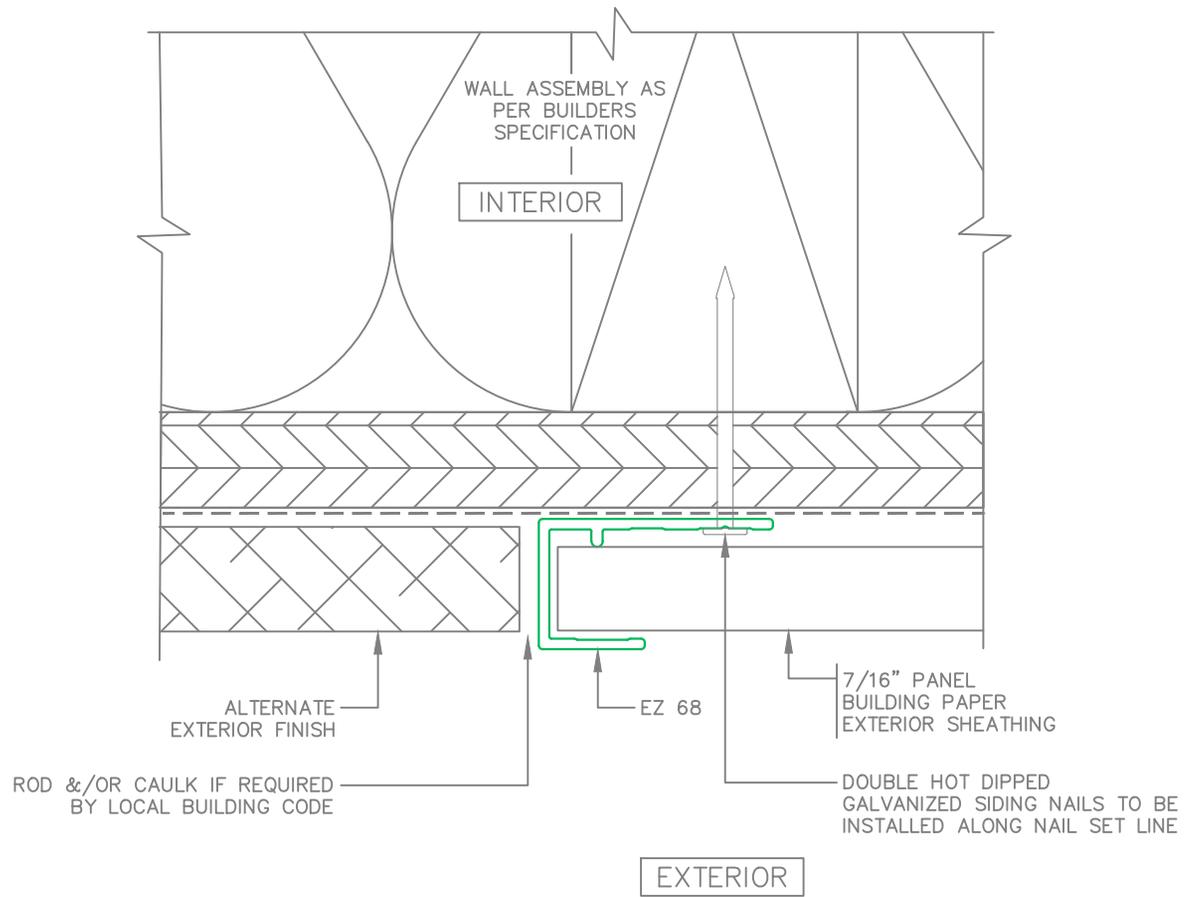
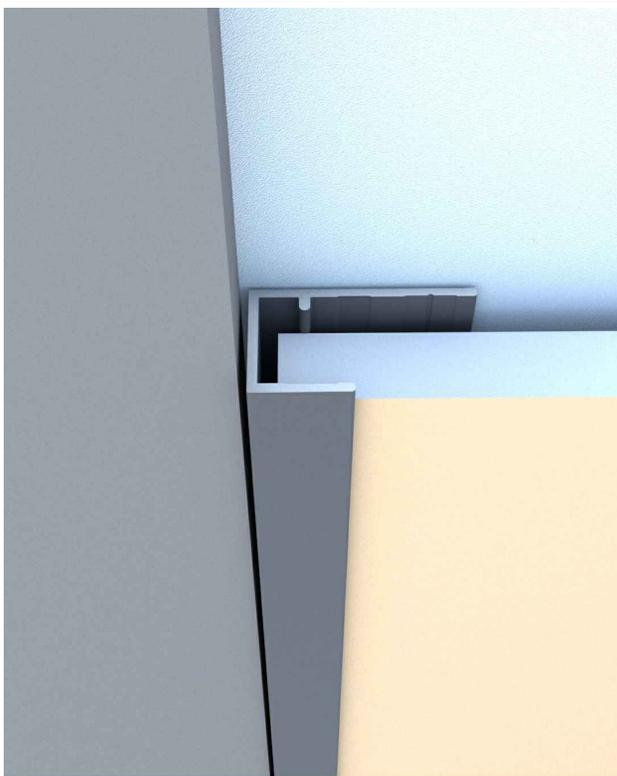
DESCRIPTION			
EZ 64 HORIZONTAL Z 7/16" PANEL DETAIL			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ64.1
	DRWN BY	HJ/DDG	



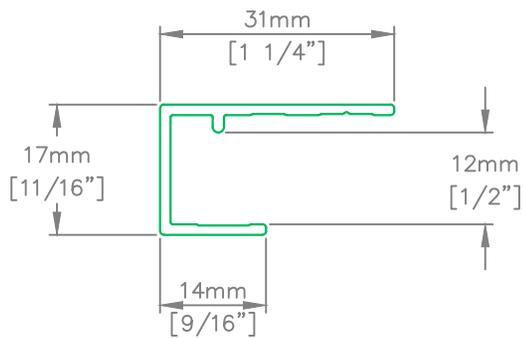
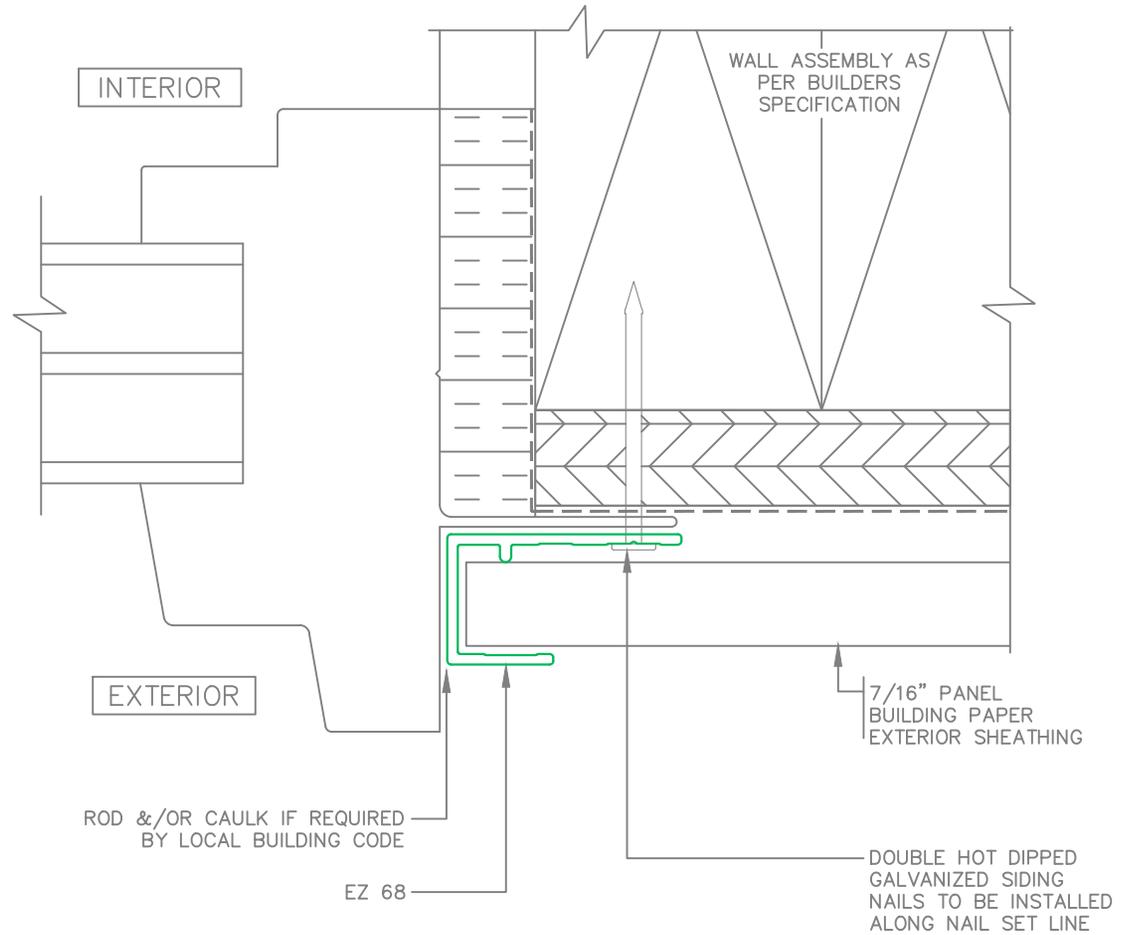
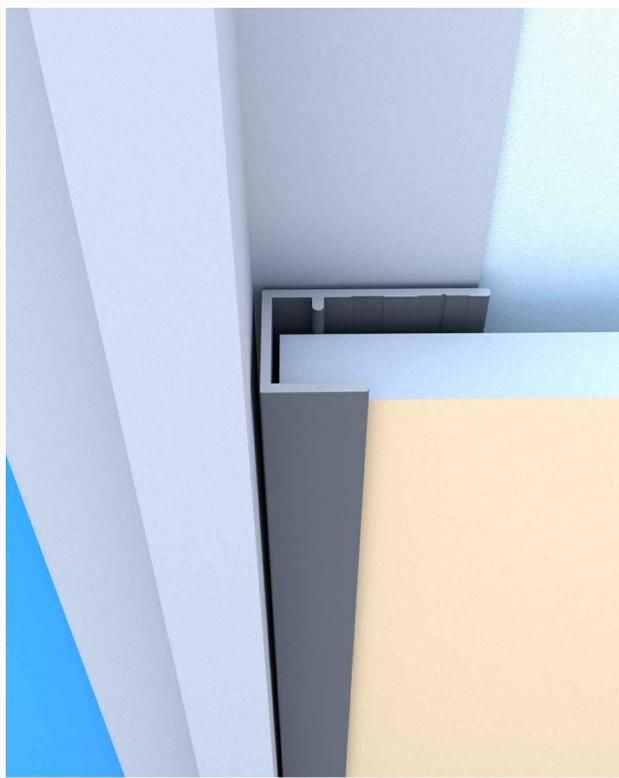
DESCRIPTION			
EZ 65 HORIZONTAL H 7/16" PANEL DETAIL			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ65.1
	DRWN BY	HJ/DDG	



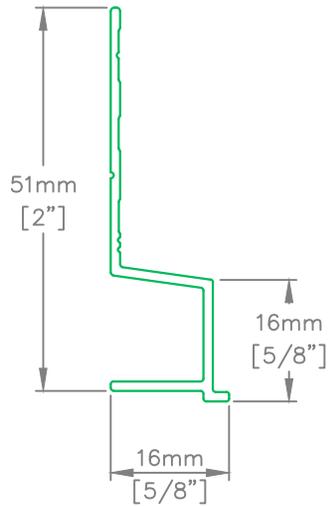
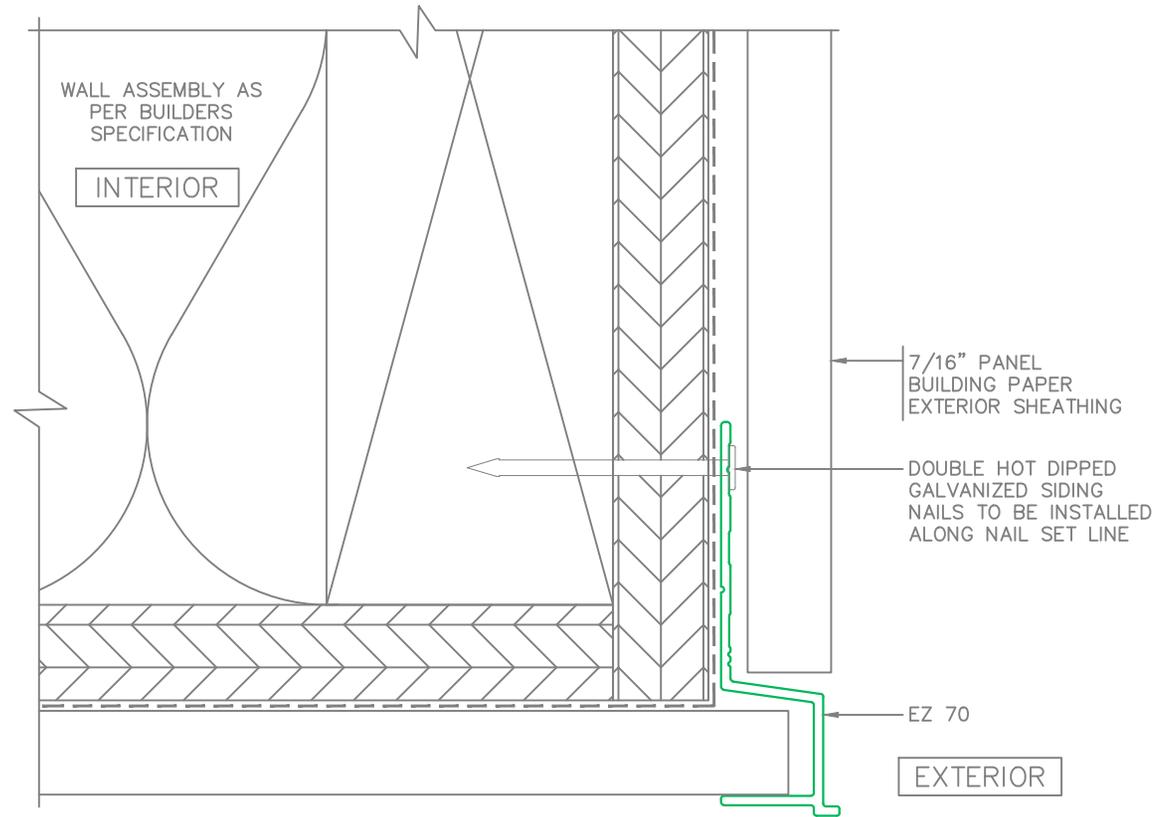
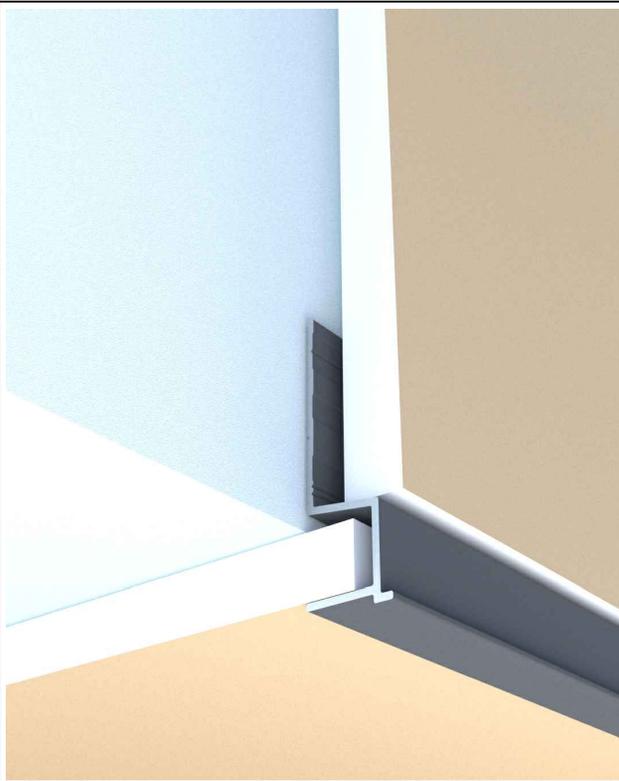
DESCRIPTION			
EZ 67 2-PIECE VERTICAL U 7/16" PANEL DETAIL			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ67.1
	DRWN BY	HJ/DDG	



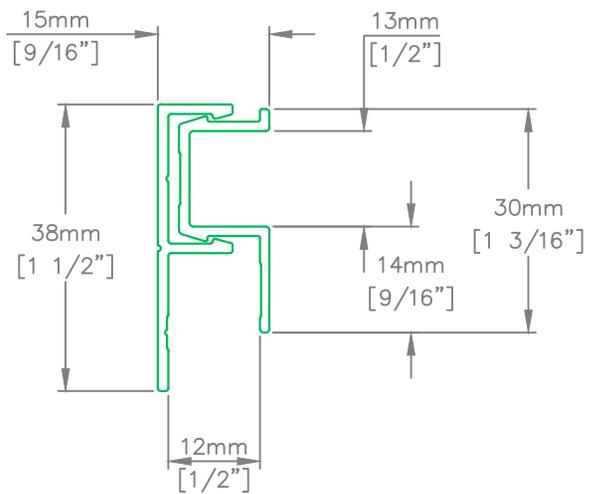
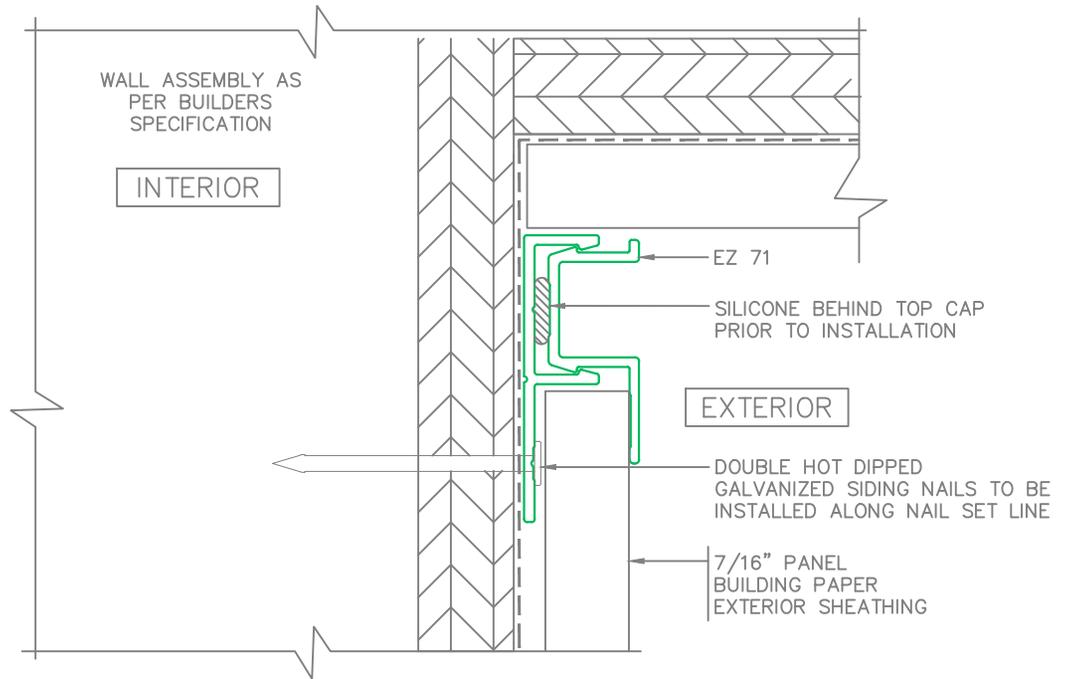
DESCRIPTION			
EZ 68 GENERAL J VERTICAL TERMINATION 7/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ68.1
	DRWN BY	HJ/DDG	



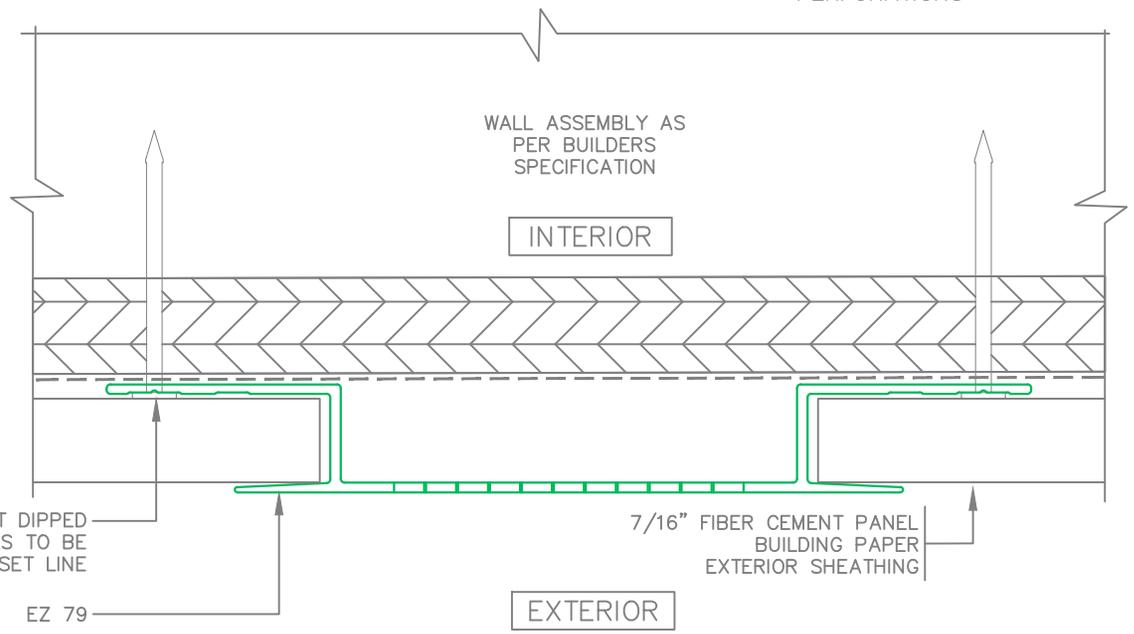
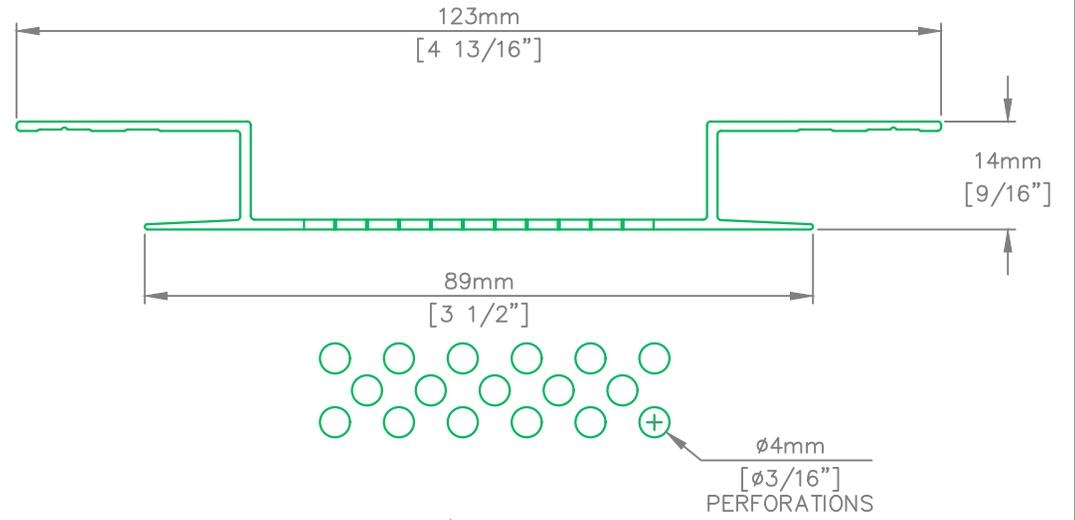
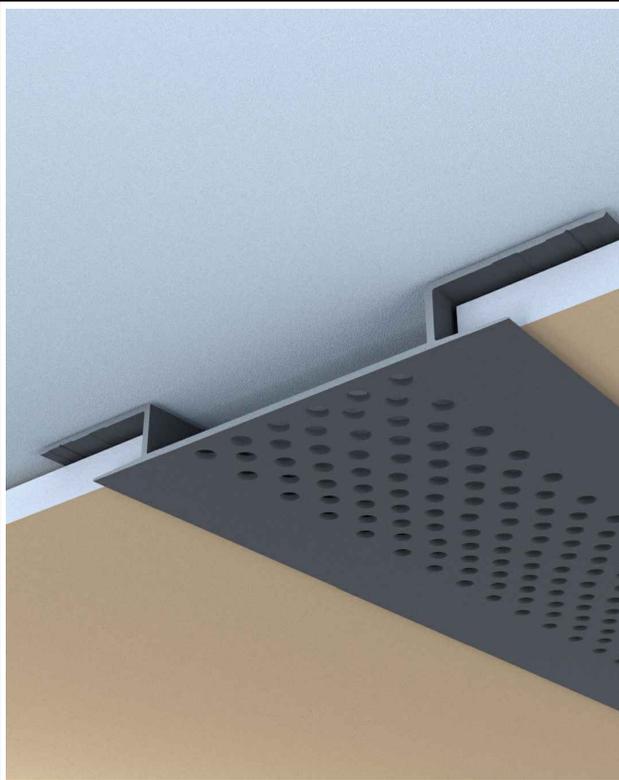
DESCRIPTION			
EZ 68 GENERAL J WINDOW JAMB 7/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ68.2
	DRWN BY	HJ/DDG	



DESCRIPTION			
EZ 70 HORIZONTAL BASE B FASCIA/SOFFIT 7/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ70.1
	DRWN BY	HJ/DDG	



DESCRIPTION			
EZ 71 2-PIECE GENERAL J 7/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ71.1
	DRWN BY	HJ/DDG	



DOUBLE HOT DIPPED GALVANIZED SIDING NAILS TO BE INSTALLED ALONG NAIL SET LINE

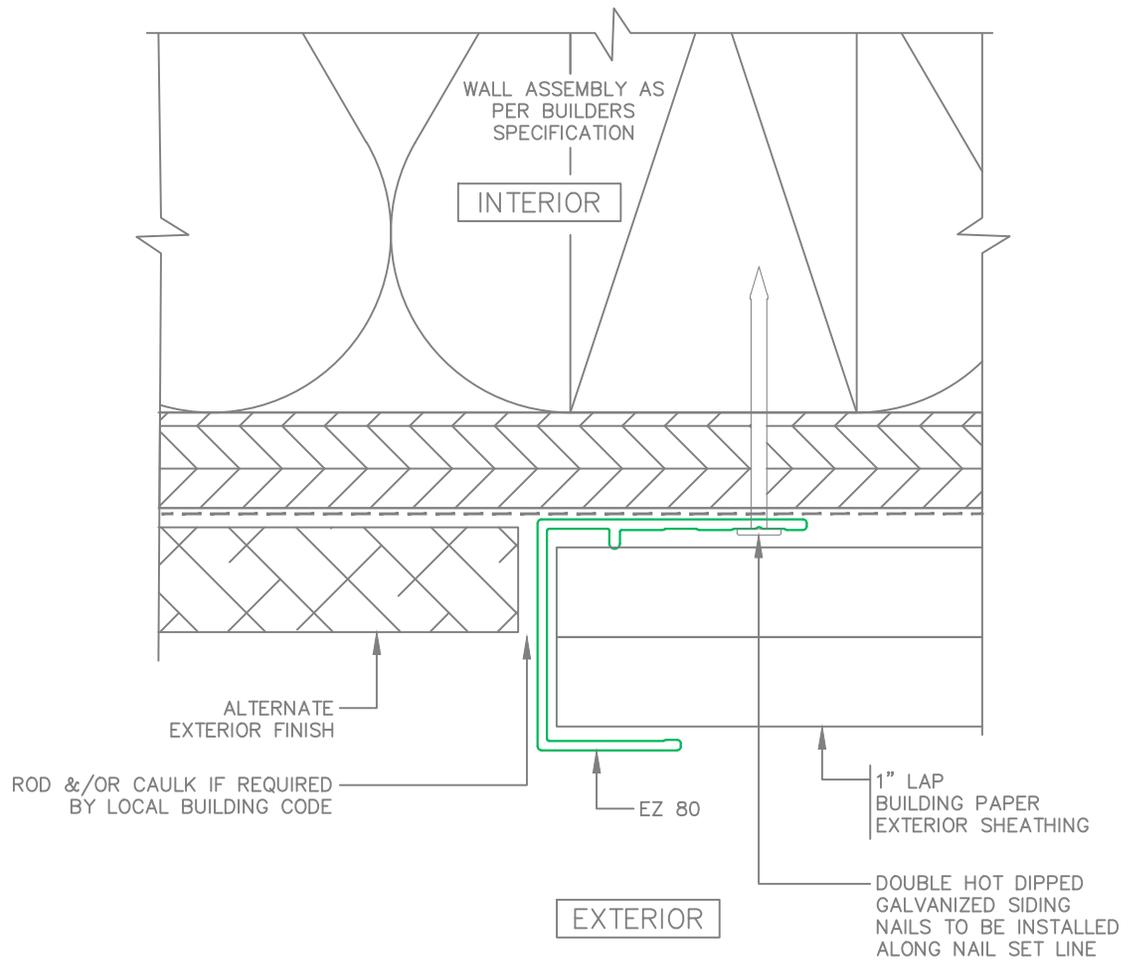
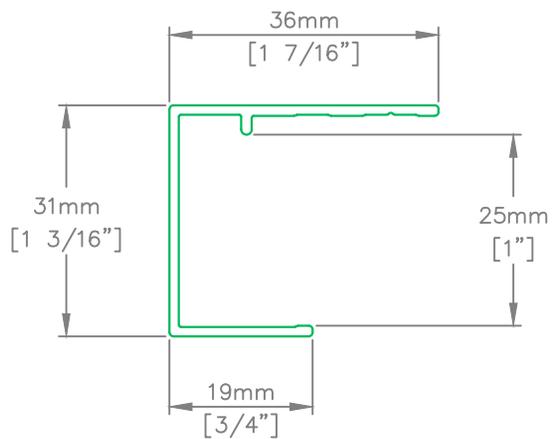
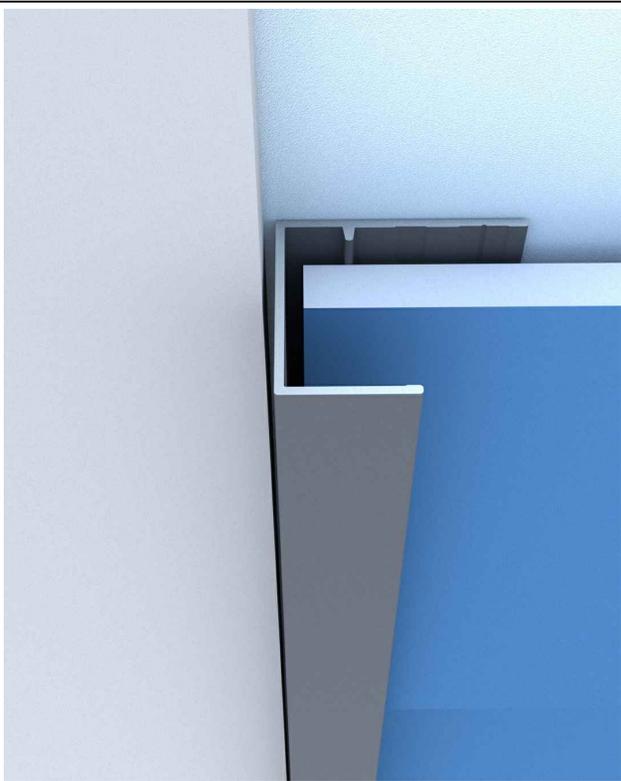
EZ 79

7/16" FIBER CEMENT PANEL
BUILDING PAPER
EXTERIOR SHEATHING

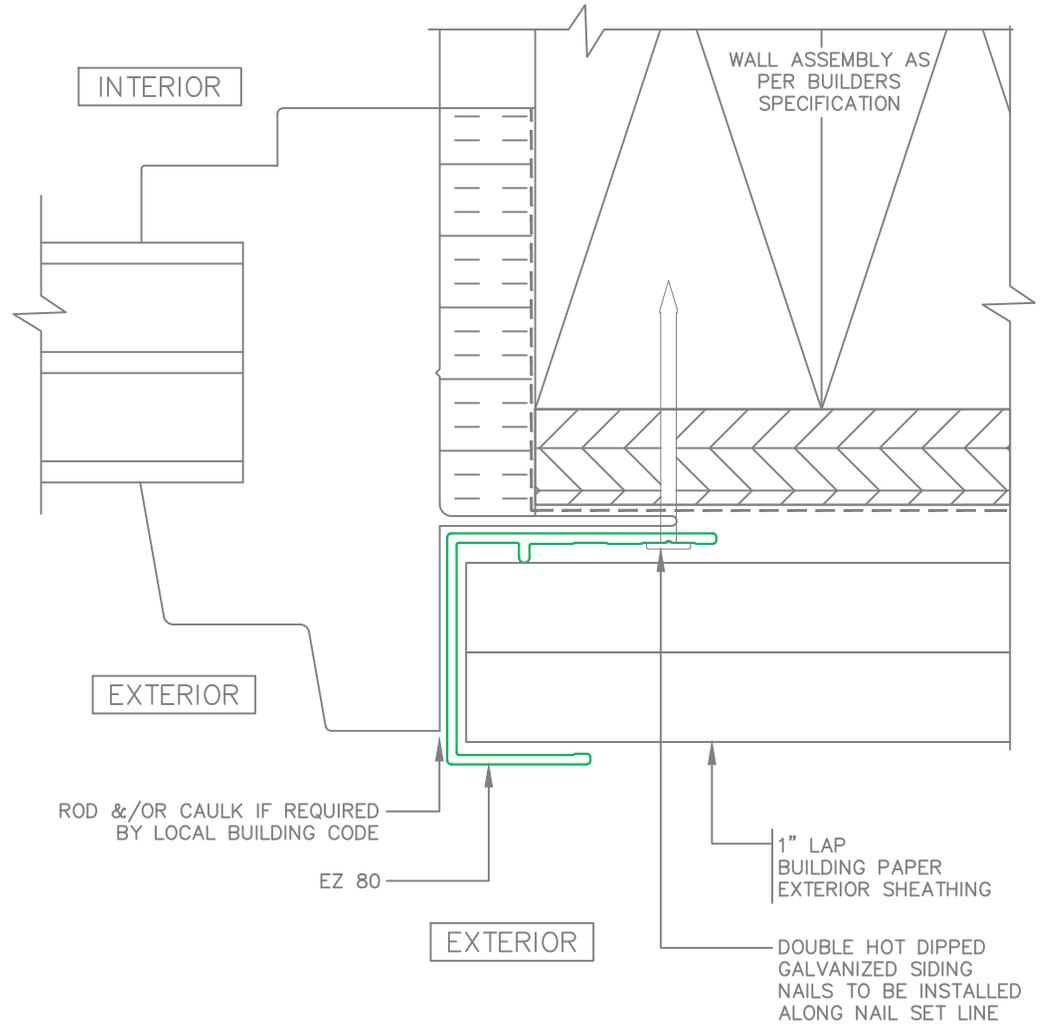
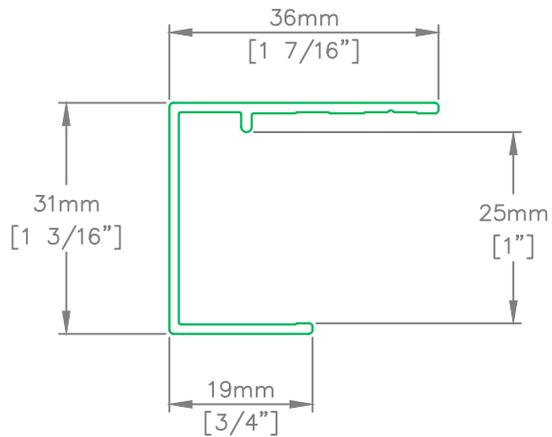
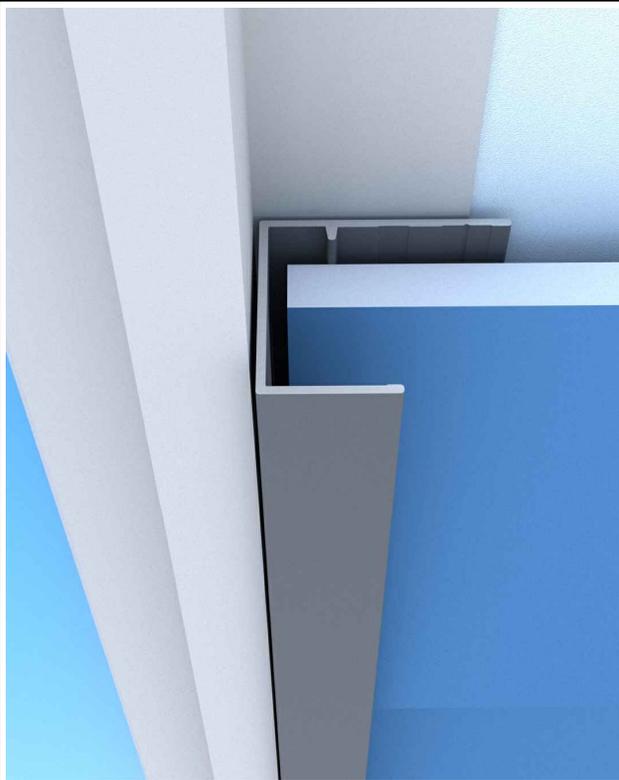
EXTERIOR

7.7 in²/ LIN FT
163.3 cm²/ LIN m
NET FREE AIR SPACE

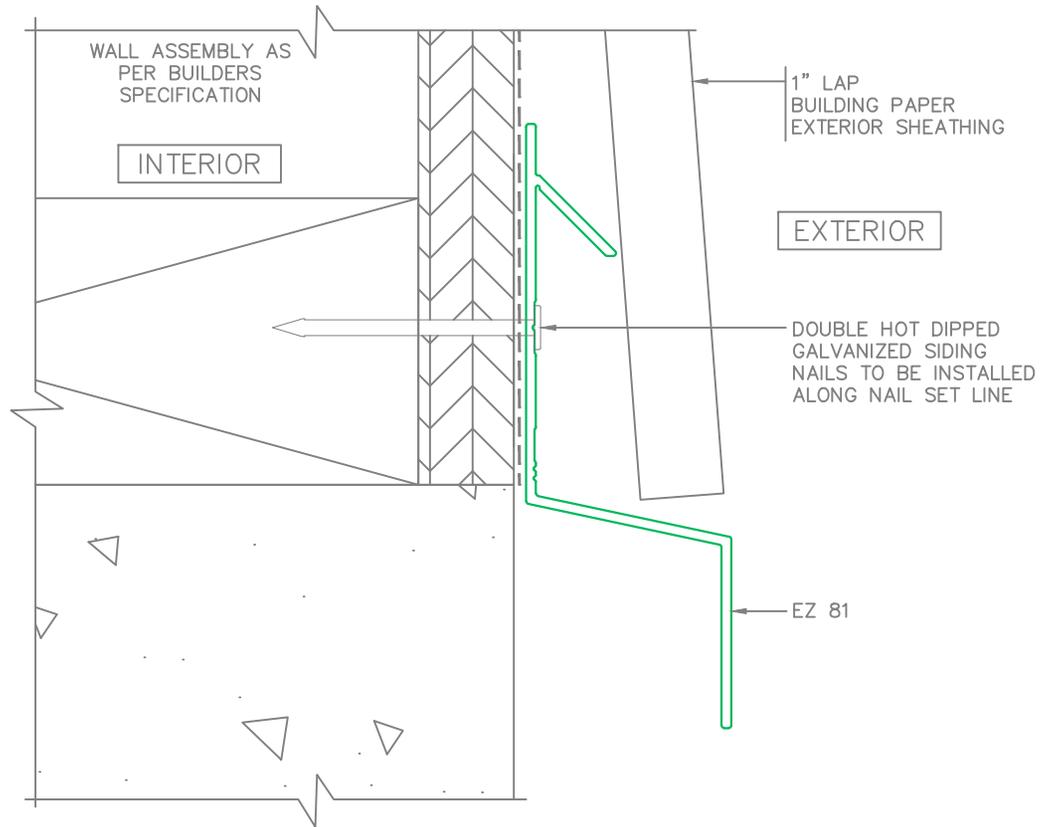
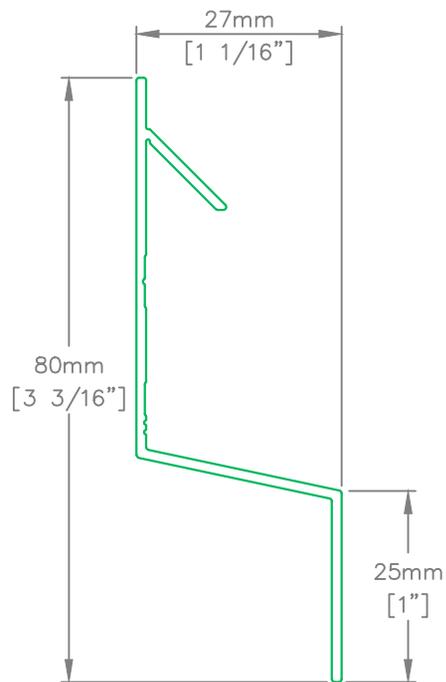
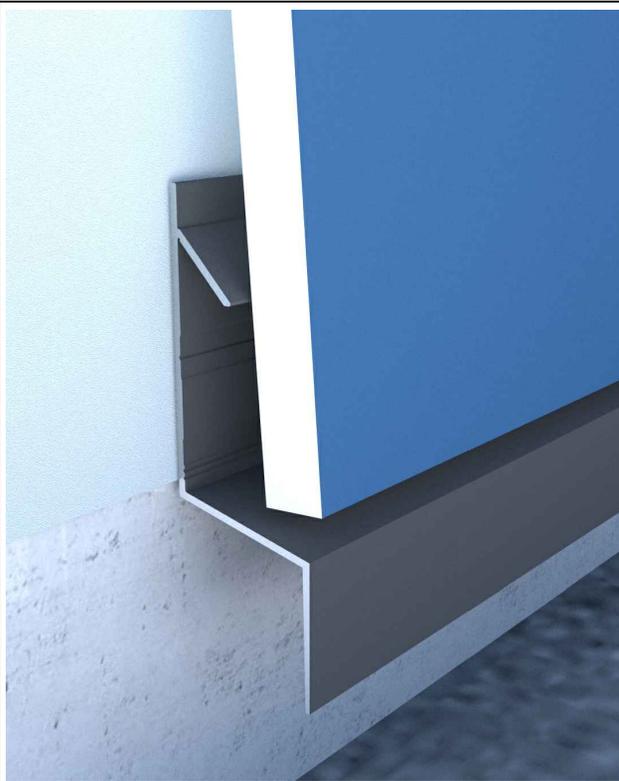
DESCRIPTION			
EZ 79 PERFORATED SOFFIT 7/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ79.1
	DRWN BY	HJ/DDG	



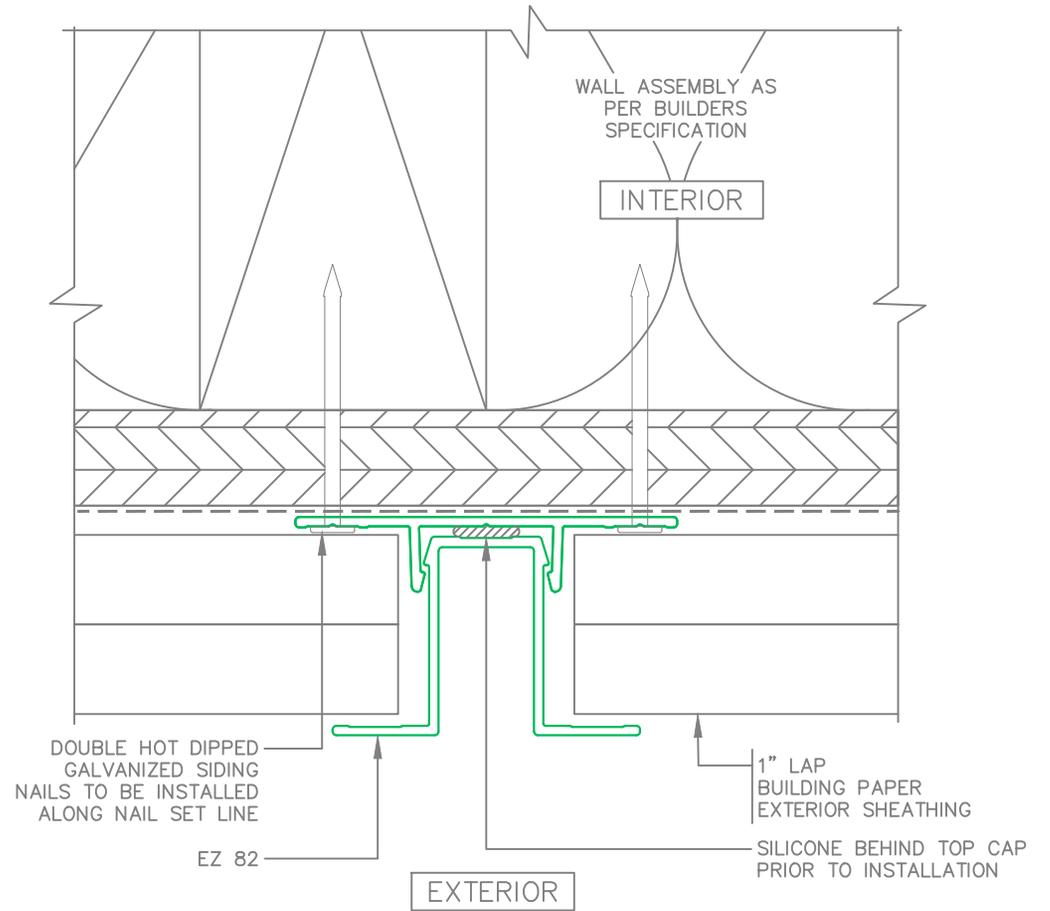
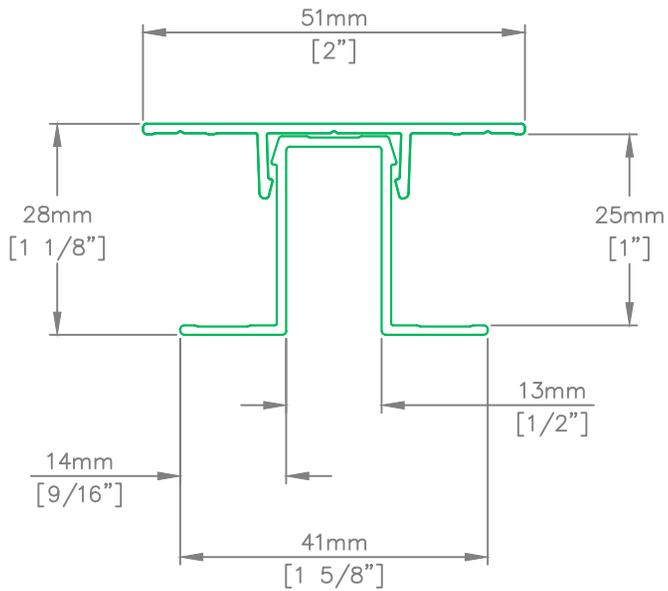
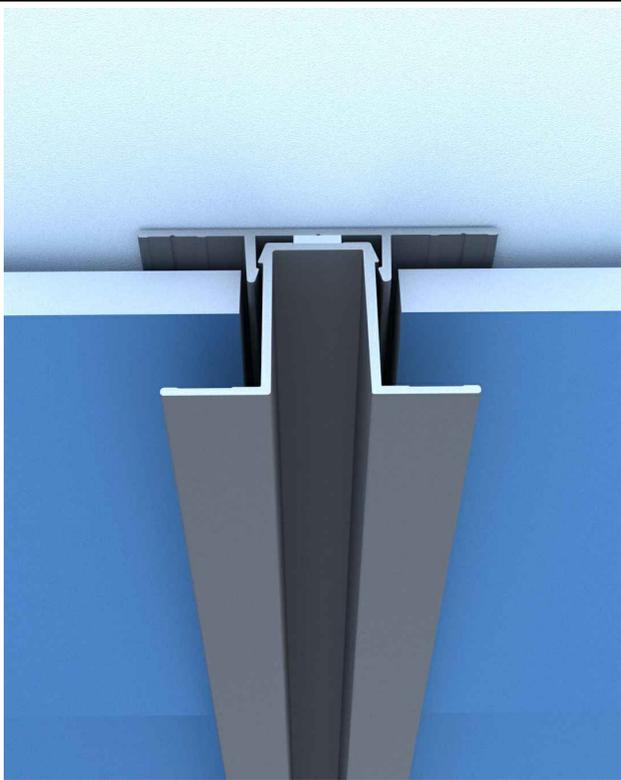
DESCRIPTION			
EZ 80 GENERAL J VERTICAL TERMINATION 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ80.1
	DRWN BY	HJ/DDG	



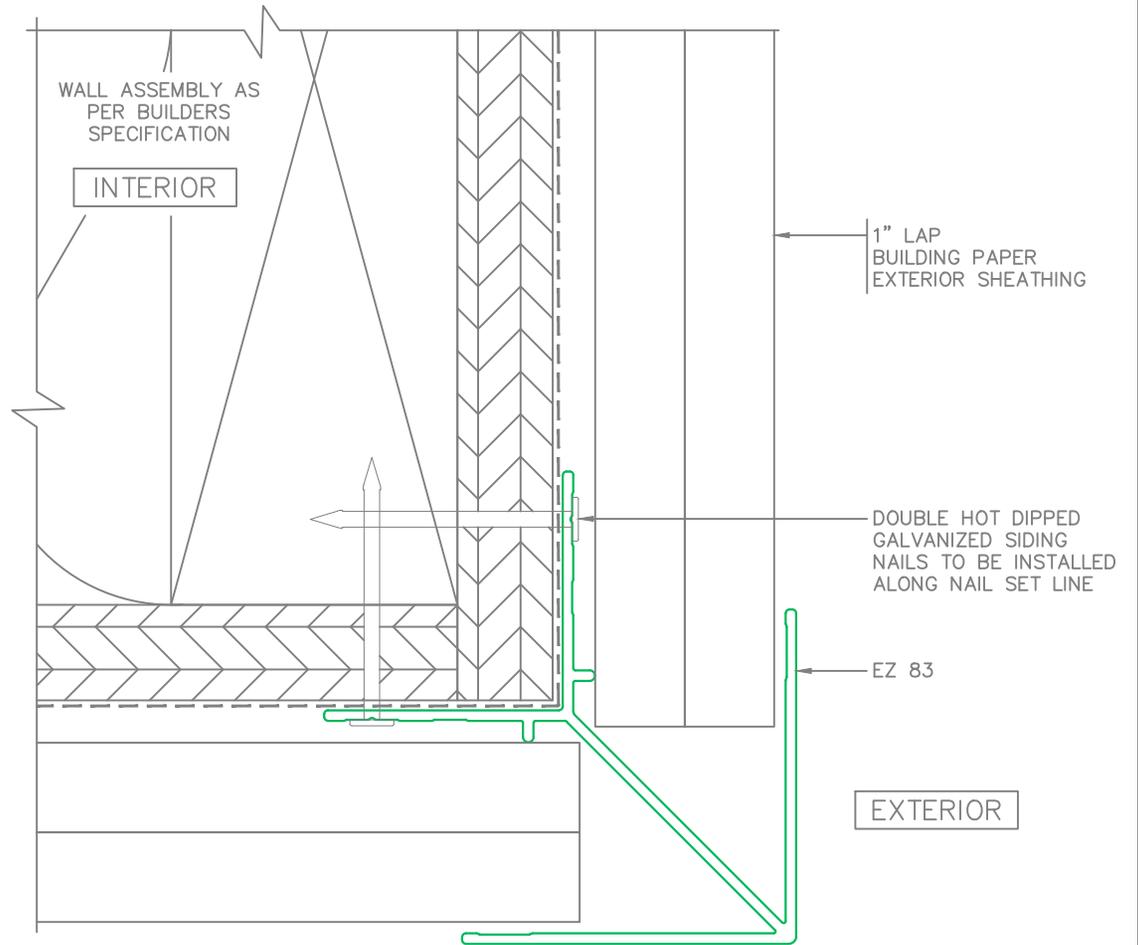
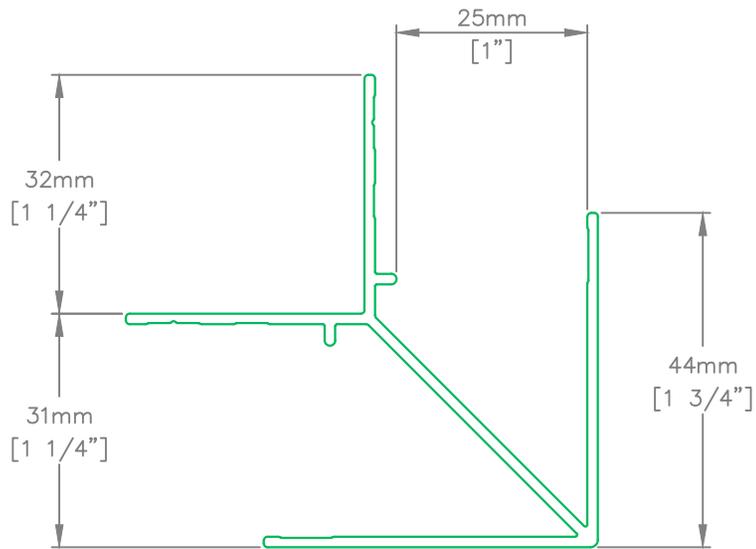
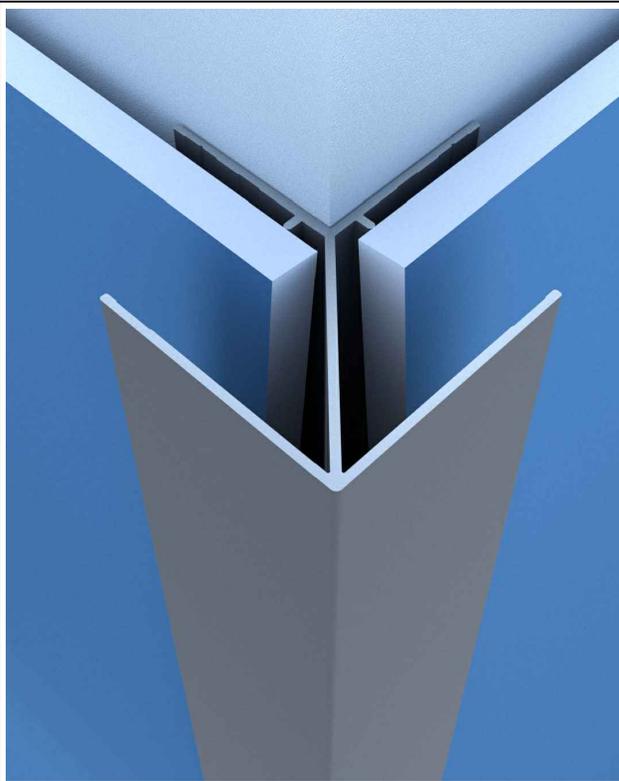
DESCRIPTION			
EZ 80 GENERAL J WINDOW JAMB 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ80.2
	DRWN BY	HJ/DDG	



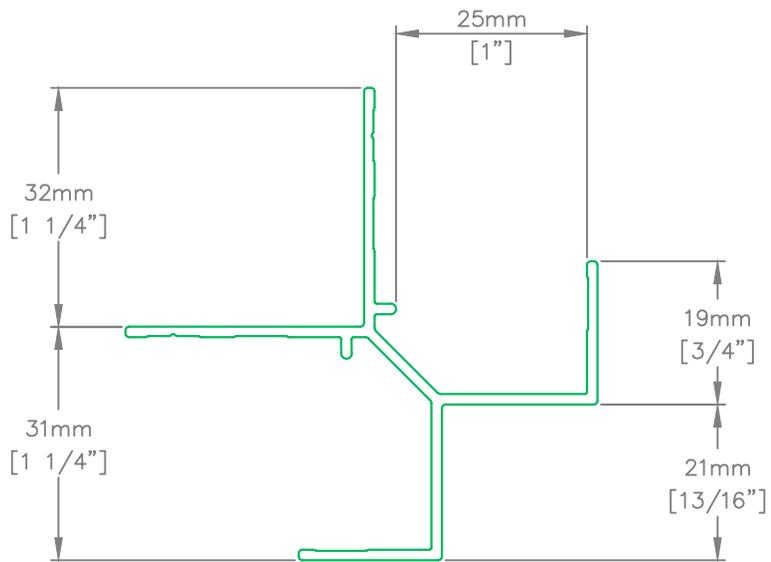
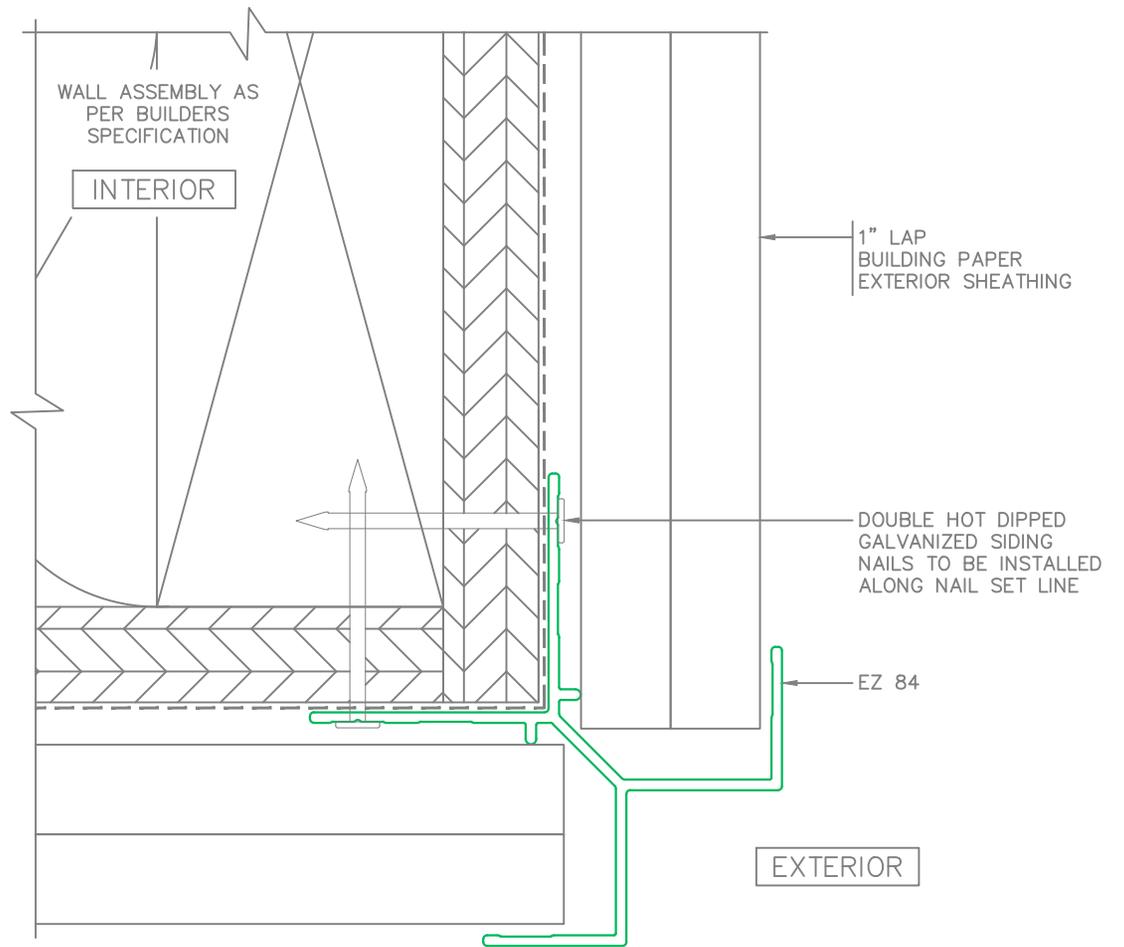
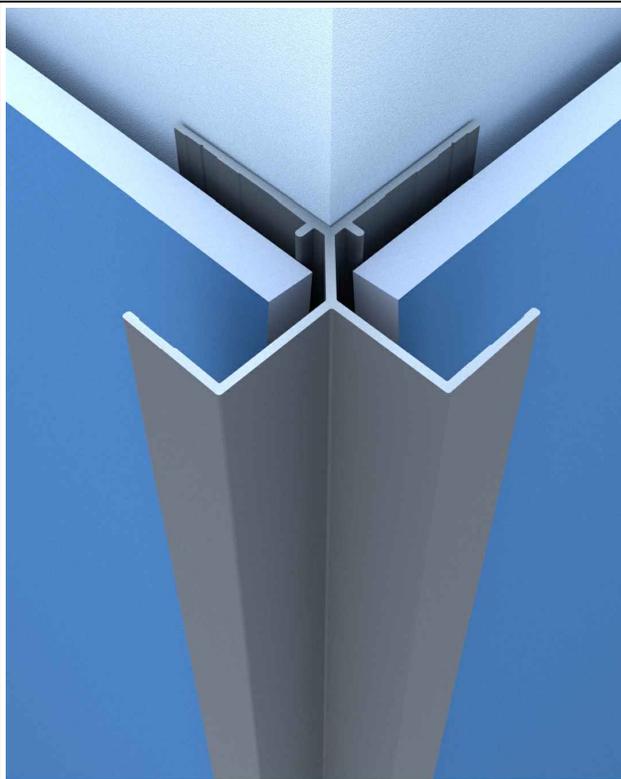
DESCRIPTION			
EZ 81 HORIZONTAL BASE Z STARTER 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ81.1
	DRWN BY	HJ/DDG	



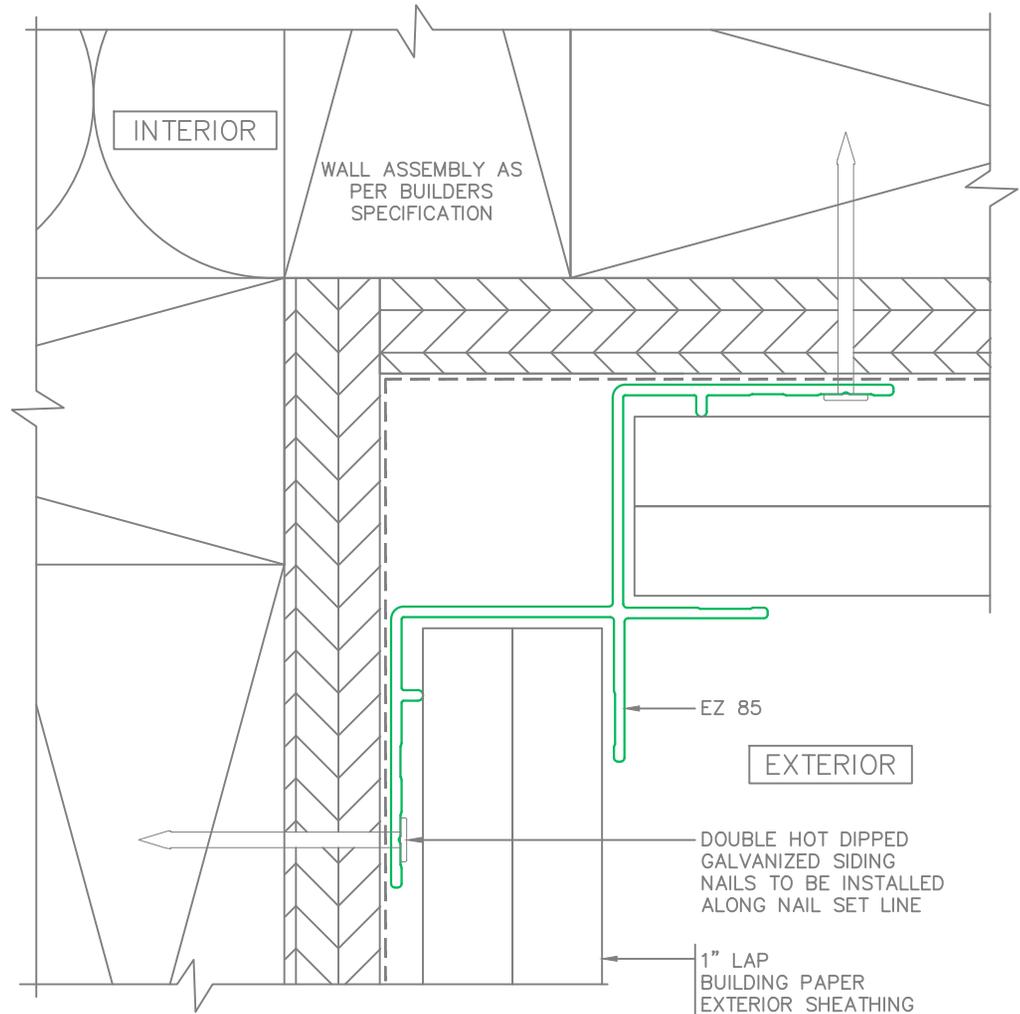
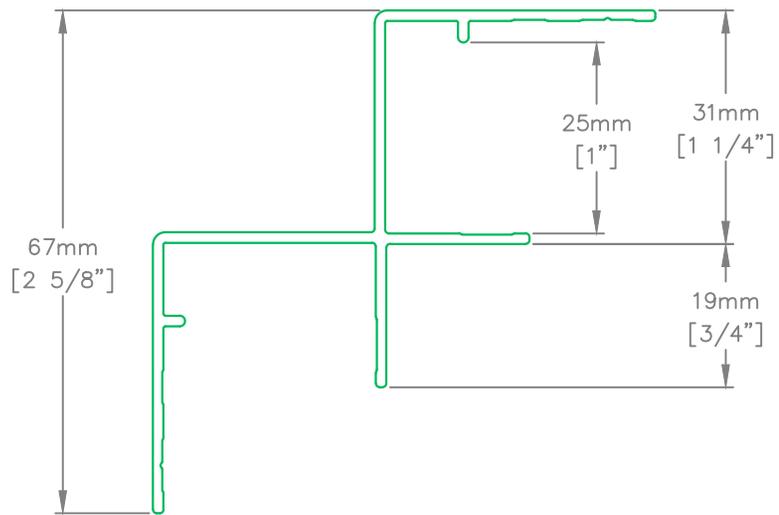
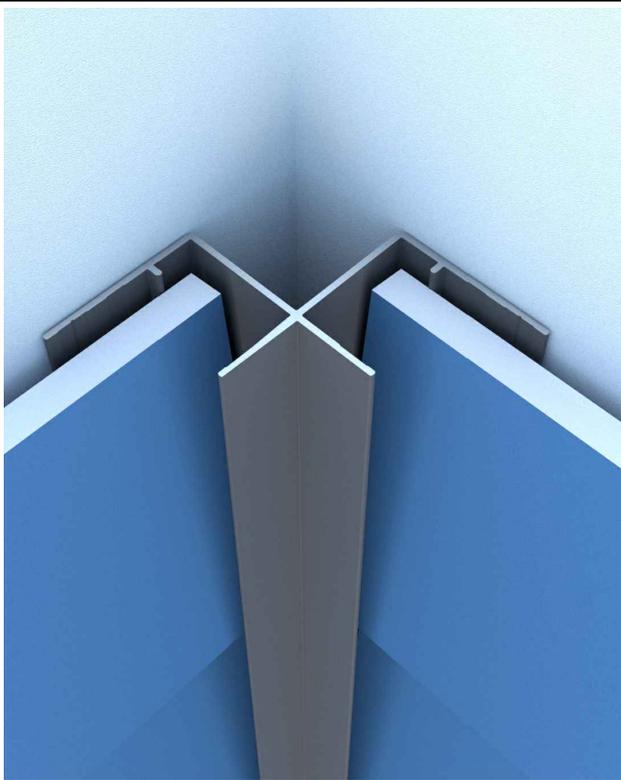
DESCRIPTION			
EZ 82 2-PIECE VERTICAL 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ82.1
	DRWN BY	HJ/DDG	



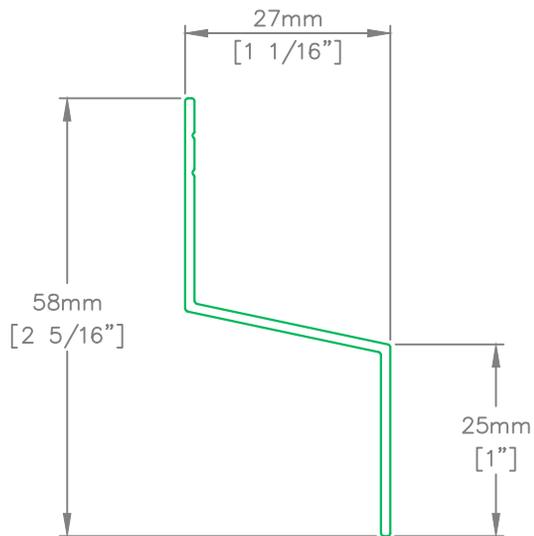
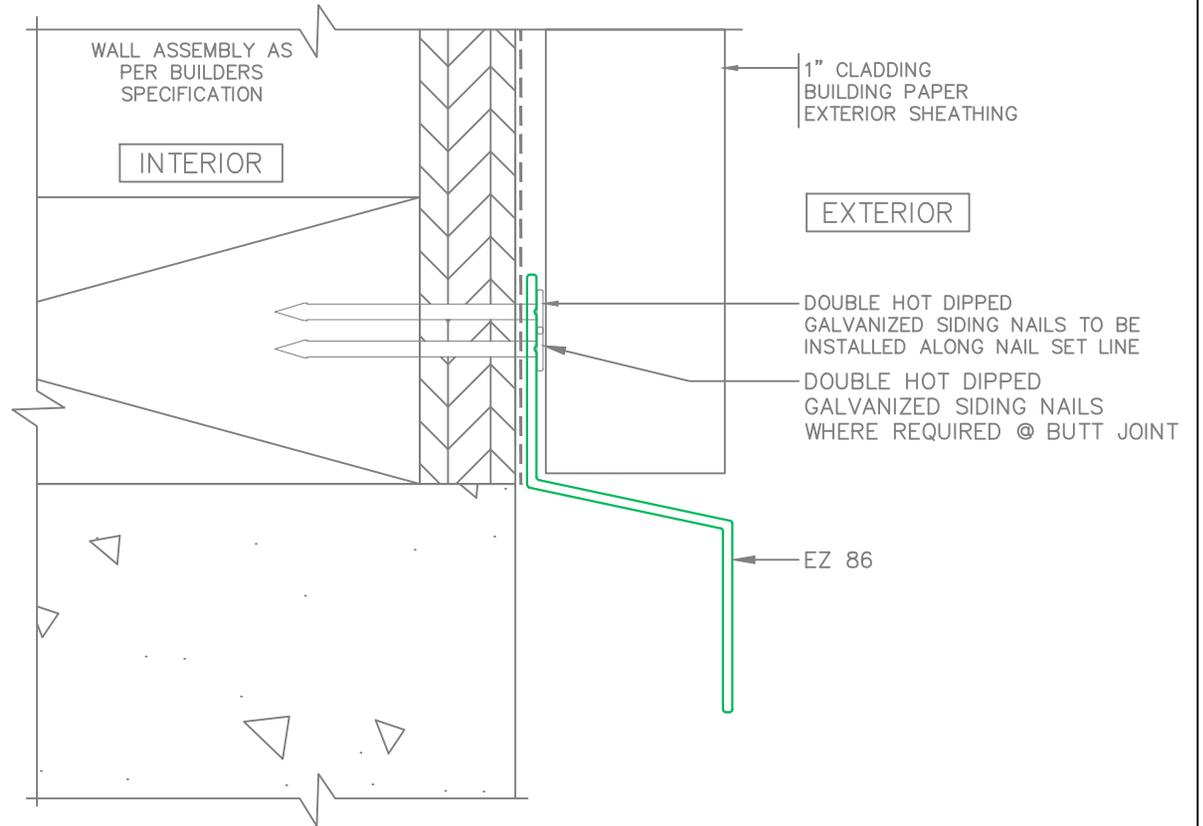
DESCRIPTION			
EZ 83 ARROW OUTSIDE CORNER 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ83.1
	DRWN BY	HJ/DDG	



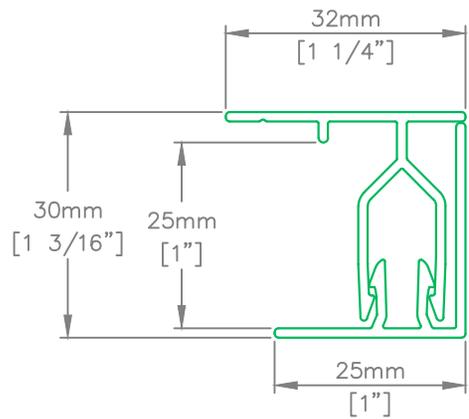
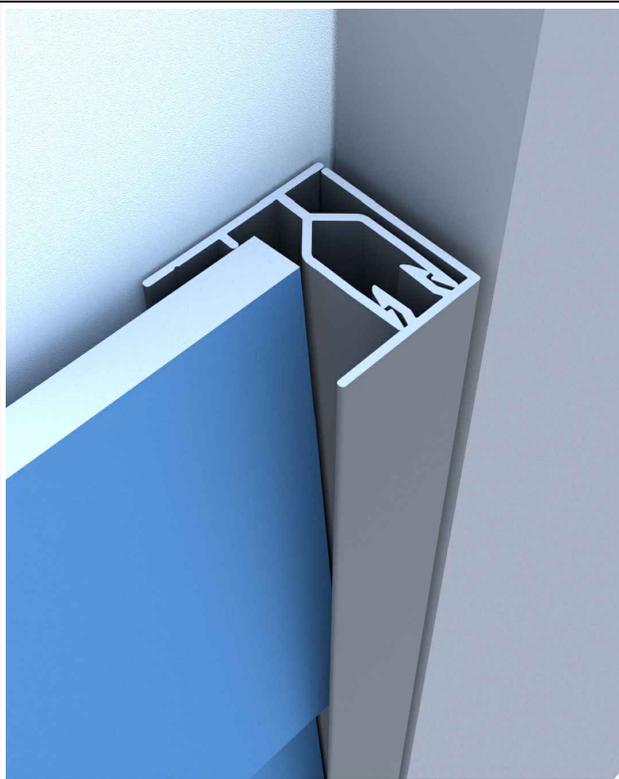
DESCRIPTION			
EZ 84 X OUTSIDE CORNER 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ84.1
	DRWN BY	HJ/DDG	



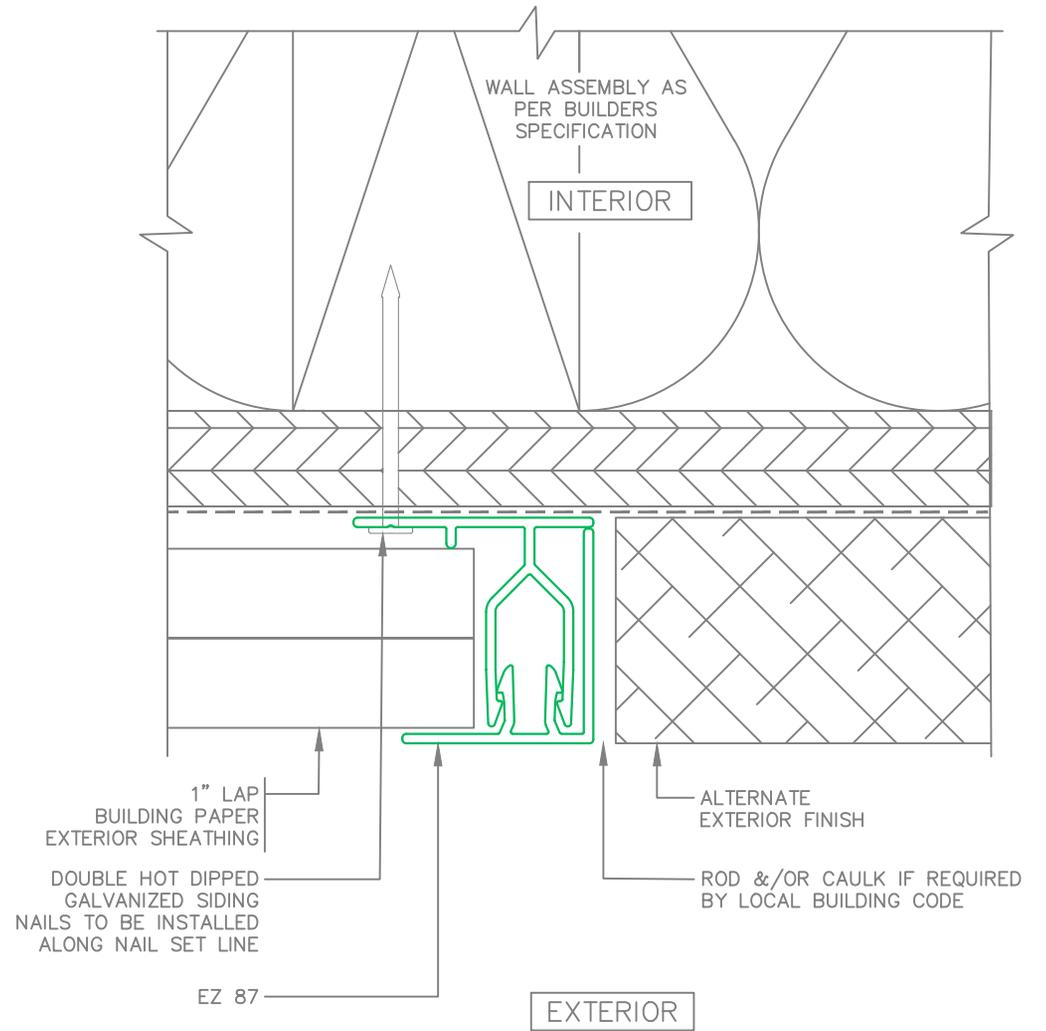
DESCRIPTION			
EZ 85 INSIDE CORNER 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ85.1
	DRWN BY	HJ/DDG	



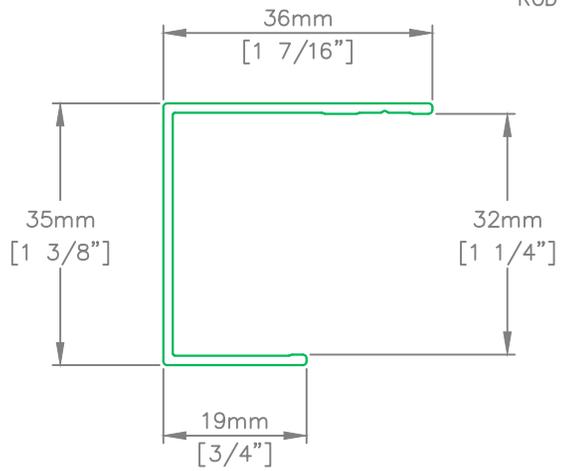
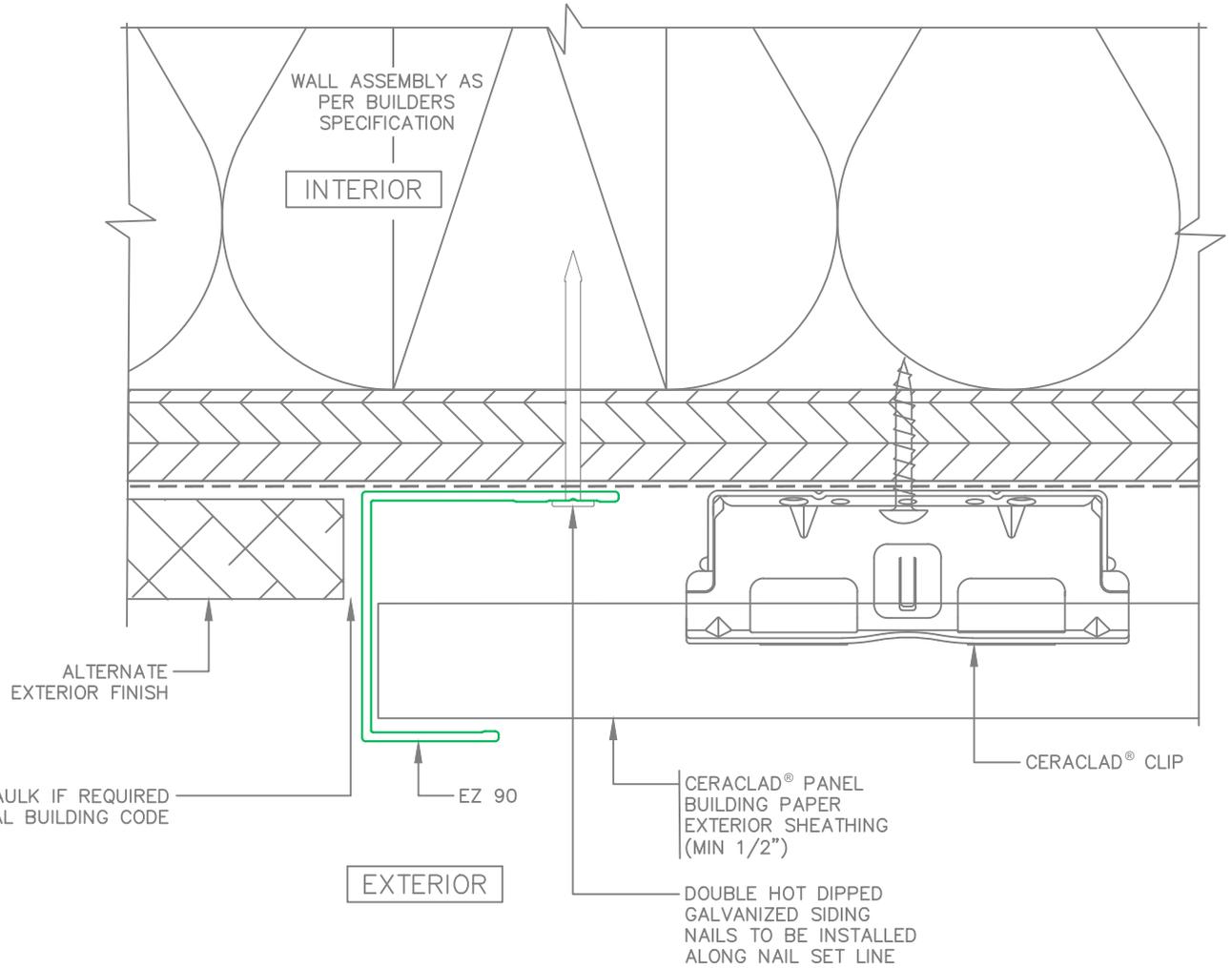
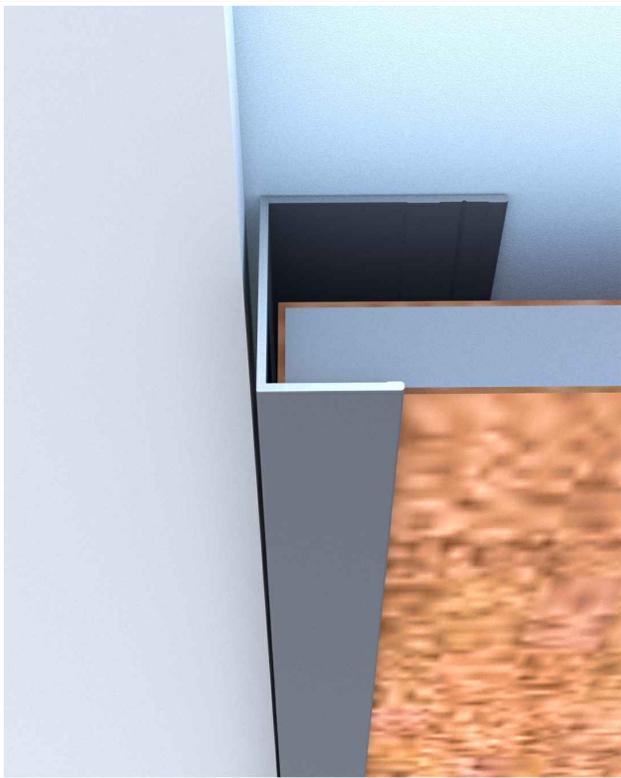
DESCRIPTION			
EZ 86 HORIZONTAL Z 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ86.1
	DRWN BY	DDG	



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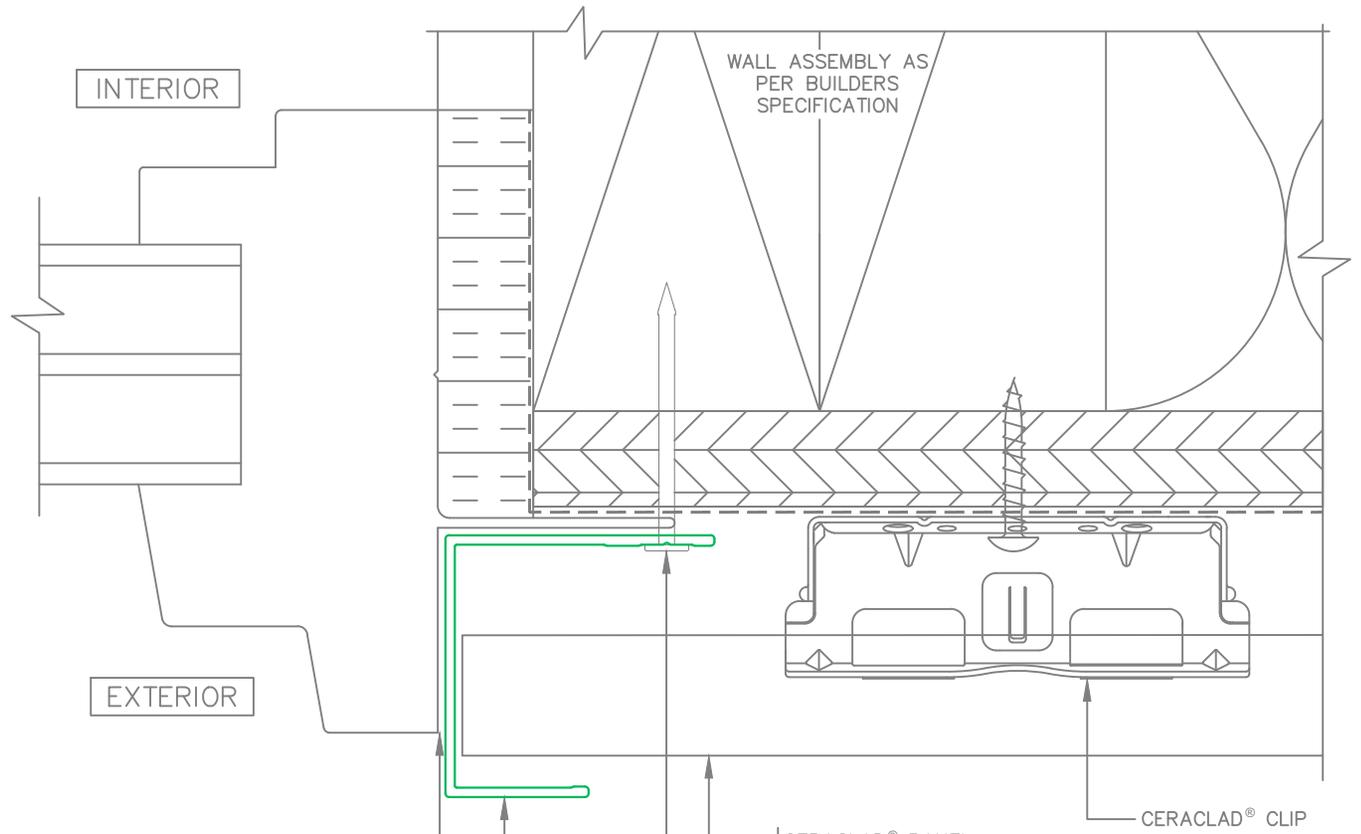
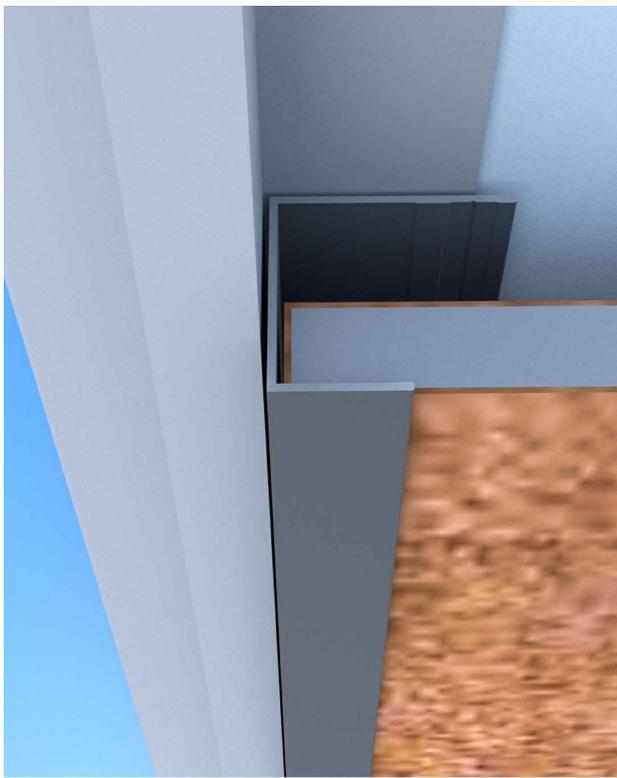


DESCRIPTION			
EZ 87 2-PIECE J 1" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ87.1
	DRWN BY	DDG	



NOTE:
 LOCATION, SPACING & FASTENING OF CERACLAD® STARTER, SPACER AND CLIPS AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
EZ 90 GENERAL J VERTICAL TERMINATION 1-1/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ90.1
	DRWN BY	HJ/DDG	

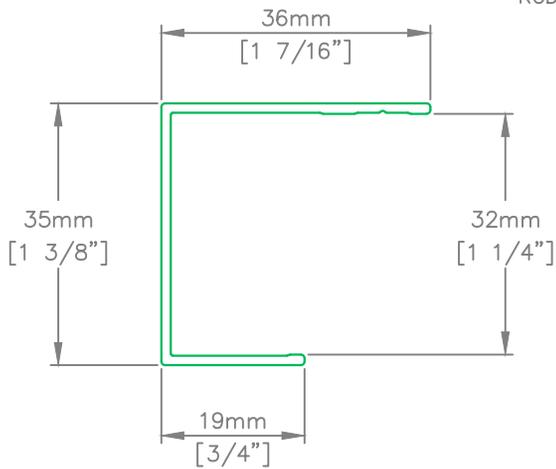


ROD &/OR CAULK IF REQUIRED BY LOCAL BUILDING CODE

EZ 90

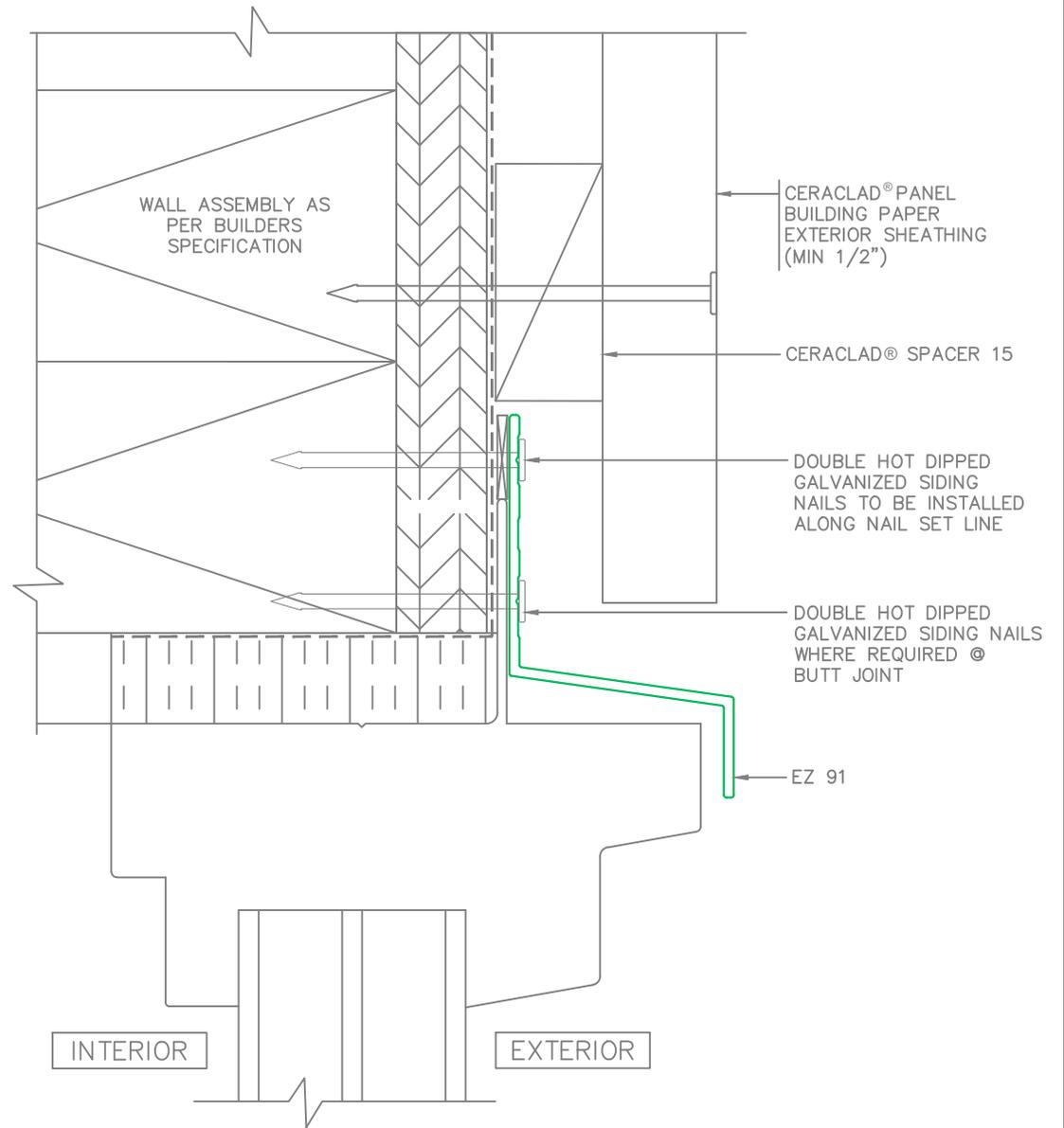
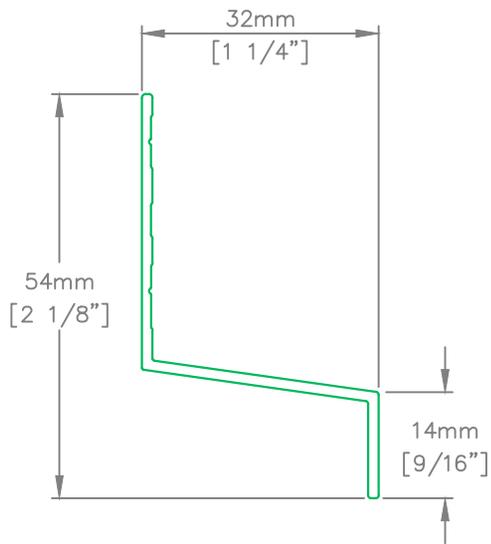
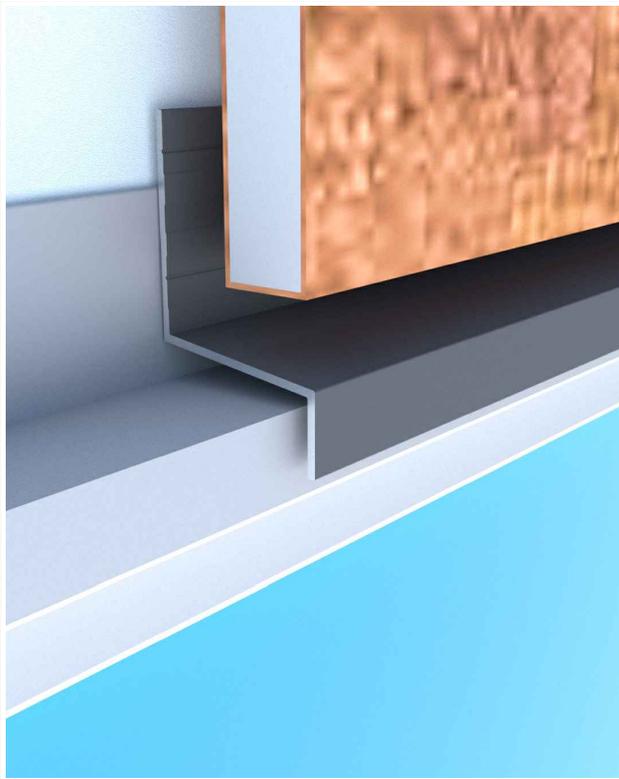
CERACLAD® PANEL BUILDING PAPER EXTERIOR SHEATHING (MIN 1/2")

DOUBLE HOT DIPPED GALVANIZED SIDING NAILS TO BE INSTALLED ALONG NAIL SET LINE



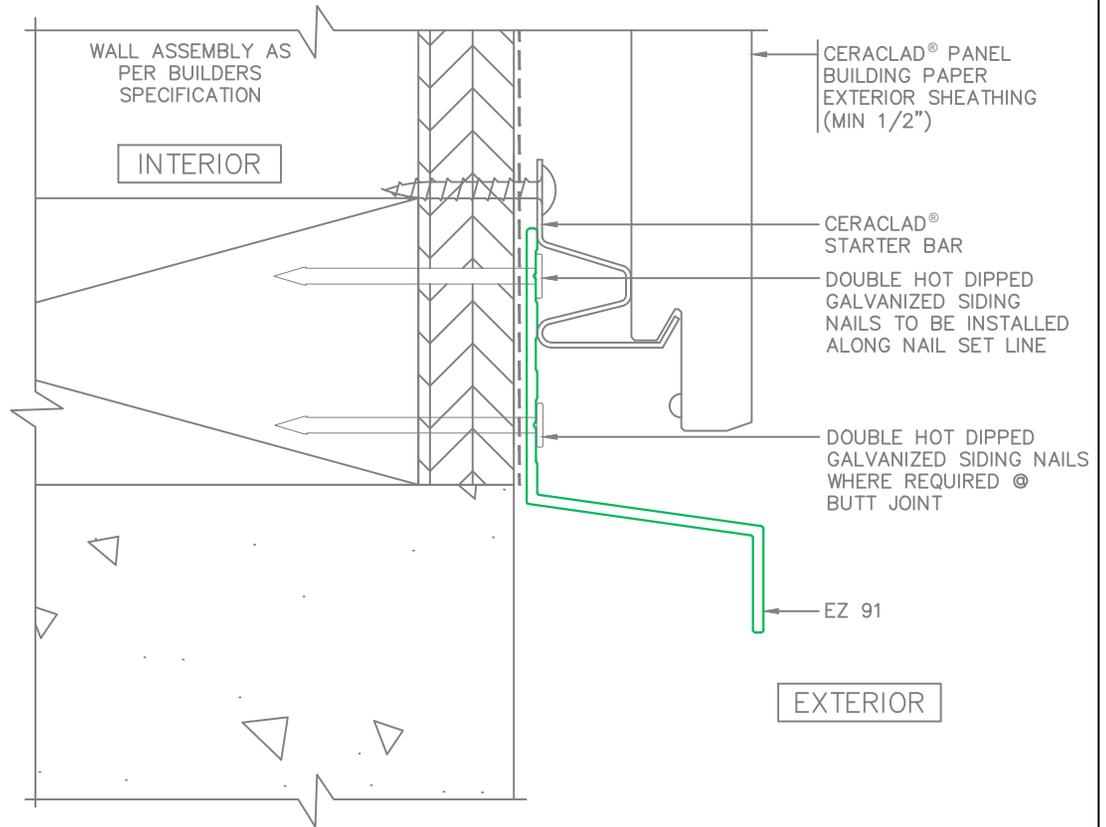
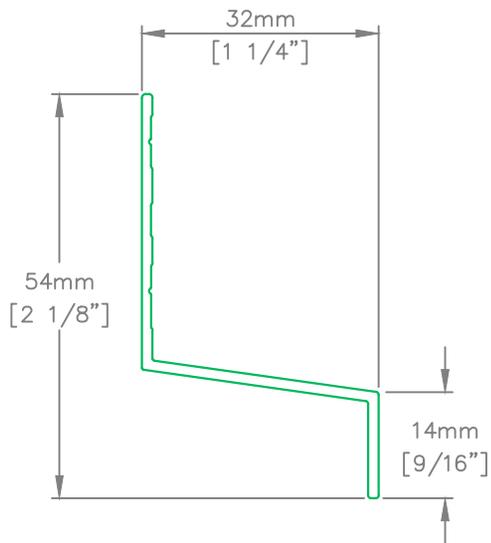
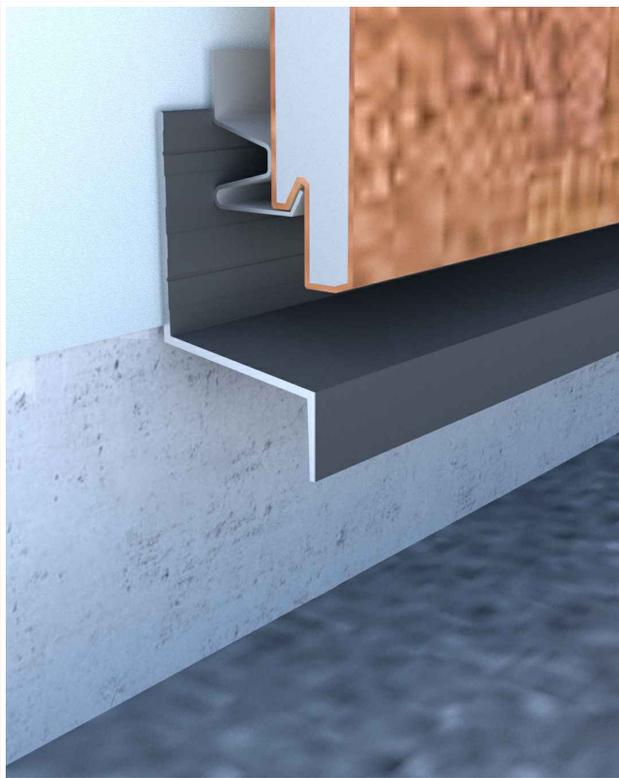
NOTE:
LOCATION, SPACING & FASTENING OF CERACLAD® STARTER, SPACER AND CLIPS AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
EZ 90 GENERAL J WINDOW JAMB 1-1/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ90.2
	DRWN BY	HJ/DDG	



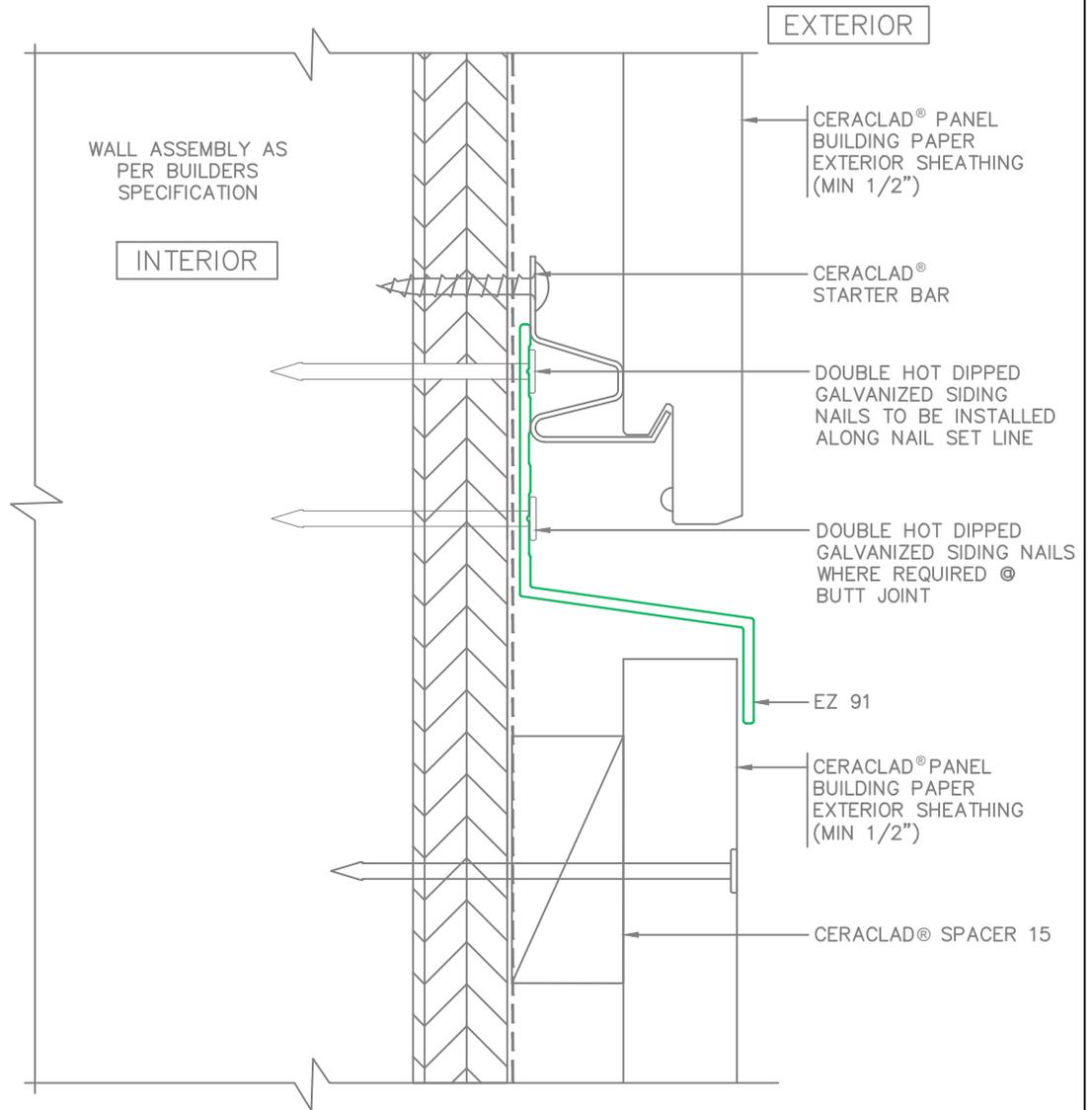
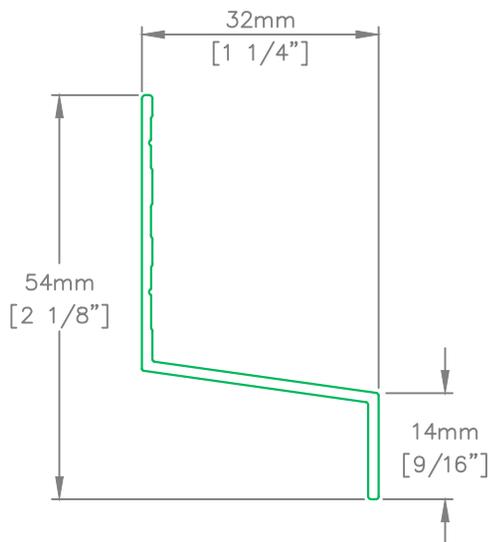
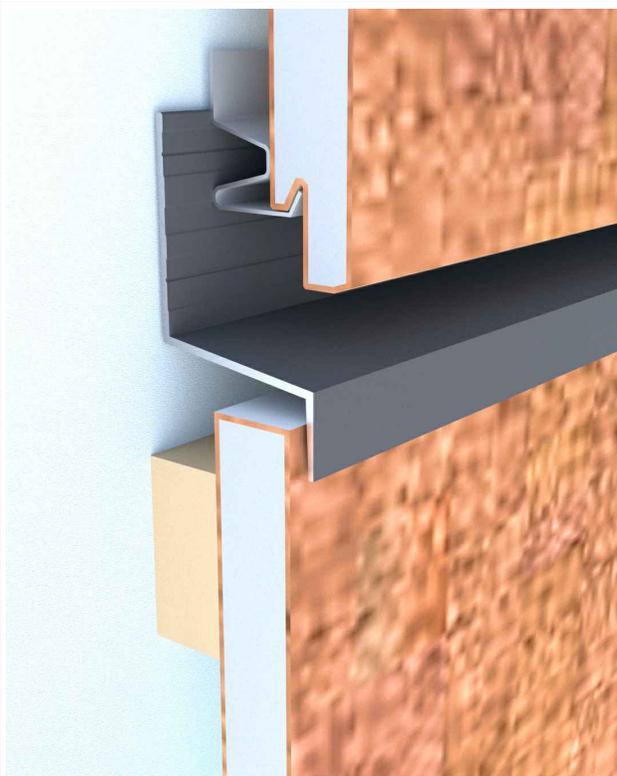
NOTE:
 LOCATION, SPACING & FASTENING OF
 CERACLAD® STARTER, SPACER AND CLIPS
 AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
EZ 91 HORIZONTAL Z WINDOW HEAD 1-1/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ91.1
	DRWN BY	HJ/DDG	



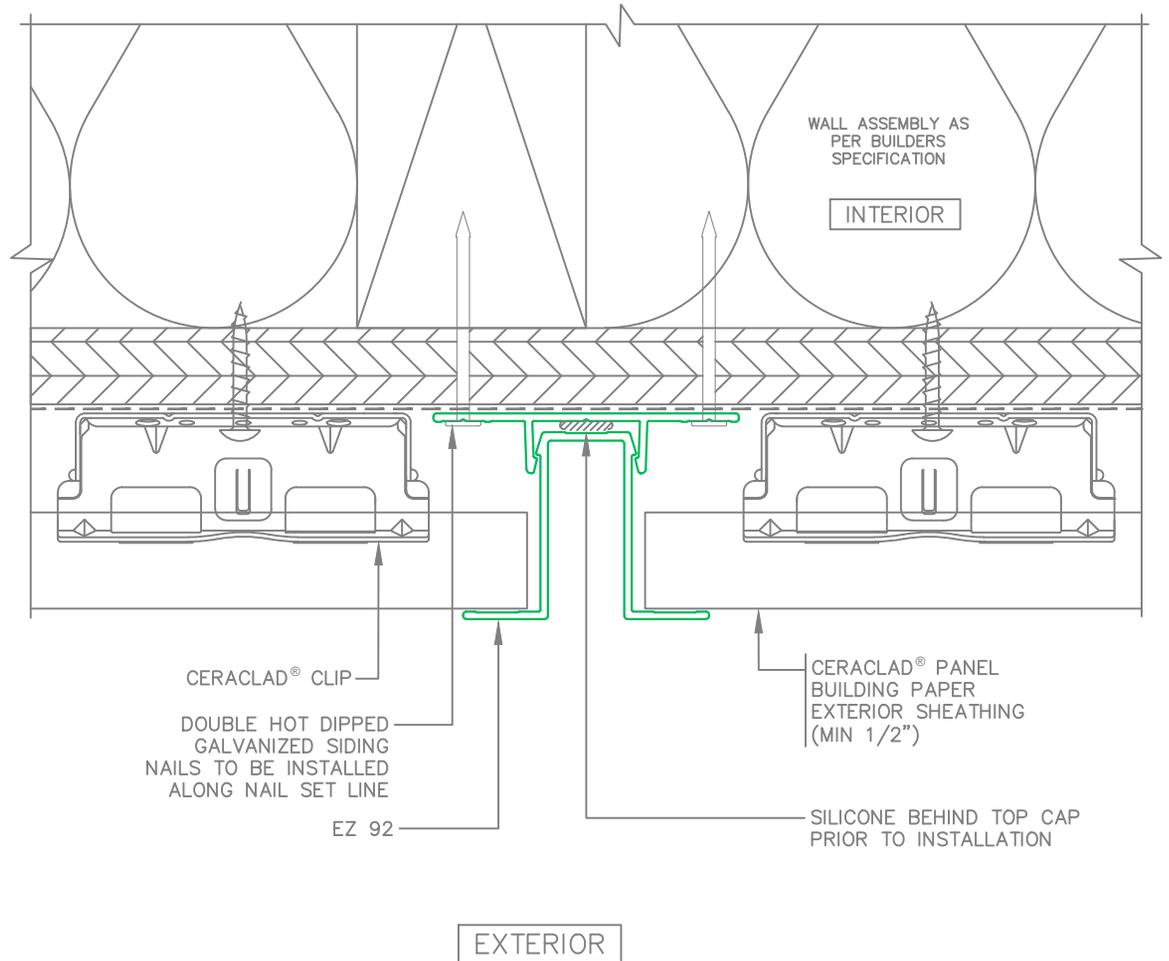
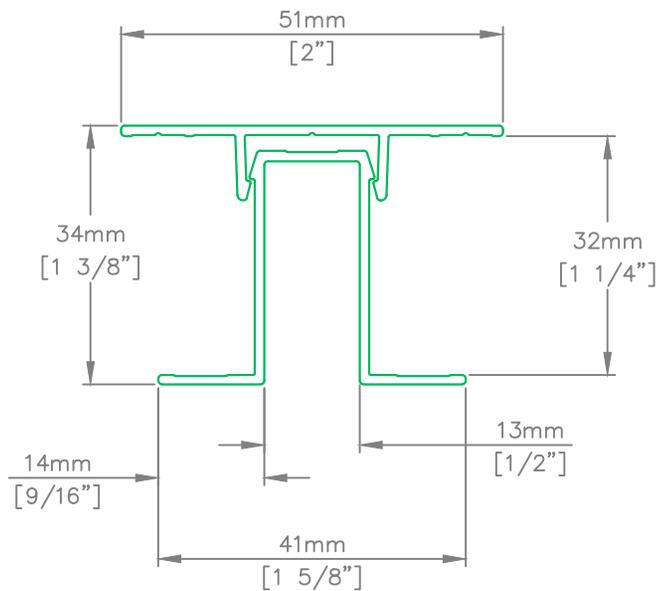
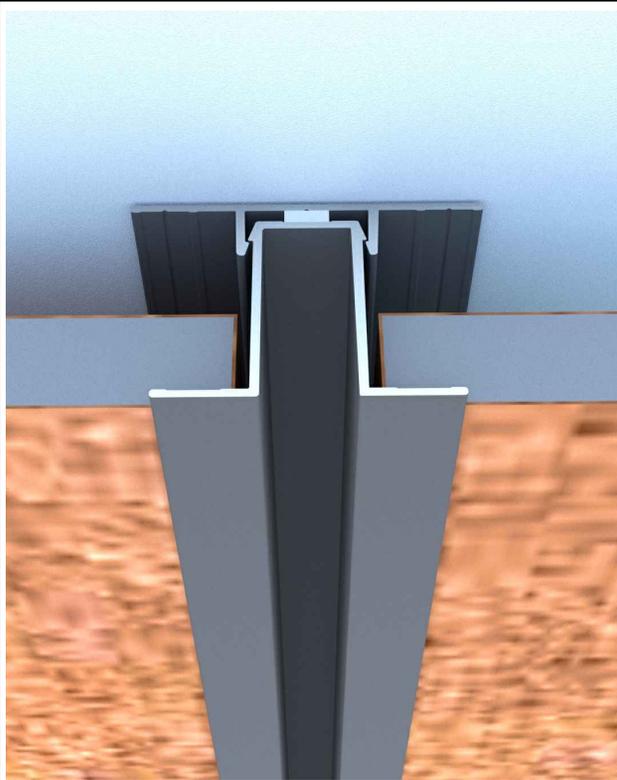
NOTE:
 LOCATION, SPACING & FASTENING OF
 CERACLAD® STARTER, SPACER AND CLIPS
 AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
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	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ91.2
	DRWN BY	HJ/DDG	



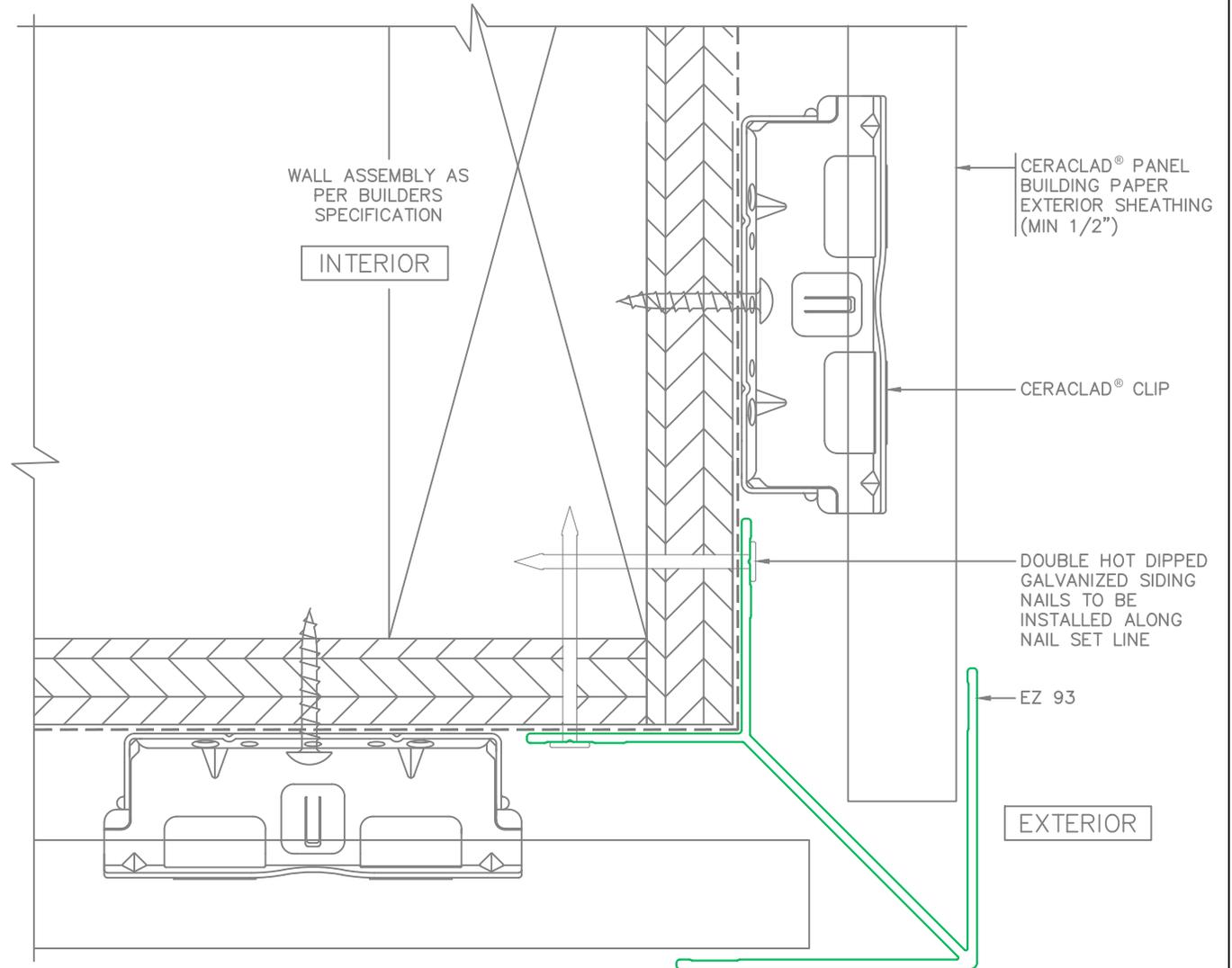
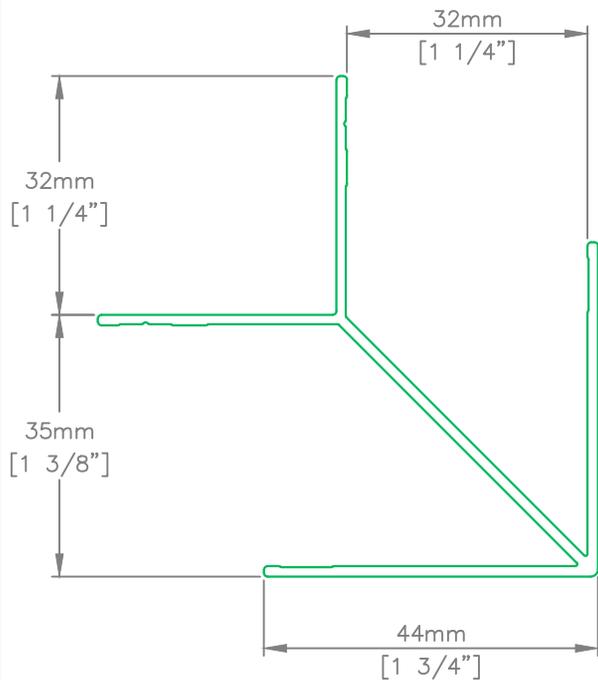
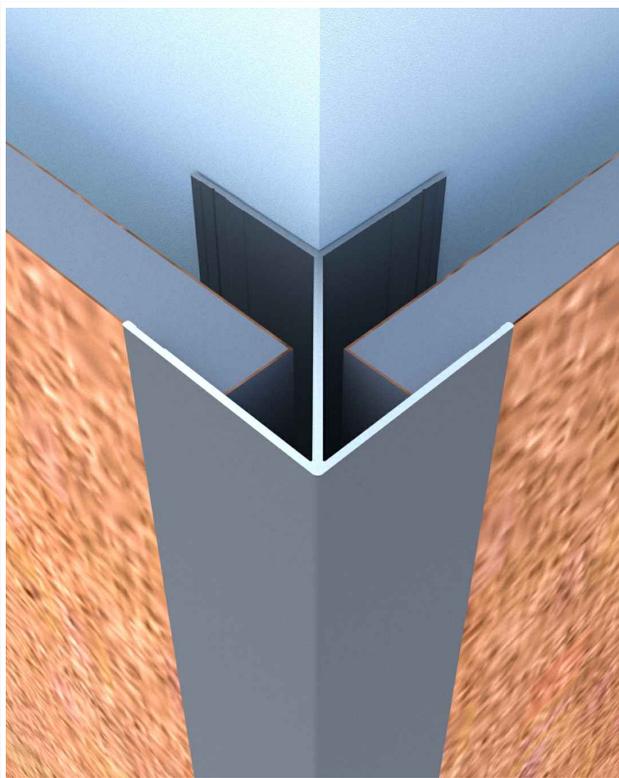
NOTE:
 LOCATION, SPACING & FASTENING OF
 CERACLAD® STARTER, SPACER AND CLIPS
 AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
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	DRWN BY	HJ/DDG	



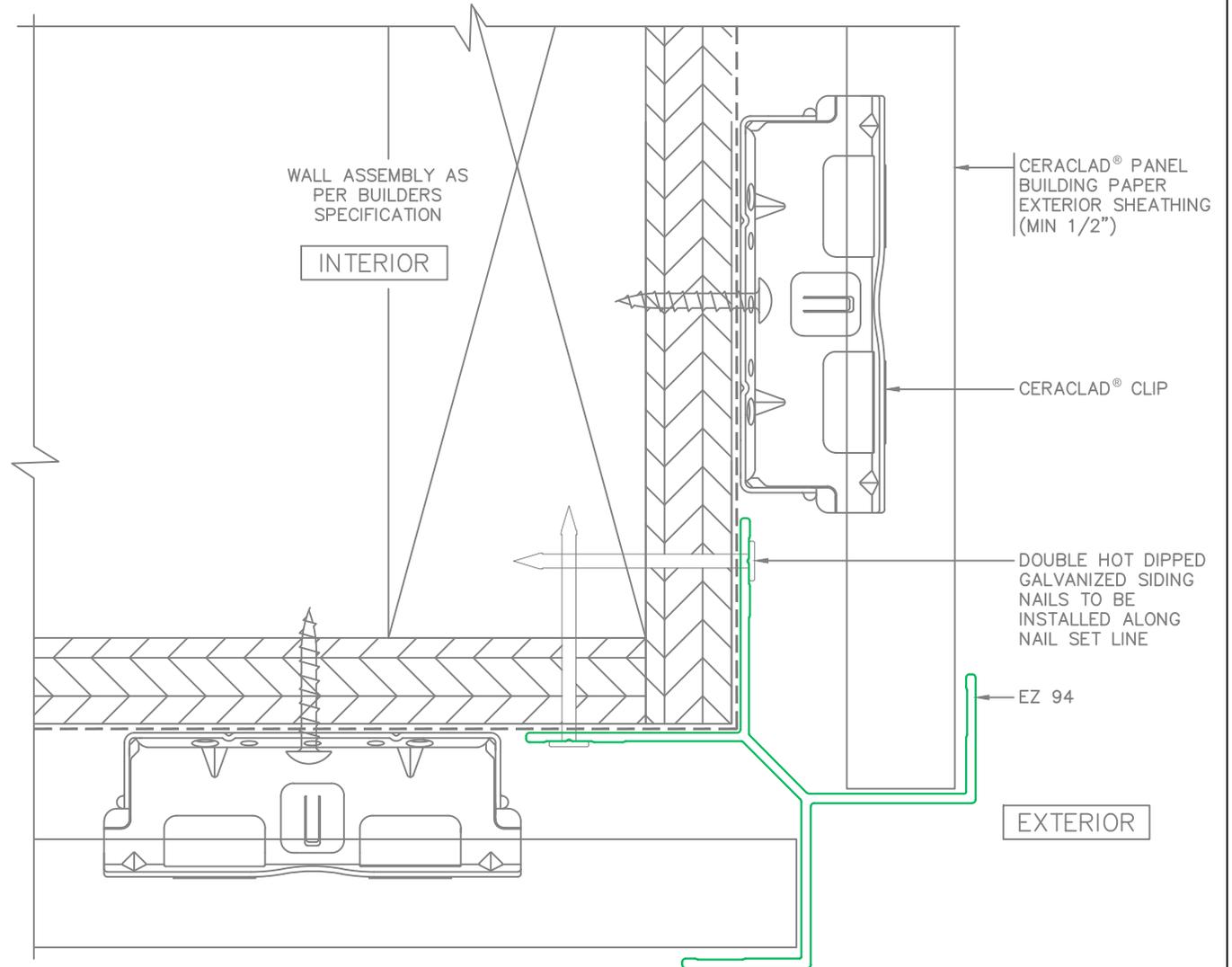
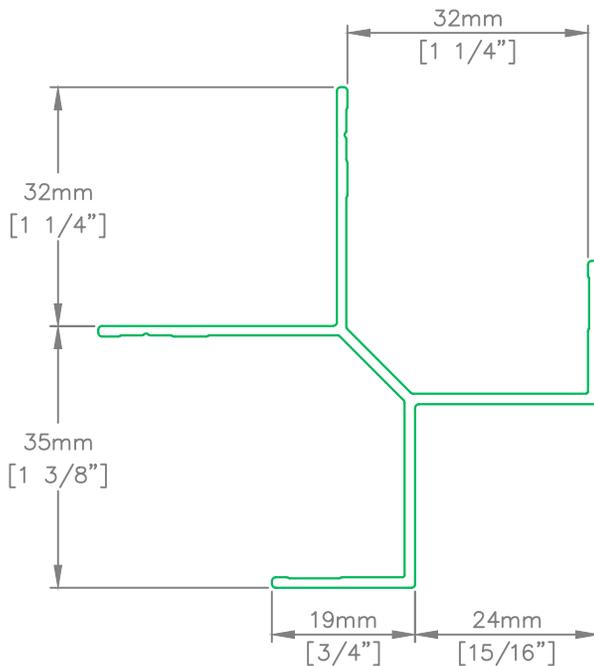
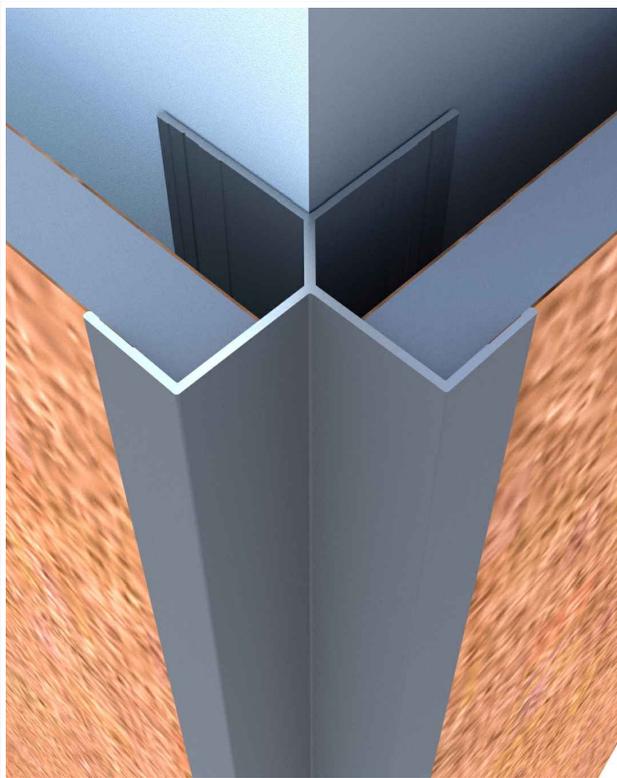
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DESCRIPTION			
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	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ92.1
	DRWN BY	HJ/DDG	



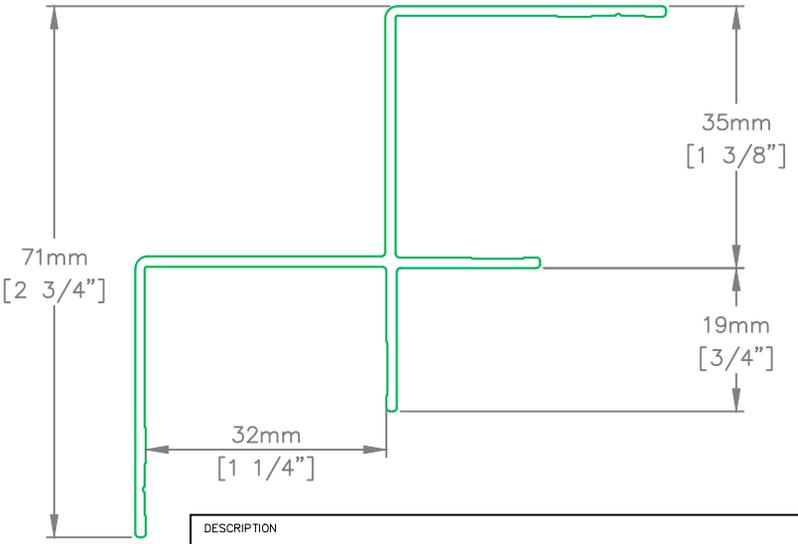
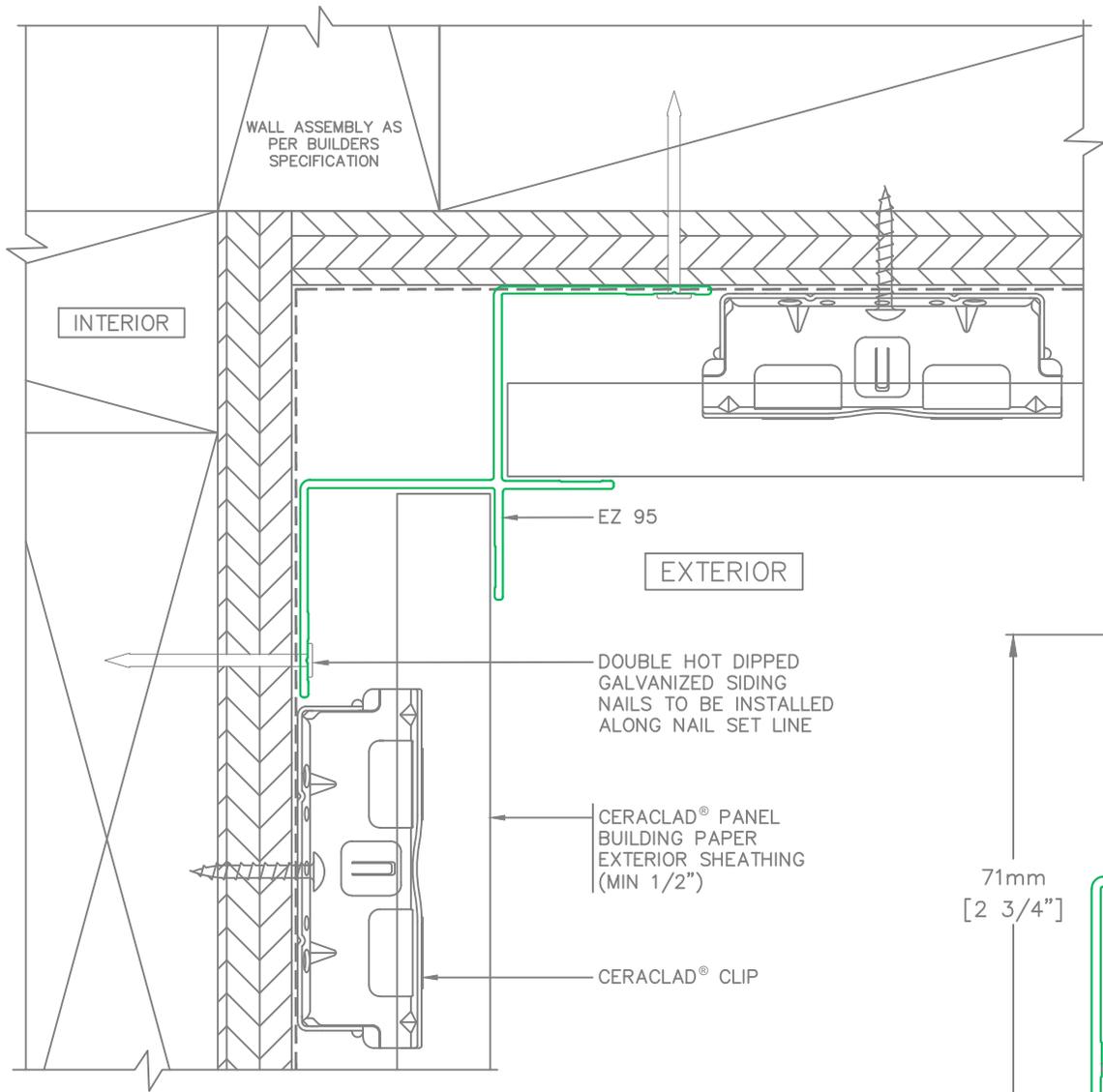
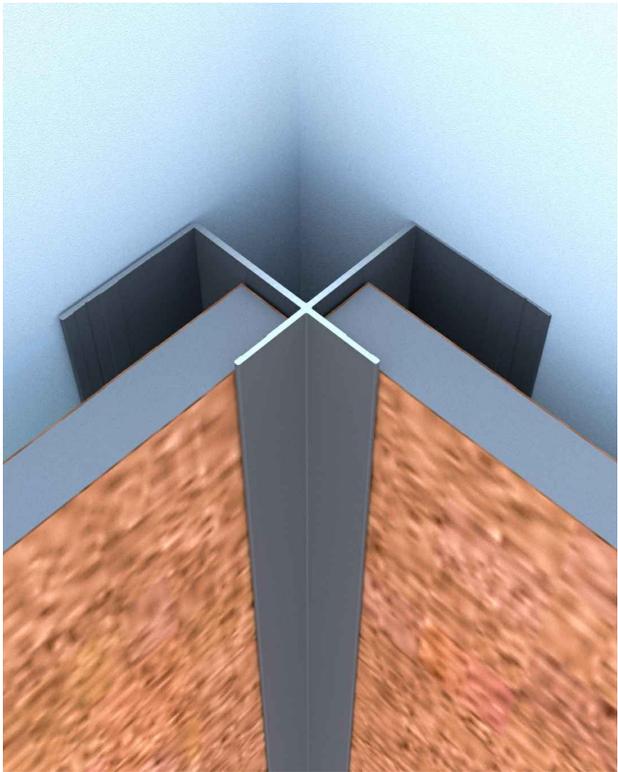
NOTE:
 LOCATION, SPACING & FASTENING OF
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 AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
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	DATE	APR2024	EZ93.1
	DRWN BY	HJ/DDG	



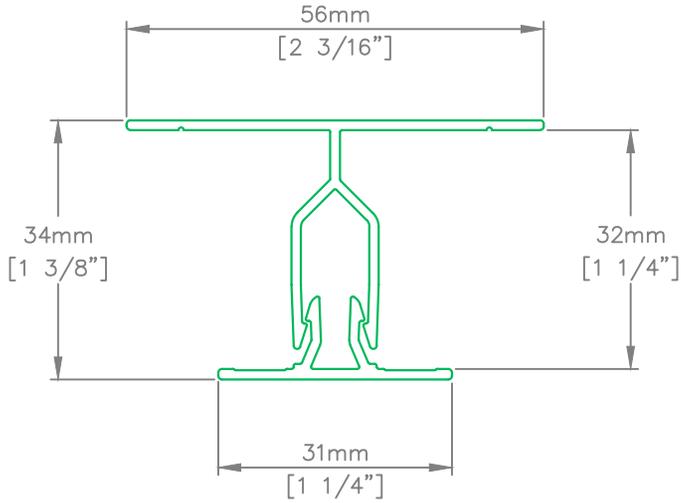
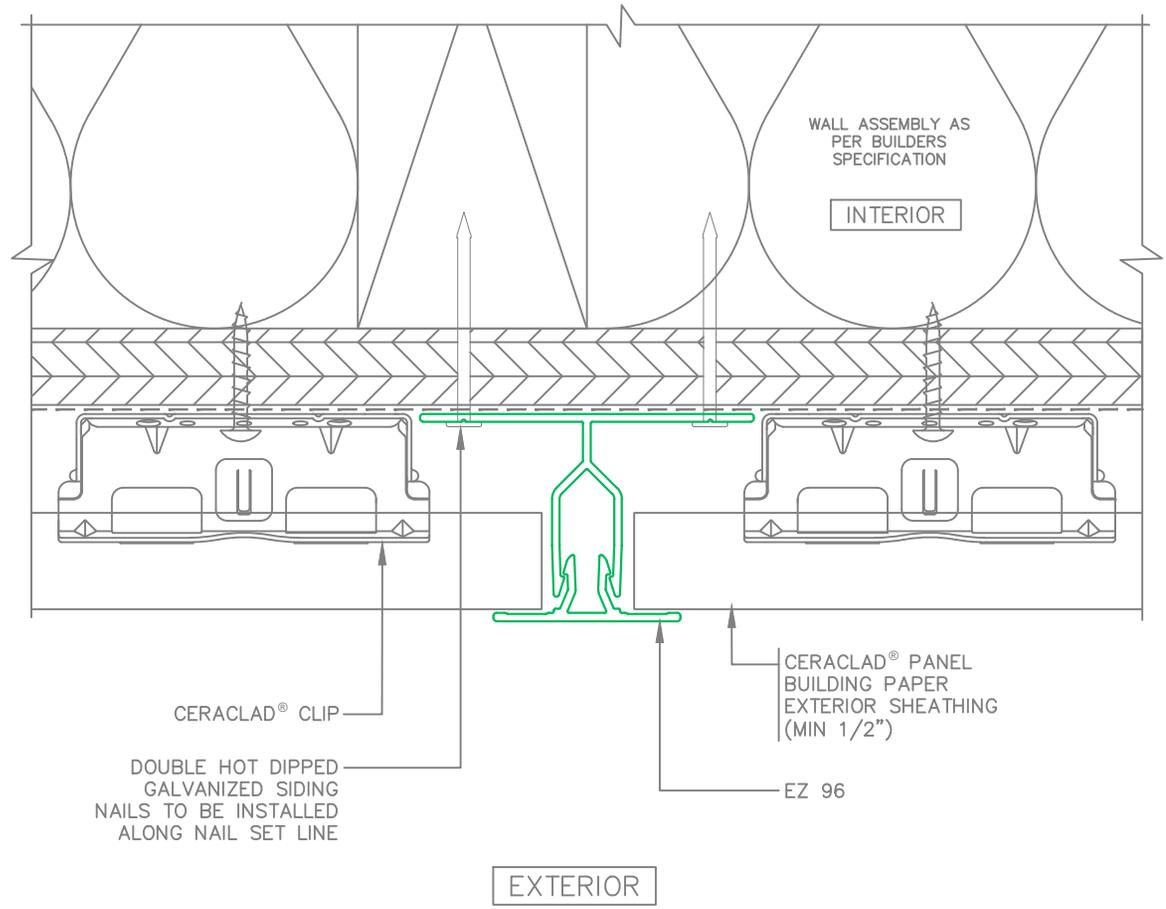
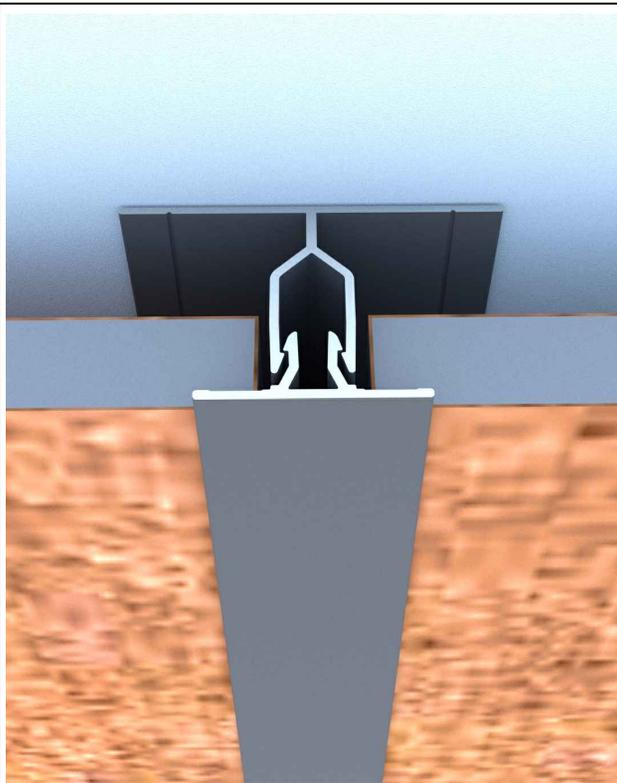
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 LOCATION, SPACING & FASTENING OF CERACLAD® STARTER, SPACER AND CLIPS AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
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	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ94.1
DRWN BY	HJ/DDG		



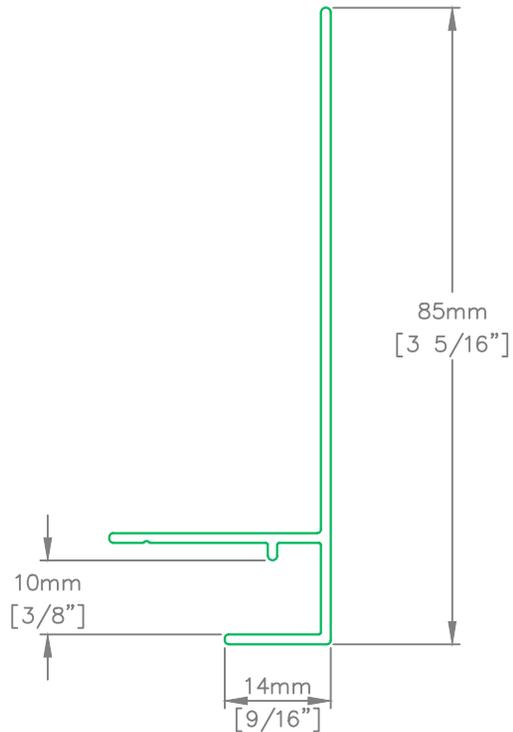
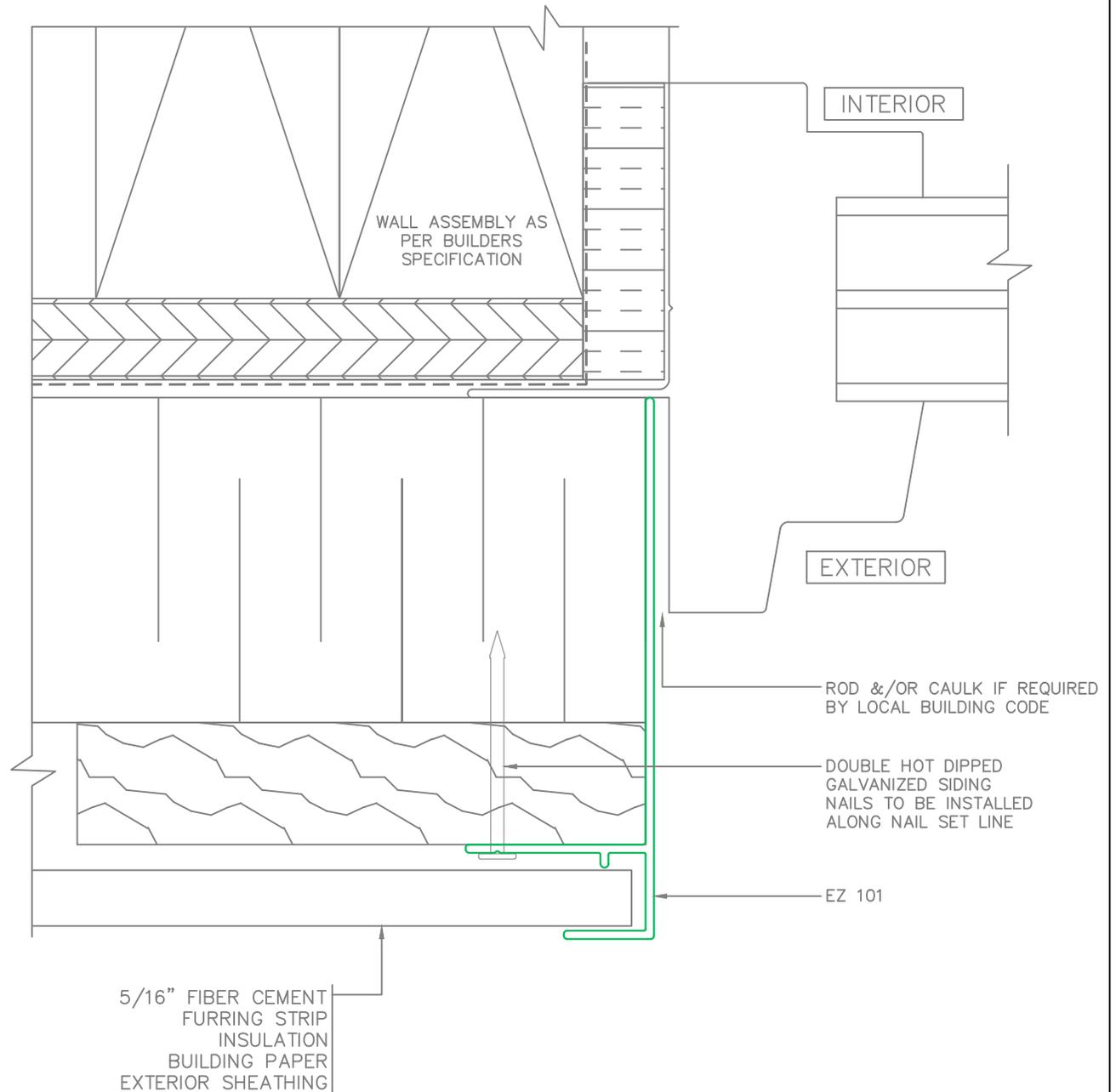
DESCRIPTION			
EZ 95 INSIDE CORNER 1-1/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ95.1
DRWN BY	HJ/DDG		

NOTE:
LOCATION, SPACING & FASTENING OF
CERACLAD® STARTER, SPACER AND CLIPS
AS PER CERACLAD® SPECIFICATIONS



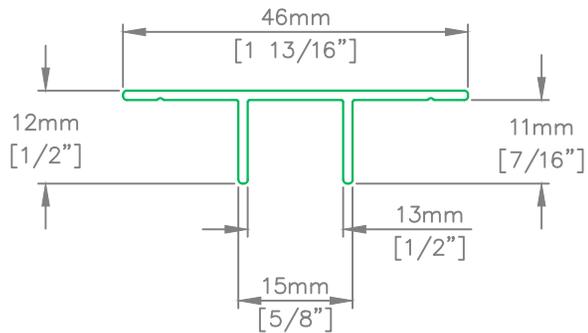
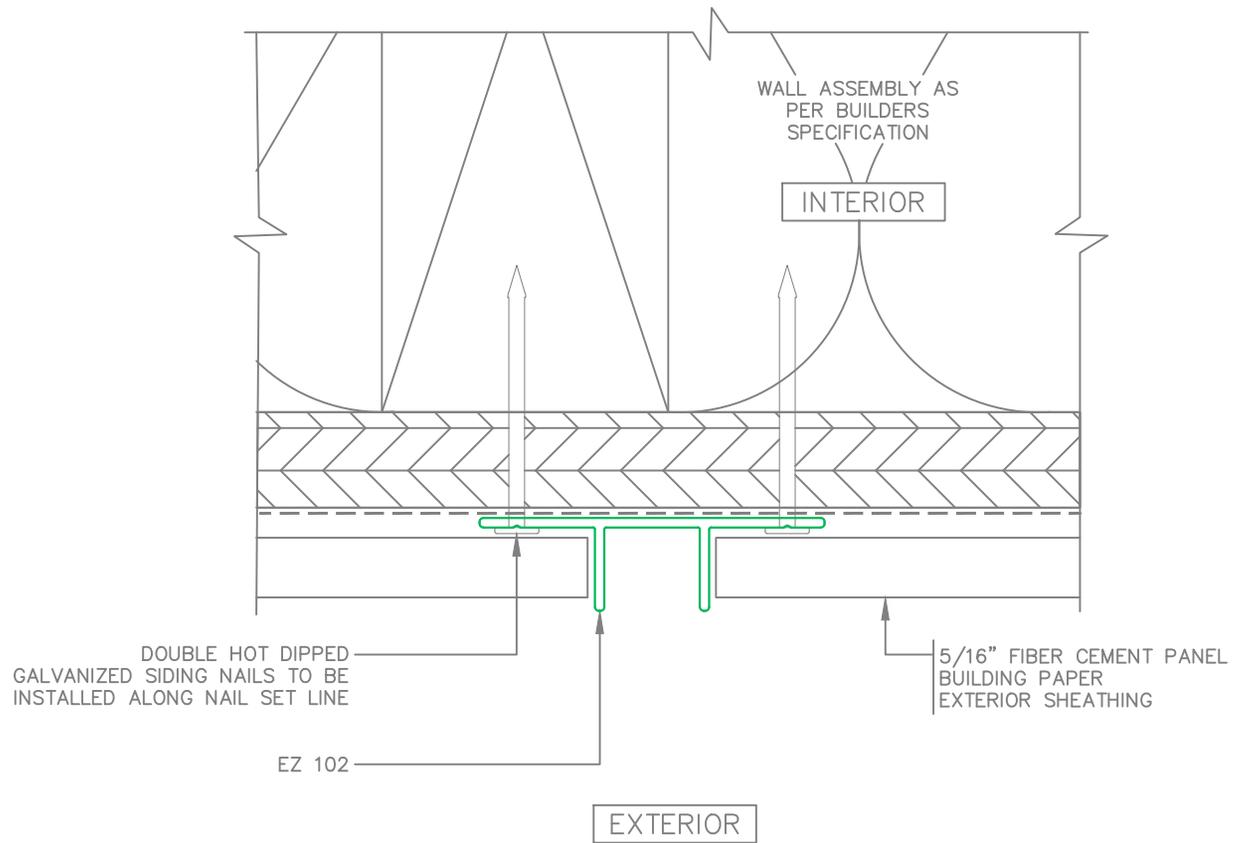
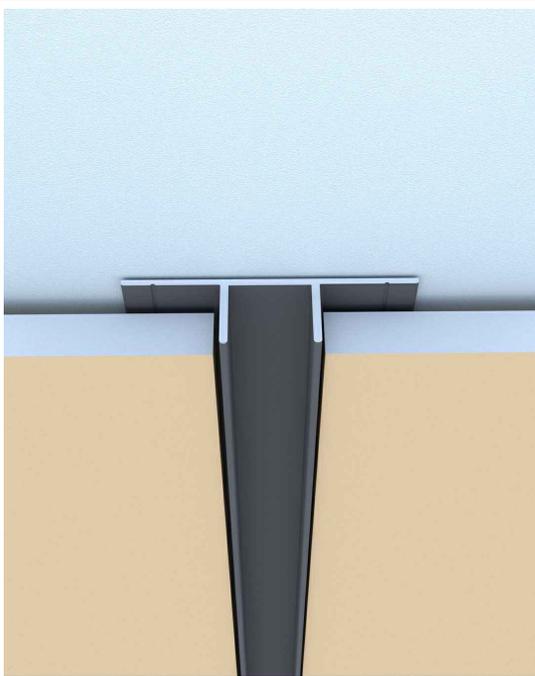
NOTE:
 LOCATION, SPACING & FASTENING OF
 CERACLAD® STARTER, SPACER AND CLIPS
 AS PER CERACLAD® SPECIFICATIONS

DESCRIPTION			
EZ 96 2-PIECE VERTICAL SLT 1-1/4" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ96.1
	DRWN BY	HJ/DDG	

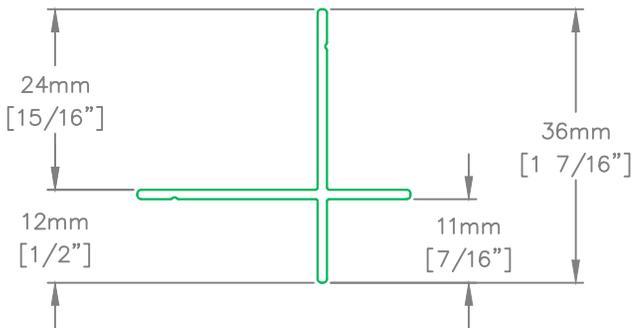
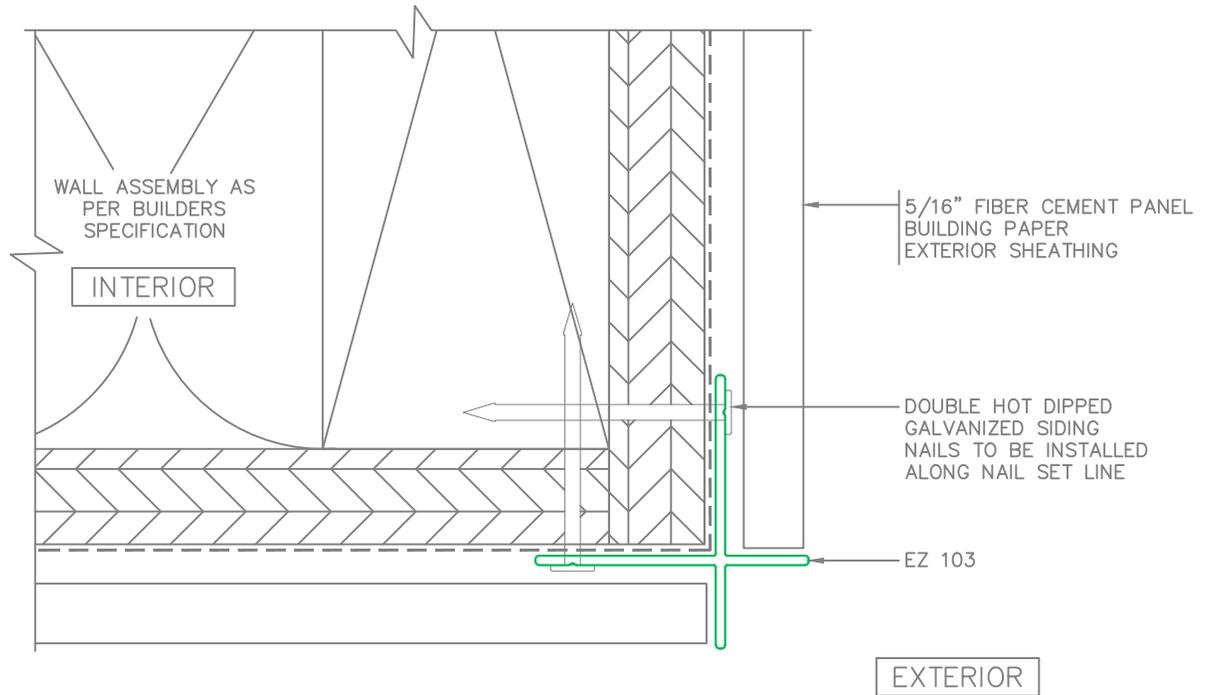
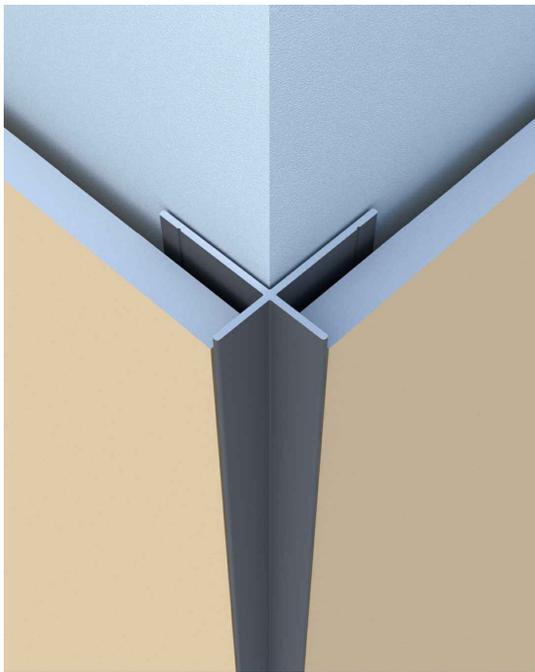


DESCRIPTION
EZ 101 VERTICAL 2" INSULATED WINDOW & DOOR JAMB 5/16" TRIM

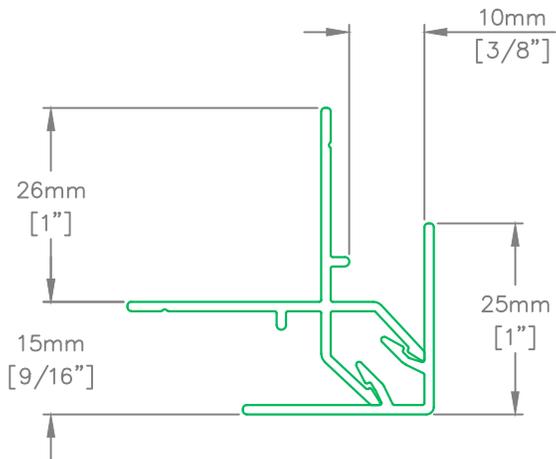
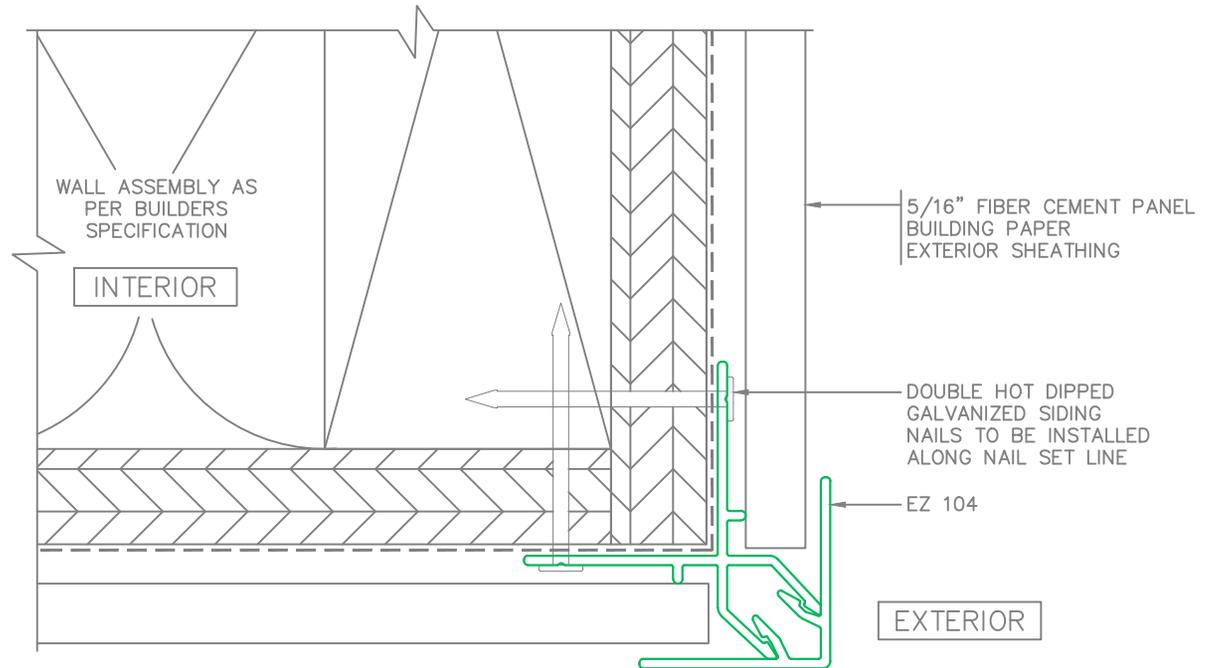
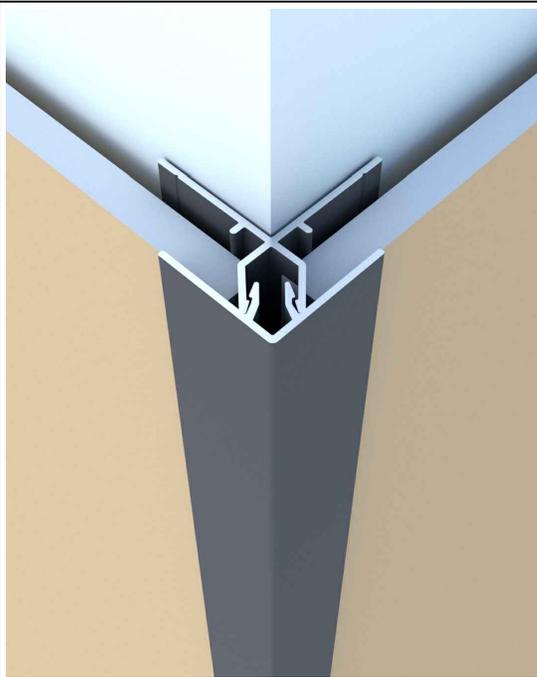
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	DATE	APR2024	EZ101.1
	DRWN BY	HJ/DDG	



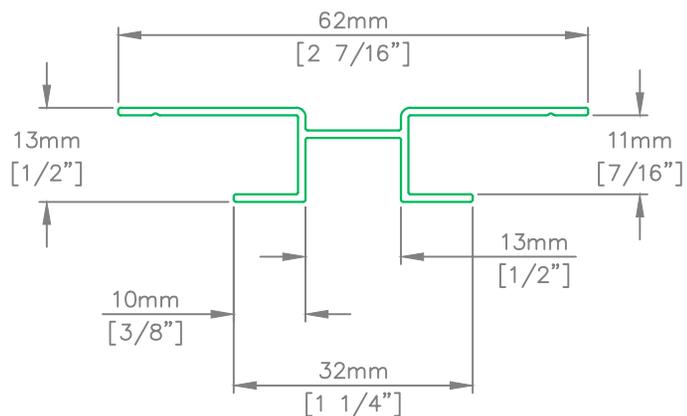
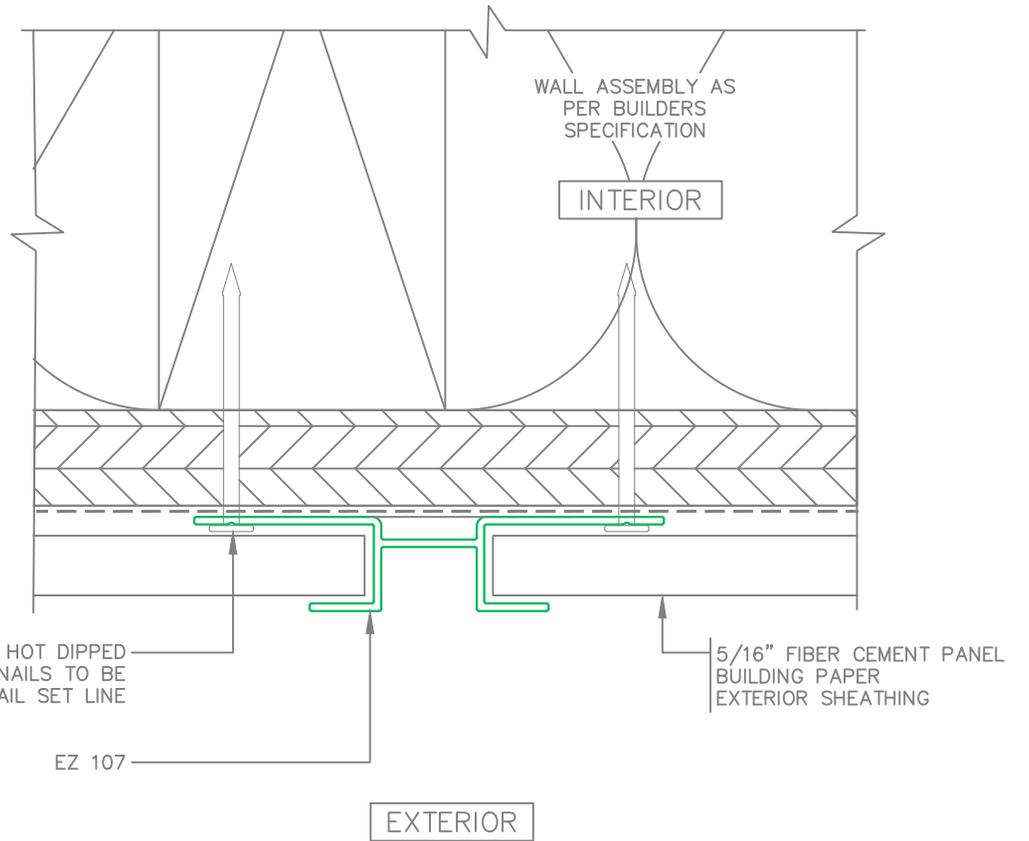
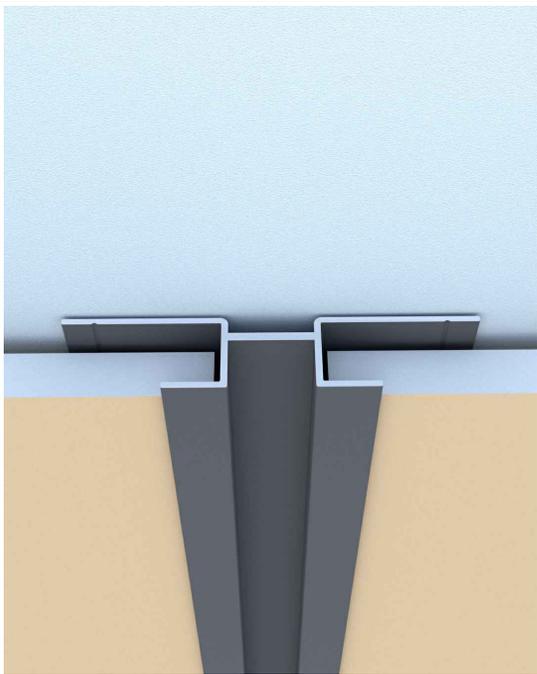
DESCRIPTION			
EZ 102 VERTICAL OPEN JOINT 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ102.1
	DRWN BY	DDG	



DESCRIPTION			
EZ 103 OUTSIDE CORNER OPEN JOINT 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ103.1
	DRWN BY	DDG	

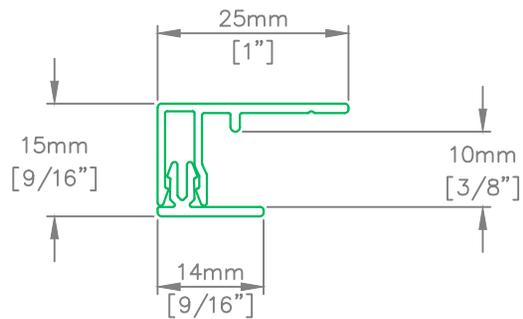
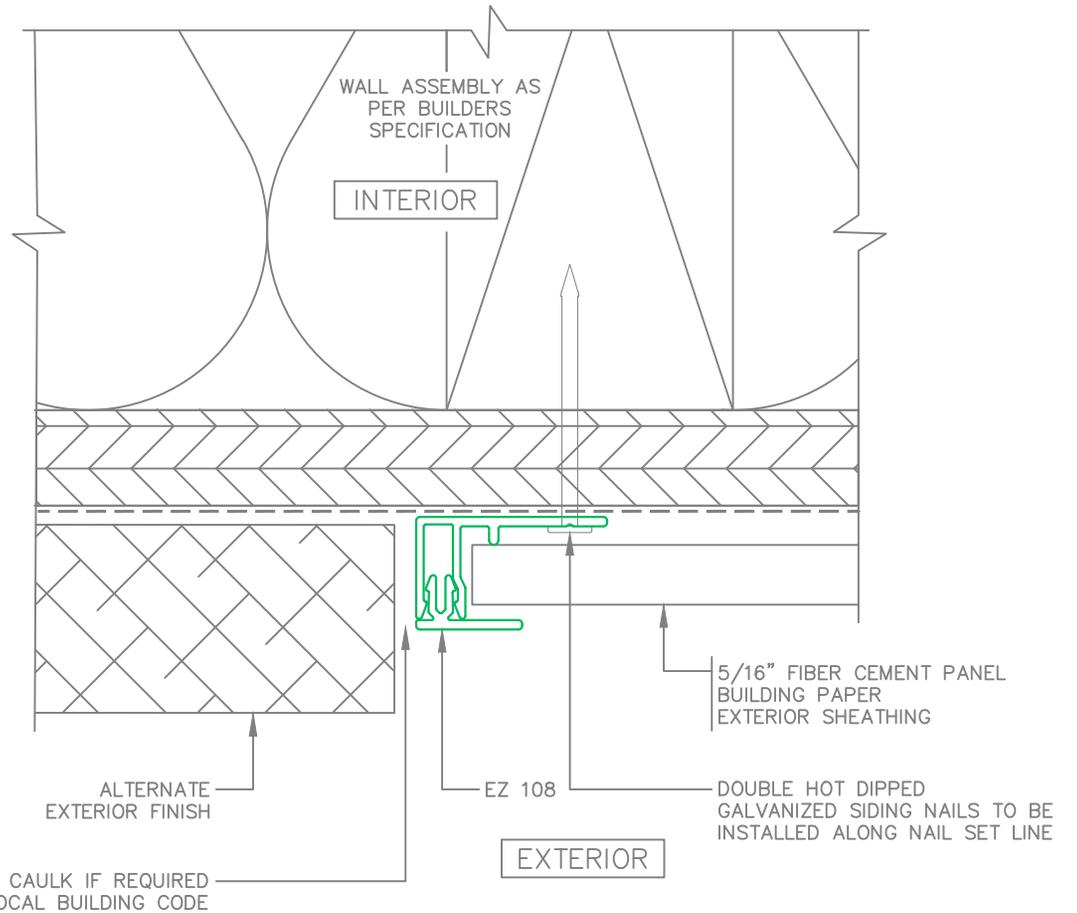


DESCRIPTION			
EZ 104 2-PIECE ARROW OUTSIDE CORNER 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ104.1
	DRWN BY	HJ/DDG	



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DESCRIPTION			
EZ 107 THIN VERTICAL U 3/8" TAB 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ107.1
	DRWN BY	DDG	



DESCRIPTION			
EZ 108 2-PIECE J 5/16" TRIM			
	SCALE	NTS	DRAWING NUMBER
	DATE	APR2024	EZ108.1
	DRWN BY	HJ/DDG	

V SPECS VERIFIED SPEC NOTE: The affixed digital V SPECS VERIFIED Seal indicates this Product Master Specification has been 3rd-Party Verified to meet guidelines published by North American Specification Associations, and signifies contents within the Section appear complete, and ready for Tender, once all selections/edits have been made and SPEC NOTES have been removed.

V SPECS VERIFIED SPEC NOTE: This Section has been scored against "Industry Standard Practices", using V SPECS proprietary 35pt Inspection and Scoring Methodology within its Product Master Specification Report Card.

V SPECS VERIFIED Seal is Valid for 12 months beginning: April 1, 2024



PART 1 - GENERAL

1.1 GENERAL PROVISIONS

- A. Attention is directed to the CONTRACT AND GENERAL CONDITIONS and all Sections within DIVISION 01 - GENERAL REQUIREMENTS which are hereby made a part of this Section of the Specifications.

1.2 DESCRIPTION OF WORK

- A. Provide design and engineering, labor, material, equipment, related services, and supervision required, including, but not limited to, manufacturing, fabrication, erection, and installation for the Work of this section, including but not limited to the following:

1. Wall panel trim [5/16 inch (8 mm)] [7/16 inch (11 mm)] [3/4 inch (19 mm)] [1 inch (25 mm)] [1-1/4 inch (32 mm)] and accessories.
2. Faced panel trim [5/16 inch (8 mm)] [7/16 inch (11 mm)] [3/4 inch (19 mm)] [1 inch (25 mm)] [1-1/4 inch (32 mm)] and accessories.
3. Siding trim [7/16 inch (11 mm)] [3/4 inch (19 mm)] [1 inch (25 mm)] [1-1/4 inch (32 mm)] and accessories.

1.3 REFERENCES

- A. General: The publications listed within form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only. The edition/revision of the referenced publications shall be the latest date as of the date of the contract documents, unless otherwise specified.
- B. American Architectural Manufacturers Association (AAMA):
1. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum.
 2. AAMA 2603 - Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels.
 3. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
- C. ASTM International (ASTM):
1. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 2. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.

D. US Green Building Council: LEED v 4.1

1.4 SUBMITTALS

A. Submit under provisions of Section 01 30 00 - Administrative Requirements.

B. Product Data: Sufficient information to determine compliance with the Drawings and Specifications.

1. Manufacturer's information sheets marked to include products proposed for use. This includes, but is not limited to, construction details, material descriptions, dimensions of individual components and profiles, and finishes for trim and accessories.
2. Storage and handling recommendations.

C. Shop Drawings: For each product and accessory required.

1. Include information not fully detailed in manufacturer's standard product data, including, but not limited to:
 - a. Installation layouts of trim and accessories
 - b. Details: Edge conditions, joints, profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
 - c. Accessories: Include details of the flashing, trim, and anchorage, at a scale of not less than 1-1/2 inches [38 mm] per 12 inches [305 mm].
 - d. Distinguish between factory- and field-assembled work.

D. Samples:

1. For initial color selection.
2. For aluminum trim indicated with factory-applied color finishes.
3. Finishes Involving Normal Color Variations: Include samples showing the full range of variations expected.
4. Exposed Sealants: Each type and color required. Install joint sealants in 1/2-inch-wide joints formed between two 6-inch-long strips of material matching the appearance of metal panels adjacent to joint sealants.

E. LEED v 4.1 Submittals: Provide documentation of how the requirements of Credit will be met:

1. Product Data for Credit MR 2.1 and 2.2: For products being recycled, documentation of total weight of project waste diverted from landfill.
2. Product Data for Credit MR 4.1 and MR 4.2: For products that have recycled content, documentation including percentages by weight of post-consumer and pre-consumer recycled content.
3. Include statement indicating costs for each product having recycled content.
4. Product Data for Credit MR 5.1 and Credit MR 5.2: Submit data, including location and distance from Project of Material: manufacturer and point of extraction, harvest, or recovery for main raw material.
5. Include statement indicating cost for each regional Material: and the fraction by weight that is considered regional.

1.5 QUALITY ASSURANCE

A. Qualifications:

1. Installer Qualifications: An employer of workers trained and approved by manufacturer.
 - a. A minimum of 5 years of experience, and has completed systems similar in material, design, and extent to that indicated for the Project and with record of successful performance.
 - b. Installer's Responsibilities: Include fabricating and installing metal panel assemblies and providing professional engineering services needed to assume engineering responsibility.

B. Regulatory Requirements: Comply with applicable requirements of the laws, codes, ordinances, and regulations of Federal, State, and local authorities having jurisdiction.

1. Obtain necessary approvals from such authorities.

C. Mock-Ups: Build mockups to verify selections made and to demonstrate aesthetic effects and to set quality standards for fabrication and installation.

1. Demonstrate prepared substrate, support/attachment framing, siding façade with aluminum trim, exterior finishes, and aesthetic appearance.
2. Confirm mock-up conforms with manufacturer's instructions and provisions of contract documents.
3. To be accepted in writing by architect or general contractor before commencement of work.

1.6 DELIVERY, STORAGE AND HANDLING

A. Deliver materials to the project site in Supplier's or Manufacturer's original wrappings and containers, labeled with Supplier's or Manufacturer's name, material or product brand name, and lot number, if any.

B. Materials Storage: Store in original, undamaged packages and containers, inside a well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.

1. Unload and store trim and accessories in a manner to prevent bending, warping, twisting, and surface damage.
2. Trim and Accessories:
 - a. Stack trim and accessories off floor on pallets or similar platforms providing continuous support to prevent sagging. Stack accessories so that long lengths are not over short lengths.
 - b. Cover with suitable weathertight and ventilated covering.
 - c. Ensure dryness, with positive slope for drainage of water.
 - d. Do not store in contact with other materials that might cause staining, denting, or other surface damage.
 - e. Do not allow storage space to exceed 120 degrees F (67 degrees C).
 - f. Handling: Prevent damage to surfaces, edges, and ends of aluminum trims. Reject and remove damaged Material: from site.

1.7 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal composite material panels to be performed according to manufacturers' written instructions and warranty requirements.
- B. Field Measurements: Verify locations of structural members and wall opening dimensions by field measurements before trim fabrication and indicate measurements on Shop Drawings.
 - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, either establish framing and opening dimensions and proceed with fabricating metal panels without field measurements or allow for field adjustment of trim. Coordinate wall construction to ensure that actual building dimensions, locations of structural members, and openings correspond to established dimensions.

1.8 COORDINATION

- A. Coordination: Coordinate trim and accessories systems with rain drainage work, flashing, siding and/or wall panels and construction of walls and other adjoining work to provide a leak proof, secure, and non-corrosive installation.

1.9 WARRANTY

- A. Manufacturer's limited 15-year warranty.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Acceptable Manufacturer: Engage Building Products Phone: 1-877-973-8746v URL: www.engagebp.com; Email: info@engagebp.com
 - a. Substitutions: [Approved equals.] [Not permitted.] [Submit as specified in accordance with appropriate sections in Division 01.] [In accordance with Section 01 60 00.]

2.2 DESIGN / PERFORMANCE REQUIREMENTS

- A. Allowable tolerances in horizontal planes:
 - 1. Allowable Deviation from Specified Length: 10 ft; +1/4 inch, -0 inches.
- B. Allowable tolerances in framed vertical construction.
 - 1. Position: +1/4 inch maximum variation from design position.
 - 2. Alignment: 1/8 inch in 8 ft; 1/4 inch maximum in any continuous wall, line, or surface.

2.3 MATERIALS AND FINISH

- A. Extruded Aluminum Shapes: ASTM B 221, 6063-T6 0.050 inches [1.27 mm] +/-0.005 inches (0.13 mm).
- B. Mechanical Fasteners: Aluminum, stainless steel, or other non-corrosive Material: compatible with aluminum trim.
- C. All profiles are 10 foot [3048 mm] long unless otherwise indicated.
- D. Finish: Anodized Finish.
 - 1. Color: Satin Clear 10 / Aluminum Association Specification: AA-M12C22A31.
 - a. Architectural Class II. Minimum 10 μ (0.4 mil) coating.
 - 2. Color: Black 18 / Aluminum Association Specification: AAM12C22A44
 - a. Architectural Class II – Minimum 18 μ (0.7 mil) coating.
- E. Finish: Primed.
 - 1. Primer: Oven baked, PPG Duracon 100 Beige Primer. For site paint application with high-quality acrylic latex paint or factory pre-finished with high-quality acrylic latex paint or powder coat.
- F. Finish: ColorMatch® Pre-Finished Custom Color: Factory applied high-quality acrylic latex paint.
 - 1. Air dried and cured.

2.4 PANEL TRIM SYSTEM, 5/16 INCHES [8 mm]

- A. Basis of Design: 5/16 inch [8 mm] Trim System: For wall panels and faced panels.
 - 1. Extruded Aluminum Alloy per ASTM B221, 6063-T6: 0.050 inches [1.27 mm] +/-0.005 inches [0.13 mm].
 - 2. Dimensions: As indicated on the Drawings.
 - 3. Trim Profile: EZ 1. Square Outside Corner 5/16 inch [8 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 1/2 inch [13 mm] tabs that cover and protect the vertical ends of the panel.
 - 4. Trim Profile: EZ 2. Round Outside Corner 5/16 inch [8 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 1/2 inch [13 mm] tabs that cover and protect the vertical ends of the panel.
 - 5. Trim Profile: EZ 3. Inside Corner 5/16 inch [8 mm].
 - a. Creates a rigid, straight, and true, abuse resistant inside corner with 1/2 inch [13 mm] tabs that cover and protect the vertical ends of the panel.
 - 6. Trim Profile: EZ 4. Horizontal Z, 5/16 inch [8 mm].

- a. Provides a level base to start the wall area and frame the bottom row of wall panels with a single 1/2 inch [13 mm] tab.
7. Trim Profile: EZ 5. Horizontal Reveal H 5/16 inch [8 mm].
 - a. Creates a 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design that covers and protects the top horizontal edge of the bottom panel, creating symmetry and uniformity of design when used with EZ 7.
 8. Trim Profile: EZ 7. 2-Piece Vertical “U” shape 5/16 inch [8 mm].
 - a. A two-piece assembly consisting of a backplate and top cap.
 - 1) Top Cap: A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm]. Covers and protects the vertical edges of the panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
 9. Trim Profile: EZ 8. General J 5/16 inch [8 mm].
 - a. Creates a straight and true vertical terminating point with a 1/2 inch [13 mm] tab that covers and protects the vertical ends of panel. Can also be used around the sides and bottoms of windows and doors and other vertical wall penetrations.
 10. Trim Profile: EZ 9. Soffit J 5/16 inch [8 mm].
 - a. Caps the top of the horizontal panel at the soffit line terminating point with a 1/2 inch [13 mm] tab that covers the top horizontal edge of the panel at the soffit line.
 11. Trim Profile: EZ 10. Horizontal Base B 5/16 inch [8 mm].
 - a. Acts as the base trim for the bottom row of panels and features a 1/2 inch [13 mm] tab that frames the lower horizontal edge of a panel. This trim has a drip edge that acts as a stop point for EZ 12 - 2-Piece Square Outside Corner.
 - b. Use with any 2-Piece Outside Corner to prevent top cap from sliding down.
 - c. Use to start the wall area on an overhang that leads to a 90 degree horizontal return or soffit area.
 12. Trim Profile: EZ 12. 2-Piece Square Outside Corner 5/16 inch [8 mm].
 - a. A two-piece outside corner assembly consisting of a backplate and top cap.
 - b. Top Cap: Has a 1/2 inch [13 mm] tab on both sides. Covers and protects the vertical edges of the panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
 13. Trim Profile: EZ 13. Arrow Outside Corner 5/16 inch [8 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 1 inch [25 mm] tabs that cover and protect the vertical ends of the 5/16 inch [8 mm].panel.
 14. Trim Profile: EZ 14. X Outside Corner 5/16 inch [8 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 1/2 inch [13 mm] tabs that cover and protect the vertical ends of the 5/16 inch [8 mm].panel.

15. Trim Profile: EZ 15. Multi-Angle Outside Corner 5/16 inch [8 mm]. 105 to 160 degrees.
 - a. Consists of two individual profiles joined together with a hinge to create a rigid, straight, and true corner that can be adjusted from 105 to 160 degrees and used when outside corner deviates from square.
 - b. 1/2 inch [13 mm] tabs cover and protect the vertical edges of the panel.
16. Trim Profile: EZ 18. Multi-Angle Inside Corner 5/16 inch [8 mm]. 105 to 160 degrees.
 - a. Consists of two individual profiles joined together with a hinge to create a rigid, straight, and true corner that can be adjusted from 105 to 160 degrees and used when inside corner deviates from square.
 - b. 1/2 inch [13 mm] tabs cover and protect the vertical edges of the panel.
17. Trim Profile: EZ 19. 2-Piece Vertical Window 5/16 inch [8 mm].
 - a. A two-piece assembly consisting of a backplate and top cap.
 - b. Top Cap: 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the vertical edge of the panel.
 - c. Joined to the backplate with the EZ Lock® SnapLock engagement.
 - d. Caulk Channel on Backplate: Accepts back-caulking application along the vertical elements of window and doorframe.
 - e. Used vertically around windows, doors, and other wall penetrations.
18. Trim Profile: EZ 20. 2-Piece General J 5/16 inch [8 mm].
 - a. A two-piece assembly consisting of a backplate and top cap.
 - b. Top Cap: A 1/2 inch [13 mm] tab and a 1/2 inch [13 mm] reveal design.
 - c. Covers and protects the vertical edge of the panel.
 - d. Joined to the backplate with the EZ Lock® SnapLock engagement.
 - e. Used vertically around windows, doors, and other wall penetrations.
19. Trim Profile: EZ 21. 2-Piece Soffit J 5/16 inch [8 mm].
 - a. A two-piece assembly consists of a backplate and top cap.
 - b. Top Cap: A 1/2 inch [13 mm] tab and a 1/2 inch [13 mm] reveal design.
 - c. Covers the top horizontal edge of the 5/16 inch [8 mm] panel at the soffit line.
20. Trim Profile: EZ 22. Horizontal SLT Z 5/16 inch [8 mm].
 - a. Provides a level base to start the wall area and frame the bottom row of wall panels with a 1-1/4 inch [32 mm] tab.
21. Trim Profile: EZ 23. 2-Piece Vertical SLT 5/16 inch [8 mm].
 - a. A two-piece assembly consisting of a backplate and top cap.
 - b. Top Cap: 1-1/4 inch [32 mm] flat trim design. Covers and protects the vertical edges of the panel. Joined to the backplate with the EZ Lock® SnapLock engagement.
22. Trim Profile: EZ 24. 2-Piece Vertical Window SLT 5/16 inch [8 mm].
 - a. A two-piece assembly consisting of a backplate and top cap.
 - b. Top Cap: 1-1/4 inch [32 mm] flat trim design. Covers and protects the vertical edge of the panel and joined to the backplate with the EZ Lock® SnapLock engagement.

- c. The caulk channel on backplate accepts back-caulking application along the vertical elements of window and doorframe.
 - d. Used vertically around windows, doors, and other wall penetrations.
 - 23. Trim Profile: EZ 25. Vertical H 5/16 inch [8 mm].
 - a. Creates a rigid, straight, and true terminating point with 1/2 inch [13 mm] flat trim design that covers and protects the vertical ends of the inset panel.
 - 24. Trim Profile: EZ 29. Perforated Soffit 5/16 inch [8 mm].
 - a. Perforations allow for ventilation into the soffit cavity while keeping bugs out.
- B. Basis of Design: 5/16 to 3/4 inch [8 to 19 mm] Transition Trim System: For wall panels and faced panels.
 - 1. Transition Trim Profile: EZ 11. 2-Piece Vertical U 5/16 to 3/4 inch [8 to 19 mm].
 - a. A two-piece vertical assembly consisting of a backplate and top cap.
 - b. Top cap: A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the vertical edges of the inset lapped planks or panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
 - 2. Transition Trim Profile: EZ 16. 2-Piece Outside Corner 5/16 to 3/4 inch [8 to 19 mm].
 - a. A two-piece outside corner assembly consisting of a backplate and top cap.
 - b. Top cap: A 1/2 inch [13 mm] tab on one side and a 3/4 inch [19 mm] tab on the opposite side. Covers and protects the vertical edges of the inset lapped planks or panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
 - 3. Transition Trim Profile: EZ 17. Inside Corner 5/16 to 3/4 inch [8 to 19 mm].
 - a. A rigid, straight, and true, inside corner with 1/2 inch [13 mm] tabs that cover and protect the vertical ends of the inset lapped planks or panel.
 - b. Allows panel and plank products of different depths to terminate at 90 degree inside corner condition.
 - 4. Transition Trim Profile: EZ 45. Multi-Angle Outside Corner 5/16 to 3/4 inch [8 to 19 mm]. 105 to 160 degrees.
 - a. Consists of two individual profiles joined together with a hinge to create a rigid, straight, and true corner that can be adjusted from 105 to 160 degrees.
 - b. Used when an outside corner deviates from square.
 - c. A 1/2 inch [13 mm] tab on one side and a 3/4 inch [19 mm] tab on the opposite side covers and protects the vertical edges of the inset lapped planks or panel.
 - 5. Transition Trim Profile: EZ 46. Multi-Angle Inside Corner 5/16 to 3/4 inch [8 to 19 mm] 105 to 160 degrees.
 - a. Consists of two individual profiles joined together with a hinge to create a rigid, straight, and true corner that can be adjusted from 105 to 160 degrees.
 - b. Used when an inside corner deviates from square.
 - c. A 1/2 inch [13 mm] tab on one side and a 3/4 inch [19 mm] tab on the opposite side covers and protects the vertical edges of the inset lapped planks or panel.

2.5 UNIVERSAL TRIMS

A. Basis of Design: Universal Horizontal Trims:

1. Universal Trim Profile: EZ 28. 1-3/8 inch Drip Cap Flashing.
 - a. Channels water/ moisture away from the tops of windows, doors, and other openings.
2. Universal Trim Profile: EZ 60. Perforated Vented Starter Strip (Vinyl)
 - a. Perforations allow for ventilation into the rainscreen cavity while keeping bugs out.

2.6 TRIM SYSTEM, 7/16 INCHES [11 mm]

A. Basis of Design: 7/16 inch [11 mm] Trim System: For wall panels, faced panels, and siding.

1. Extruded Aluminum Alloy per ASTM B221, 6063-T6. 0.050 inches +/-0.005 inches.
2. Dimensions: As indicated in the Drawings.
3. Trim Profile: EZ 62. 2-Piece Square Outside Corner 7/16 inch [11 mm]
 - a. A two-piece outside corner assembly consisting of a backplate and top cap.
 - b. Top cap: A 1/2 inch [13 mm] tab on both sides. Covers and protects the vertical edges of the panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
4. Trim Profile: EZ 63. 2-Piece Inside Corner 7/16 inch [11 mm].
 - a. A two-piece inside corner assembly consisting of a backplate and top cap.
 - b. Top cap: A 5/8 inch tab on both sides. Covers and protects the vertical edges of the panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
5. Trim Profile: EZ 64. Horizontal Z 7/16 inch [11 mm].
 - a. A level base to start the wall area and frame the bottom row of wall panels with a single 1/2 inch [13 mm] tab.
6. Trim Profile: EZ 65. Horizontal Reveal H 7/16 inch [11 mm].
 - a. A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the top horizontal edge of the bottom panel, creating symmetry and uniformity of design when used with EZ 67.
7. Trim Profile: EZ 67. 2-Piece Vertical "U" 7/16 inch [11 mm].
 - a. A two-piece assembly consists of a backplate and top cap.
 - b. Top cap: A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the vertical edges of the panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
8. Trim Profile: EZ 68. General "J" 7/16 inch [11 mm].
 - a. Creates a straight and true vertical terminating point with a 1/2 inch [13 mm] tab that covers and protects the vertical ends of 7/16 inch (11 mm) panel.

- b. Can also be used around the sides and bottoms of windows and doors and other vertical wall penetrations.
9. Trim Profile: EZ 70. Horizontal Base “B” 7/16 inch [11 mm].
- a. Acts as the base trim for the bottom row of panels and features a 1/2 inch [13 mm] tab that frames the lower horizontal edge of a panel.
 - b. This trim has a drip edge that acts as a stop point for EZ 62 - 2-Piece Square Outside Corner.
 - c. Used with any 2-Piece Outside Corner to prevent top cap from sliding down.
 - d. Used to start the wall area on an overhang that leads to a 90 degree horizontal return or soffit area.
10. Trim Profile: EZ 71. 2-Piece General “J” 7/16 inch [11 mm].
- a. A two-piece assembly consists of a backplate and top cap.
 - b. Top cap: A 1/2 inch [13 mm] tab and a 1/2 inch [13 mm] reveal design. Covers and protects the vertical edge of the panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
 - c. Used vertically around windows, doors, and other wall penetrations.
11. Trim Profile: EZ 79. Perforated Soffit 7/16 inch [11 mm].
- a. Perforations allow for ventilation into the soffit cavity while keeping bugs out.

2.7 LAP TRIM SYSTEM, 3/4 INCHES [19 mm]

- A. Basis of Design: 3/4 inch [19 mm] Trim System: For 5/16 inch [8 mm]. Lapped Siding or less than 3/4 inch [19 mm] thick wall or faced panels.
- 1. Extruded Aluminum Alloy per ASTM B221, 6063-T6. 0.050 inches +/-0.005 inches.
 - 2. Dimensions: As indicated on the Drawings.
 - 3. Trim Profile: EZ 31. 1-Piece Square Outside Corner 3/4 inch [19 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 3/4 inch [19 mm] tabs that cover and protect the vertical ends of the inset lapped planks or panel.
 - 4. Trim Profile: EZ 33. Arrow Outside Corner 3/4 inch [19 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 1-3/4 inch (44 mm) tabs that cover and protect the vertical ends of the inset lapped planks or panel.
 - 5. Trim Profile: EZ 34. X Outside Corner 3/4 inch [19 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 3/4 inch [19 mm] tabs that cover and protect the vertical ends of the inset lapped planks or panel.
 - 6. Trim Profile: EZ 35. Multi-Angle Outside Corner 3/4 inch [19 mm]. 105 to 160 degrees.
 - a. Consists of two individual profiles joined together with a hinge to create a rigid, straight, and true corner that can be adjusted from 105 to 160 degrees and used when outside corner deviates from square. 3/4 inch [19 mm] tabs cover and protect the vertical ends of the inset lapped planks or panel.

7. Trim Profile: EZ 36. Inside Corner 3/4 inch [19 mm].
 - a. Creates a rigid, straight, and true, inside corner with 3/4 inch [19 mm] tabs that fully cover protect the vertical ends of the inset lapped planks or panel.
8. Trim Profile: EZ 37. Multi-Angle inside Corner 3/4 inch [19 mm]. 105 to 160 degrees.
 - a. Consists of two individual profiles joined together with a hinge to create a rigid, straight, and true corner that can be adjusted from 105 to 160 degrees and used when inside corner deviates from square. 3/4 inch [19 mm] tabs cover and protect the vertical ends of the inset lapped planks or panel.
9. Trim Profile: EZ 38. 2-Piece Vertical "U" 3/4 inch [19 mm].
 - a. A two-piece assembly consists of a backplate and top cap.
 - b. Top Cap: A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the vertical edges of the inset lapped planks or panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
10. Trim Profile: EZ 39. 2-Piece Vertical Window 3/4 inch [19 mm].
 - a. A two-piece assembly consists of a backplate and top cap.
 - b. Top Cap: A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the vertical edge of the panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
 - c. The caulk channel on backplate accepts back-caulking application along the vertical elements of window and doorframe.
 - d. Used vertically around windows, doors, and other wall penetrations.
11. Trim Profile: EZ 40. General "J" 3/4 inch [19 mm].
 - a. Creates a straight and true terminating point with a 3/4 inch [19 mm] tab that covers and protects the vertical ends of the inset lapped planks or panel.
 - b. Can be used around the sides and bottoms of windows and doors and other wall penetrations.
12. Trim Profile: EZ 48. Horizontal Base "Z" 3/4 inch [19 mm].
 - a. Provides the kickout required to start LAP plank installation. A 1 inch [25 mm] tab hides any unsightly exposed gaps. Blocks any moisture from getting up to the nailing flange and beyond. Ensures the moisture properly drains.

2.8 LAP TRIM SYSTEM, 1 INCH [25 mm]

- A. Basis of Design: 1 inch [25 mm] Trim System: For 7/16 inch [11 mm] Lapped Siding or less than 1 inch [25 mm] thick Wall or Faced Panels.
 1. Extruded Aluminum Alloy per ASTM B221, 6063-T6. 0.050 inches +/-0.005 inches.
 2. Dimensions: As indicated on the Drawings.
 3. Trim Profile: EZ 80. General J 1 inch [25 mm]
 - a. Creates a straight and true vertical terminating point with a 3/4 inch [19 mm] tab that covers and protects the vertical ends of inset lapped planks or panel.

- b. Also used around the sides and bottoms of windows and doors and other wall penetrations.
 - 4. Trim Profile: EZ 81. Horizontal Base “Z” 1 inch [25 mm].
 - a. Provides the kickout required to start LAP plank installation. A 1 inch [25 mm] tab covers and hides any unsightly exposed gaps. Blocks moisture from getting up to the nailing flange and beyond. Ensures moisture properly drains.
 - 5. Trim Profile: EZ 82. 2-Piece Vertical “U” 1 inch [25 mm].
 - a. A two-piece assembly consists of a backplate and top cap.
 - b. Top Cap: A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the vertical edges of the inset lapped planks or panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
 - 6. Trim Profile: EZ 83. Arrow Outside Corner 1 inch [25 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 1-3/4 inch (44 mm) tabs that cover and protect the vertical ends of the inset lapped planks or panel.
 - 7. Trim Profile: EZ 84. X Outside Corner 1 inch [25 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 3/4 inch [19 mm] tabs that cover and protect the vertical ends of the inset lapped planks or panel.
 - 8. Trim Profile: EZ 85. Inside Corner 1 inch [25 mm].
 - a. Creates a rigid, straight, and true, inside corner with 3/4 inch [19 mm] tabs that cover and protect the vertical ends of the inset lapped planks or panel.
- 2.9 TRIM SYSTEM, 1-1/4 INCHES [32 mm]
- A. Basis of Design: 1-1/4 inch [32 mm] Trim System: For 5/16 inch [8 mm]. Lapped Siding or less than 3/4 inch (19 mm) thick wall or faced panels.
 - 1. Extruded Aluminum Alloy per ASTM B221, 6063-T6. 0.050 inches +/-0.005 inches.
 - 2. Dimensions: As indicated on the Drawings.
 - 3. Trim Profile: EZ 90. General J 1-1/4 inch [32 mm].
 - a. Creates a straight and true terminating point with a 3/4 inch [19 mm] tab that covers and protects the vertical ends of the inset panel.
 - b. Can be used around the sides and bottoms of windows and doors and other wall penetrations.
 - 4. Trim Profile: EZ 91. Horizontal Base “Z” 1-1/4 inch [32 mm].
 - a. Provides a level base to start the wall area and frame the bottom row of wall panels with a single 1/2 inch [13 mm] tab. Ensures moisture properly drains.
 - 5. Trim Profile: EZ 92. 2-Piece Vertical “U” 1-1/4 inch [32 mm].
 - a. A two-piece assembly consisting of a backplate and top cap.

- b. Top Cap: A 1/2 inch [13 mm] tab, 1/2 inch [13 mm] reveal, 1/2 inch [13 mm] tab design. Covers and protects the vertical ends of the inset panel and is joined to the backplate with the EZ Lock® SnapLock engagement.
- 6. Trim Profile: EZ 93. Arrow Outside Corner 1-1/4 inch [32 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 1-3/4 inch (44 mm) tabs that cover and protect the vertical ends of the inset panel.
- 7. Trim Profile: EZ 94. X Outside Corner 1-1/4 inch [32 mm].
 - a. Creates a rigid, straight, and true, abuse resistant outside corner with 3/4 inch [19 mm] tabs that cover and protect the vertical ends of the inset panel.
- 8. Trim Profile: EZ 95. Inside Corner 1-1/4 inch [32 mm].
 - a. Creates a rigid, straight, and true, abuse resistant inside corner with 3/4 inch [19 mm] tabs that cover and protect the vertical ends of the inset panel.
- 9. Trim Profile: EZ 96. 2-Piece Vertical SLT 1-1/4 inch [32 mm].
 - a. A two-piece assembly consisting of a backplate and top cap.
 - b. Top Cap: Creates a 1-1/4 inch [32 mm] flat trim design. Covers and protects the vertical ends of the inset panel and is joined to the backplate with the EZ Lock® SnapLock engagement.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Panels: Install in accordance with the latest edition of the manufacturer's Installation Instructions.
- B. EasyTrim® Reveals: Install in accordance with the Installation Guide Aluminum Trim System for Panel & Lap Siding.

3.2 SPECIAL CONSIDERATIONS AND BEST PRACTICES

- A. Never install the General J trim horizontally in a manner that may allow the J trim to collect water.
- B. Never install any vertical trims horizontally in a manner that may allow them to collect water.
- C. Install cut edges of panels and/or planks at door and window openings, and at intersections with other material. Seal cut edges of panels and/or planks according to manufacturer's recommendations.
- D. EasyTrim® Reveals are not to be used as a primary form of through wall or wall penetration flashings and are not designed to replace flashings that are required by local building codes or the buildings envelope engineers, consultants, or architects.

3.3 PROTECTION

- A. Protect EasyTrim® Reveals and accessories from damage until completion of project. Handle trims and accessories as a finished product.

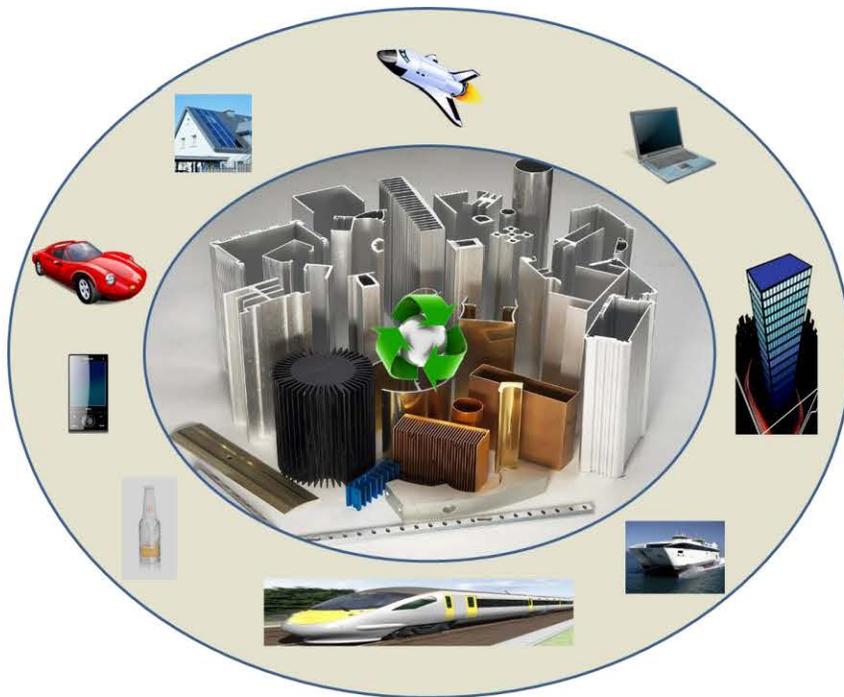
- B. Touch-up, repair or replace damaged products before substantial completion.

END OF SECTION

ENVIRONMENTAL PRODUCT DECLARATION

EXTRUDED ALUMINUM

INDUSTRY-AVERAGE EXTRUDED ALUMINUM
MANUFACTURED IN NORTH AMERICA



The Aluminum Association and the aluminum industry are committed to responsible environmental stewardship. Aluminum is one of the most sustainable materials in use today:

- Strong and lightweight: Aluminum's favorable strength-to-weight ratio means it can be substituted for heavier materials, driving energy efficiency.
- Infinitely recyclable: Aluminum can be recycled over and over again without losing any of its fundamental properties.
- Efficiency Improvements: Through voluntary industry efforts, the North American aluminum industry has reduced the carbon footprint of primary aluminum production by 37 percent since 1995.
- Corrosion-resistant: Durable aluminum lasts longer than many competing materials, limiting the need for replacement.
- Highly recycled: Aluminum is one of the most recycled materials on the market today. And producing recycled aluminum takes just 8 percent of the energy needed to make primary aluminum.



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum Semi-Fabrication
Products of Aluminum and Aluminum Alloys

According to ISO 14025 and EN 15804

This declaration is an environmental product declaration (EPD) in accordance with ISO 14025. EPDs rely on Life Cycle Assessment (LCA) to provide information on a number of environmental impacts of products over their life cycle. **Exclusions:** EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. **Accuracy of Results:** EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. **Comparability:** EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.



PROGRAM OPERATOR	UL Environment
DECLARATION HOLDER	The Aluminum Association
DECLARATION NUMBER	4786092064.102.1
DECLARED PRODUCT	Extruded Aluminum
REFERENCE PCR	Products of Aluminum and Aluminum Alloys (IBU, July 2012)
DATE OF ISSUE	October 16, 2014
PERIOD OF VALIDITY	5 years
EXTENSION PERIOD	August 16, 2022
CONTENTS OF THE DECLARATION	Product definition and information about building physics Information about basic material and the material's origin Description of the product's manufacture Indication of product processing Information about the in-use conditions Life cycle assessment results Testing results and verifications
The PCR review was conducted by:	The Independent Expert Committee
This declaration was independently verified in accordance with ISO 14025 by Underwriters Laboratories <input type="checkbox"/> INTERNAL <input checked="" type="checkbox"/> EXTERNAL	 Wade Stout, UL Environment
This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:	 Thomas Gloria, Industrial Ecology Consultants

This EPD conforms with EN 15804

ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Product

Product Description

This EPD covers the production of semi-fabricated and surface-finished aluminum extrusion products. The results represent an average across all extruded aluminum products manufactured in North America (United States and Canada). Averages are obtained through aggregating production-weighted data from the participating data.

Applications

Extruded aluminum is used in a variety of market sectors, including the following:

- Transportation: automobile structures and components, truck and trailer structures and components, train structure and components, aircraft structure and components, etc.
- Building, construction and infrastructure: building windows, doors, curtain walls, facades, skylights, green houses, roof structures, furniture and decorations, solar device frames and structures, structure and components of bridges and stadiums, etc.
- Consumer durables: components of consumer durable goods, such as computers, home appliances, and recreation devices and utilities.

Technical Data

Name	Value	Unit
Density	2.66-2.84	(kg/m ³) x 10 ³
Melting point (Typical)	475-655	°C
Electrical conductivity (Typical) at 20°C/at 68°F	Equal Volume: 16-36	MS/m (0.58*%IACS)
Thermal conductivity (Typical) at 25°C/at 77°F	113-234	W/(m.K)
Average Coefficient of thermal expansion (Typical) 20° to 100°C /68° to 212°F	22.3-23.9	per °C
Modulus of elasticity (Typical)	69-73	MPa x 10 ³
Hardness (Typical)	19-150	HB
Yield strength (min)	15-490	MPa
Ultimate tensile strength (min)	60-560	MPa
Breaking elongation (min) (50mm & 4D)	>4	%
Chemical composition	Varying alloy by alloy, Al 87.17-99.6	% by mass



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Application Rules

ASTM B221-13/B221M-13 Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

ASTM B241/B241M-12e1 Standard Specification for Aluminum and Aluminum-Alloy Seamless Pipe and Seamless Extruded Tube

ASTM B317/B317M-07 Standard Specification for Aluminum-Alloy Extruded Bar, Rod, Tube, Pipe, Structural Profiles, and Profiles for Electrical Purposes (Bus Conductor)

ASTM B345/B345M-11 Standard Specification for Aluminum and Aluminum-Alloy Seamless Pipe and Seamless Extruded Tube for Gas and Oil Transmission and Distribution Piping Systems

ASTM B429/B429M-10e1 Standard Specification for Aluminum-Alloy Extruded Structural Pipe and Tube

ASTM B491/B491M-06 Standard Specification for Aluminum and Aluminum-Alloy Extruded Round Tubes for General-Purpose Applications

Delivery Status

The output of the extrusion process is a semi-fabricated and surface finished extrusion product transported to a component or final product manufacturer.

Base and Ancillary Materials

Extruded aluminum products made in North America contain a considerable proportion of metal recycled from aluminum scrap. The metal composition of products, based on metal feedstock information collected at the melting furnaces for extrusion billet making, is shown below. Products shipped to different market sectors may vary significantly on its metal compositions. Recovered aluminum from internal process (run-around) scrap is considered as a repeated closed-loop manufacturing process and therefore is excluded from metal composition declaration. Definitions of Internal Process (Run-Around) Scrap, Post-Industrial Scrap and Post-Consumer Scrap are consistent with ISO 14021/25 (2006) on environmental labels and declarations, and the related interpretations by UL Environment.

Extruded aluminum products may include various types of coatings, including anodized, painted, and laquered finishes. All coating materials are included in inventory, based on averages across the industry.

Category of Metal Source	Percentage (by mass)
Primary Aluminum (including alloy agents)	49
Recovered Aluminum from Other Post-Industrial Scrap	20
Recovered Metal from Post-Consumer Scrap	31



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Manufacture

The extrusion process takes cast extrusion billet (round bar stock produced from direct chill molds) and produces extruded shapes. The process begins with an inline preheat that takes the temperature of the billet to a predetermined level depending on the alloy. The billet is then sheared if not already cut to length and deposited into a hydraulic press. The press squeezes the semi-plastic billet through a heated steel die that forms the shape. The shape is extruded into lengths defined by the take-off tables and is either water quenched or air cooled. The shape is then clamped and stretched to form a solid straightened length.

The straighten lengths are cut to final length multiples and may be placed in an aging furnace to achieve a desired temper. Lengths are then finished (drilled and shaped) and placed into a coating process. The types of coatings include anodized, painted, and lacquered finishes.

Environment and Health during Manufacturing

Air: Hazardous air emission releases comply with regulatory thresholds.

Water/soil: Pollutants in wastewater discharge comply with regulatory thresholds.

Noise: Due to adequate acoustical absorption and mitigation devices, measurements of sound levels have shown that all values inside and outside the production plant comply with regulatory thresholds.

Product Processing and Installation

Further processing and installation of extruded aluminum product depends on the final application of the product and is outside the scope of this EPD.

Packaging

Product delivery packaging includes wood, steel, paper board, and sometimes plastic wraps. Packaging is included in the scope of this EPD.

Condition of Use

No special conditions of use are relevant for this product under the scope of this EPD.



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Environment and Health During Use

The environmental and health effects during use are dependent on the ultimate use of the extruded aluminum and are outside the scope of this EPD. The following general statements are relevant for all aluminum products:

- Aluminum products are often made from both primary and recycled ingots
- There is no relevant chemical composition difference between primary and secondary ingots if both are governed by the same alloy designation and chemical composition limit standards
- The service life of the final product depends on its application, but is typically long due to aluminum's excellent corrosion resistance
- For that same reason, maintenance needs during use are usually low.

Reference Service Life

Service lives for aluminum extrusions vary based on the application. This EPD does not cover the product use phase and therefore makes no specific claim as to a typical reference service life.

Extraordinary Effects

Fire: Aluminum products comply with all local and federal laws with respect to fire hazards and control.

Water: There is no evidence to suggest water runoff or exposure under normal and intended operation will violate general water quality standards.

Mechanical destruction: Not relevant for aluminum extrusions.

Recycling Phase

Aluminum is a highly recyclable material. During manufacturing, most process and new scrap are fed back into the production process. At the end of life, aluminum scrap is collected and sold to both secondary smelting and semi-fabrication companies. The recycling rate for aluminum scrap is assumed to be 95%. Recycling over 95% is typical for aluminum products in high volume automotive and construction market sectors (IAI 2013).

Post-industrial scrap is highly utilized within the aluminum industry. Most process and new scrap materials that occur in the manufacture and processing of extruded aluminum are fed back into the production process.

Disposal

It is assumed that 5% of the extruded aluminum products are sent to the landfill for disposal at the end of life. The European Waste Code for aluminum is 17 04 02.



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Further Information

For further information on aluminum and aluminum products, please visit the Aluminum Association website:
www.aluminum.org

The life cycle assessment was conducted by PE INTERNATIONAL using GaBi data.



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Life Cycle Assessment

Declared Unit

The declared unit is the production and end-of-life treatment of one metric ton of extruded aluminum product. The results can be converted to one kilogram by dividing by 1000.

System Boundary

This is a “cradle-to-gate – with options” EPD. The following processes are considered in the product stages A1–A3 of the aluminum extrusion production:

- The provision of resources, additives and energy
- Transport of resources and additives to the production site
- Production process of extruded aluminum on site, including energy, production of additives, disposal of production residues, consideration of related emissions, and recycling of production scrap (“closed loop”).

Product stages C4 and D are also included, with 95% of the extruded product assumed to be recycled at the end-of-life, and 5% disposed of by landfilling. End-of-life recycling is accounted for using the avoided burden recycling methodology.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE NOT DECLARED)																	
PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE			BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES		
Raw material supply	Transport	Manufacturing	Transport	Construction-installation process	Use	Maintenance	Repair	Replacement ¹	Refurbishment ¹	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	X	X



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Estimates and Assumptions

The LCA required only limited use of estimates and assumptions. The most relevant estimation/assumption is the end-of-life recycling rate of 95%, which is discussed in the *Recycling Phase* section. Averages and best-estimates were used to fill in minor data gaps, such as the source of ingots for some facilities. Other estimates and assumptions are discussed in detail in the LCA background report.

Cut-off Criteria

Input: All material flows that enter the system and are over 1% of the product mass or contribute more than 1% to the primary energy consumption are included.

Output: All material flows that exit the system and whose environmental impact makes up more than 1% of the total impact in an impact category considered are included.

Background Data

In order to model the life cycle for the production of the extruded aluminum, the GaBi 6 software system developed by PE INTERNATIONAL was used. All relevant background data necessary for the production of cold-rolled aluminum were taken from the GaBi 2012 databases or were made available by the Aluminum Association through industry survey results. Companies participating in the project, either with AA or AIA, are provided in the *Participating Companies* section.

Data Quality

The data is considered of high quality. Inventory data quality is judged by its precision (measured, calculated or estimated), completeness (e.g., unreported emissions), consistency (degree of uniformity of the methodology applied on a study serving as a data source) and representativeness (geographical, temporal, and technological). To cover these requirements and to ensure reliable results, first-hand industry data in combination with consistent background life cycle inventories from the GaBi 2012 database were used.

The LCI data sets from the GaBi database are widely distributed and used with the GaBi 6 Software. The datasets have been used in LCA models worldwide in industrial and scientific applications in internal as well as in many critically reviewed and published studies. In the process of providing these datasets, they are cross-checked with other databases and values from industry and science.



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Period under Review

Primary data collected from the participating companies and from their operational activities is representative for the year of 2010. Additional data necessary to model raw material production and energy generation, etc. were adopted from the GaBi 6.0 software system database.

During the survey, however, a small group of semi-fabrication facilities reported operational data for 2008, 2009, or 2011, depending on the time when they started to respond to the survey and the convenience of their data availability. This deviation from the defined reference year has been taken into account as it is being assumed that there are no radical changes in the technology and operational practice for semi-fabrications from the year 2008 to 2011. Additional data necessary to model raw material production, energy generation, etc. were adopted from the GaBi 2012 database with typical reference years between 2006 and 2010.

Allocation

Allocation is used to address recycled content, post-production scrap, and waste at end-of-life. The avoided burden allocation approach was applied. Under this approach, end-of-life scrap is first balanced out with any open scrap inputs into production. Only the remaining *net scrap* is then modeled as being sent to material recycling in order to avoid double-counting the benefits of using recycled content. If more scrap is recovered at product end-of-life than is required in the manufacturing stage, the product system receives a credit equal to the burden of primary material production minus the burden of recycling scrap into secondary material based on the mass of secondary material produced. This credit represents the avoided burden of primary material production.

Comparability

A comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to EN 15804 and the building context, respectively the product-specific characteristics of performance are taken into account.

ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Life Cycle Assessment: Results

Results given per one metric ton of extruded aluminum.

ENVIRONMENTAL IMPACTS

CML 2001 (Nov 2010)

Parameter	Unit	Manufacturing	End-of-Life	Credits
		A1-A3	C4	D
GWP	kg CO ₂ eq	6.57E+03	2.17E+00	-4.13E+03
ODP	kg CFC-11 eq	4.14E-07	2.50E-10	-1.74E-07
AP	kg SO ₂ eq	4.01E+01	8.86E-03	-2.95E+01
EP	kg PO ₄ ³⁻ eq	1.90E+00	8.03E-04	-1.22E+00
POCP	kg C ₂ H ₄ eq	2.21E+00	1.00E-03	-1.48E+00
ADPE	kg Sb eq	3.97E-03	8.03E-07	-2.20E-03
ADPF	MJ	7.13E+04	3.43E+01	-3.89E+04

TRACI 2.1

Parameter	Unit	Manufacturing	End-of-Life	Credits
		A1-A3	C4	D
GWP	kg CO ₂ eq	6.57E+03	2.17E+00	-4.13E+03
ODP	kg CFC-11 eq	4.41E-07	2.66E-10	-1.85E-07
AP Air	kg SO ₂ eq	3.75E+01	8.99E-03	-2.72E+01
AP Water	kg SO ₂ eq	6.13E-02	9.08E-06	-2.23E-03
EP Air	kg N eq	6.62E-01	1.30E-03	-3.88E-01
EP Water	kg N eq	1.12E-01	7.69E-05	-6.22E-02
SP	kg O ₃ eq	3.27E+02	1.40E-01	-2.10E+02
FF	MJ	5.91E+03	4.30E+00	-2.49E+03

RESOURCE USE

Parameter	Unit	Manufacturing	End-of-Life	Credits
		A1-A3	C4	D
PERE	[MJ]	3.12E+04	1.59E+00	-2.45E+04
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	3.12E+04	1.59E+00	-2.45E+04
PENRE	[MJ]	7.13E+04	3.43E+01	-3.89E+04
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	7.13E+04	3.43E+01	-3.89E+04
SM	[kg]	4.26E+02	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	1.37E+05	-8.20E+01	-1.07E+05

OUTPUT FLOWS AND WASTE CATEGORIES

Parameter	Unit	Manufacturing	End-of-Life	Credits
		A1-A3	C4	D
HWD	[kg]	1.69E+03	0.00E+00	-1.57E+03
NHWD	[kg]	7.82E+01	5.00E+01	-6.24E+01
RWD	[kg]	4.19E+00	4.42E-04	-2.35E+00
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	8.47E+00	9.50E+02	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00

Glossary

Environmental Impacts

GWP	Global warming potential
ODP	Depletion potential of the stratospheric ozone layer
AP	Acidification potential
EP	Eutrophication potential
POCP	Photochemical oxidant formation potential
SFP	Smog formation potential
ADPE	Abiotic depletion potential for non-fossil resources
ADPF	Abiotic depletion potential for fossil resources
FF	Fossil fuel consumption

Resource Use

PERE	Renewable primary energy as energy carrier
PERM	Renewable primary energy resources as material utilization
PERT	Total use of renewable primary energy resources
PENRE	Non-renewable primary energy as energy carrier
PENRM	Non-renewable primary energy as material utilization
PENRT	Total use of non-renewable primary energy resources
SM	Use of secondary material
RSF	Use of renewable secondary fuels
NRSF	Use of non-renewable secondary fuels
FW	Use of net fresh water

Output Flows and Waste Categories

HWD	Hazardous waste disposed
NHWD	Non-hazardous waste disposed
RWD	Radioactive waste disposed
CRU	Components for re-use
MFR	Materials for recycling
MER	Materials for energy recovery
EEE	Exported electrical energy
EET	Exported thermal energy



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

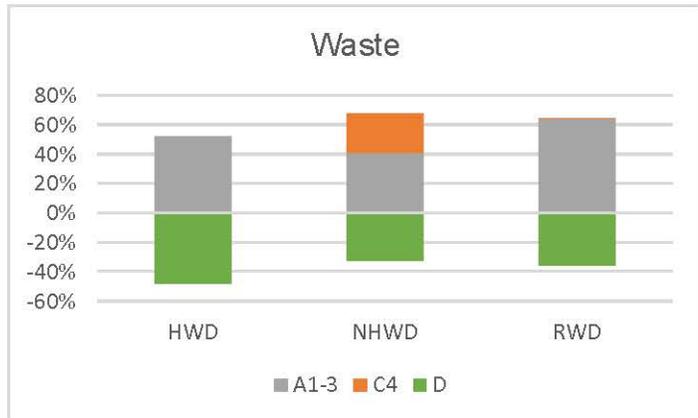
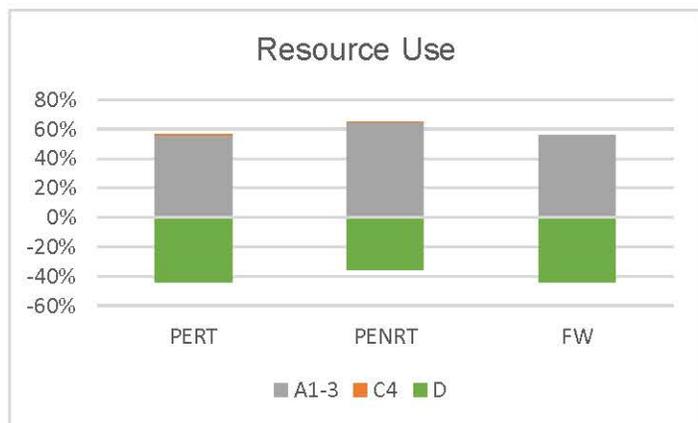
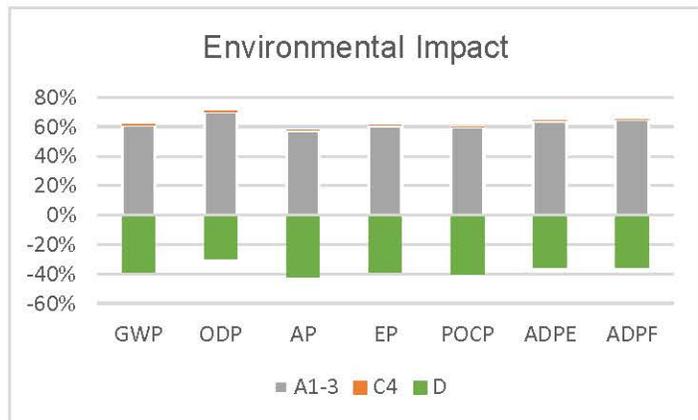
According to ISO 14025

Life Cycle Assessment: Interpretation

The results represent the cradle-to-gate and end-of-life environmental performance of a metric ton of extruded aluminum. The majority of the environmental impacts are from the production of the aluminum, however the credits from recycling the aluminum at end-of-life help to offset the initial burden.

As with any metal, the recycling rate has a significant impact on the life cycle environmental performance of extruded aluminum. A 95% recycling rate is assumed. Aluminum is an ideal material for recycling because the metal can be recycled over and over again without any loss in quality (AIA 2013).

Finally, it is interesting to note that the landfilling of extruded aluminum in C4 has a negative use of net fresh water (FW). This is due to the landfill collecting rain water and introducing it into the watershed as landfill leachate, following the blue water calculation methodology.



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

Participating Companies

Company	Data Category	Note
Alcoa Inc.	Bauxite, Alumina, Primary Aluminum, Recycled Aluminum, Hot and Cold Rolling, Extrusion	Includes Kawneer and Traco
Aleris International Inc.	Recycled Aluminum, Hot and Cold Rolling	
Alexandria Extrusion Company	Extrusion	
Century Aluminum Company	Primary Aluminum	
Constellium	Hot and Cold Rolling	At the time of data survey, it was owned by Rio Tinto Alcan
Grupo Cuprum	Recycled Aluminum, Extrusion	
Hydro Aluminum North America	Bauxite, Alumina, Recycled Aluminum, Extrusion	
Jupiter Aluminum Corporation	Recycled Aluminum, Hot and Cold Rolling	
Kaiser Aluminum	Recycled Aluminum, Hot and Cold Rolling, Extrusion	
KB Alloy	Recycled Aluminum	
Logan Aluminum	Recycled Aluminum, Hot and Cold Rolling	
Metal Exchange Corporation	Recycled Aluminum, Extrusion	
Minalex Corporation	Extrusion	
Nichols Aluminum	Recycled Aluminum, Hot and Cold Rolling	
Noranda Aluminum Inc.	Alumina, Primary Aluminum	
Novelis Inc.	Recycled Aluminum, Hot and Cold Rolling	
Ormet Corporation	Alumina, Primary Aluminum	
Peerless of America	Extrusion	
Penn Aluminum International LLC	Extrusion	
Rio Tinto Alcan	Bauxite, Alumina, Primary Aluminum	
Sapa Extrusions Inc.	Recycled Aluminum, Extrusion	
Scepter Inc.	Recycled Aluminum	
Sherwin Alumina	Alumina	
Smelter Service Corporation	Recycled Aluminum	
Tri-Arrows Aluminum Inc.	Recycled Aluminum, Hot and Cold Rolling	



ENVIRONMENTAL PRODUCT DECLARATION



Extruded Aluminum
Products of Aluminum and Aluminum Alloys

According to ISO 14025

References

EN 15804:2011-04: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

IAI (2013). *Global Life Cycle Inventory Data for the Primary Aluminum Industry*. London, International Aluminium Institute. 2013.

ISO 14025. DIN EN ISO 14025:2009-11: Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

IBU (2011). Institut Bauen und Umwelt e.V., Königswinter (pub.): Product Category Rules for Construction Products from the range of Environmental Product Declarations of Institut Bauen und Umwelt (IBU), Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report. 2011. www.bau-umwelt.de.

IBU (2012). PCR 2011 Part B. Institut Bauen und Umwelt e.V., Königswinter (pub.): Product Category Rules for Construction Products from the range of Environmental Product Declarations of Institut Bauen und Umwelt (IBU), Part B: Requirements on the EPD for Products of Aluminium and Aluminium Alloys. 2012. www.bau-umwelt.de.

USGS (2011). *2010 Minerals Yearbook – Bauxite and Alumina*. Washington, D.C.: United States Geological Survey, Department of Interior. 2011.



EasyTrim Systems
by Engage Building Products

Health Product
Declaration v2.3
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 30546

CLASSIFICATION: 07 42 00 Wall Panels

PRODUCT DESCRIPTION: The complete aluminum trim system for fiber cement, engineered wood, and vinyl siding on single-family homes, multi-family developments, and commercial buildings. EasyTrim is compatible with almost every panel or lap product of all sizes and thicknesses, including: 5/16", 7/16", 3/4", 1", 1-1/4".

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation	<i>For all contents above the threshold, the manufacturer has:</i>
<input checked="" type="radio"/> Nested Materials Method	<input checked="" type="radio"/> 100 ppm	<input checked="" type="radio"/> Completed	Characterized <input checked="" type="radio"/> Yes <input type="radio"/> No
<input type="radio"/> Basic Method	<input type="radio"/> 1,000 ppm	<input type="radio"/> Partially Completed	<i>Provided weight and role.</i>
Threshold Disclosed Per	<input type="radio"/> Per GHS SDS	<input type="radio"/> Not Completed	Screened <input checked="" type="radio"/> Yes <input type="radio"/> No
<input type="radio"/> Material	<input type="radio"/> Other	Explanation(s) provided :	<i>Provided screening results using HPDC-approved methods.</i>
<input checked="" type="radio"/> Product		<input checked="" type="radio"/> Yes <input type="radio"/> No	Identified <input checked="" type="radio"/> Yes <input type="radio"/> No
			<i>Provided name and CAS RN or other identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY GREENSCREEN SCORE | HAZARD TYPE EASYTRIM SYSTEMS [ALUMINUM BM-1 | END | MAM | PHMANGANESE LT-P1 | END | MUL | REP | MAM | AQU MAGNESIUM LT-UNK | PHY | SKI CHROMIUM LT-P1 | END | SKI | GEN | REP | MAM]

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... BM-1, LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Residuals/impurities in select raw materials are quantitatively measured, and are displayed in the HPD when greater than 100ppm.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: Inherently non-emitting source per LEED LCA: Environmental Product Declaration (EPD) by UL

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.

Pre-checked for LEED v4.1 Option 1.

Third Party Verified?

Yes
 No

PREPARER: Self-Prepared

VERIFIER:
VERIFICATION #:

SCREENING DATE: 2022-10-17

PUBLISHED DATE: 2022-11-03

EXPIRY DATE: 2025-10-17

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

EASYTRIM SYSTEMS

PRODUCT THRESHOLD: 100 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: Residuals/Impurities in raw materials are quantitatively measured and are displayed in the HPD when greater than or equal to 100 ppm.

OTHER PRODUCT NOTES: For more information on EasyTrim Systems visit: <https://easytrimreveals.com/>

ALUMINUM

ID: 7429-90-5

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2022-10-17 10:22:58

%: 95.0000 - 100.0000

GreenScreen: BM-1

RC: PostC

NANO: No

SUBSTANCE ROLE: Alloy element

Hazard Type	Agency and List Titles	Warnings
END	TEDX - Potential Endocrine Disrupters	Potential Endocrine Disrupter
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
PHY	GHS - New Zealand	Flammable solids category 1
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
PHY	GHS - Japan	H261 - In contact with water releases flammable gas [Substances and mixtures, which in contact with water, emit flammable gases - Category 2]
PHY	GHS - Malaysia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - Australia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - New Zealand	Pyrophoric solids category 1

Additional Listings	Agency	Notification
Restricted List	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Biological and Environmentally Released Materials
Restricted List	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products

SUBSTANCE NOTES: Category of Metal Source Percentage (by mass)
Primary Metal (including alloying agents) 45.8%
Recovered Aluminum from Post-Industrial (Pre-Consumer) Scrap 40.6%
Recovered Aluminum from Post-Consumer Scrap 13.6%

MANGANESE

ID: 7439-96-5

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2022-10-17 10:22:59

%: 0.0000 - 1.6000

GreenScreen: LT-P1

RC: None

NANO: No

SUBSTANCE ROLE: Alloy element

Hazard Type	Agency and List Titles	Warnings
END	TEDX - Potential Endocrine Disrupters	Potential Endocrine Disrupter
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazardous to Waters
REP	GHS - Japan	H360 - May damage fertility or the unborn child [Toxic to reproduction - Category 1B]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity -repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 3

Additional Listings	Agency	Notification
Restricted List	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Biological and Environmentally Released Materials
Restricted List	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products

SUBSTANCE NOTES:

MAGNESIUM

ID: 7439-95-4

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2022-10-17 10:22:59

%: 0.0000 - 1.2000

GreenScreen: LT-UNK

RC: None

NANO: No

SUBSTANCE ROLE: Alloy element

Hazard Type	Agency and List Titles	Warnings
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H260 - In contact with water releases flammable gases which may ignite spontaneously [Substances and mixtures which, in contact with water, emit flammable gases - Category 1]
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - Australia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - New Zealand	Self-heating substances and mixtures category 1
PHY	GHS - New Zealand	Substances and mixtures which, in contact with water, emit flammable gases category 1
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation -Category 2]
PHY	GHS - Australia	H260 - In contact with water releases flammable gases which may ignite spontaneously [Substances and mixtures which, in contact with water, emit flammable gases - Category 1]

Additional Listings	Agency	Notification
None found		

SUBSTANCE NOTES:**CHROMIUM**

ID: 7440-47-3

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2022-10-17 10:23:00

%: 0.0000 - 0.3000

GreenScreen: LT-P1

RC: None

NANO: No

SUBSTANCE ROLE: Alloy element

Hazard Type	Agency and List Titles	Warnings
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
SKI	MAK	Sensitizing Substance Sh - Danger of skin sensitization
GEN	GHS - Japan	H341 - Suspected of causing genetic defects [Germ cell mutagenicity - Category 2]
SKI	GHS - Japan	H317 - May cause an allergic skin reaction [Skin sensitizer - Category 1]
REP	GHS - New Zealand	Reproductive toxicity category 2
MAM	GHS - Japan	H371 - May cause damage to organs [Specific target organs/systemic toxicity following single exposure - Category 2]

Additional Listings	Agency	Notification
Restricted List	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Biological and Environmentally Released Materials
Restricted List	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products
Restricted List	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Cosmetics & Personal Care Products

SUBSTANCE NOTES:

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS

Inherently non-emitting source per LEED

CERTIFYING PARTY: Self-declared
APPLICABLE FACILITIES: None
CERTIFICATE URL:

ISSUE DATE: 2022-10-17
EXPIRY DATE:

CERTIFIER OR LAB: None

CERTIFICATION AND COMPLIANCE NOTES:

LCA

Environmental Product Declaration (EPD) by ULC

CERTIFYING PARTY: Third Party
APPLICABLE FACILITIES: All
CERTIFICATE URL:

ISSUE DATE: 2016-10-16
EXPIRY DATE:

CERTIFIER OR LAB: UL

<https://cdn.ymaws.com/www.aec.org/resource/resmgr/sustainability/epd/11-2022/102.1-thermally-improved.pdf>

CERTIFICATION AND COMPLIANCE NOTES:

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

This HPD is provided solely for the intended recipient in connection with its assessment of products and for no other purpose. In providing information, Engage Building Products expresses no opinion and makes no representations as to the applicability, suitability, accuracy or completeness of the declaration form, or the standards, rules, classifications, warnings or criteria utilized or referenced therein. Information provided herein is qualified in the entirety by reference to the applicable product Material Safety Data Sheet (MSDS) which can be located at:

<https://easytrimreveals.com/installation-resources/>

Section 6: Reference

MANUFACTURER INFORMATION

MANUFACTURER: Engage Building Products
ADDRESS: 4441 76 Ave SE #101
Calgary Alberta T2C 2G8, Canada
WEBSITE: www.engagebp.com

CONTACT NAME: Tracy Kelley
TITLE: Architectural Support Manager
PHONE: (877) 973-8746
EMAIL: Tracy.Kelley@engagebp.com

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-UNK List Translator Benchmark Unknown
BM-2 Benchmark 2 (use but search for safer substitutes)	NoGS No GreenScreen.
BM-1 Benchmark 1 (avoid - chemical of high concern)	
BM-U Benchmark Unspecified (due to insufficient data)	
LT-P1 List Translator Possible 1 (Possible Benchmark-1)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for SaferChemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product
Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.

INSTALLATION GUIDE

Aluminum Trim System for Panel & Lap Siding



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Features

Superior dirt and water management, quick and easy installation with our two piece trim system, and high-quality curb appeal are hallmarks of EasyTrim Reveals® Exterior Aluminum Trim System.

- ✓ Built-In Moisture Management
- ✓ Hidden Fasteners
- ✓ Caulk-Free Connections
- ✓ Transition Panel to Plank
- ✓ Clean Window & Corner Lines
- ✓ Fastest & Easiest Install Available
- ✓ Free Samples
- ✓ Complete Two piece Trim System



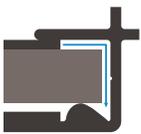
EZ.Lock®

Two piece trims ensure maximum edge protection and significantly speed up the installation process by providing open “tab-free” areas to quickly place fiber cement on the wall.



EZ.Fit&Finish™

No sharp edges. EasyTrim Reveals® overlapping trims create smooth transitions at the corners and high traffic areas.



EZ.Bump®

EZ.Bump® protects fiber cement cut edges and building envelope.



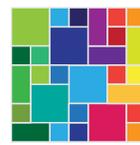
EZ.Line®

Each profile has a fastening guide called the EZ.Line® – located on the fastening flange of back plates.



EZ.Slope®

EasyTrim Reveals® 8° sloped reveals sheds water, dirt and debris down and away from the building.



ColorMatch®

EasyTrim Reveals® are only limited by your imagination, offer a wide-range of standard color options, and can easily accommodate custom colors.

Installation Support

Our Installation Support Team is available for additional instruction, to ensure that your project is executed not only correctly, but efficiently – saving you time and money.

Please contact us at 1-877-973-8746 to reach our dedicated Installation Support Team.



Connect with a representative today

Before You Get Started

Follow your local building codes and project specifications.

Wear appropriate safety equipment and ensure a safe work environment.

Material will be received on a pallet (Figure 4.1). Pallet size will vary. All products will be labeled separately.

Inspect all material for damage, defect, correct color, correct color consistency, and correct trim specification:

Verify your labels to ensure you have all the correct components for your order, each bag is labeled.

All one piece profiles are wrapped and labeled on the bag tag for type and finish.

All two piece profiles (top caps and back plates) are bagged individually and wrapped together. The labels for two piece profiles are identified with joint labels showing both components. Verify what is in the bag.

Ensure that you have ALL the correct tools in safe working order.

All trims are 10' in length and are made from solid aluminum.

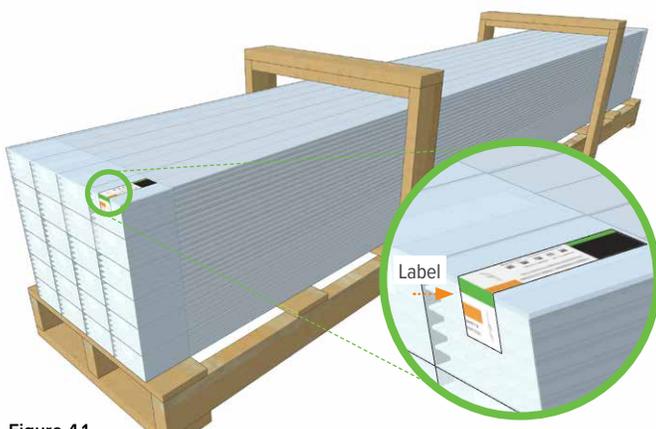


Figure 4.1

Care & Maintenance

EasyTrim Reveals® Trim Systems are designed to be low maintenance and require basic annual wash down maintenance after installation.

Storage & Handling

Storage

Trims may be stored outdoors; moisture and temperature will not damage aluminum trims.

Don't stack other material on top of trims.

Handling

To avoid any unnecessary damage, do not slide or drag trims on the ground or against any abrasive surface.



REMINDER

To ensure product performance, follow all installation instructions as well as all applicable building codes. Failure to do so may void the product warranty.

Personal Protection Equipment (PPE)

We recommend the appropriate use and application of the following PPE during installation.

1. Steel Toe Boots
2. Cut Resistant Gloves
3. Safety Glasses
4. Hard Hat
5. Ear Protection
6. Safety Vest
7. Fall Protection
8. Dust Mask
9. First Aid Kit



WARNING

Consult your local safety codes and regulations.

Tools & Accessories

The following general tools will also be required for installation:

1. Mitre saw + non-ferrous metal cutting blade
2. Track saw with fiber cement cutting blade
3. Impact driver / drill
4. Siding nailer
5. Air compressor / air hoses
6. HammerBlock® (available from EasyTrim®)
7. Tape measure
8. Permanent marker & carpenter's pencil
9. Utility knife
10. Extension cords
11. 2' 4' 8' levels
12. Chalk line
13. Metal drill bit
14. Phillips driver bit
15. Torx driver bit
16. Mini pry bar / glazing bar
17. Deadblow hammer or rubber mallet
18. Tin snips
19. Framing square
20. Hammer
21. Needle nose pliers
22. Cut table with styrofoam
23. Pocket laser level
24. A circular saw can be used without a track saw guide rail, but will be less efficient for cutting the panels



Trim Info

How to choose a trim

*Two piece trims are recommended and provide the most value.

There are three main considerations when choosing a trim. Review the following to help choose the best trims for your project.

Option 1*

Two piece trims reduce installation times (Figure 7.1).

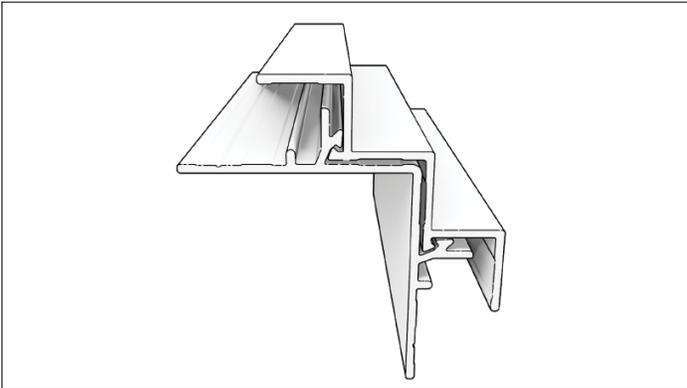


Figure 7.1

Option 2

One piece trims are the most cost effective (Figure 7.2).

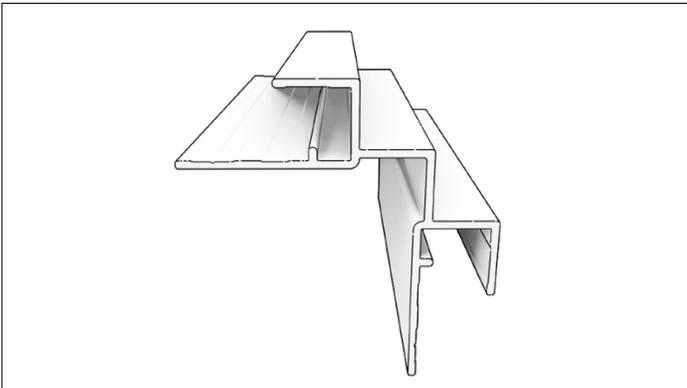


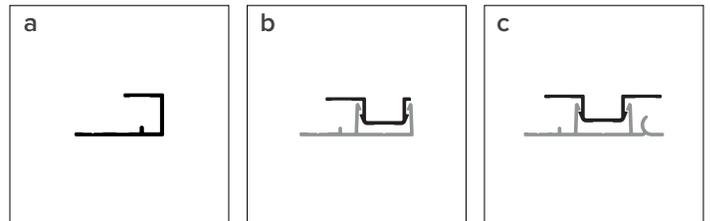
Figure 7.2

AESTHETIC

There are multiple design options for the same application. Trim selection will achieve different aesthetics for your project (i.e. outside corners, jambs and material transitions, horizontal trims etc.).

An aesthetic choice can impact installation time and cost. For example, in a window jamb there are three options for trim selection:

- a. EZ.8 is a one piece trim with a single tab.
- b. EZ.20 is a two piece trim that shows a reveal-tab.
- c. EZ.19 is a two piece trim that shows a tab-reveal-tab that matches identically to an EZ.7 and an EZ.5 to achieve a cohesive grid line.



Note: All of our profiles are ten foot (10') lengths.



TIP

Please consult your local sales representative to assist with trim selection.

Wall Preparation

Follow local building codes for all primary flashing details before commencing EasyTrim Reveals® installation. EZ.28 (shown in Figure 10.1) is an extruded window drip cap flashing.



Figure 10.1

Ensure the proper air and water barrier (AWB) has been installed as per your local building code and project specifications (Figure 10.2).

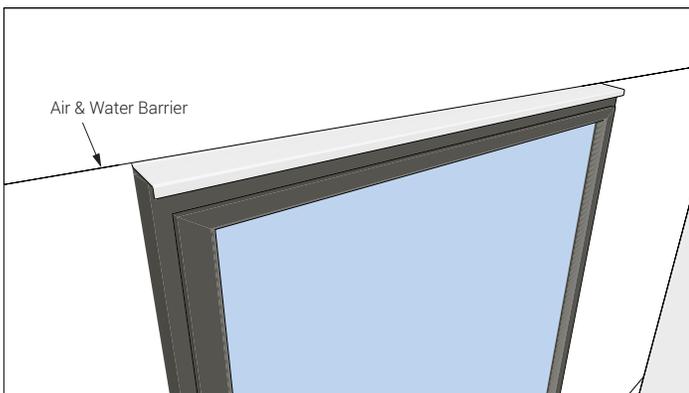


Figure 10.2

Identify your substrate material:

- Direct to wood substrate
- Wood furring
- Metal furring (hat track / girts)
- Plastic furring strips

Note *If you have questions about your substrate material or alternative substrate fastening scenario – please contact the Installation Support Team at 1-877-973-8746*



Using Furring Strips

When installing two piece trim profile assemblies on top of furring strips, a continuous furring strip is required to ensure proper engagement of the trims. (Figure 10.3).

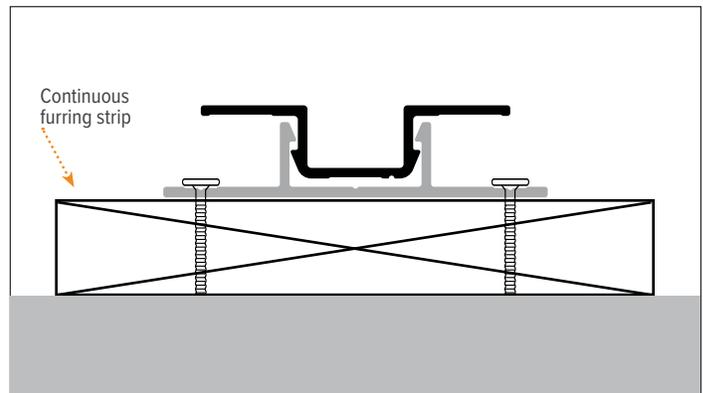


Figure 10.3



ATTENTION

Refer to your local building codes and project specifications for AWB and primary flashing details.

Fastening Info

Substrate Type

Wood

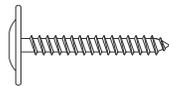
Nails: 1 ¼" or greater (based on job requirements), hot-dipped galvanized ring-shank.

Screws: ¾" or greater (based on job requirements), self-piercing galvanized/stainless low depth head.

Wood Nail



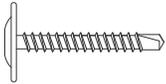
Wood Screw



Metal

Screws: ¾" or greater (based on job requirements), greater self-tapping, low depth head.

Metal Screw



Note Ensure screw head depth is low enough to allow for panel to be installed so that it is not under tension. (Figure 11.1).

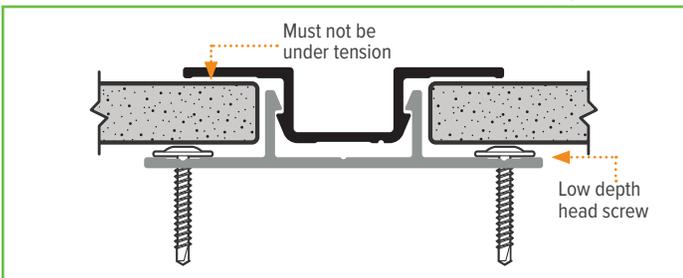


Figure 11.1

Where to Place Fasteners

- Each profile has a fastening guide called the EZ.Line® located on the fastening flange. (Figure 11.2).

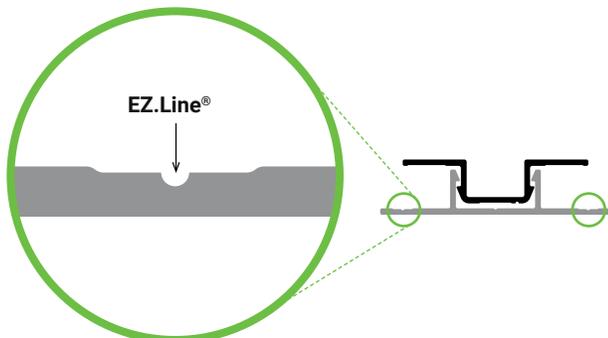


Figure 11.2 Pictured: the EZ.Line® on the EZ.7 Vertical U Panel Assembly back plate.

- Fasten at 16" on center and no further than 2" from ends.
- On any corner profile or profile with two fastening flanges, alternate the nailing patterns from one flange to the next (Figure 11.3). Avoid aligning nails to prevent pillowing or buckling of the profile, except at ends. At any end of a trim having two nailing flanges it is recommend to have a nail in each flange no further than 2".
- Fasten all vertical and horizontal trims to studs when possible.

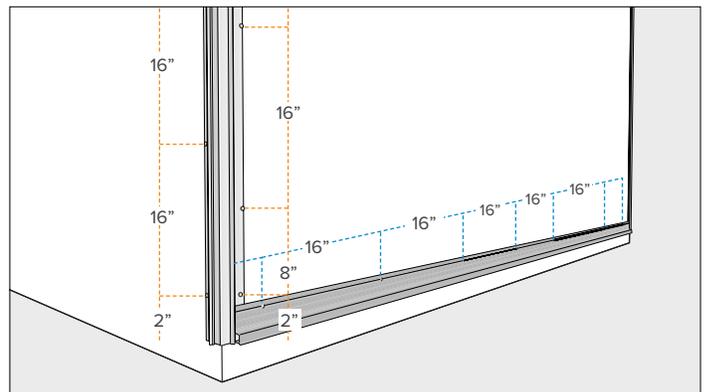


Figure 11.3

- Do not fasten two pieces of trim together (Figure 11.4).

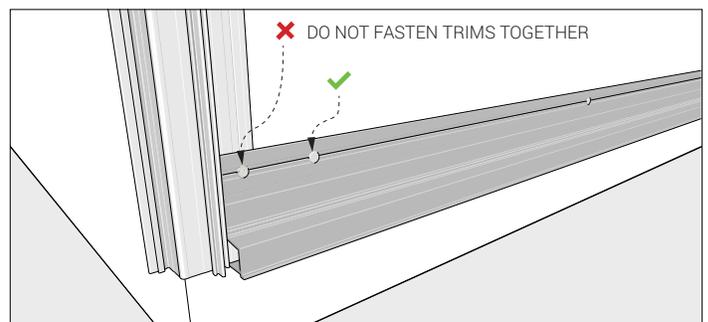


Figure 11.4

- Never fasten a panel or lap plank through a nailing flange. This could result in damaging the panel over time. (Figure 11.5).

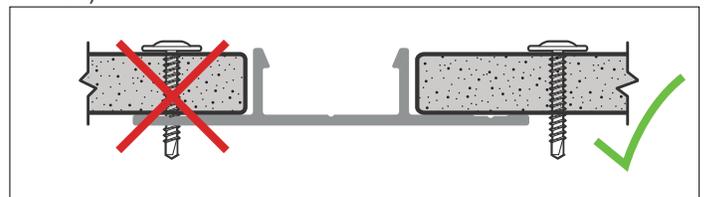
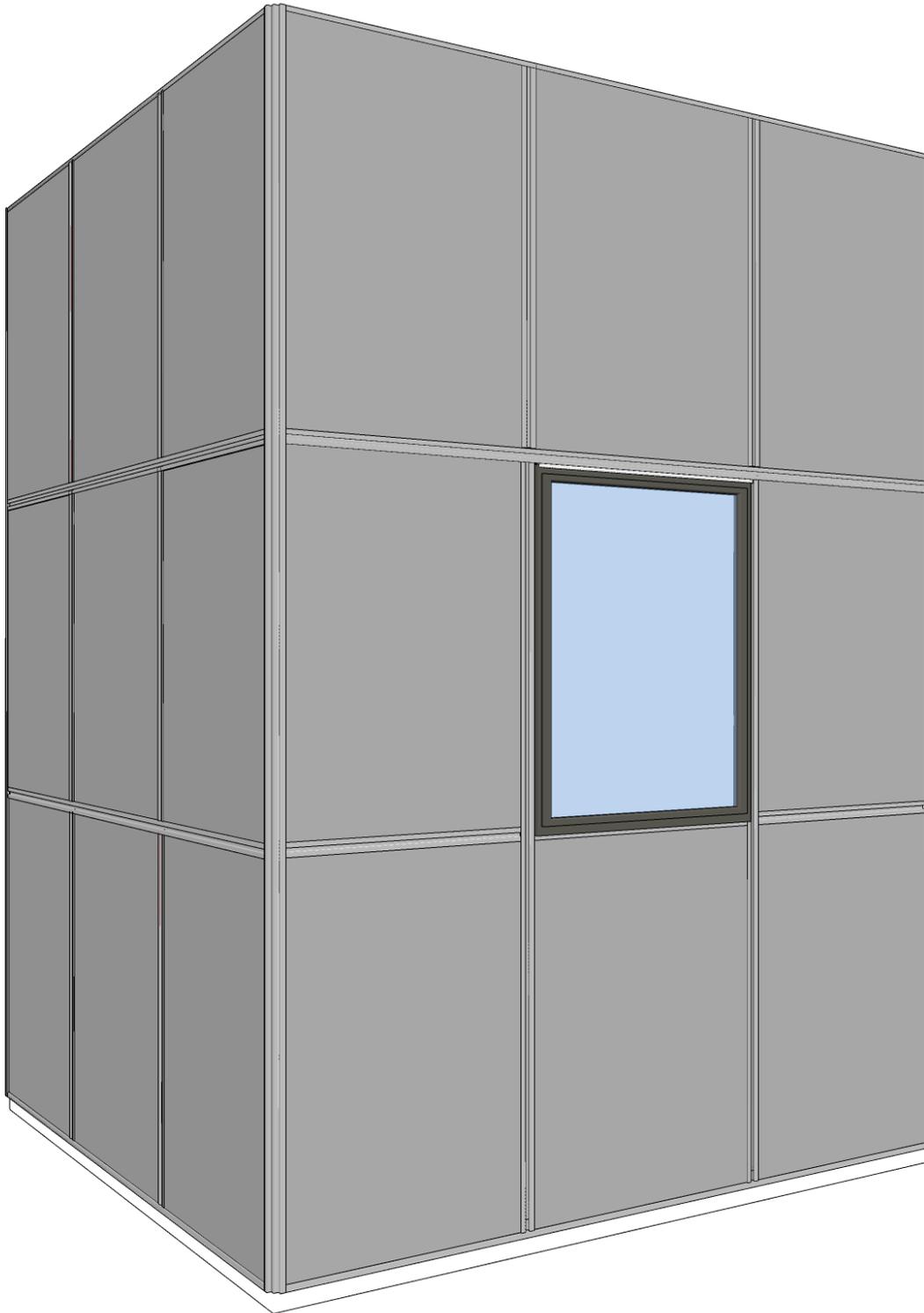


Figure 11.5



General Panel Installation Process

Completed Panel Installation



General Panel Installation Process

1. Confirm grid line layout as per final project (approved) drawings and layout midfield grid lines to align trims to. (Figure 13.1).

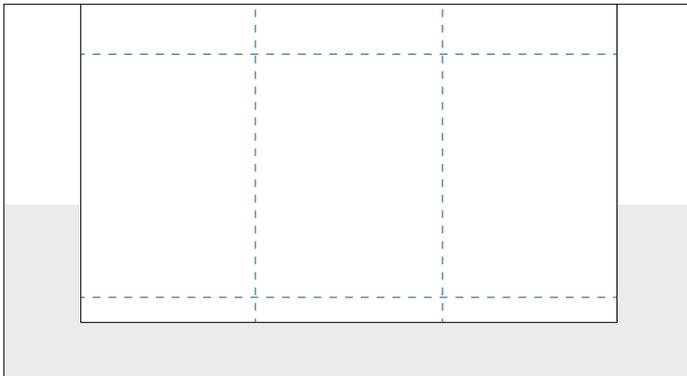


Figure 13.1

2. Place the bottom of the EZ.12 outside corner back plate at the cladding start point and fasten. (Figure 13.2) (See **Fastening Info**).

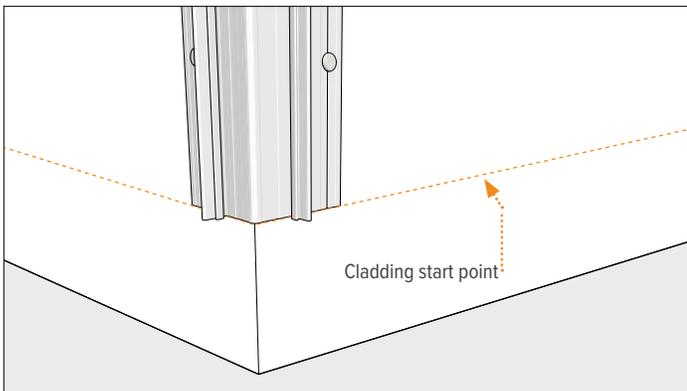


Figure 13.2

3. Place the starter trim over top of the nailing flange of the vertical outside corner leaving a 1/16" gap from the EZ.Bump®. Align the bottom edge of the horizontal trim with the bottom of the vertical outside corner. Level and fasten. (Figure 13.4).

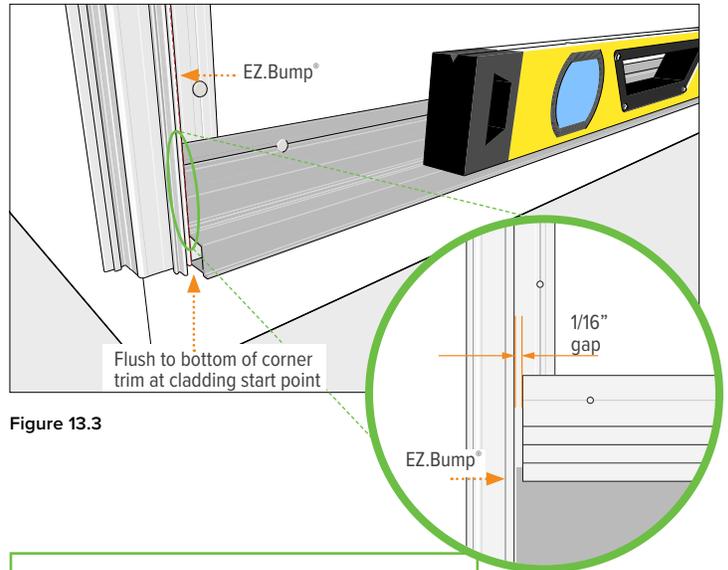
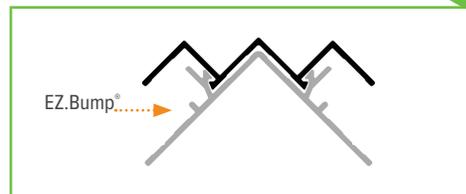


Figure 13.3



General Panel Installation Process (Cont.)

4. Install 8" x 8" flashing (building paper) over the nailing flange of the horizontal trim (Figure 14.1). Centered behind the midfield vertical trim location (EZ.7).

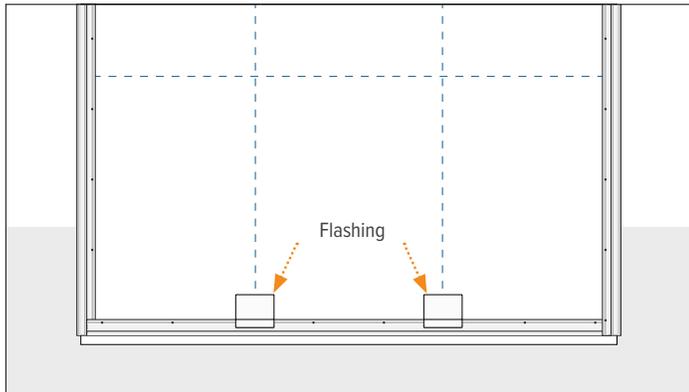


Figure 14.1

5. Apply the midfield EZ.7 back plate over the flashing so that the bottom is 1/4" above the horizontal trims nailing flange and the top aligns with the top of panel location and fasten in place. (Figure 14.2) (see **Fastening Info**).

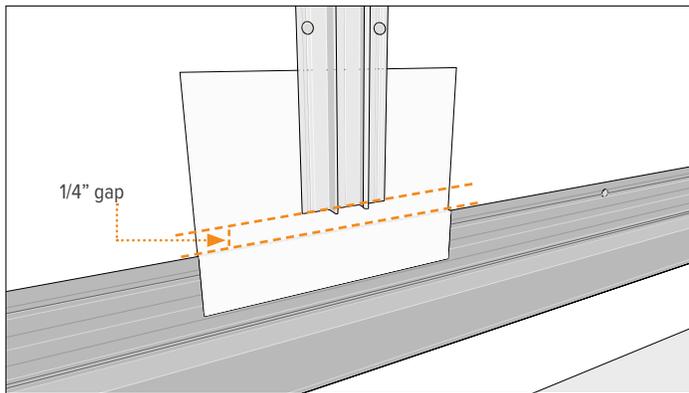


Figure 14.2

6. Make sure the EZ.7 vertical back plate never overlaps with any horizontal nailing flange (Figure 14.3 a & b).

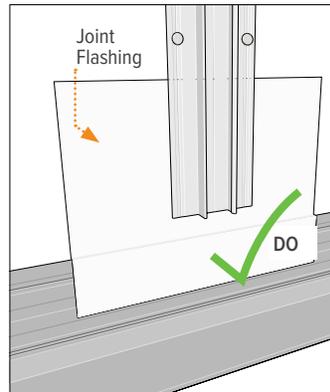


Figure 14.3 a

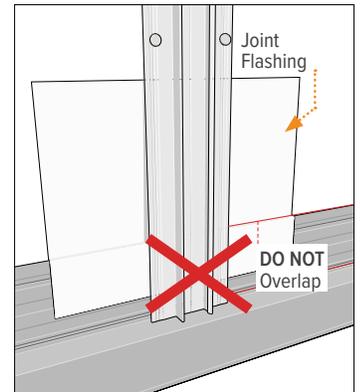


Figure 14.3 b

7. Plumb & fasten all the midfield vertical back plates along the same course. (Figure 14.4) (see **Fastening Info**).

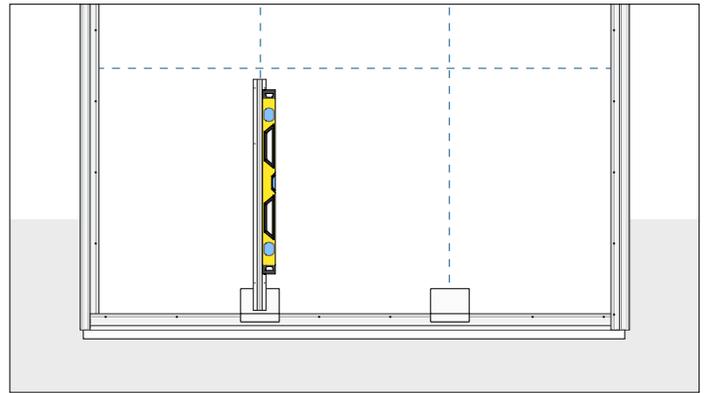


Figure 14.4



General Panel Installation Process (Cont.)

8. To cut a panel measure horizontally between the trims and cut 1/8" less. (Figure 15.1).

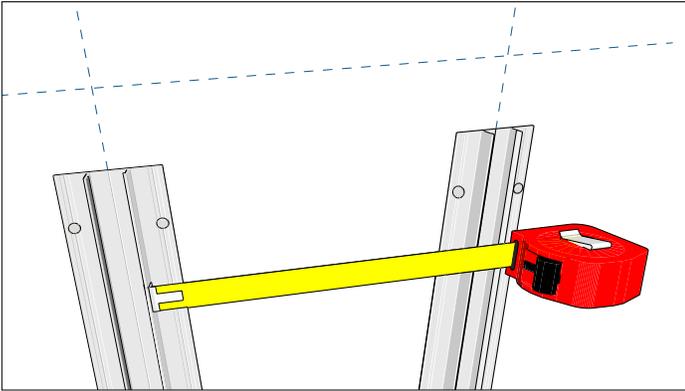


Figure 15.1

9. The vertical height of panel will be the length from the ledge of the horizontal trim to the top of panel location. (Figure 15.2).

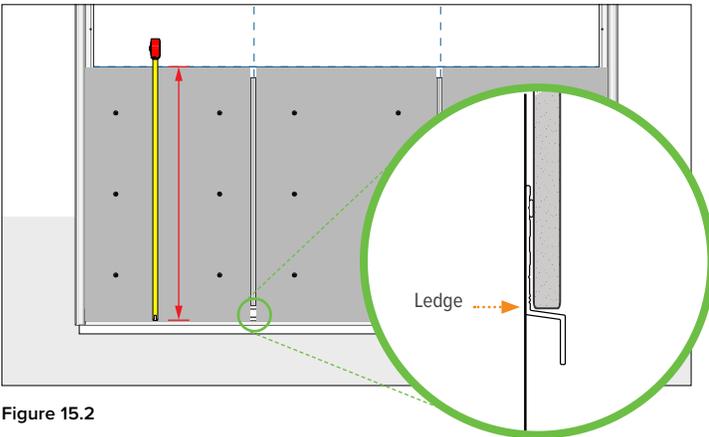


Figure 15.2

NOTE: Some panel manufacturers require a gap between the ledge of the horizontal and the bottom edge of the panel. Reference your panel manufacturer's install info requirements. (Example: Figure 15.3).

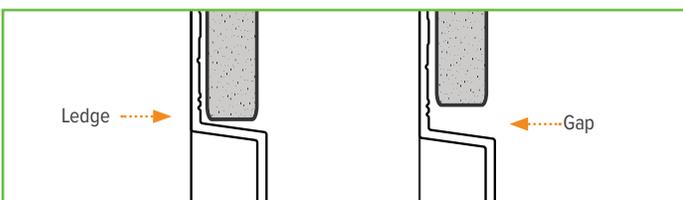


Figure 15.3

10. Fasten the panel's to the wall as per fiber cement manufacturers specifications (Figure 15.4).

****See note below**

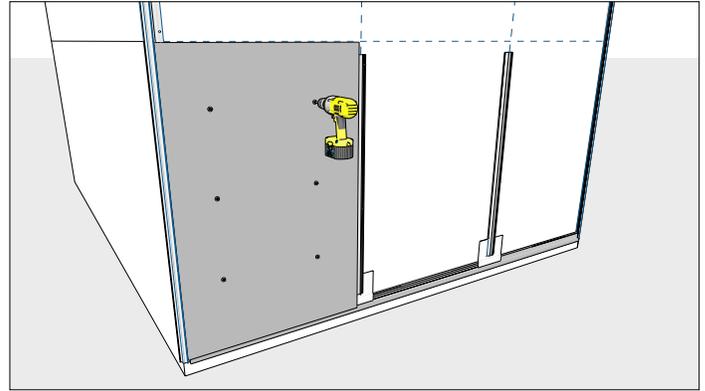


Figure 15.4

Note : Never fasten a panel or lap plank through a nailing flange. This could result in damaging the panel over time. (Figure 15.5) (see Fastening Info).

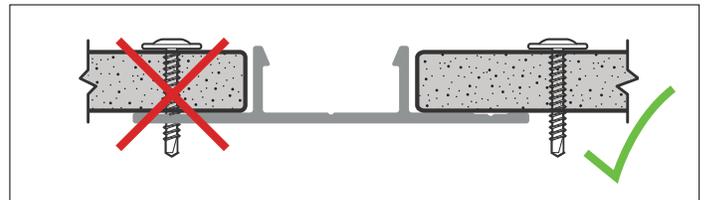


Figure 15.5

11. Measure the vertical **top cap** from the top edge of the panel to the outer edge of the horizontal trim. The bottom edge of the **top cap** needs to be cut at an 8-degree bevel to match the 8-degree slope of all horizontal profiles (Figure 15.6).

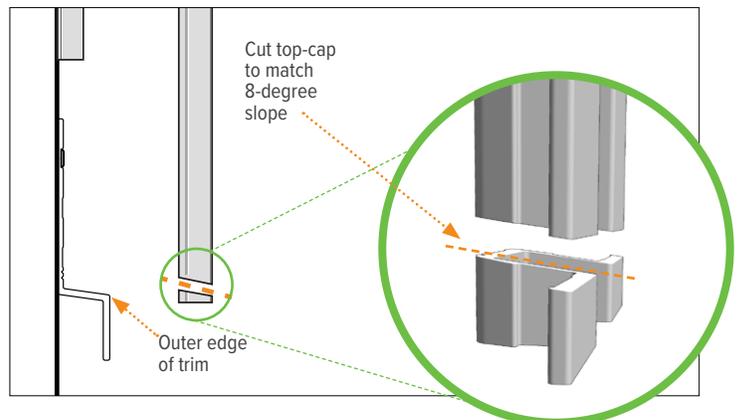


Figure 15.6

General Panel Installation Process (Cont.)

12. Install a small dot of exterior silicone into the EZ.Lock® channel of the back plate at 24" intervals (Figure 16.1). This applies to all two piece trims.

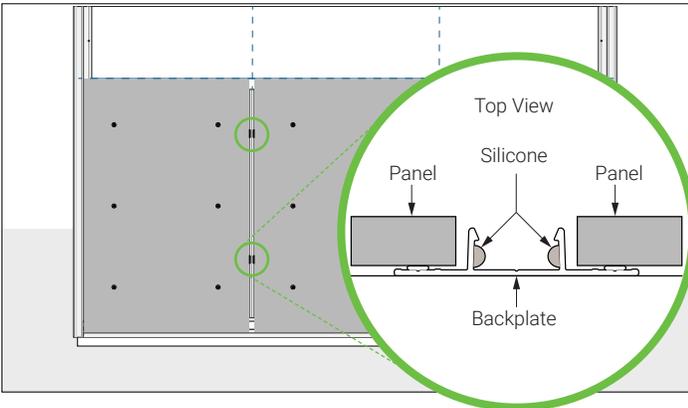


Figure 16.1

13. Align the top cap with the back plate. Place the EasyTrim® HammerBlock® in the center of the top cap. Hit the HammerBlock® in 8" to 10" increments along the length of the trim from one end to the other. (Figure 16.2).

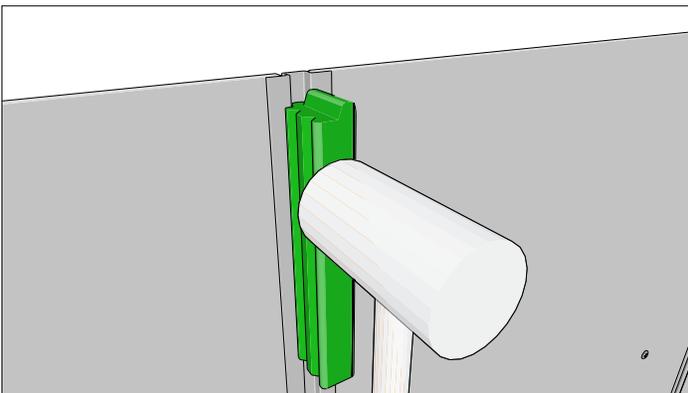


Figure 16.2

14. Install the EZ.5 midfield horizontal by overlapping the bottom tab over top of the top edge of the panel and the ends of the vertical trims. Make sure trim is level and fasten. (Figure 16.3) (See **Fastening Info**).

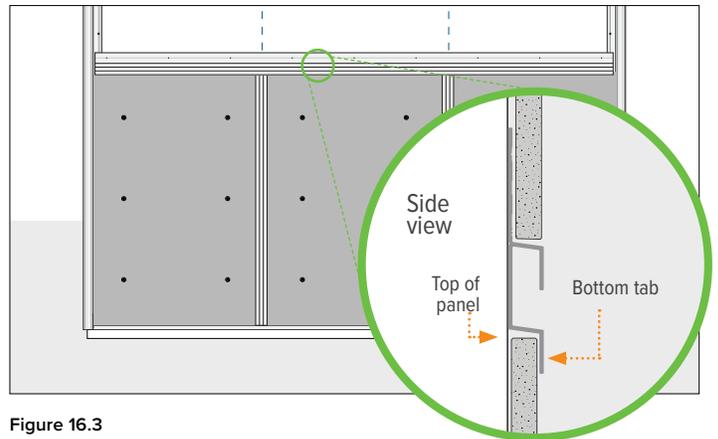


Figure 16.3

15. Leave a 1/16" gap between the end of any horizontal trim and the EZ.Bump® (Figure 16.4). Install next rows using the same install instructions as the first.

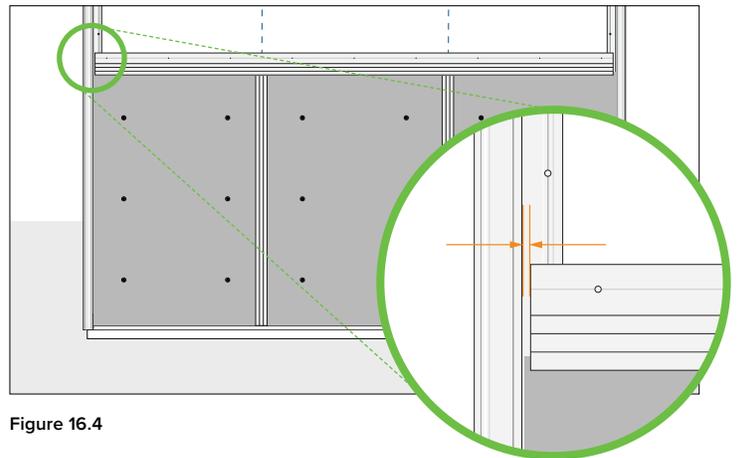


Figure 16.4



General Panel Installation Process (Cont.)

16. At the top of the wall use a one piece or two piece J. At the ends of the horizontal J overlap the vertical trims nailing flange with a 1/16" gap from the EZ.Bump®. Keep any midfield vertical back plates away from the horizontals J trims nailing flange by 1/4". (Figure 17.1).

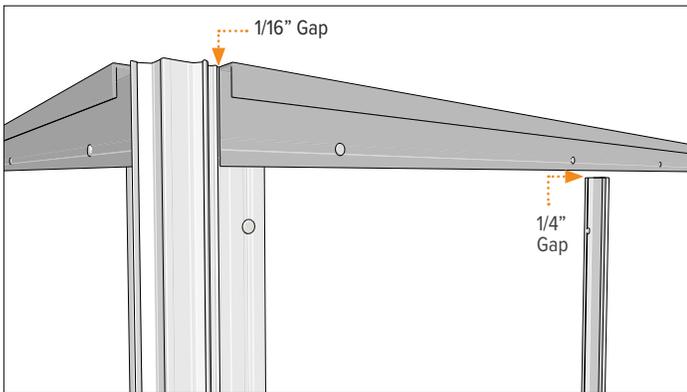


Figure 17.1

17. Install cladding on remaining sides of building following previous instructions (Figure 17.2). Corner top caps are the last trims installed.

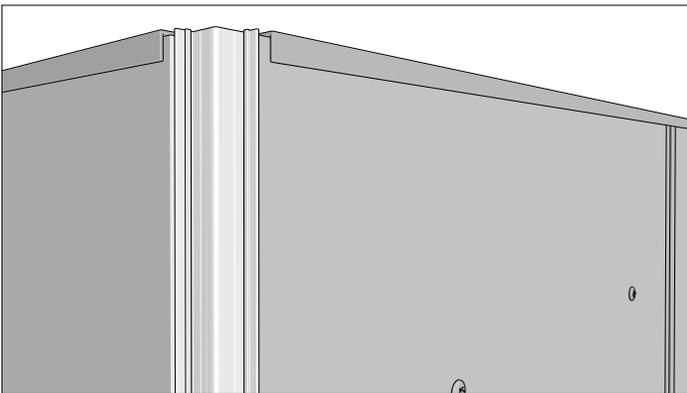


Figure 17.2

18. Align the top cap with the back plate. Place the EasyTrim® HammerBlock® in the center of the top cap. Hit the HammerBlock® in 8" to 10" increments along the length of the trim from one end to the other. (Figure 17.3).

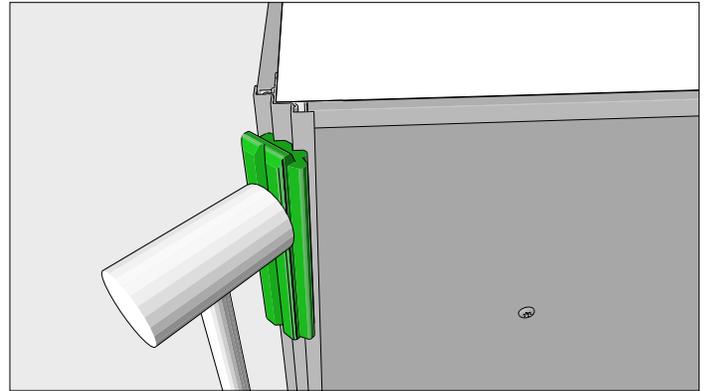


Figure 17.3



INSTALLATION TIP

Corner top caps in most cases are the last trims to install. This is specific to two piece assemblies.

Basic Panel Window Details

NOTE: *The following instruction is for window and door trim installation with a typical design layout. When installing around a door only use instructions for jambs and head details.*

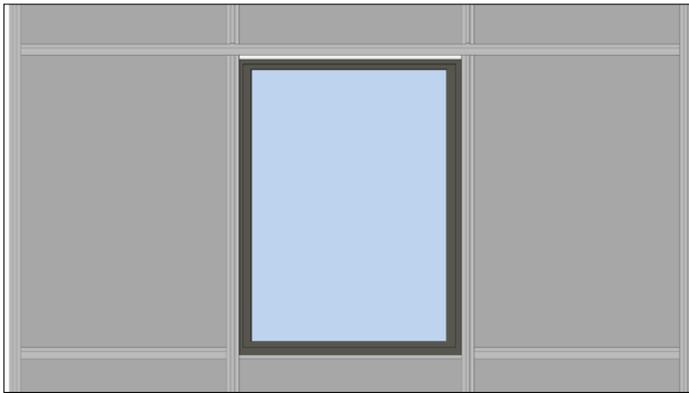


Figure 18.1

1. Place EZ.8 window sill trim at sill extending it 3/8" past both sides of window frame and fasten. (Figure 18.2) (see **Fastening Info**).

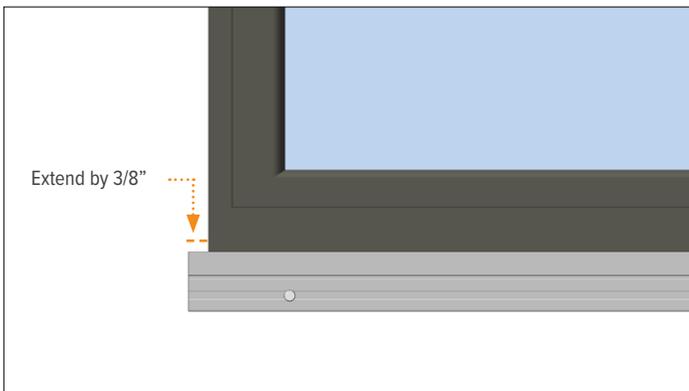


Figure 18.2

2. Apply EZ.19 back plate to both window jambs with the silicone channel butting to the window frame. Align the bottom of the back plate to the bottom edge of the window frame. At the top of window extend the back plate 1/2" above the window flashing (if using flashings with an end dam then extend 1/2" past the top edge of the end dam) and fasten.

(Figure 18.3 a & b) (See **Fastening Info**).

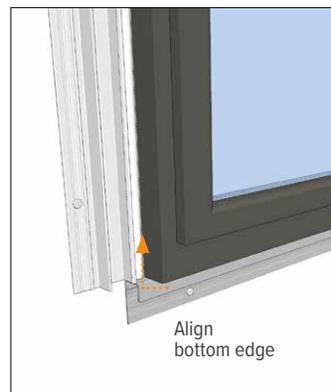


Figure 18.3 a

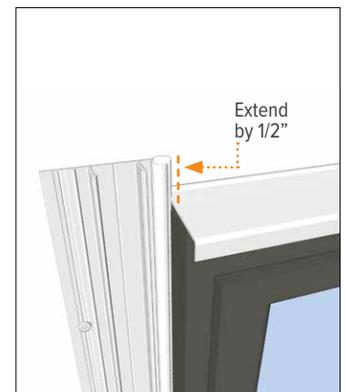


Figure 18.3 b

3. Apply a continuous bead of sealant to EZ.19 back plate caulking channel. (Figure 18.4).

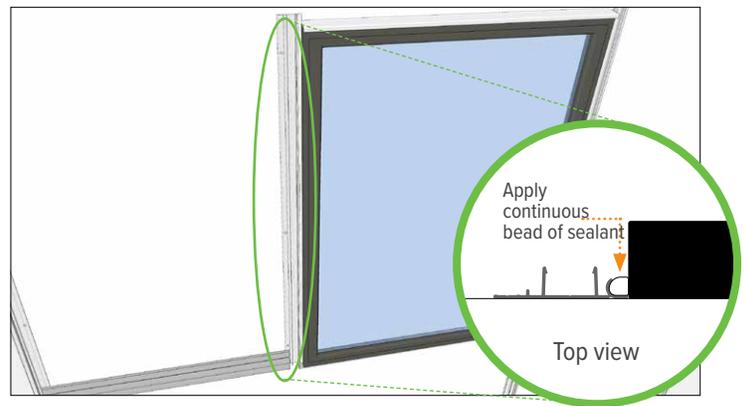


Figure 18.4



Basic Panel Window Details (Cont.)

- Below the bottom of the window align the center of the EZ.7 back plate with the center of the EZ.19 back plate leaving the EZ.7 back plate 6" down from the window sill and fasten. (Figure 19.1)
(see **Fastening Info**).

NOTE: Keeping the EZ.7 back plate back 6" will allow the top cap to transition from the EZ.19 to the EZ.7 back plate.

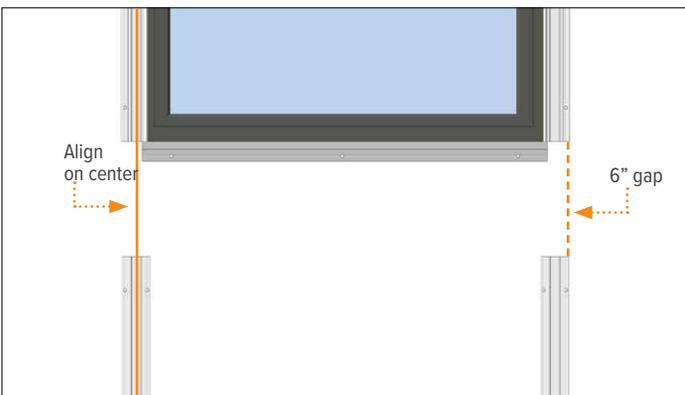


Figure 19.1

- At bottom of window apply an EZ.5 horizontal by lapping it over the EZ.19 nailing flange and leave a 1/16" gap from the EZ.Bump® and fasten. (Figure 19.2).

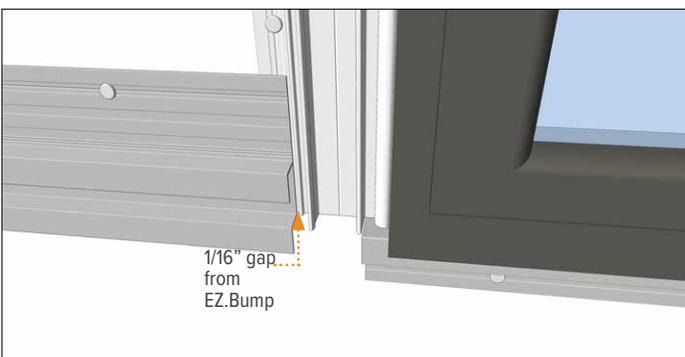


Figure 19.2

- Cut an EZ.19 / EZ.7 top cap from the top edge of the panel at the top of the window (Figure 19.3 a) down to the outer edge of the horizontal trim that is below the window sill (Figure 19.3 b). The top cap should run from the top of the window down past the sill to the next horizontal course (Figure 19.3 c).

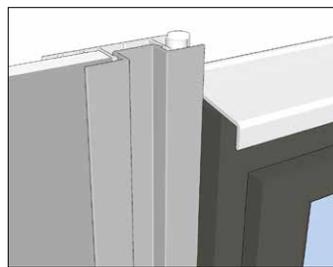


Figure 19.3 a

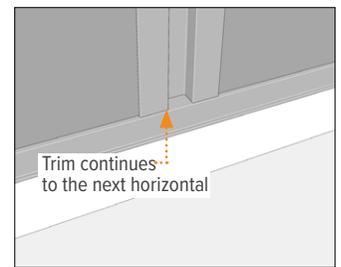


Figure 19.3 b

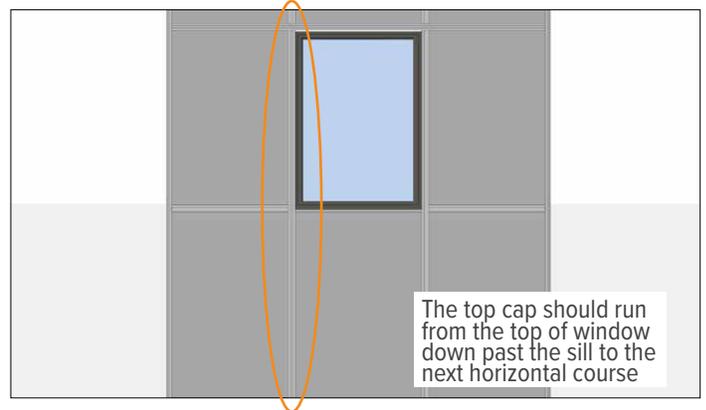


Figure 19.3 c

- At the head of the window install an EZ.5 so that it laps over the EZ.19 and the panel. The EZ.5 should run continuous over the top of window. Continue the install from the EZ.5 using the general instructions. (Figure 19.4).

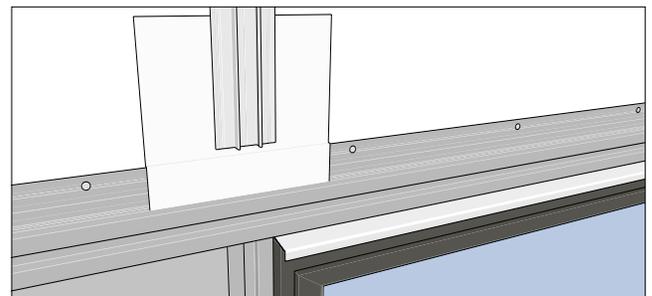
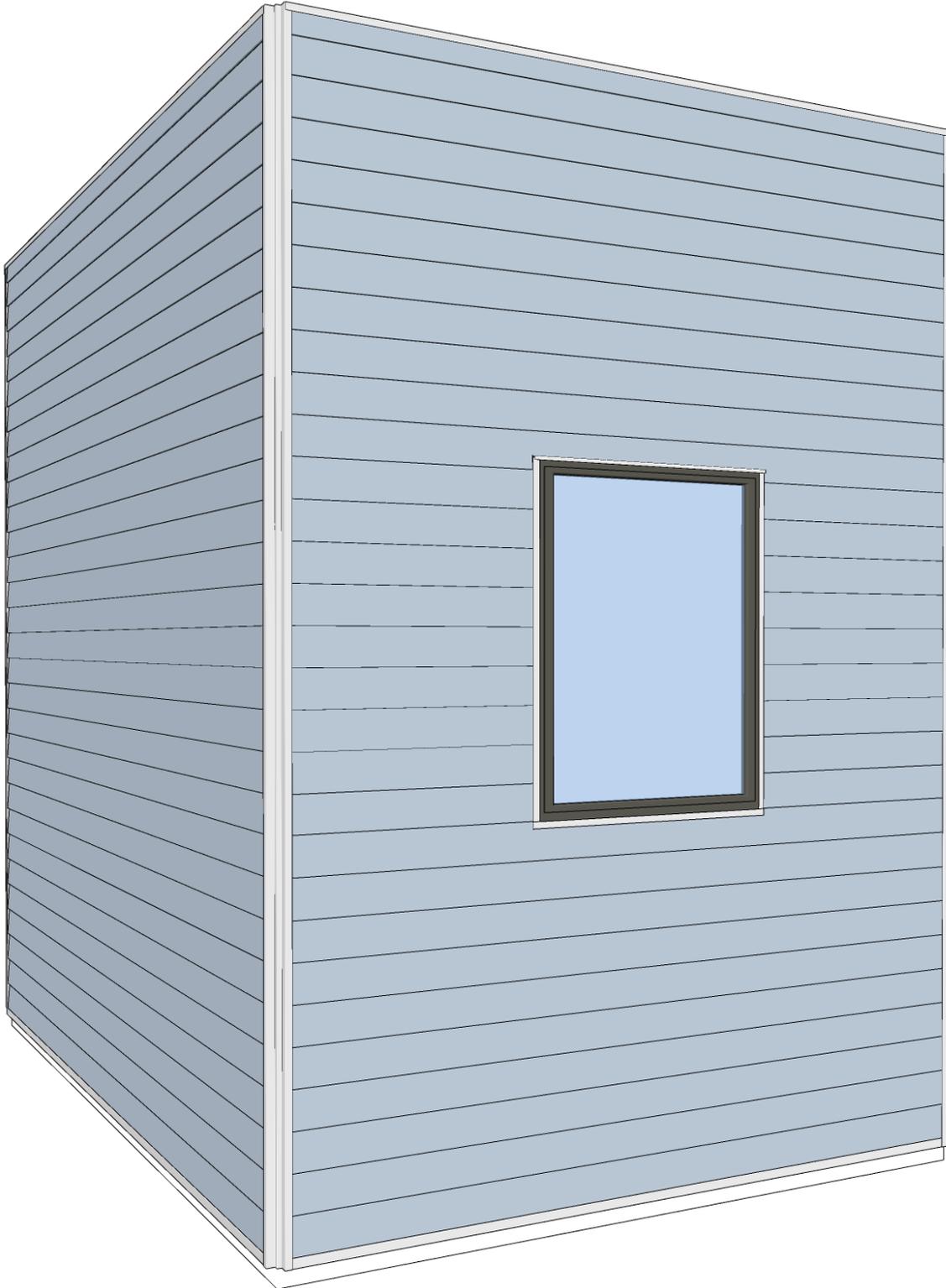


Figure 19.4



General Lap Installation Process

Completed Lap Installation



General Lap Installation Process

1. Place the bottom of the EZ.31 outside corner at the cladding start point and fasten. (Figure 23.1) (see **Fastening Info**).

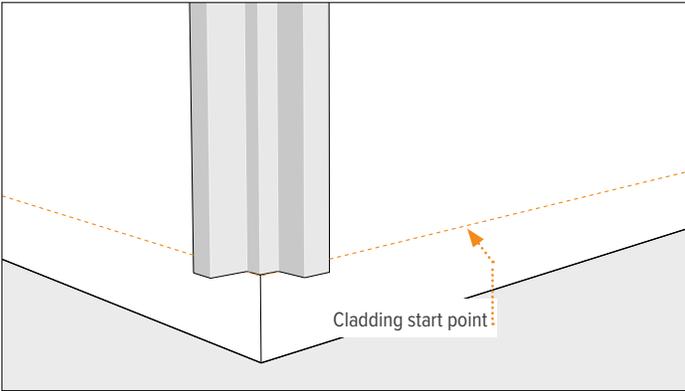


Figure 23.1

2. Place the EZ.48 starter trim over top of the nailing flange of the vertical outside corner, leaving a 1/16" gap from the EZ.Bump®. Align the bottom edge of the horizontal trim with the bottom of the vertical outside corner. Level and fasten. (Figure 23.2).

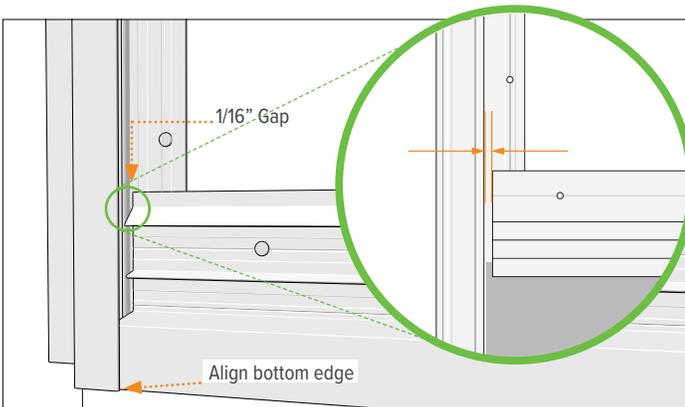


Figure 23.2

3. At the top of the wall apply an EZ.40 J trim and fasten in place. (Figure 23.3) (See **Fastening Info**).

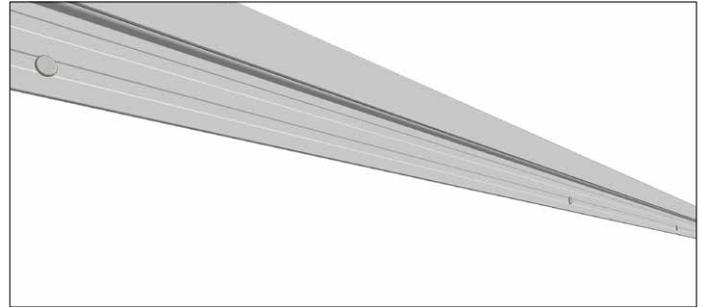


Figure 23.3

4. When an EZ.40 terminates into another trim, notch the end of the EZ.40 3" along the side and then across the nailing flange. Tuck the tab of the EZ.40 under the tab of the intersecting vertical trim. (Figure 23.4 a & b).

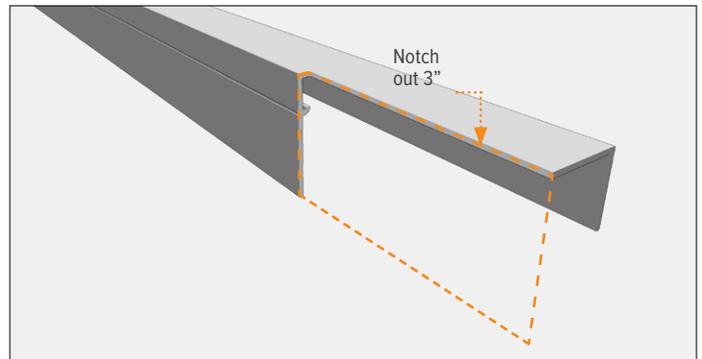


Figure 23.4 a

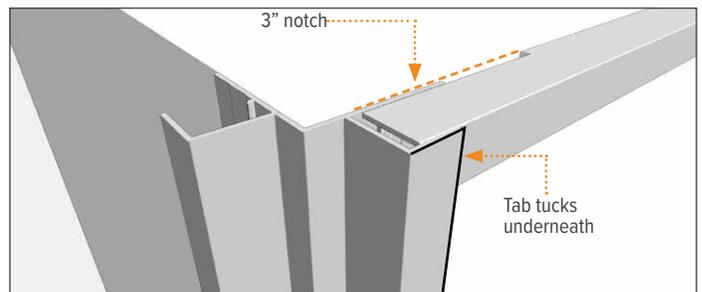


Figure 23.4 b

Basic Lap Window Details

1. Extend EZ.40 J trim 3/4" past both sides of the window sill (Figure 24.1). Cut a notch into the edge of both sides of window sill trim flush to window frame.

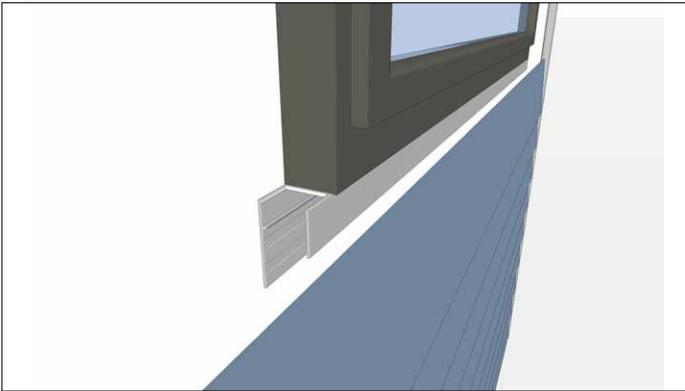


Figure 24.1

2. Install EZ.40 J trim along the jamb so that the bottom butts up to the sill J trim and aligns with the notch previously cut in the sill trim. Then cut and install a lap plank to fit into the sill and jamb trims. (Figure 24.2).

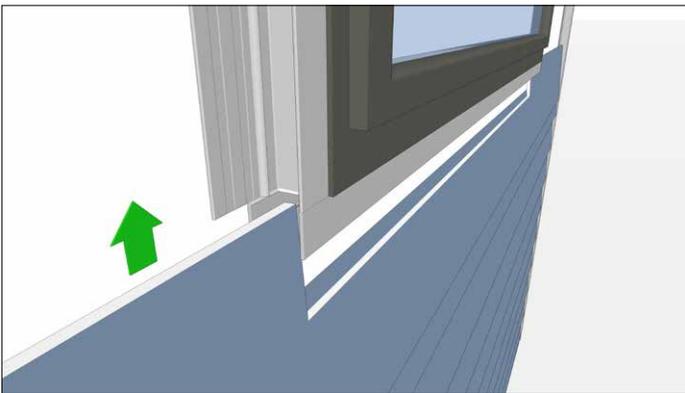


Figure 24.2



3. Extend EZ.40 J trim up past the edge of the window flashing 1/8" (Figure 24.3).

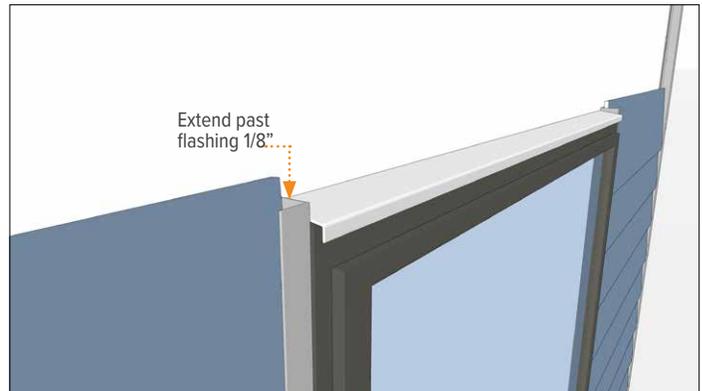


Figure 24.3

4. Cut lap to fit into EZ.40 J trim (Figure 24.4).

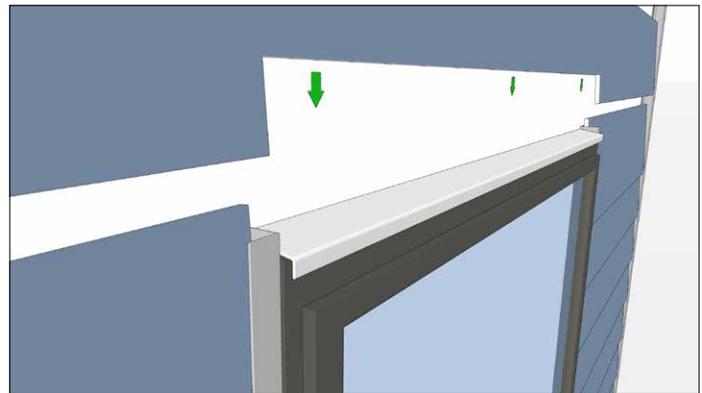


Figure 24.4



Figure 24.5

FAQ

What is the maximum building height to which EasyTrim Reveals® trim profiles can be fastened?

Please refer to your siding manufacturers technical documents for their maximum height limits.

Can I paint EasyTrim Reveals® trim profiles on-site?

Yes. EasyTrim Reveals® offers a primed finish option for your on-site needs.

Notes:

1. Paint will not adhere to our anodized finishes.
**If you would like to paint your EasyTrim Reveals® trims on-site, after installation, you must use our EasyTrim Reveals® primed materials.
2. Once painted, the applicable warranty is that of the paint provider.

What type of exterior paint is recommended when painting EasyTrim Reveals® primed trim profiles on site?

Use a high-quality 100% exterior grade acrylic latex paint when painting primed EasyTrim Reveals® trim profiles on site. This is the same paint recommended by the fiber cement manufacturers for use when painting primed fiber cement products as well, therefore both primed fiber cement and primed EasyTrim Reveals® are painted with the same paint formulation when painted on site. Various paint manufacturers offer high-quality 100% acrylic latex paint.

How thick are EasyTrim Reveals® trims?

EasyTrim Reveals® trims are 15-gauge (1.4 mm or 0.055") thick, typically.

What tool should I use on-site to cut EasyTrim Reveals® trim profiles?

EasyTrim Reveals® recommends using a miter saw with a non-ferrous metal cutting blade.

Can EasyTrim Reveals® trim profiles be used with siding products other than fiber cement?

Yes. EasyTrim Reveals® trim profiles were originally designed to be an exterior product used with fiber cement; however, you can use it with many other siding types such as cedar and other natural wood products, metal panels, and more. Any siding product that fits within our profile depths may be used within the EasyTrim Reveals® system.

What lengths are EasyTrim Reveals® trim profiles available in?

All of our profiles are ten foot (10') lengths.

What color options are EasyTrim Reveals® trim profiles available in?

With our ColorMatch® paint program, EasyTrim Reveals® is able to provide our trim profiles in any color option imaginable (including your brand specific colors). Our standard finishes include:

- Clear anodized (silver matte finish).
- Black anodized.
- Primed finish.

Pre-finished anodized aluminum EasyTrim Reveals® trim profiles deliver the best value for your dollar – short- and long-term – because anodized aluminum is a very low maintenance finish.

FAQ

What type of aluminum is used to make EasyTrim Reveals® trim profiles?

All our extruded aluminum profiles are made out of 6063-T6 aluminum.

What is the back plate in the EasyTrim Reveals® system?

All of the two piece EasyTrim Reveals® fiber cement trims that contain the patented EZ.Lock® engagement feature both a back plate and a top cap. The back plate is the part of the assembly that is fastened to the wall and features the engagement that receives and locks the top cap into place.

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Product Warranty

The EasyTrim Reveals® Aluminum Reveal Wall System 15-Year Limited Warranty is extended to original purchasers of EasyTrim Reveals® aluminum trim profiles.

This Warranty is for the benefit of the original property owner who purchased the product and is not transferable. EasyTrim Reveals® warrants that our Aluminum Reveal profiles, when installed properly shall be free of manufacturing defects in workmanship and materials and will not split, crack, peel, blister, flake, rust nor be subject to abnormal weathering. With proper substrate, EasyTrim Reveals® will not buckle or split.

If the aluminum reveal profiles fail to perform as warranted, EasyTrim Reveals® will provide, at its option, replacement parts or components to the dealer specified by the original purchaser at no cost. EasyTrim Reveals® will not be responsible for installation or labor costs.

GENERAL CONDITIONS & EXCLUSIONS

The EasyTrim Reveals® Warranty is not transferable and is subject to the general conditions and exclusions. There are certain conditions or applications over which EasyTrim Reveals® has no control. The EasyTrim Reveals® Warranty does not cover defects or problems as a result of such conditions or applications.

What is not covered:

- Damage caused by improper installation, use, application or maintenance.
- Damage to the finished metal caused by handling, shipping, processing; storage, installation and/or improper cleaning.
- Damage from contact with harmful chemicals, fumes, or vapors.
- Normal weathering, chalking, fading, atmospheric pollutants or mildew build-up.
- Damage from settlement, shrinkage, or distortion of the structure.
- Pre-finished or field applied coatings.
- Acts of God, fire and casualty; and installation or labor costs.

The limited warranties set forth are the only warranties (whether written or oral) applicable to EasyTrim Reveals® wall system profiles.

EasyTrim Reveals® MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED AND MAKES NO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE REMEDIES STATED WITHIN ARE YOUR SOLE AND EXCLUSIVE REMEDY AND WILL NOT BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RELATING TO YOUR PURCHASE OR USE OF EasyTrim REVEALS PRODUCTS. EasyTrim Reveals® INC. LIABILITY IN ALL INSTANCES WILL BE LIMITED TO REPLACEMENT OF MATERIAL BASED ON PURCHASE DATE AND WARRANTY CLAIM DATE.

This warranty is applicable in Canada, the United States and Australia. Some states do not allow for the exclusion of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights, which vary from state to state, and from country to country.

HOW TO GET HELP IF YOU HAVE A WARRANTY CLAIM

To obtain help with a warranty claim, contact the dealer, distributor or building products supplier where the EasyTrim Reveals® were purchased originally. If, after thirty (30) days you have received no response to your concerns, then contact EasyTrim Reveals® Inc. via email sending your email to warranty@easytrimreveals.com.

Please include the following documentation:

- Identify the EasyTrim Reveals® wall system profile(s), date and place of purchase, and purchase price (proof of purchase required).
- Describe the problem (photographs are required).
- Describe any action you have taken, or those persons contacted to correct the problem.
- Give your name, phone number and address where the product can be inspected.

1-877-973-8746 | warranty@easytrimreveals.com



Contact The Installation Support Team



Connect with a
representative to help
get your project started
today!



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Connect with a
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get your project started
today!

